

Contents

List of Contributors XI

Preface XIII

1 Introduction 1

- 1.1 History of Batteries 1
- 1.2 Development of Cell Technology 3
- 1.3 Overview of Lithium Secondary Batteries 3
- 1.4 Future of Lithium Secondary Batteries 7
- References 7

2 The Basic of Battery Chemistry 9

- 2.1 Components of Batteries 9
 - 2.1.1 Electrochemical Cells and Batteries 9
 - 2.1.2 Battery Components and Electrodes 9
 - 2.1.3 Full Cells and Half Cells 11
 - 2.1.4 Electrochemical Reaction and Electric Potential 11
- 2.2 Voltage and Current of Batteries 12
 - 2.2.1 Voltage 12
 - 2.2.2 Current 14
 - 2.2.3 Polarization 14
- 2.3 Battery Characteristics 15
 - 2.3.1 Capacity 15
 - 2.3.2 Energy Density 16
 - 2.3.3 Power 16
 - 2.3.4 Cycle Life 17
 - 2.3.5 Discharge Curves 17

3	Materials for Lithium Secondary Batteries	21
3.1	Cathode Materials	21
3.1.1	Development History of Cathode Materials	21
3.1.2	Overview of Cathode Materials	23
3.1.2.1	Redox Reaction of Cathode Materials	23
3.1.2.2	Discharge Potential Curves	24
3.1.2.3	Demand Characteristics of Cathode Materials	26
3.1.2.4	Major Cathode Materials	27
3.1.3	Structure and Electrochemical Properties of Cathode Materials	27
3.1.3.1	Layered Structure Compounds	27
3.1.3.2	Spinel Composites	46
3.1.3.3	Olivine Composites	52
3.1.3.4	Vanadium Composites	57
3.1.4	Performance Improvement by Surface Modification	58
3.1.4.1	Layered Structure Compounds	60
3.1.4.2	Spinel Compound	61
3.1.4.3	Olivine Compounds	64
3.1.5	Thermal Stability of Cathode Materials	65
3.1.5.1	Basics of Battery Safety	65
3.1.5.2	Battery Safety and Cathode Materials	68
3.1.5.3	Thermal Stability of Cathodes	69
3.1.6	Prediction of Cathode Physical Properties and Cathode Design	75
3.1.6.1	Understanding of First-Principles Calculation	77
3.1.6.2	Prediction and Investigation of Electrode Physical Properties Using First-Principles Calculation	79
	References	84
3.2	Anode Materials	89
3.2.1	Development History of Anode Materials	89
3.2.2	Overview of Anode Materials	90
3.2.3	Types and Electrochemical Characteristics of Anode Materials	91
3.2.3.1	Lithium Metal	91
3.2.3.2	Carbon Materials	92
3.2.3.3	Noncarbon Materials	118
3.2.4	Conclusions	137
	References	137
3.3	Electrolytes	141
3.3.1	Liquid Electrolytes	142
3.3.1.1	Requirements of Liquid Electrolytes	142
3.3.1.2	Components of Liquid Electrolytes	143

3.3.1.3	Characteristics of Liquid Electrolytes	147
3.3.1.4	Ionic Liquids	149
3.3.1.5	Electrolyte Additives	153
3.3.1.6	Enhancement of Thermal Stability for Electrolytes	157
3.3.1.7	Development Trends of Liquid Electrolytes	161
3.3.2	Polymer Electrolytes	162
3.3.2.1	Types of Polymer Electrolytes	162
3.3.2.2	Preparation of Polymer Electrolytes	169
3.3.2.3	Characteristics of Polymer Electrolytes	171
3.3.2.4	Development Trends of Polymer Electrolytes	173
3.3.3	Separators	173
3.3.3.1	Separator Functions	173
3.3.3.2	Basic Characteristics of Separators	174
3.3.3.3	Effects of Separators on Battery Assembly	176
3.3.3.4	Oxidative Stability of Separators	176
3.3.3.5	Thermal Stability of Separators	178
3.3.3.6	Development of Separator Materials	179
3.3.3.7	Separator Manufacturing Process	180
3.3.3.8	Prospects for Separators	181
3.3.4	Binders, Conducting Agents, and Current Collectors	181
3.3.4.1	Binders	181
3.3.4.2	Conducting Agents	189
3.3.4.3	Current Collectors	191
	References	192
3.4	Interfacial Reactions and Characteristics	195
3.4.1	Electrochemical Decomposition of Nonaqueous Electrolytes	195
3.4.2	SEI Formation at the Electrode Surface	200
3.4.3	Anode–Electrolyte Interfacial Reactions	203
3.4.3.1	Lithium Metal–Electrolyte Interfacial Reactions	204
3.4.3.2	Interfacial Reactions at Graphite (Carbon)	209
3.4.3.3	SEI Layer Thickness	211
3.4.3.4	Effect of Additives	212
3.4.3.5	Interfacial Reactions between a Noncarbonaceous Anode and Electrolytes	214
3.4.4	Cathode–Electrolyte Interfacial Reactions	216
3.4.4.1	Native Surface Layers of Oxide Cathode Materials	217
3.4.4.2	SEI Layers of Oxide Cathodes	218
3.4.4.3	Interfacial Reactions at Oxide Cathodes	218
3.4.4.4	Interfacial Reactions of Phosphate Cathode Materials	223
3.4.5	Current Collector–Electrolyte Interfacial Reactions	225
3.4.5.1	Native Layer of Aluminum	225
3.4.5.2	Corrosion of Aluminum	226
3.4.5.3	Formation of Passive Layers on Aluminum Surface	228
	References	229

4 Electrochemical and Material Property Analysis 231**4.1 Electrochemical Analysis 231**

- 4.1.1 Open-Circuit Voltage 231
- 4.1.2 Linear Sweep Voltammetry 232
- 4.1.3 Cyclic Voltammetry 232
- 4.1.4 Constant Current (Galvanostatic) Method 234
 - 4.1.4.1 Cutoff Voltage Control 234
 - 4.1.4.2 Constant Capacity Cutoff Control 236
- 4.1.5 Constant Voltage (Potentiostatic) Method 236
 - 4.1.5.1 Constant Voltage Charging 236
 - 4.1.5.2 Potential Stepping Test 236
- 4.1.6 GITT and PITT 238
 - 4.1.6.1 GITT 238
 - 4.1.6.2 PITT 239
- 4.1.7 AC Impedance Analysis 239
 - 4.1.7.1 Principle 239
 - 4.1.7.2 Equivalent Circuit Model 241
 - 4.1.7.3 Applications in Electrode Characteristic Analysis 247
 - 4.1.7.4 Applications in Al/LiCoO₂/Electrolyte/Carbon/Cu Battery Analysis 249
 - 4.1.7.5 Applications in Al/LiCoO₂/Electrolyte/MCMB/Cu Cell Analysis 253
 - 4.1.7.6 Relative Permittivity 254
 - 4.1.7.7 Ionic Conductivity 256
 - 4.1.7.8 Diffusion Coefficient 257
- 4.1.8 EQCM Analysis 257
- 4.1.9 References 260

4.2 Material Property Analysis 263

- 4.2.1 X-ray Diffraction Analysis 263
 - 4.2.1.1 Principle of X-ray Diffraction Analysis 263
 - 4.2.1.2 Rietveld Refinement 265
 - 4.2.1.3 In Situ XRD 267
- 4.2.2 FTIR and Raman Spectroscopy 269
 - 4.2.2.1 FTIR Spectroscopy 270
 - 4.2.2.2 Raman Spectroscopy 275
- 4.2.3 Solid-State Nuclear Magnetic Resonance Spectroscopy 280
- 4.2.4 X-ray Photoelectron Spectroscopy (XPS) 282
- 4.2.5 X-ray Absorption Spectroscopy (XAS) 285
 - 4.2.5.1 X-ray Absorption Near-Edge Structure (XANES) 287
 - 4.2.5.2 Extended X-ray Absorption Fine Structure (EXAFS) 288
- 4.2.6 Transmission Electron Microscopy (TEM) 292

4.2.7	Scanning Electron Microscopy (SEM)	296
4.2.8	Atomic Force Microscopy (AFM)	300
4.2.9	Thermal Analysis	301
4.2.10	Gas Chromatography-Mass spectrometry (GC-MS)	306
4.2.11	Inductively Coupled Plasma Mass Spectroscopy (ICP-MS)	311
4.2.12	Brunauer-Emmett-Teller (BET) Surface Analysis	311
	References	315

5 Battery Design and Manufacturing 319

5.1	Battery Design	319
5.1.1	Battery Capacity	320
5.1.2	Electrode Potential and Battery Voltage Design	321
5.1.3	Design of Cathode/Anode Capacity Ratio	323
5.1.4	Practical Aspects of Battery Design	325
5.2	Battery Manufacturing Process	327
5.2.1	Electrode Manufacturing Process	328
5.2.1.1	Preparation of Electrode Slurry	328
5.2.1.2	Electrode Coating	329
5.2.1.3	Roll Pressing Process	330
5.2.1.4	Slitting Process	330
5.2.1.5	Vacuum Drying Process	331
5.2.2	Assembly Process	331
5.2.2.1	Winding Process	331
5.2.2.2	Jelly Roll Insertion/Cathode Tab Welding/Beading Process	332
5.2.2.3	Electrolyte Injection Process	334
5.2.2.4	Cathode Tab Welding/Crimping/X-Ray Inspection/Washing Process	334
5.2.3	Formation Process	334
5.2.3.1	Purpose of the Formation Process	334
5.2.3.2	Procedures and Functions	334
	References	335

6 Battery Performance Evaluation 337

6.1	Charge and Discharge Curves of Cells	337
6.1.1	Significance of Charge and Discharge Curves	337
6.1.2	Adjustment of Charge/Discharge Curves	339
6.1.3	Overcharging and Charge/Discharge Curves	340
6.2	Cycle Life of Batteries	342
6.2.1	Significance of Cycle Life	342
6.2.2	Factors Affecting Battery Cycle Life	342
6.3	Battery Capacity	344
6.3.1	Introduction	344
6.3.2	Battery Capacity	345

6.3.3	Measurement of Battery Capacity	346
6.4	Discharge Characteristics by Discharge Rate	347
6.5	Temperature Characteristics	349
6.5.1	Low-Temperature Characteristics	349
6.5.2	High-Temperature Characteristics	350
6.6	Energy and Power Density (Gravimetric/Volumetric)	351
6.6.1	Energy Density	351
6.6.2	Power Density	351
6.7	Applications	351
6.7.1	Mobile Device Applications	352
6.7.2	Transportation	352
6.7.3	Others	353
Index	355	