

Index

a

AAS, *see* atomic absorption spectroscopy
 absolute deviation 18
 absorption 238
 absorption band 251
 acceptance criteria 91
 accuracy 18, 25 f, 31, 78, 91, 93
 – influence of systematic deviations on 31 f
 affinity chromatography 166, 199
 aggregate sampling 58
 amperometric detection 202 f
 amperometric oxygen electrode 364 f
 analyte, *see also* estimate 19, 62, 122
 – identification points of an 188
 analytical case studies
 – characterization of polymer nanoparticles 370 f, 385 f
 – characterization of sewage sludge for recycling 286 f, 297
 – contamination due to tanker accident 121 f
 – determination of cocaine in hair samples 174 ff, 191 ff
 – determination of fragrances in perfume 139 ff
 – determination of layer thickness of polyolefin foil for food packaging 247 f, 260 ff
 – determination of nitrogen from milk proteins in dairy products 348 ff, 355 f
 – determination of phenol impurities in beer production 317 ff
 – determination of water content in biodiesel 328 ff
 – drug control 159 ff
 – identification and quantification of preservatives in cosmetics 299 ff
 – identification of pharmaceutical raw materials 264 f

– monitoring oxygen content of wastewater in sewage treatment plants 350 ff
 – quality control of drinking water 194 ff, 215 ff
 – quantification of nickel, chromium and manganese in steel 237, 244 ff
 – quantification of phytopharmaaka in plant extracts 221 ff, 232 f
 analytical chemistry
 – history of 2
 – practical aspects 119 ff
 – tasks of 3
 analytical problem, determination of the 55 f
 analytical process
 – assessment 74 f
 – calibration 69 ff
 – examination procedures 61
 – final documentation 87, 91, 102
 – in the overall context 53 f
 – literature and database research 62 ff
 – measurement 67 f
 – phases of the 54 f
 – planning phase 55
 – sampling 57 ff
 – validation 75 ff, 89 ff
 analytical project
 – process of a AAS-based 296 ff
 – process of a CE-based 313 ff
 – process of a FFF-based 370 f, 385 f
 – process of a FIA/CFA-based 324 ff
 – process of an FTIR-spectroscopy-based 247 f, 259 ff
 – process of a GC/MS-based 140
 – process of a GC-based 121 f, 135 f
 – process of an HPLC-based 160
 – process of an HPTLC-based 222 ff, 232 f
 – process of an IC-based 195

- process of a Kjedahl protein determination 356 ff
 - process of an LC/MS-based 174
 - process of an NIR-spectroscopy-based 265 f, 282 ff
 - process of a UV/VIS-spectroscopy-based 236 f, 243 ff
 - process of a water determination by Karl Fischer titration 345 ff
 - process of DO determination 366 ff
 - analytical sensitivity 46
 - anharmonic oscillator 269
 - anion chromatography 197, 206 f
 - without chemical suppression 210 f
 - Anscombe test 49 ff
 - APCI, *see* atmospheric pressure chemical ionization
 - APPI, *see* atmospheric pressure photoionization
 - area percentage method 134 f, 138
 - arithmetic mean 18, 20, 22
 - assessment 74 f
 - atmospheric pressure chemical ionization (APCI) 179
 - atmospheric pressure photoionization (APPI) 180
 - atomic absorption spectrometer 292
 - atomic absorption spectroscopy (AAS) 287 ff, 290
 - atomization 293
 - background correction 295
 - characteristic concentration 296
 - chemical interferences 295
 - equipment 296 f
 - flameless 295
 - gas mixtures in 294
 - ionization interferences 295
 - physical interferences 294
 - solid 295
 - sources of radiation for 292
 - standard addition method in 296
 - techniques of 291 f
 - atomic spectra
 - resonance transitions 290
 - types of energy absorption/emission 289
 - ATR, *see* attenuated total reflection
 - attenuated total reflection (ATR) technique 255
 - average 22
 - average sampling 58
- b**
- bandwidth 241
 - 2.5 s barrier 42, 93
- bias 31, 32
 - bibliographical research 120, 122, 140, 160, 175, 195, 222, 237, 248, 265, 288, 301, 318, 329, 349, 360, 371
 - blank method 81 f, 96
 - blank sample 79 ff
 - blank value 81, 96
 - "box-and-dot" method 40 ff
 - buffer for FIA 185 f
- c**
- calibration 69 ff
 - multiple additions 72
 - one-time addition 71
 - standard addition method (spiking method) 71 f, 237
 - calibration function 43 f, 78, 91, 94
 - calibration line method 81 f, 97
 - capacity ratio, *see* retention factor
 - capillary column 124
 - capillary electrophoresis (CE) 299 ff
 - buffer systems 304 f, 307
 - comparison with chromatography 303
 - equipment 313
 - number of plates 306
 - resolution 306
 - selectivity 307
 - separation efficiency 307
 - techniques 310 f
 - capillary iso-electrical focusing (CIEF) 312
 - capillary zone electrophoresis (CZE) 311
 - cation chromatography 197, 207 f
 - of alkali, alkaline earth and ammonium ions 214
 - with conductivity detection 214
 - cation exchanger 207 f
 - CE apparatus 308
 - detection 309
 - high voltage supply 309
 - injection methods 309
 - separation capillaries 308
 - CE, *see* capillary electrophoresis
 - certified reference material (CRM) 32
 - CFA, *see* continuous flow analysis
 - characteristic of a statistical unit 19
 - characterization of polymer nanoparticles 371 f
 - chemical database 65 ff
 - chemical ionization (CI) 145
 - chemical suppression 212 f
 - chemometrics 274
 - chromophore 239
 - CIEF, *see* capillary iso-electrical focusing
 - coefficient of determination 47

coefficient of variation (CV) 24
 combined uncertainty 35
 – determination of 35, 99
 comparative precision, *see* reproducibility
 concentration detection 382 ff
 conductivity detection 202, 214 f
 conductometric detection, *see* conductivity detection
 confidence interval (CI) 18, 25
 confidence limits 25
 confidence range
 – of the LoQ 84
 – of the LoD 84
 confirmation of identity 92
 conformity 10
 constant systematic deviation 31
 content determination of a blank sample 81
 content of a sample, “true” 74 f, 91, 93
 continuous flow analysis (CFA) 317, 319, 325
 controlled process 7, 11
 conventional true value (CTV) 74
 correlation coefficient 46, 47
 correlation of data 46 ff
 coulometry 334
 counterforce, *see* friction force
 coupled analytic techniques 204
 coverage factor 38–40
 critical value of the measurand 81
 CRM, *see* certified reference material
 CTV, *see* conventional true value
 CV, *see* coefficient of variation
 CZE, *see* capillary zone electrophoresis

d

DA-APPI, *see* dopant-assisted atmospheric pressure photoionization
 DAD, *see* diode array detector
 Dalton’s law 363
 dead time 163
 dead volume 163
 Deming circuit, *see also* Shewhart circuit 9 f
 densitometry 227 f
 derivative spectroscopy 273
 determination of dissolved oxygen (DO)
 concentration 360
 – by iodometric titration according to Winkler 363, 368 f
 – electrochemical 364, 368 f
 – equipment for 366 f
 – nitrite influence on the 364
 deviation propagation calculation 35

diagnostic ion 188
 differential refractometry 204
 diode array detector (DAD) 185
 dipole moment 251
 dispersion 323
 – targeted 324
 dissolved oxygen (DO) 361 f
 distribution chromatography 199
 distribution coefficient 163
 distribution isotherm 161
 distribution of values 18, 20 f
 disturbance factors in a process 12
 DO, *see* dissolved oxygen
 documentation of validation 87
 Doerffel-test 32
 dopant-assisted atmospheric pressure photoionization (DA-APPI) 181
 dynamic light scattering (DLS) detector 384

e

Eddy diffusion 131, 165
 EI, *see* electron impact ionization
 electron multiplier (EM) 149
 electric force 303
 electron capture APCI 180
 electron impact ionization (EI) 31
 electron spray ionisation (ESI) 177 f
 electro-osmosis 305
 electro-osmotic flow (EOF) 305
 electrophoretic mobility 304
 electrophoretic velocity 304
 ELSD, *see* evaporative light scattering detector
 eluent
 – degassing of 218
 – for suppressed IC 214
 – in non-suppressed anion chromatography 211 f
 eluents
 – for TLC 224
 EM, *see* electron multiplier
 empirical standard deviation 23, 35
 EOF, *see* electro-osmotic flow
 error, *see also* measurement uncertainty 33 f
 ESI, *see* electron spray ionization
 estimate 19
 evaluation of deviations 12
 evaporative light scattering detector (ELSD) 383
 experimental error, *see* random deviation
 extended uncertainty 38, 100
 external calibration 70

external standard 135
extinction, see absorption
 extraction efficiency 133
 extrapolation method 82

f

failure mode and effect analysis (FMEA) 12
 FFF, *see* field flow fractionation
 FIA, *see* flow injection analysis
 FID, *see* flame ionization detector
 field flow fractionation (FFF) 370, 373 f, 382
 – asymmetric flow FFF unit 376
 – centrifugal FFF 380 f
 – detectors for 373
 – equipment 384
 – measuring procedure 378
 – separation forces in flow FFF 377
 – separation principle of 374 ff
 – SPLIT FFF 381 f
 – thermal FFF 379 f
 fingerprint region 251
 first aid
 – alerting emergency personnel 418
 – bleeding wounds 418
 – burns 420
 – caustic burns 420
 – eye injuries 419 f
 – poisoning 420
 – rescue instructions 417
 – shock 419
 – unconscious victim 418
 fishbone diagram, *see* Ishikawa diagram
 fit for purpose 53
 flame AAS 291
 flame ionization detector (FID) 127
 flash estimate 83, 96 f, 396
 flight mass spectrometer 183 f
 flow analysis 319
 flow injection analysis (FIA) 110, 174, 185, 316 ff
 – dispersion in a flow system 323
 – equipment 324
 – system components 320 ff
 fluorescence detection 204
 FMEA, *see* failure mode and effect analysis
 Fourier-transform infrared spectroscopy (FTIR) 253 ff
 – equipment 259
 fragmentation rules in mass spectrometry 153
 fragrance detection 139
 frequency 249

friction force 303
 FTIR, *see* Fourier-transform infrared spectroscopy
 FTIR spectrometer 254
 full SCAN method, *see also* total ion chromatogram 187

g

gas chromatograph 123 f
 gas chromatography (GC) 121 ff
 – carrier gas 125
 – chromatographic separation of a mixed standard 140
 – column separation efficiency 122, 128
 – criteria for column selection 126
 – detector 127
 – determination of extraction efficiency 132, 138
 – equipment 135
 – influence of flow velocity 131
 – injection techniques 125 f
 – instrumentation 124
 – optimization of the separation system 129 f
 – quantification methods for complex mixtures 134
 – sensitivity 138
 – separation number 132
 – stationary phase 126 f
 – temperature as parameter of 128 f
 – temperature program 127
 – theoretical plate 129 f
 Gaussian curve 20 ff
 GC analysis 121 ff
 GC purity 134
 GC, *see* gas chromatography
 GC/MS analysis 139 ff
 – conducting library searches 152
 – data aquisition 150 ff
 – data processing 151 f
 GC/MS system 142
 GE, *see* gel electrophoresis
 gel electrophoresis (GE) 310 f
 German Standard DIN 32645 78 f, 89
 GHS, *see* globally harmonized system
 globally harmonized system (GHS) 119, 443
 – pictograms 444
 – principles of 443
 GLP, *see* Good Laboratory Practices
 GMP, *see* Good Manufacturing Practices
 Golden Gate ATR-unit 255
 Good Laboratory Practices (GLP) 3, 450
 Good Manufacturing Practices (GMP) 3

grading 114
graphite furnace atomic absorption (GFAA) 291
gross error 28, 34
Grubbs test 42, 396

h

HACCP, *see* hazard analysis and critical control point
harmonic oscillator 266 ff
hazard analysis and critical control point (HACCP) 12
hazard statements 448 ff
head space technique 142
HED, *see* high energy dynode
Henry's law 360, 363
– procedure for verification of 367
high energy dynode (HED) detector 149, 184
high-performance liquid chromatography (HPLC) 158 ff
– chromatographic parameters 162 f
– equipment 170
– experimental procedure 161 ff, 171
– standard solution 171
high-performance thin-layer chromatography (HPTLC)
– application of 222
– densitometry 227 f
– derivatization 230 f
– equipment 232
– measurement methods and parameters 229
– practical tips 228 f
– sample application 228, 232
– transferring a reagent onto the plate by dipping 231
– transferring a reagent onto the plate by spraying 230
high-resolution gas chromatography (HRGC) 124
HPLC analysis 158 ff
– modes of separation 166
– selection of mobile and stationary phases 165 f
HPLC apparatus 161
HPLC column 168
– carbon load 168
– end-capping 168
– flow rates 169 f
– geometry of 169
– ion exchanger packaging for 197
– particle properties of the packing 167
– properties of 166
– substrate materials of the packing 166

– surface coverage 168
– test of 160, 171 f
HPLC, *see* high-performance liquid chromatography
HPTLC, *see* high-performance thin-layer chromatography

i

IC, *see* ion chromatography
IEC, *see* ion exclusion chromatography
IMT, *see* isothermal membrane temperature compensation
independent sampling 58
individual sample 58
infrared spectroscopy (IR) 250 ff
– frequency range of 251
– quantitative analyses 252
in-house laboratory precision 31
injector 124
interface for GC/MS-coupling 143
intermediate deviation, *see* random deviation
intermediate precision, *see* laboratory precision
internal standard (IStd) 71
investigation system 56
ion chromatography (IC) 196 ff, 201
– electrochemical detection methods in 202 f
– eluents in 210 f
– equipment for 215 f
– spectroscopic detection methods in 203 f
– stationary phases in 205 ff
– suppressed 212 f, 215 f
ion exchanger
– capacity of 209
– materials 205 f
ion exclusion chromatography (IEC) 201 f, 208 f
ion pair chromatography 201
ion pair reagent 201
ion trap detector (ITD) 182f
ion-exchange chromatography 166
IP, *see* isoelectric point
IR, *see* infrared spectroscopy
IR detector 383
IR spectrometer 252 f
IR spectrum 254
IR-measurement cell 255
IR-sample preparation
– as a KBr pellet 256
– as a liquid film (sandwich technique) 257
– as a solution 257
– as a suspension in nujol 256
– for use with ATR 259

- of gases 258
- pyrolysis of polyolefin sample 260, 263
- Ishikawa circuit, *see* Shewhart circuit
- Ishikawa diagram 12, 36
- ISO 9000 series 15
- ISO guidelines 9004 12 f
- isoelectric point (IP) 312
- isothermal GC analysis 128
- isothermal membrane temperature compensation (IMT) 364
- isotopic distributions for MS-interpretation 155 f
- IStd, *see* internal standard
- ITD, *see* ion trap detector

- k**
- Kaiser's guarantee limit, *see* limit of determination
- Karl Fischer oven method 339, 343
- Karl Fischer titration 328 ff
 - automation in 340
 - biampometric indication (dead stop) 335
 - bivoltametric indication 336
 - coulometric 334, 338
 - detection of the titration endpoint 335 f
 - equation for water determination 332
 - influence of the organic solvent 333
 - influence of the water content 333
 - instruments for coulometric 338 f
 - instruments for volumetric 337
 - iodine generator electrodes 339
 - norms for water determination 343 f
 - reagents 331, 344 f
 - sample preparation 340 ff
 - side reactions 340
 - solvent extraction 342
 - volumetric 333 f, 337, 344
- Kjedahl method 348 ff
 - empirical protein factors 354
 - equipment 355
 - parameters influencing the nitrogen determination 351 ff
 - reagents 355 f

- l**
- labelling of chemicals, *see also* GHS 443
 - environment hazards 447 ff
 - European hazard statements 450
 - general hazard statements 448 f
 - health hazards 446 f, 449
 - physical hazards 444 f, 448
 - precaution statements 451 ff
- laboratory notebook 105 f
- laboratory practice 104 f
- laboratory precision 31
- Lambert-Beer's law 238, 248
- LC, *see* liquid chromatography
- LC/MS analysis 174 ff
 - data analysis 186
 - equipment 191
 - quantification using the SIM method 189
- LC/MS measurement
 - full SCAN method 187
 - substance-specific ion fragments 188
- LC/MS system 176 f
 - focus 181
 - interface LC/MS 176
 - ion source 177 f
 - mass filters 181 f
 - vacuum system 177
- least-squares method 45
- level of significance 82
- limit of blank (LoB) 81
- limit of detection (LoD) 78, 91
 - according to Kaiser 84
 - calculation of the 81
 - calibration-based 85
- limit of determination 78, 80, 84, 91
- limit of identification, *see* limit of determination
- limit of quantitation (LoQ) 78, 80, 84, 91
- limonene 140
- linear regression 19, 25, 45 f
 - statistical information from 46
- linearity 45, 78, 91, 94
- liquid chromatography (LC), *see also* IC, HPLC
 - separation principles in 198
- literature references
- for GC analysis 122, 139
- for AAS analysis 288, 299
- for electrophoresis 301, 316
- for field flow fractionation 371
- for flow injection analysis 318, 328, 387 f
- for FTIR analysis 248, 264
- for GC/MS analysis 140
- for HPLC analysis 160, 173
- for ion chromatography 195, 220
- for Karl Fischer titration 329, 347
- for Kjedahl method 349, 359
- for LC/MS analysis 175, 194
- for MS-based analysis 157, 194
- for multivariate data analysis 286
- for NIR spectroscopy 265
- for polymer analysis 264
- for TLC analysis 222, 236
- for UV/VIS spectroscopic analysis 237, 247

- for Winkler titration of dissolved oxygen 360, 370
- general topics on analytical project phases 120
- literature research 120
- literature sources
- analytical chemistry 390
- chemical engineering 391
- chemicals 391
- general topics 389 f
- inorganic chemistry 390
- organic chemistry 391
- organometallic chemistry 390
- physico-chemical data 392
- polymer and materials 393
- process engineering 391
- safety 394
- spectra 393
- technical chemistry 391
- toxicology 394
- LoB, *see* limit of blank
- LoD, *see* limit of detection
- LoQ, *see* limit of quantitation
- lower intervention limit 7
- lower limit value 7

m

- MALDI, *see* matrix-assisted laser desorption and ionization
- MALLS, *see* multi-angle laser light scattering
- mass distribution ratio, *see* retention factor
- mass selective detector (MSD) 140, 143, 154, 158, 185
- mass spectrometry (MS)
 - adducts or quasi-molecules 184
 - analytical information in the mass spectrum 150
 - detector 149 f
 - direct infusion 185
 - flow injection analysis (FIA) 185
 - focus 147
 - fragment signals 151
 - fragmentation reaction 153 f
 - ion detection 184
 - ion source 144 f, 178 f
 - isotope 154
 - isotope abundance 151
 - isotope peaks 151
 - mass defects 151
 - mass filter 147
 - molecular ion 150 f
 - resolution between masses 148
 - SIM method for quantification 189 f
 - vacuum system 143

- matrix-assisted laser desorption and ionization (MALDI) process 143, 144, 181
- maturity level 13 ff
- measurement 67 f
- measurement deviations 28 f
- measurement error, *see* measurement deviations
- measurement precision 30
- measurement uncertainty 17, 25, 34, 91, 99
- estimation of 36
- expression of 39
- of single measurements 34
- MEKC, *see* micellar electrokinetic capillary chromatography
- membrane suppressor 203
- methacrylate polymers (MMA) 206
- method optimization 68 f
- method precision 30
- micellar electrokinetic capillary chromatography (MEKC) 303, 312 f
- Michelson interferometer 253 f
- molar extinction coefficient 238
- MS, *see* mass spectrometry
- MS/MS technique 183
- MSD data analysis 186
- MSD, *see* mass selective detector
- MSⁿ technique 183
- multi-angle laser light scattering (MALLS) 373
- multiple-point calibration 70
- multivariate data analysis of NIR spectra 274

n

- near-infrared (NIR) spectrometry 266
- analysis of NIR-data records 278
- data pretreatment 271
- data transformation and reduction 274 ff
- equipment 282
- generation of an interferogram 279 f
- interferometer for 279
- quantitative analysis using spectral libraries 271
- sample preparation 282
- net retention time 163
- NIR spectrometer 279
- NIR spectrometry, *see* near-infrared spectrometry
- NIR spectrum 281
- nitrogen determination 348 ff
- noise 31, 79
- normal distribution 18, 20 ff

- normalization 273
 normal-phase (NP) chromatography 166
 norms 11, 67, 343
 number of theoretical plates 129, 306
- o**
 object of investigation 56
 obligatory declaration for students 400
 one-point calibration 69
 open tubular column (OTC) 124
 optical density, *see* absorption
 organization as a process 10
 OTC, *see* open tubular column
 outlier 42, 43
 outlier test 42, 43, 93
 overtone oscillation 269
 oxygen in water 361
 – oxygen partial pressure 362
 – oxygen saturation 363
 – temperature dependence of oxygen
 – absorption 363
 oxygen sensor membrane
 – flow at a 364 f
 – influence of disturbing gases 365
- p**
 packed column 124
 parameter 19
 Pauli ion trap 181
PCA, *see* principal component analysis
PDCA-control circuit, *see* Plan-Do-Check-Act control circuit
 peak symmetry 164
 phase ratio 163
 phenol
 – analysis of 322
 – phenolic derivatives in beer 322
 – phenolic derivatives in water 322
 photometer 240
 photometric detection 203
 photometric process 239
 planar chromatography, *see* thin-layer chromatography
Plan-Do-Check-Act (PDCA)-control circuit 9, 12
 PLOT column, *see* porous layer open tubular polystyrene-divinylbenzene copolymers (PS-DVB) 206 f
 population 18 f
 population standard deviation 23
 porous layer open tubular (PLOT) 124
 potentiometric detection 203
 practical laboratory work 104 ff
 precaution statements 451
- precision 18, 22 f, 25, 78
 – influence of random deviations on 30 f
 principal component analysis (PCA) 275 ff
 process control 7
 process mean 7
 proportional systematic deviation 31
 protein determination 348 ff, 353 f
- q**
QM, *see* quality management
QMS requirements 15 f
QMS, *see* quality management system
 quadrupole mass filter 147
 quality 5
 quality control chart 7 f
 quality management (QM) 5 ff, 76
 – historical background 6
 – ISO 9004:2009 12
 – variability 7
 quality management system (QMS) 15
 quantification 74
- r**
 radiation energy 250
 random deviation 28
 – causes of 31
 – determination of 30
 – influence on precision 30
 random influence (special cause) 7
 random sampling 58
 recovery experiment 33
 recovery rate (RR) 33, 91, 93
 recovery standard (RStd) 73
 reference material (RM) 75
 refractive index (RI) detector 382
 refractometry 204
 regression 43 ff
 regression analysis 43
 regression equation 47 f
 relative deviation 18
 relative response factor (RRF) 71
 relative standard deviation (RSD) 24
 remedy 74
 repeatability precision 30, 91 f
 report
 – appendix 113
 – cover sheet 110
 – description of practical work 111
 – discussion and outlook 112
 – evaluation guide for formal 413 f
 – evaluations/results 112
 – external form 114
 – figures and diagrams 114

- list of chemicals and device parameters 112
- motivation 111
- reference list 113
- source references 113
- summary/abstract 110
- tables 113
- title 110
- validation and statistical evaluation of results 112
- wet chemistry 112
- reporting analytical results 39, 101, 110 ff
- reproducibility 30
- residual standard deviation of calibration
 - data 82
- resolution 148, 164, 306
- response factor (RF) 71
- retention 162
- retention factor 163
- retention time 132, 163
- reversed-phase (RP) chromatography 166
- RF, *see* response factor
- R_f-value 224
- risk (R) phrases 437 ff
- RM, *see* reference material
- robustness 86, 91, 101
- rotation 250
- RR, *see* recovery rate
- RRF, *see* relative response factor
- RSD, *see* relative standard deviation
- RStd, *see* recovery standard

- S**
- safety (S) phrases 440 ff
- safety factor, *see* coverage factor
- safety standards for analytical laboratories
 - 415 ff
- chemical reactions under increased pressure 424 f
- disposal of chemicals 427 ff
- electrical apparatus 423
- eye protection 415
- fire prevention 424
- first aid 417 ff
- fume hood 424
- handling of compressed gas bottles and gas 435 f
- handling of gases 430
- handling of glass and glass equipment 423
- handling of liquids 431
- handling of solvents 422
- handling of sources 424
- hearing protection 416
- heating power and gas sources 423
- measures for personal protection 415
- protective clothing 416
- respiratory protection 416 f
- risk and safety phrases (R/S phrases) 436 f
- skin protection 416
- working in clean rooms 425 f
- working with chemicals 421 f, 426
- working with electricity 431 ff
- working with high voltage 433 f
- sample 19, 56 f
- sample handling 60
- sample processing 133
- problems of 60 f
- sampling error 59
- sampling location 58
- sampling method 57 ff
- sampling plan 59
- sampling protocol 59
- Savitzky-Golay filter 273
- scattered light detector 384
- scatter-plot 42, 44, 48–51
- scope, *see* working range
- score plot 277
- SCOT, *see* supported-coated open tubular column
- SD, *see* standard deviation
- SDS, *see* sodium dodecyl sulfate
- SDS-PAGE, *see* sodium dodecyl sulfate polyacrylamide gel electrophoresis
- SEC, *see* size exclusion chromatography
- security instructions for laboratory classes 104
- selectivity, *see also* separation factor 77, 91 f, 164
- self-evaluation of a company 13 ff
- separation factor 164
- separation number 132
- Shewhart circuit 9 f
- signal/noise ratio 85
- significant figures 18, 40 ff, 101
- silica gel 206 f
- SIM, *see* single ion monitoring
- single ion monitoring (SIM) 150
- size exclusion chromatography (SEC) 199
- limits of the method 373
- separation principle of 373 f
- sodium dodecyl sulfate (SDS) 312
- sodium dodecyl sulfate polyacrylamide gel electrophoresis (SDS-PAGE) 311
- solid phase micro extraction (SPME) 143
- solvatochromic effect 242
- solvent strength parameter 223 f

- SPC, *see* statistical process control
- specification 12
- specify 77
- spectral library 270
- spectrometer 240
 - comparison of FTIR spectrometer and dispersive IR spectrometer 253, 280
- spectrophotometric analysis, *see* UV/VIS spectroscopic analysis
- SPME, *see* solid phase micro extraction
- Stahl diagram 226 f
- stainless steel, composition of 243
- standard deviation (SD) 18, 20 ff
 - non-statistical methods of estimation 38 f
 - of mean values 24
- standard uncertainty 34
- standardization 11
- static light scattering (SLS) detector 384
- stationary phase
 - in gas chromatography 124 ff, 134, 156
 - in HPLC 161 ff, 170
 - in ion chromatography 195 ff, 205 f
 - in ion exclusion chromatography 208 f
- statistical evaluation of analytics 17 ff
- statistical process control (SPC) 7
- statistical software 86 f
- statistical tables
 - factors for confidence interval estimations 397
 - Grubbs comparative values 396
 - phi-factor for flash estimations 396
 - student factor 395
- statistical terms in analytics 17 f, 22
- statistical unit 19
- student factor 25, 395
- suppression technique 202, 212
- sustainability 3
- system optimization 10
- systematic deviation
 - causes of 32
 - determination of 32
 - during calibration 70
 - effects on the measurement 32
 - influence on accuracy 31 f
- systematic influence (common cause) 22, 28
- systematic deviation 7

- t**
- tailing 164
- TCD, *see* thermal conductivity detector
- teaching laboratory program
 - experimental project workflow 104 f
- goals of 103
- safety issues 104
- temperature programmed GC-analysis 127
- test object, *see* population 19
- test sample, *see* sample
- test value 7
- t-factor, *see* student factor
- theoretical plate number 129
- thermal conductivity detector (TCD) 127
- thin-layer chromatography (TLC), *see also* HPTLC 223 f
 - chamber saturation 225
 - chamber shape 225
 - chromatogram development 225
 - conventional (ascending) 226 f
 - selection of the stationary and mobile phase 226 f
 - wedge strip technique 226
- three-dimensional ion trap, *see* Pauli ion trap
- TIC, *see* total ion chromatogram
- time of flight (TOF) 183
- titration methods 330
- TLC scanner 226
- TLC, *see* thin-layer chromatography
- TOF, *see* time of flight
- tolerance 35, 38, 39
- total ion chromatogram (TIC), *see also* full SCAN method 150 ff
- traceability 74
- translation 250
- transmittance 239
- trend behavior 7 f
- trend line 44
- trueness 31
- two-point calibration 69

- u**
- uncertainty propagation 37
- upper intervention limit 7
- upper limit value 7
- UV/VIS detection, *see* photometric detection
- UV/VIS spectroscopic analysis 238 ff
 - bandwidth 242
 - equipment
 - influence of polarity on absorption maximum 243
 - multicomponent analysis 240
 - photometer 240 f
 - photometric process 239
 - spectrometer 240 f
- UV/VIS spectroscopy
 - solvent interactions 242
- UV/VIS-DAD detection 186

v

- validation 75 f
 - elements of 77
 - strategy, development of 89 ff
- validation master plan (VMP) 77
- validation parameter 91
- value-t-test 32
- van Deemter equation 131, 223
- variability 6 f
- variance 18, 23 f
- verification 91
- vibration
 - combination of 251
 - IR-active 251
 - localized 250
 - overtone or harmonic 251
 - structure 251
- VMP, *see* validation master plan
- volumetry 333 f

w

- wall-coated open tubular column (WCOT) 124
- water analysis 216 ff
- water determination 328 ff
- wavelength 249
- wavenumber 249
- WCOT, *see* wall-coated open tubular column
- Wilcoxon-test 32
- Winkler titration 359 f, 363
- within-run, *see* repeatability precision
- working range 78, 91, 94
- writing a laboratory notebook 105 ff
- writing a report 110 ff

z

- zero-defect tolerance 10 f

