

Index

a

- ab initio* calculations 148
- additive elements 293
- adhesive/cohesive failure 280
- aerospace industry 118
- agglomeration process 189, 226
 - deagglomeration 225
- algebraic equations 197
- alkali metal contaminants 120
 - effect 120
 - schematic presentation 120
- Al-Li alloys 2, 6, 10, 19, 50, 52, 53, 116, 119, 121, 126, 139, 184, 185, 192, 311, 316, 358, 383, 413
 - acceptance 117
 - AlMg₅SiMn 2
 - extrusion 383
 - fundamentals 116
 - industrial thixocasting 2
 - mechanical properties 316
 - mix crystal 137
 - recycling 139
 - rheocasting 311
 - semi-solid forming 3
- Al-Li-Mg alloys 117, 118, 124, 127, 131, 137, 371
 - design 105
 - diagrammatic presentation 133
 - grain refinement 124
 - principle component 133
 - selection 118
 - thixocasting/thixomoulding 371
- Al-Li-Mg system 122, 128
 - alloy compositions 128
- Al-Li residues 139, 142
 - closed-loop recycling 142
- Al-Li thixoalloys 132, 322
 - adaptation 122
 - flow diagram 122
 - matrix 117
 - rheocasting 134
 - systems 127
 - thixocasting 132, 314
- alloy systems 44, 61, 148
 - adaptation procedure 110
 - composition 110
 - elements 50, 61, 112, 290, 349, 423
 - modification 54
- alloying elements, *see* carbon
- Al₂O₃ insulating mats 352
- Al₂O₃/ZrO₂-based ceramics 282
- Al-Si-based alloys 317
- alumina films 273–277, 279–281
 - bright-field TEM images 276, 277
 - coatings 269
 - crystallographic structure 274
 - matrix 277
 - optical micrograph 279
 - phase-formation diagram 273
 - plates 297
 - raw material 126
 - SEM images 275
 - tribiological tests 280
- aluminium 383
 - alloy A356 48, 169, 210
 - billets 9
 - dendrites 107
 - dendrites agglomerate 113
 - grain nucleation parameters 210
 - phase 115
 - production 9
 - rheometer 186
 - thixoforging/thixo lateral extrusion 383
- aluminium titanate (Al₂TiO₅) 282
- analogous quench tests 124

- arbitrary volume element 222
- argon atmosphere 290
- ASTM grain size 83
- austenite particles 71
 - carbon 89
 - chromium 89
 - grains 77
 - liquid phase boundary 75
 - martensitic matrix 96, 193
 - matrix 193
 - protuberances 81
 - stabilizing elements 89
 - transforms 87
- automated thixo cell 391
- automatic robot 344
- automotive applications 1
 - brake cylinders 1
 - chassis components 1
 - rims 1
- automotive/aerospace industries 311
- automotive industry 315
- axial/radial temperature measurements 320
- axisymmetric geometry 387

- b**
- ball-on-disk configuration 271
- billet 115
 - grain structure 115
 - material 431, 435
 - reheating 10
 - schematic drawing 322
 - stands 12
 - temperature 412
 - tray 320, 322
- bimodal distribution 225
- binary alloy 51
 - schematic phase diagram 51
- binary/ternary systems 130
- bipolar DC PECVD method 269
- body-centred components 76
- boron nitride (BN)-based side dams 282
- bright-field TEM images 276
- brittle scale layer 290
- BSE micrograph 38
- bulk ceramic forming tools 281

- c**
- Calphad method 148
- Calphad software 149
- capillary experiments 192, 193
- capillary Rheometer 171, 177–179, 189, 191
 - horizontal 179
 - tool 190
 - vertical 178
 - viscometer 178
- carbide bands 63
 - accumulations 65
 - content 71
 - metallographic determination 71
- carbon 57
 - content changes 74
- carbon/chromium contents 90
- carbon pins 181
 - thermodynamic calculations 90
- Carousel-type machine 11, 12
 - induction coils 11
 - schematic diagram 12
- cartridge system 323
- casting process 40
- CCT diagram 88, 91, 92
- ceramic machining technologies 296
- ceramic materials 245, 281
 - mould 347
 - plates 331
 - sintering additives 293
 - spindle 176
 - tools 283, 298
- chemical vapour deposition (CVD) 248, 250
 - process 272
- chlorine bubbles 270
- chromium carbides 96, 193
- chromium/carbon-rich steel 64
 - 100Cr6 64
- chromium templates 269
- Clausius–Clapeyron equation 127
- closed-loop control 377
 - scheme 380
- CNC-controlled green machining 296
- coarsened silicon particles 10
- coated extrusion segment 268
 - SEM/EDS analysis 268
- coated tool 268
 - SEM/EDS analysis 268
- coating systems 248
- Cobapress method 317
- coefficient of thermal expansion (CTE) values 247
- coil geometry 375
- coil heating system 13
 - diagrammatic presentation 13
- components geometries 385
 - segregation 385
- compression test 182, 193
 - experimental setup 182
- computational fluid dynamics (CFD) 197
 - program 200
 - software FLUENT 6.3 208

constant temperature process (CTP) 342, 355
 constitutive equation 173, 174
 continuous-cast/extruded billets 105
 continuous-pressed profiles 116
 continuous rheoconversion process (CRP) 15
 converter system voltage 321, 373
 cooling channel 208
 – device 352
 – process 211, 342, 344, 345, 347, 355
 – simulation 208, 211
 – variable parameters 345
 cooling/heating experiments 46
 cooling slope method 15
 cooling tube 434
 copper-based material 333
 copper-beryllium alloy 389, 390, 432
 copper bronze CDA905 317
 corrosion test 249, 287
 – experiments 286
 – schematic diagram 287
 corrosive effects 293
 cost-effective casting technique 117
 cost-effective fully liquid casting process 1
 Couette Rheometers 175
 – high-temperature 175
 CPR reactor 15
 Creep experiments 186
 – tests 187
 CSM Instrument tribometer 271
 CuCrZr based alloy segment 248
 Curie temperature 321

d

Darcy's law 199
 dark matrix 71
 DC sputtering technology 255
 deagglomeration process 225
 deformation mechanisms 232
 dendritic primary material 54
 – microstructure 52, 58, 347, 353
 – reheating 58
 – solid-phase particles 43
 dense/porous ceramic 295
 deposited coatings 248, 259
 – X-ray diffraction pattern 259
 depositing technology 248
 deposition parameters 252, 260, 265
 – deposition pressure 260
 – development 254
 – oxygen flow rate 260
 – process 263
 die-casting machine 319
 die-casting tool 178, 324

differential/integro-differential equations 197
 differential scanning calorimetry (DSC) 55
 differential thermal analysis (DTA) 55, 114, 147
 – curves 128
 – high-pressure 128
 – measurements 82
 – signal 153
 – system 128
 – testing 127, 132, 138
 diffusion-controlled process (DICTRA) 67, 150
 – curve 160
 – diffusion simulations 150
 – simulation 151, 152, 158, 159
 diffusion process 31, 47, 67
 dilatometer experiments 92
 – metallographic images 92
 direct chill casting 9
 – mould 9
 direct metal laser sintering (DMLS) 335
 discretization methods 199
 – numerical solution techniques 199
 discretized/discretization equation 200
 diving knife 339
 2D-MICRESS simulation 351
 double scale transition 228
 – schematic representation 228
 draft angles 370
 drop forging process 369
 dynamic mechanical component 86
 dynamic yield stress 186

e

EBSM measurements 76, 77, 80
 EDS graph 267
 elastic modulus 277
 – values 277
 electric heating cartridges 179, 324
 electric parameters 13
 electromagnetic/active mechanical stirring 9
 electromagnetic qualities 321
 electromagnetic stirring methods 1
 – stirred material 57
 electronic products 8
 – laptop housings 8
 element-distribution images 73
 Elotherm reheating unit 320
 energy-dispersive spectroscopy (EDS) 253
 enthalpy/heat capacity 155
 – bar graph 155
 equilibrium flow curve, *see* Herschel–Bulkley Law

- equilibrium tests 141
- equilibrium viscosity curves 184
- equivalent stress 174
- etching process 263
- eutectic structure 113
 - involvement 113
- extrusion channel 415, 432
- extrusion experiments 414
 - diameter 414
 - forces 420
 - forming process 411
 - load/displacement curves 420
- extrusion process 369, 415, 416, 437
 - model 437
 - simulation 437, 439
 - temperature development 437
- extrusion tool 428, 429
 - schematic diagram 429

f

- FACTSAGE program 139
- fast-diffusing element 151
- Fe-Cr-W-C system 62, 66
 - pseudo-binary phase diagram 62, 66
- feed-forward control 394
- feedstock billets 20
- feedstock magazine 391, 393
- feedstock material 31, 35, 348
 - extruded/rolled 35
 - hot deformed/homogenized 35
- ferritic/homogenization phase 321
- ferritic/martensitic/austenitic state 156
- ferrous oxides 290
- filling/cutting sequence 396
 - scheme 396
- filling process 205
 - two-phase simulation 205
- fine-grained globular microstructure 7, 9
- fine particles 339
- finite difference method (FDM) 199, 377
 - inductive heating 377
- finite element-method (FEM) 175, 200, 221
 - analysis 300
 - concepts 222
 - simulations 195, 221, 428
- finite volume method 199
- firebricks 296
- flat bar tension specimens 360
- flatness-based control 378, 381
 - introduction 378
- flatness-based control 382
- Flir ThermaCam P640 thermographic camera 348
- flow behaviour 172

- mathematical modelling 172
- flow length capabilities 328
 - determination 328
- flow pressure 180
- fluid mechanics 172
 - approach 172
 - suspension 44
- fluid/solid phase distribution 131
 - Al-Li phase diagram 131
- Fondarex system 323
- forging process 394
 - control 394
 - micrographs positions 397
 - schematic view 397
 - steps 397
- fourfold plate sample 331

g

- gas bubbles technique 16
- gas inclusion 369
- gas pressure sintered silicon nitride (GPSN) 287
- gaseous nitrogen 285
- gating system 325
- Gaussian curve 210
- geometric probability computation 54
- Gibbs energy 148
- glassy grain boundary phase 287
- globular-equiaxed transition 350
- globular grains 346
- globular microstructure 342, 348, 349, 356
- globular solid particles 4, 5, 7, 43, 172, 223
- globulitic metal suspensions 45
- globulitic microstructure 123
 - formation 123
- globulitic primary phase 422
- globulitic solid phase 108
- grain boundary areas 80
 - segregation 80
- grain-density model 209, 214
- grain nucleation model 209
 - determination 209
 - parameters 209
- grain refinement 106, 108, 111
 - element 114
 - material 114, 115
 - modifying agents 111
- grain size distribution 56
 - influence 56
 - rheological properties 56
- granular crystals nucleate 15
- grey-value thresholds 70
 - structural evaluation 70

h

hardness/coating thickness 256
 hardness curves 97
 hardness measurements 88
 – carbide bands 88
 heat conduction coefficient 376
 heat exchangers 285
 heat-influenced zone 403
 heat transfer coefficient 376, 400
 heat transfer equations 375
 heat transfer experiment 401
 – scheme 401
 heat transfer problems 378
 – flatness-based control 378
 heat transmission 404
 heat treatment 2, 362, 413
 – evaluation 98
 – strategies 98, 99
 heating control scheme 380
 heating/forming operations 373
 heating process 13, 53
 – structural development 53
 heating system 373
 Herschel–Bulkley law 173
 Herschel–Bulkley model 198
 heterogeneous material 221, 222
 heterogeneous nucleation 314
 high-alloyed steels 33, 318
 high-angle grain boundaries 60
 high-carbon steels 45
 – semi-solid steel billet 321
 high-chromium content steels 93
 high corrosion resistance 108
 high electromagnetic forces 11
 high melting point alloys 282, 300
 – material 326
 – metals 357
 – point 317
 – rheocasting 357
 – steel alloys 371
 high-performance/weight-optimized steel components 318
 high-pressure die casting (HPDC) 241
 – machine 312–314, 336, 343, 349, 359, 363
 – process 312
 high-purity raw material 138
 high-quality steel components 339
 high-rigidity materials 117
 high-resolution scanning electron microscope image 95
 high-speed steel 163, 318
 – calculations 163
 – components 386

 – HS6-5-2 163
 – HS6-5-3 386
 high-strength aluminium alloys 2
 high-temperature capillary viscometer 181
 – insulation wool 296
 – tribiological/thermal shock evaluations 301
 high thermal conductivity 248
 – copper/molybdenum-based materials 248
 homogeneous microstructure 9, 398, 399
 homogeneous phase distribution 414
 homogeneous temperature distribution 298, 374
 horizontal capillary viscometer 180
 hybrid tool 246
 hydraulic forging press 311
 hydraulic press 288, 392
 hydrodynamic/viscous forces 170
 hydrostatic pressure 18, 193
 hypereutectic silicon alloys 20
 – AlSi17Cu₄Mg (A390) 20
 hypo-eutectic steel 100Cr6 98
 – properties 98
 – structural changes 98
 hypoeutectic/ledeburitic steels 61

i

immobile liquid phase 46
 impeller geometry 335
 – schematic drawing 335
 indirect force measurement system 180
 – schematic illustration 180
 induction furnace 374, 393
 – schematic drawings 374
 inductive heating 377, 378
 – control 377
 – flatness-based control 378
 inductive heating process 373
 – disturbances 373
 industrial coating unit 258
 industrial mass production 7
 industrial-scale isothermal thixoextrusion experiments 426
 industrial thixoforming 232
 inert gas overpressure method 127
 innovative materials 311
 Institute of metal forming 391
 INSTRON laboratory testing machine 424
 INSTRON universal testing machine 418
 intra-/inter-globular liquid phase 57, 58
 – micrograph 58
 – schematic influence 58
 – volume fraction 57
 ion bombardment 273

- importance 273
- ion flux 273, 301
- isothermal experiment 92, 204, 205
 - bar graph 205
 - graphical presentation 206
 - two-phase simulation 204
 - vs. two-phase isothermal simulation 206
- isothermal halt 47
- isothermal laboratory thixoextrusion
 - tests 419
- tool dimensions 419
- isothermal/non-isothermal experiment 206
 - compression tests 232
 - flow patterns 206
 - parameters 232
- isothermal/stationary viscosity
 - measurements 46
- isothermal steady-state behaviour 229
- isothermal thixoextrusion 418, 424
- isothermal thixoforming 226
- isothermal tool 416
 - concept 416
 - schematic diagram 417
- ITT-TEVES 1

j

- jet-spray/float systems 117
- jet-spraying process 116

k

- KCl-LiCl salt mixture 142
- kitchen/diving knives 337
- knife geometry 337, 339

l

- laboratory-scale isothermal thixoextrusion
 - test 418, 420
- Lagrange–Galerkin approach 201
- Lagrangian/arbitrary Lagrangian-Eulerian (ALE) techniques 197
- LARSTRAN/SHAPE 401
- light metal/high-melting alloys 371
- light metal thixoforming 282
- light weight components 370
 - requirements 370
- line-scan measurements 73
- liquid aluminium processing 314
 - history 314
- liquid-based slurry-making process 16
- liquid electrolysed aluminium 16
- liquid-enriched material 191
- liquid matrix 45
- liquid metallic suspensions 44, 45
- liquid Newtonian matrix 172

- liquid-phase content 58, 69, 80
 - boundary 80
- liquid-phase fractions 50, 58, 370, 385
 - determination 81
- liquid-phase interval size 49
- liquid-phase progression 50
- liquid phase form 44, 70
- liquid-solid spatial distribution 231
- load-displacement diagram 430
- long-term heat resistance 96
- low-carbon steels 342
- low-melting alloy AlSi7Mg (A356) 383
- low-melting tin-lead alloy 172
- low-segregation components 86
- low superheat pouring with a shear field (LSPSF) 16
 - advantages 16
- low-temperature casting 14
- low-viscosity slag 289
- lubricant-free antifriction 294

m

- MAGMASOFT 201
 - simulation program 340, 360, 361
 - validation 340
- magnesium chips 8
 - alloyed variant 133
- aluminium-lithium alloys 355
- magnetic material parameters 375
- magnetic permeability 55
- magnetohydro dynamic (MHD) 9
 - process 105
 - stirring 9
- magnetron sputtering 249
 - methods 250
- magnetron sputtering PVD process 250
 - schematic drawing 250
- martensite needles 78
 - matrix 88
- martensitic microstructure 64
- martensitically hardened components 65
- master process controller 392
- material dwell time 432
 - estimation 432
- material flow/segregation 384
- material variable analysis 234
- mathematical model 124, 198
- maximum punch speed 386
- Maxwell equations 374, 375
- Meander experiments 329
 - tool 329
- MELEC pulse power supply (SPIK 2000 A) 257, 263
- melt-based metallurgical synthesis 121

melting alloys 179
 – aluminium 179
 – magnesium 179
 – modular design 179
 melting curve 157
 melting energy 380, 381
 melting point alloys 3
 MeSES code 208, 215
 metal alloys 411
 metal flow 314
 metal matrix composites (MMCs) 20, 317
 metal solidification process 52
 metal velocity 341
 – simulation 341
 metallic alloys 169, 247
 – alloys 247
 – steel 247
 metallic melt 4
 metallic precipitations 290
 metallic suspensions 46, 169–171, 175, 183, 186
 – rheological behaviour 175
 – structural changes 46
 – yield stress 186
 metallic tool 292
 – frames 296
 metallographic image 59, 84
 metallographic tests 115
 metallurgical raw material production 135
 MHD agitation 126
 MHD grain structures 114
 MICRESS simulation 353
 micro-macro model 229
 micromechanics/homogenization techniques 221, 222
 microprobe examination 72, 79
 microstructure analysis 87, 435
 microstructure parameter determination 81
 – assessment 81
 model tests 290
 molybdenum-based alloy (TZM) 248, 332, 400
 molybdenum disilicide 296
 momentum conservation equations 198
 monolithic steel 181
 mould filling behaviour 327
 multi-stage forging process 3
 multicomponent pins 181
 multilayer system W-ZrO₂ 261
 – deposition parameters 261
 multiphase areas 43
 multisectional tool 337

n

near-isothermal steel thixoextrusion experiments 299
 needle-shaped pearlite 94
 – interference-contrast image 94
 Newtonian flow behaviour 184
 Newtonian fluid 45, 172, 226
 NIF values 279
 nitride/boride-based coatings 248
 nitrogen gas 289
 non-interacting particles 173
 non-isothermal compression tests 235
 – concept 416
 – filling experiment 207
 – non-isothermal effects 169
 – non-steady-state behaviour 234
 – schematic diagram 417
 – simulated load-displacement curves 235
 – solid fraction distribution 169
 – thixoextrusion experiments 428
 – tool 416
 non-metallic contamination 130
 non-oxide ceramics 282
 non-porous body 277
 – elastic modulus 277
 non-returnable container 356
 nucleation/crystal growth process 52
 nucleation parameters 210
 numerical models 197
 numerical solution techniques 199
 – discretization methods 199

o

oil pump 319
 one-dimensional cooling simulation 432
 – schematic diagram 432
 one-phase models 6
 open-loop control schemes 378
 oscillating circuit parameters 320
 oscillation experiments 188
 Ostwald ripening 58, 171, 188, 350
 oxide-free material 326
 oxide-resistant skin 326
 oxide ceramics 294
 – alumina 294
 – coating materials 249
 – zirconium oxide 294
 oxide restrainer 334
 – thermograph 334
 oxide systems 148
 oxygen flow rate 262
 – effect 262
 oxygen partial pressure 263, 294

- oxygen-sensitive elements 358
- magnesium/lithium impede 358

p

- parameter-independent fine globular microstructure 435
- parameter determination/adjustment 204
 - procedure 204
- partial differential equation 375
- partial liquid bodies 45
- partial liquid materials 67
 - holding experiments 67
- partial liquid metallic suspensions 47
 - rheological characteristics 47
- partial liquid metals 59
- partial liquid state 51, 56, 67, 86
 - microstructure 51
- particle-reinforced aluminium alloy 413
- passive stirring 9
- peak voltage 273
 - parameters 273
- pearlite nose 92
- performance-related tests 279–281
 - adhesion 281
 - high-temperature tribological 281
 - thermal shock evaluations 281
- phase boundary surface 77
- phase diagram 147
- phase fractions 55
- physical vapour deposition (PVD) 246
 - coating 251, 267
 - compression plates 266
 - hot working steel 267, 301
 - machine 260
 - metallic mould 251
 - method 249
 - PECVD coating technologies 249
 - process technology 301
 - technology 254
- PID controller 381, 394
- piezoelectric pressure sensors 178
- pilot experiments 337
- planetary motion 263
- plasma-assisted CVD process 250
- plasma-based deposition technique 250
- plasma-enhanced chemical vapour deposition (PECVD) 246
 - coating 251
 - collisions 251
 - deposition chamber 270
 - process 272
 - schematic presentation 251, 270
 - system 270
 - technology 301
- plastic deformation 10, 253
- pneumatic cylinder 391
- porous structure 276
- power density (PD) 272
 - influence 272
- power generators 12
- power input 12
- power-time curve 13, 14
- precursor material 349
- preheated tool 405
- pressure-tight components 19
 - fuel rails 19
- pressure-time curves 181
- primary/secondary austenite 77
- process-adapted shot chamber system 323
- process-adapted shot sleeve system 325
- process parameters 169, 298, 336, 430, 434
 - holding time 169
 - piston velocity 169
 - pressure 169
 - variation 430, 433
- process-relevant material data 63
 - heat transmission coefficients 63
- process simulation 210
- process-specific disadvantage 316
- process temperature 349
- process window 411
 - diagram 412
- processing stages 370
 - forging 370
 - roll forging 370
 - upsetting 370
- programmable logic controller (PLC) 392
- proportional-integral-derivative (PID) controller 380
- prototyping steel tools 335
- pseudo-binary phase diagram 87
- pump housings 387
- pyramid diamond hardness 360

q

- quasi-ledeburitic carbides 65
 - development 65
- quenching experiments 71, 80, 81, 83, 85, 188
 - microstructures 85
 - temperature-time curve 85
 - thermodynamic calculations 81
- quotient pyrometer 381

r

- radial gradients 11
- radiation experiment 399, 400
 - scheme 400
- radiation pyrometer 380

- radiation trials 400
- ram speed 232
- raw material 114
 - characteristics 114
- raw material development programme 125
 - assessment 125
- reactive magnetron sputtering 251
- refractory reaction 293
- reheating/semi-solid casting 21
- reheating time 111, 112
- remnant metal 346
- resilient components 315
- resonant circuit 373
- restraining system 326
- rheo-cast tie rods 363
 - mechanical properties 363
- rheocasting process 1, 14, 107, 312, 395
 - scheme 395
 - route 15
- rheo-container process (RCP) 135, 313, 355
 - implementation 135
- rheo-process 52, 364
- rheofforming plants 316
- rheofforming process 396
- rheological experiments 190, 203
- Rheometer 9, 175
 - tests 9
- robot controller 393
- robust process 10
- Rockwell hardness (HRC) 339
- roller-bearing steel 100Cr6 64
 - components 64
- rotating rod sticks 176
 - advantages/disadvantages 175
- rotational Rheometer 183
- RVE boundaries 223
- s**
- salt systems 148
- scanning electron microscopy (SEM) 253
 - analysis 423
 - EDS substantiates 299
 - images 95
- Scheil–Gulliver calculations 149, 150
- scrap metal 16
- scratch test measurements 279
- secondary austenite 71
- secondary dendrite arm 150
- secondary electrons 273
- SEED process 14, 16
- SEED technology 16
 - heat extraction 16
- segmented test 252
 - schematic drawing 252
- segregation mechanism 385
- self-heating alumina 421
- self-heating ceramic 295
 - schematic tool 295
- thixocasting moulds 297
- thixoextrusion 297
- self-heating steel thixoforming 296
 - construction 296
- self-heating thixocasting mould 297
- semi-continuous feeding techniques 296
- semi-liquid state 47
- semi-solid alloy 203
 - processing 18
- semi-solid aluminium alloys 189
 - billets 16, 18, 320
- semi-solid bar extrusion 413, 415
- semi-solid bulk material 384
- semi-solid casting 19
 - capabilities 19
- semi-solid extrusion 412
 - material 413
 - process 412
- semi-solid forging process 370
 - schematic view 370
- semi-solid forging plant 388
- semi-solid impact steel extrusion 414
- semi-solid material 17, 182, 195, 202, 268, 314, 315, 328, 368, 369, 373, 384, 390, 398
 - disadvantage 202
 - flow stress 195
 - processing 315
 - structure 6
 - suspensions 191
- semi-solid metal (SSM) 1, 2, 7, 221, 251, 299
 - advancement 7
 - Al–Li components 138
 - alloys 169, 313, 371
 - metallurgical aspects 31
 - microstructure 223, 224
 - modification 38
 - origins 1
 - process 19, 31, 41, 312, 313
 - Rheo/Thixo-routes 34
 - rheocasting/thixocasting 31
 - schematic representation 224
 - semi-solid behaviour 223
 - slurry-making process 6, 34
 - thixotropic behaviour 371
 - technology 38, 44, 314
- semi-solid process (SSP) 149, 154, 161, 169, 283, 286, 395
 - industry-related/target-oriented enhancement 169
 - suitability 158, 161

- thixoforming 241
- semi-solid sample 152
- semi-solid slug 221
- semi-solid slurry 242, 243, 247, 292, 299, 356, 414
- semi-solid state 11, 243, 289, 371
 - forging 371
- semi-solid steel 23, 288, 291, 294, 299
 - temperature 415
- semi-solid viscosity 227, 230, 231
 - evolution 230, 231
- sequenced thixoforming methods 411
 - thixoforging/thixocasting 411
- sequential tool movement 390
- Shamrock-like thixoextrusion 419
- shear/pressure gradients 6
- shear rate jump experiments 183, 184
- shear stress 173
- shear-thinning thixotropic flow
 - behaviour 196
- Sheil equation 234
- short-wave thermal image camera 332
- Si₃N₄-based ceramics 283
 - aluminium titanate (Al₂TiO₅) 283
- silicon carbide 285
- silicon nitride 283, 285, 286, 288, 290, 292
 - applicability 292
- simulated strain rate 233
- simulative analysis 399
- simultaneous heating process 413
- single-phase feedstock material 35
- single slug production method (SSP) 15
- sintering additives 286
- sintering shrinkage 296
- slurry production 10
- small-scale thixoforging series 288
- SMM process routes 8
 - diagram 8
- software packages 200
 - Flow-3D 200
 - FLUENT 200
 - MAGMASOFT 200
- solid bonds 225, 226, 227
 - shear rate 226
- solid fraction distribution 205
 - analysis 205
- solid globules 45
 - shape 45
- solid particles 45, 46, 70, 223, 227, 328
 - fluid suspension 46
 - morphology 45
- solid/liquid phases 54
 - concentration 51
- contents 69
 - fraction 312
 - volume fraction 54
- solid-liquid boundary surface 57, 59, 75
- solid-liquid fraction 32, 48
- solid-liquid interface 153, 342
 - interfacial energy 60
- solid-liquid phase 138
 - boundary 79
- solid-liquid suspension 45
- solid-phase determination 55
- solid-phase fraction 43, 55
- solid-phase particles 43, 57, 58
- solid-phase protrusions 53
 - dissolution 53
- solid-phase skeleton fractures 108
- solid/semi-solid metals 287
- solid-state mechanics 174
 - approach 174
- solidification process 53, 337
 - simulation 53
- stable phase diagram 147
- state-of-the-art tool solutions 243
- steady-state flow curves 183
 - thixotropic effects 183
- steady-state measurements 193
- steady-state temperature 382
- steady-state values 177
- steel 21, 385
 - 100Cr6 77, 159
 - alloys 319, 372
 - billets 421
 - bulk ceramic characteristics 284
 - calculations 159
 - experimental assembly presentation 176
 - extrusion process 411
 - heat treatment scheme 63
 - material aspects 43
 - materials 319
 - multitude 319
 - phase diagram 159
 - profile 242
 - rheoforging 395
 - Rheometer 175, 176
 - schematic temperature evolution 243, 244, 245
 - sheet 352
 - structural parameters 77
 - temperature 361
 - thixo lateral extrusion 385
 - thixocasting 364
 - thixoextrusion 299, 420
 - thixoforging 43, 243–245, 267, 268, 282–284, 292–294, 300
 - tool 286

- X210CrW12 21, 63
- Stefan–Boltzmann constant 376
- step-shooting experiments 325, 338
- stirring modes 9
 - mechanical stirring 9
 - passive stirring 9
- strategy/tools and process parameters 418
- stress induced and melt activated (SIMA) process 105
- stress/strain rate tensors 227
- strontium-refined/titanium grain-refined alloy 343
- substrate current/voltage 271
 - time-dependent evolution 271
- surface oxides 17
- suspension rheology, *see* oscillation experiments
- Swiss Federal Institute of Technology 360

t

- T-shaped die-filling experiment 203
- temperature distribution 402–404
 - heat conductivity 403
- temperature interval size 48
- temperature sensitivity 48
 - measurement module 177
- terminal freezing range (TFR) 32, 38
- testing tool plate 265
- tetragonal martensite 63
- tetragonal phase 261
- textile industry 294
- thermal boundary 244
- thermal gradients 296
- thermal insulation materials 295
 - thermal conductivity 295
- thermal process 242, 283
- thermal shock 244, 285, 298
 - resistance 244, 282, 283, 288, 294
 - sensitive materials 294
- thermal spray coatings 245
- Thermo–Calc software 148
- thermochemical calculations 121, 140
 - experimental validation 140
- thermochemical metal-salt equilibrium 139
- thermochemical modelling 121
- thermochemical simulation methods 147
 - equilibrium calculations 149
 - Thermo–Calc software 148
- thermodynamic calculations 55, 67, 69, 79, 82, 89
- thermodynamic data 55, 148
 - database 156
 - usage 55
- thermodynamic diffusion calculations 76

- thermodynamic equilibrium calculations 76
- thermomechanical stress 300
- thermomechanical treatment 10
- thermophysical/thermodynamic data 401
- thin-film analysis equipment 258
- thin-film deposition techniques 249
- thin-film PVD/PECVD coating 247
- thin-film techniques 256
 - nanoindentation 256
 - XRD 256
- thin-walled components 387
- thixo-cast step samples 116
 - grain structure 116
- thixo/rheoforging process 371
- thixo-steel component 339
- thixocast A356 357
 - elongation 357
 - model components 317
- thixocasting process 312, 317–319, 325, 330, 332, 337
 - layout 312
 - simulation 325
- thixocasting route 311
 - aspects 311
- thixocasting step samples 133
 - aluminium-lithium alloys 133
- thixocasting/thixoforging steels 415
- thixoeextrusion experiments 430, 431, 439
- thixoeextrusion process 436
 - numerical simulation 436
- thixoforging components 383, 401
 - simulation 401
- thixoforging experiments 392
- thixoforging operation 373
- thixoforging tools 296
- thixoforging/thixo lateral extrusion 18, 369
 - process 389
 - schematic view 369, 370
- thixoformed components 196
- thixoformed specimens 100
- thixoforming 44
 - background 44
- thixoforming experiments 293, 294, 298
- thixoforming feedstock formation 208
 - simulation 208
- thixoforming material(s) 108, 109, 111, 387
 - assessment 111
 - parameter 109
- thixoforming moulds 251, 269
- thixoforming process 14, 17, 52, 100, 105, 106, 131, 196, 241, 255, 265, 300, 391, 392, 399, 405
 - alloy decomposition 100

- high pressure 131
 - schematic presentation 106
 - simulation 399
 - tool concepts 241
 - thixojoining components 389
 - thixotropic effects 172
 - thixotropic fluids 172
 - thixotropic material 111
 - thixotropic metal suspensions 45
 - rheological behaviour 45
 - thixotropic model 198
 - Ti/Zr grain-refined alloys 126
 - AlLi₄Cu₄ 126
 - AlLi₄Mg₈ 126
 - TiAlZrN interlayer 263
 - time-dependent flow 169
 - time-dependent thixotropic behaviour 5
 - time-dependent viscosity 6, 179
 - time-temperature curve 190
 - tin-lead alloy 170, 186
 - TiN particles 84, 86
 - titanium-doped 100Cr₆ specimens 84
 - element distribution images 84
 - titanium nitride 82, 83
 - effect 82
 - solubility limit 83
 - titanium-zirconium-molybdenum (TZM) 330, 403
 - cores 341
 - mould 251
 - segments 253
 - substrate 253
 - tool 401
 - tool design/construction 296
 - tool geometry 137, 418
 - tool materials 24
 - rating matrix 24
 - tool steel X210CrW12 150
 - calculations 150
 - schematic presentation 150
 - tool surfaces 333
 - thermography 333
 - tool systems 247
 - trajectory planning tasks 378
 - transformation kinetics 96
 - transmission electron microscopy (TEM) 275
 - transport equations 209
 - tribochemical attack 283
 - triboindenter apparatus 271
 - tube-like oxide layer 355
 - twin-screw rheomoulding 107
 - two-phase network 87
 - two-phase system 223
- u**
- UDS200 Couette rheometer 186
 - upscaled extrusion tests 425
- v**
- vacuum arc-based deposition 249
 - vacuum-formed refractory fibre 296, 322
 - validation experiments 213, 353
 - vertical capillary viscometer 179
 - Vexocast process 107
 - vigorous agitation 5
 - schematic illustration 5
 - Viscometer 179
 - viscoplastic constitutive equations 174
 - viscoplastic material 226
 - volatile precursors 250
 - volume of fluid (VOF) model 200
 - technique 200
 - volume power density 374
- w**
- warm-working steel 98
 - water-cooled rack 179
 - water-cooled sample 354
 - welded fuel tanks 119
 - welding, *see* heat treatment
 - Widmanstätten carbides 94
- x**
- X-ray diffraction (XRD) 255
 - analysis 290
 - measurements 255
 - patterns 258
 - X-ray mapping 38
 - X-ray micro-tomography 56
 - X-rayed thixocast steel 336
- y**
- yield stress 187
 - schematic diagram 187
 - Young's modulus 251, 258, 263, 265, 423
- z**
- zirconium metal oxide 260, 294, 330
 - ZrO₂-based coatings 260
 - ZrO₂-coated plates 267
 - ZrO₂ hysteresis 264
 - Zr/Sc-microalloyed AA1420 359
 - microstructure 359