

Contents

Preface IX

Preface to the Second Edition XI

Introduction 1

Part One Methodology

1 Reaction of Alcohols with Carboxylic Acids and their Derivatives 5

- 1.1 Reaction with Carboxylic Acids 5
 - 1.1.1 Without Activator 5
 - 1.1.2 Acid Catalysts 6
 - 1.1.2.1 Brønsted Acids 6
 - 1.1.2.2 Lewis Acids 11
 - 1.1.2.3 Solid Acids 17
 - 1.1.3 Base Activators 24
 - 1.1.4 Carbodiimide Activators 25
 - 1.1.5 The Mitsunobu Reaction 28
 - 1.1.6 Activation of Carboxylic Acids 35
 - 1.1.7 Enzymes 47
 - 1.1.8 π -Acids 51
- 1.2 Reaction with Esters: Transesterification 52
 - 1.2.1 Without Activator 52
 - 1.2.2 Acid Catalysts 54
 - 1.2.2.1 Brønsted Acids 54
 - 1.2.2.2 Lewis Acids 60
 - 1.2.2.3 Solid Acids 69
 - 1.2.3 Base Activators 72
 - 1.2.3.1 Metal Salts 72
 - 1.2.3.2 Amines 79
 - 1.2.3.3 Others 89
 - 1.2.4 Other Activators 91
 - 1.2.5 Enzymes 92
- 1.3 Reaction with Acid Anhydrides 100

1.3.1	Without Activator	100
1.3.2	Acid Catalysts	101
1.3.2.1	Brønsted Acids	101
1.3.2.2	Lewis Acids	103
1.3.2.3	Solid Acids	112
1.3.3	Base Activators	113
1.3.3.1	Metal Salts	113
1.3.3.2	Amines	119
1.3.3.3	Phosphines	125
1.3.4	Enzymes	127
1.3.5	Mixed Anhydrides	128
1.4	Reaction with Acid Halides and Other Acyl Derivatives	136
1.4.1	Without Activator	136
1.4.2	Acid Catalysts	137
1.4.2.1	Brønsted Acids	137
1.4.2.2	Lewis Acids	139
1.4.2.3	Solid Acids	142
1.4.3	Base Activators	143
1.4.3.1	Metal Salts	143
1.4.3.2	Amines	147
1.4.3.3	Phase Transfer Catalyst	152
1.4.4	Other Activators	153
1.4.5	Enzymes	156
2	Use of Tin and Other Metal Alkoxides	159
3	Conversion of Carboxylic Acids into Esters without Use of Alcohols	173
3.1	Reaction with Diazomethane	173
3.2	Reaction with Alkyl Halides	175
3.3	Treatment with Other Electrophiles	183
4	Ester Interchange Reaction	193
	Part Two Synthetic Applications	
5	Kinetic Resolution	197
5.1	Enzymatic Resolution	197
5.2	Nonenzymatic Resolution	206
5.3	Dynamic Kinetic Resolution	215
5.4	Parallel Kinetic Resolution	222
6	Asymmetric Desymmetrization	227
7	Miscellaneous Topics	233
7.1	Selective Esterification	233

7.1.1	Differentiation between Primary, Secondary, and Tertiary Alcohols, and Phenols	233
7.1.2	Differentiation between Identical or Similar Functions	241
7.2	Use of Theoretical Amounts of Reactants	245
7.3	New Reaction Media	250
7.4	New Technologies	261
7.5	Application to Natural Products Synthesis	262
8	Industrial Uses	293
8.1	Ethyl Acetate	293
8.2	Acrylic Esters	294
8.2.1	Methyl Methacrylate (MMA)	294
8.2.2	Alkyl Acrylates	296
8.3	Polyesters	296
8.4	Oils and Fats	301
8.4.1	Food Emulsifiers	301
8.4.2	Soaps	302
8.5	Biodiesel Fuel	302
8.6	Amino Acid Esters	304
8.7	Macrolides	306
8.8	Flavoring Agents and Fragrances	310
8.9	Pyrethroids	320
	Epilogue	323
	References	325
	Index	363

