

Contents

Preface XV

List of Contributors XVII

1	General Concepts about Epoxy Polymers	1
	<i>Jean-Pierre Pascault and Roberto J.J. Williams</i>	
1.1	Polymerization Chemistry of Epoxy Monomers	1
1.1.1	Typical Epoxy Monomers and Polymer Growth Mechanisms	1
1.1.2	Step Growth Polymerization	3
1.1.3	Chain Homopolymerization	3
1.1.4	Chain Copolymerization	4
1.1.5	Dual Polymerization Systems	5
1.2	Transformations During the Formation of an Epoxy Network	6
1.2.1	General Considerations	6
1.2.2	Gelation	6
1.2.3	Vitrification	8
1.2.4	Reaction-Induced Phase Separation	8
1.2.5	Transformation Diagrams	9
1.3	General Properties of Epoxy Networks	11
	References	12

Part One New Polymers/Materials 13

2	Thermoplastic Epoxy Polymers	15
	<i>Jerry E. White</i>	
2.1	Introduction	15
2.2	Synthesis and Characterization of Epoxy Thermoplastics	17
2.2.1	Poly(hydroxy ethers) and Poly(hydroxy ether sulfides)	17
2.2.2	Poly(hydroxy ether sulfonamides)	22
2.2.3	Poly(hydroxy ester ethers)	23
2.2.4	Poly(hydroxy amino ethers)	26
2.3	Fundamental Properties of Epoxy Thermoplastics	27
2.3.1	Mechanical Behavior	27

2.3.2	Adhesive Characteristics	31
2.3.3	Optical Properties of Poly(hydroxy amino ether) 19b	32
2.3.4	Gas Barrier Properties of Epoxy Thermoplastics	33
2.4	Conclusions	36
	Acknowledgments	36
	References	37
3	Epoxy Functional Acrylic Polymers for High Performance Coating Applications	39
	<i>Carmen Flosbach and Roger Fugier</i>	
3.1	Introduction	39
3.2	Epoxy Functional Acrylic Polymers (Epoxy Acrylates)	39
3.3	Synthesis of Epoxy Acrylates	40
3.3.1	Semi-Batch Process	40
3.3.2	Mass Polymerization	41
3.3.3	Suspension Polymerization	41
3.3.4	Polymerization in Supercritical Carbon Dioxide	42
3.4	Design of Epoxy Acrylates as Film-forming Components in Coatings	42
3.4.1	Glass Transition Temperature	42
3.4.2	Molar Mass	43
3.4.3	Choice of Co-monomers	43
3.4.4	Epoxy Acrylates with a Dual-Cure	45
3.4.5	Structure of the Polymer: Block Copolymers	45
3.4.6	Structure of the Polymer: Branched Epoxy Acrylates	46
3.5	Cross-linking Reactions in Coating Systems	48
3.5.1	Epoxy Acrylates in Etch-resistant One-Component Liquid Coatings	49
3.5.2	Epoxy Acrylates in Powder Coatings	51
3.5.3	Epoxy Acrylates in Water-Borne Coatings	53
3.6	Conclusions	53
	References	53
4	Epoxy Polymers Based on Renewable Resources	55
	<i>Alessandro Gandini</i>	
4.1	Introduction	55
4.2	Synthesis and Polymerization of Monomers and Macromonomers Bearing Multiple Epoxy Functions	56
4.2.1	Vegetable Oils	56
4.2.2	Natural Rubber	62
4.2.3	Lignin	65
4.2.4	Cellulosics and Wood	69
4.2.5	Sugars	70
4.2.6	Terpenes	72
4.3	Synthesis and Polymerization of Monomers Bearing a Single Epoxy Group	72

- 4.3.1 2-Furyloxirane 72
- 4.3.2 Other Monomers 75
- 4.4 Conclusions 76
- References 76

Part Two (Nano)Structured Epoxy Networks 79

- 5 Nanostructured Epoxies by the Use of Block Copolymers 81**
Sixun Zheng
 - 5.1 Introduction 81
 - 5.2 Formation Mechanisms of Nanostructures in Thermosets 83
 - 5.2.1 Self-Assembly Approach 84
 - 5.2.2 Reaction-Induced Microphase Separation 84
 - 5.3 Morphologies of Epoxy Thermosets Modified With Block Copolymers 87
 - 5.3.1 Selection of Block Copolymers 87
 - 5.3.2 Nanophase Behavior of Epoxies Containing Block Copolymers 89
 - 5.3.3 Demixing Behavior of Epoxy-Miscible Blocks Induced by Curing Reaction 100
 - 5.4 Thermomechanical Properties of Nanostructured Thermosets 102
 - 5.4.1 Glass Transition Temperatures 102
 - 5.4.2 Fracture Toughness of Nanostructured Thermosets 103
 - 5.5 Conclusions 104
 - References 105
- 6 Self-Assembly of Epoxy-Based Polymers 109**
Cristina E. Hoppe and Roberto J.J. Williams
 - 6.1 Introduction 109
 - 6.2 Linear Nanostructured Epoxies 111
 - 6.3 Crosslinked Nanostructured Epoxies 115
 - 6.3.1 Modification of an Epoxy Network with a Linear Amphiphilic Epoxy Polymer 115
 - 6.3.2 Amphiphilic Epoxy Networks Based on the Epoxy-Fatty Acid Chemistry 116
 - 6.3.3 Precursors Based on Monofunctional Epoxies 116
 - 6.4 Possible Applications of Nanostructured Epoxies 119
 - References 120
- 7 Polymer Dispersed Liquid Crystal, Thermotropic and Other Responsive Epoxy Polymers 121**
Agnieszka Tercjak and Iñaki Mondragon
 - 7.1 Epoxy-Based Polymer Dispersed Liquid Crystal 121

7.2	Polymer Dispersed Liquid Crystal Prepared by PIPS	123
7.3	Block Copolymers Used as a Polymer Dispersing Agent for Liquid Crystal	129
7.4	Epoxy Polymers Based on Azo-Benzene Organic Molecules	133
7.5	Conclusions and Perspectives	135
	References	136
8	POSS and Other Hybrid Epoxy Polymers	137
	<i>Libor Matějka</i>	
8.1	Introduction	137
8.2	Epoxy-Silica Hybrids	139
8.2.1	Structure and Morphology of the Hybrids	139
8.2.2	Thermomechanical Properties of the Hybrids	140
8.2.3	Rubbery Hybrid Formation, Structure and Thermomechanical Properties	141
8.2.4	Application of the Hybrids	143
8.3	Epoxy-POSS Hybrids	144
8.3.1	Types of POSS Hybrids	144
8.3.2	Structure and Morphology of the POSS Hybrid Network	145
8.3.3	Reactivity of the Epoxy-Functional POSS	145
8.3.4	Hybrids with Pendant POSS	146
8.3.5	Hybrids with POSS as Network Junctions	147
8.3.6	Hybrids with Unbound POSS	149
8.3.7	Properties of POSS Hybrids	149
8.3.8	Properties of Hybrids with Pendant POSS	150
8.3.9	Properties of Hybrids with POSS in Junctions	151
8.3.10	Self-Assembled Epoxy-POSS Hybrids	154
8.3.11	Application of POSS Hybrids	154
8.4	Conclusions	155
	Acknowledgment	156
	References	156
9	Lamellar Silicate-Modified Epoxies	159
	<i>Jannick Duchet-Rumeau and Henry Sautereau</i>	
9.1	Introduction	159
9.2	Structure and Properties of Lamellar (Phyllo) Silicates	160
9.3	Morphologies of Lamellar Silicates-Polymer Nanocomposites	161
9.4	Chemical Modification of Lamellar Silicates for Epoxy Networks	163
9.4.1	Different Chemistries for Modification of Lamellar Silicates	163
9.5	Dispersion and Structuration of Lamellar Silicates in the Initial Formulation	165
9.5.1	Dispersion Methods	166
9.5.2	Evolution of the OLS Structuration in the Initial Formulation	166
9.5.2.1	Swelling	166
9.5.2.2	Physical Gelation	167

- 9.5.2.3 Viscosity of Suspensions 169
- 9.5.2.4 Thixotropy 169
- 9.6 Structuration of Lamellar Silicates in a Reactive Medium 169
- 9.6.1 Structuration During Reaction 169
- 9.6.2 Catalytic Effect of OLS on Epoxy Reactions and Gel Time 171
- 9.6.3 Structuration at the End of Reaction 172
- 9.7 Mechanical Properties of Lamellar Silicates-Modified Epoxies 173
- 9.7.1 Modeling the Modulus of Nanocomposites 174
- 9.7.2 Stiffness and Toughness of Glassy Epoxy Nanocomposites 174
- 9.7.3 Stiffness and Toughness of Rubbery Epoxy Nanocomposites 177
- 9.8 Ternary Blends Based on Epoxy/Layered Silicates 178
- 9.9 Barrier Properties of Nanoclay-Modified Epoxies 179
- 9.10 Conclusions 180
- References 181

10 Epoxy/Carbon Nanotube Nanocomposites 185

Luyi Sun and Hung-Jue Sue

- 10.1 Introduction 185
- 10.2 Preparation of Epoxy/CNT Nanocomposites 187
- 10.2.1 Processing Techniques 187
- 10.2.2 Non-Covalent Functionalization 188
- 10.2.3 Covalent Functionalization 190
- 10.2.4 Effect of CNT on the Curing of Epoxy 194
- 10.2.5 Alignment of CNTs in Nanocomposites 195
- 10.2.5.1 Magnetic Field 196
- 10.2.5.2 Electric Field 196
- 10.2.5.3 Mechanical Deformation 198
- 10.2.5.4 Epoxy Infusion into Pre-aligned CNTs 198
- 10.3 Properties of Epoxy/CNT Nanocomposites 201
- 10.3.1 Mechanical Properties 201
- 10.3.2 Electrical Properties 203
- 10.3.3 Thermal Properties 204
- 10.4 Summary and Outlook 205
- References 206

Part Three Innovative Formulations and Processing 213

11 Epoxy Adhesives: A View of the Present and the Future 215

Senén Paz Abuín

- 11.1 Introduction 215
- 11.2 Requirements and Conditions for the Design of an Epoxy Formulation 216
- 11.2.1 Surfaces (Adherents) 216

11.2.2	Temperature	217
11.2.3	Mechanical Requirements	219
11.2.4	Environmental Aging	220
11.2.5	Toxicology	221
11.3	Criteria for Selecting Adhesive Formulations	222
11.3.1	Selection of Components	222
11.3.1.1	Epoxy Prepolymers	222
11.3.1.2	Curing Agents	222
11.3.1.3	Additives	223
11.3.2	Ambient-Cure Formulation (Steel/Concrete Adhesive)	223
11.3.3	Medium to High-Temperature Cure Formulation (Steel/Steel Adhesive)	224
11.3.3.1	Mechanical and Thermal Properties of Different Formulations	227
11.3.3.2	Aging in Water at 60°C	231
11.4	Conclusions and Perspectives	232
	Acknowledgments	233
	References	233
12	UV-Cured Nanostructured Epoxy Coatings	235
	<i>Marco Sangermano</i>	
12.1	Introduction	235
12.2	Organic–Organic Nanocomposite Epoxy Coatings	236
12.2.1	Block Copolymers as Organic Nanobuilding Blocks	237
12.2.2	Hyperbranched Polymers	239
12.3	Organic–Inorganic Nanocomposite Epoxy Coatings	243
12.3.1	Dispersion of Inorganic Nanobuilding Blocks	244
12.3.2	<i>In situ</i> Generation of Inorganic Domains	246
12.4	Conclusions	248
	Acknowledgments	249
	References	249
13	Electron Beam Curing of Epoxy Composites	253
	<i>Felipe Wolff-Fabris and Volker Altstädt</i>	
13.1	Introduction to Electron Beam Curing	253
13.1.1	Historical Aspects	253
13.1.2	Curing Reaction	254
13.1.3	Parameters Influencing the Curing	255
13.1.3.1	Irradiation Energy	255
13.1.3.2	Irradiation Dose	256
13.1.3.3	Impurities	256
13.1.3.4	Initiator Content	256
13.1.3.5	Thermal History	257
13.1.4	Curing Facilities and Safety Issues	257
13.2	Material's Features	259
13.2.1	Initiators	259
13.2.2	Epoxy Monomers	261

13.2.3	Toughness Modification	262
13.2.4	Interfacial Properties Between Fibers and Matrix	263
13.3	Manufacturing Process	264
13.4	Perspectives	265
13.4.1	Cost Analysis	265
13.4.2	Thermal Curing Versus Electron Beam Curing	266
13.4.3	Potential Applications	266
	References	267
14	Composite Processing: State of the Art and Future Trends	271
	<i>Stephan Costantino and Urs Waldvogel</i>	
14.1	Introduction	271
14.2	Infusion	271
14.2.1	Process	271
14.2.2	SCRIMP Process	272
14.2.3	Vacuum Assisted Process	273
14.2.4	Controlled Atmospheric Pressure Resin Infusion	274
14.3	Resin Transfer Molding	275
14.4	Prepreg	276
14.4.1	Process and Applications	276
14.4.2	Out of Autoclave Prepregs	277
14.5	Alternative Mold Heating Methods	278
14.5.1	Roctool: The Cage System to make fast RTM	278
14.5.2	Quickstep: Another Way to Cure	278
14.6	Sheet Molding Compound (SMC)/Bulk Molding Compound (BMC)	281
14.6.1	SMC	281
14.6.2	BMC	281
14.6.3	Features of SMC/BMC Technologies	282
14.7	Filament Winding	283
14.7.1	Process and Applications	283
14.7.2	Automated Tape Laying	284
14.7.3	Automated Fiber Placement	284
14.8	Pultrusion	285
14.8.1	Process and Applications	285
14.8.2	Pullwinding	286
14.9	Expandable Epoxy Systems	286
14.9.1	Process and Applications	286
14.9.2	Conti Duo Technology	286
14.10	Conclusions and Trends for the Future	287
	References	287
15	Thermoplastic Curable Formulations	289
	<i>Thomas Fine, Raber Inoubli, Pierre Gérard, and Jean-Pierre Pascault</i>	
15.1	Introduction	289
15.1.1	Engineering Thermosetting Epoxies	289

15.1.2	BCPs as Additives for Controlling Properties	290
15.1.3	BCPs as Additives for Controlling Processing	291
15.1.4	Our Aim	291
15.2	Typical Preparation of Thermoplastic Curable Formulations	291
15.2.1	Materials	291
15.2.2	Sample Preparation	292
15.3	Rheological Behavior of Blends of Block Copolymer and Thermoset Precursors	293
15.4	Choice of the Hardener	296
15.5	Processing and Properties	298
15.5.1	Thermoplastic Processing	298
15.5.2	Properties	298
15.6	Conclusions	301
	Acknowledgments	301
	References	301
16	Structural Epoxy Foams	303
	<i>Lisa A. Mondy, Rekha R. Rao, Harry Moffat, Doug Adolf, and Mathew Celina</i>	
16.1	Background	303
16.2	Continuum-Level Model for Foaming Materials	305
16.3	Material Models and Experiments to Populate Numerical Model	306
16.3.1	Variable Density and Gas Production Models	306
16.3.2	Epoxy Polymerization Model	307
16.3.3	Viscosity and Slip Models	307
16.3.4	Thermal Properties Models	311
16.4	Numerical Method	311
16.5	Model Validation	313
16.5.1	Experiment and Model Set-Up	313
16.5.2	Results	314
16.6	Discussion and Suggested Improvements to the Model	316
16.7	New Foaming Strategies to Minimize Gravity-Induced Density Gradients	317
16.7.1	Chemical Blowing	317
16.7.2	Maleic Anhydride Polymerization and CO ₂ Generation	318
16.7.3	Epoxy Systems Foamed Via Maleic Anhydride Polymerization	319
16.7.4	BOC Based Foaming and Enhanced Foam Stability	320
16.8	Summary	321
	Acknowledgments	322
	References	323
17	Self-Healing Epoxy Composites	325
	<i>Michael W. Keller</i>	
17.1	Introduction	325
17.2	Sequestered Healing-Agent Systems	326

17.2.1	Microcapsule-Based Self-Healing	326
17.2.2	Alternative Healing Chemistries	337
17.2.3	Hollow-Fiber-Based Healing	338
17.2.4	Microvascular Healing Systems	339
17.3	Intrinsically Healing Materials	340
17.3.1	Remendable Polymers	340
17.3.2	Supramolecular Assembly	341
17.4	Potential Applications of Self-Healing Materials in a Bio-Engineering Setting	341
17.5	Outlook for Self-Healing Materials	343
	References	343

Part Four Conclusions and Perspectives 345

18	Conclusions and Perspectives	347
	<i>Jean-Pierre Pascault and Roberto J.J. Williams</i>	
18.1	Definitions of Epoxy Polymers	347
18.2	New Monomers and Formulations	348
18.3	Nanostructured Epoxies	349
18.4	Engineering Properties	351
18.5	Functional Properties	353
18.6	Health-Related Issues	354
18.7	Life-Cycle Assessment	354
	References	355

Index 357

