

Index

A

- A. rhizogenes* 161
- A. tumefaciens* 161
- abbreviations 964
 - for units of measurement 860
- Acaià 80
- acidity 821
- acronyms 959
- AFLP *see* amplified fragment length
 - polymorphism 42
- Africa hullers 690
- African Mole Cricket 426
- agroforestry 227
- alaclor, for pre-emergent weed prevention 102
- Albizias, used for shade 219
- aldrin
 - for termite nest destruction 427
 - in Mealybug Root Disease control 510
- allogamic species 92
- Alnus* spp., used for shade 219
- altitude, effect on coffee quality 802
- aluminum, as fertilizer 259
- Amarelo de Botucatu 78
- amber bean (F 4) 769
- American Leaf Disease 66
- American Leaf Spot 525
 - causal organism 525
 - control 526
 - propagation 526
 - symptoms 525
- American Leaf Spot Disease, effects of shading on 412
- anaerobic ponds, residual water treatment 734
- analytical convection ovens 823
- analytical techniques, moisture determination by 822
- androgenesis 150–151
- animal feed, from coffee byproducts 737
- annual gross profit (AGP) 832
- Ant Bears 427
- Antestia Bugs 433
- Antestia Sting Bug, influence on coffee quality 805
- anther 11
- Ants, coffee pests 457
- Aphids, coffee pests in Africa 428
- Apolo huller 689
- Aquapulpa 648
- Aquapulpa ELMUS 732
- Arabica 799
- Arabica bean, immature 793
- Arabica black bean 795
- Arabica “Cardenillo” bean 794
- Arabica natural 791
- Arabica washed 791
 - fair quality beans 792
- Arabusta 65
- Arachis pintoii*
 - as artificial cover crop 209
 - ground cover plants 275
- aroma 821
- Artocarpus integrifolia*, used as wind breaks 223
- Arusha 78
- atmospheric humidity (RH) 170
- axial root 7

B

- Bacillus*, with beneficial effect on coffee roots 384
- Bacillus thuringiensis*, Berry Moth control 451
- bacteria
 - in coffee storage 749
 - which attack coffee beans 795
- Bacterial Blight 66
- Bacterial Blight *see* Elgon die-back 545
- bacterial diseases 545
- bagging 711
- bags
 - for coffee storage 752
 - for green coffee shipment 759
- Banrot, used in plant damaging agents control 98

- bare root plants 235
- bare root stumps 236
- basamid
 - in root rot control 509
 - used in cryptogamic diseases 505
 - used in plant damaging agents control 98
- bean 744
 - abnormalities in 20
 - defects or imperfections 751
 - depulping 93
 - deterioration process of stored 743
 - determination of defective 819
 - modification through processing 611
 - moisture content 744
 - physiology 742
 - size 23
 - size and shape of 797
 - sizing 901
 - viability 744
 - weight of coffee 934
- bean defects 768
- bean fragment (P 10) 782
- bean heavily damaged (F 2) 768
- bean heavily damaged by storage pests (S 7) 788
- bean in parchment (P 6) 780
- bean infested by storage pests (S 8) 78
- bean quality assessment 818
- bean size 818
 - effect of shading on 415
- bean size distribution 819
- bean slightly damaged (F 1) 768
- bean slightly damaged by storage pests (S 6) 787
- Beaufort scale 894
- Beauveria bassiana*, Berry Borer control 473
- Bee Hawk Moth 456
- belt loaders 712
- bench terraces 206
- Benlate 527
- Benomyl
 - anti-fungal solution 131
 - for Seedling Blight control 506
- Bergendal 78
- Berry-boring Lepidoptera, coffee pests in Africa 450
- big bags, in coffee storage 754
- biodigestors, anaerobic 734
- biodiversity 401
- biolistics 161
- biological nitrogen fixation (BNF) 379
- biotechnology
 - applications to coffee 146
 - methods and their application to coffee 164
 - plant 141
- bird-friendly 401
- black bean (FP 1) 774
- Black Borer, coffee pest 439
- Black Citrus Aphid 428
- Blawan Pasumah 78
- blending 709
 - feeding systems 709
 - mixing systems 709
 - techniques and equipment 709
- Blister Spot 527
- blossom showers 320
- blotchy bean (spotted, mottled) (PS 3) 784
- blotchy beans 810
- BLP 78
- Blue Mountain 78, 799
- BNF *see* biological nitrogen fixation 379
- BOD *see* biochemical oxygen demand 737
- body 821
- body of elephant bean, core, ear (F 10) 772
- Bogor Prada 64
- Bordeaux Mixture 514
 - American Leaf Spot control 526
- boron, as fertilizer 260
- boron deficiency 271
- Bourbon 799
- Bourbon Mayaguez 78
- Bourbon Pointu 44
- Bourbon types 42
 - some resistance to CBD 42
- Bourbon-type varieties 78
- Brazil 823
- break-even point, calculated according to drops
 - in the price offered 837
- Break-even point (BEP) 832
- breeding 61
 - for resistance 566
 - scheme for improvement of *C. arabica* 69
- breeding methods 68
- breeding techniques 61, 68
- Broccial 473
- broken bean (P 11) 782
- brown bean (FP 3) 775
- Brown Blight 535
- Brown Eye Spot 66, 528
- Brown Eye Spot disease, effects of shading on 412
- bruised bean (crushed) (P 2) 778
- bud
 - differentiation 10
 - head of series 10
 - serial 10
- budding
 - precautions by 115
 - upgrading by shield 115
- Bukobensis 50
- bulk container loading 712

- bulk vessels, for loose coffee shipment in 762
- bulking 709
 - feeding systems 709
 - mixing systems 709
 - techniques and equipment 709
- Burn
 - causal organism 533
 - symptom 533
- burnt bean 810
- Burundi 826
- butterfly stage 100
- byproducts, integral use of coffee 735
- C**
 - C. arabica* 3, 28, 42, 45, 70
 - disease resistance 70
 - dispersion of 39
 - genetic structure 42
 - history of coffee selection 62
 - hybrid vigor 70
 - insect resistance 71
 - mutants of commercial interest 43
 - natural crosses with diploid species 45
 - nematode resistance 70
 - nutrient requirements 253
 - origin of 36
 - populations 39
 - rust resistance 562
 - selection methods applied to 69
 - C. brevipes* 28
 - C. canephora* 4, 28, 45, 50
 - breeding strategies applied to 72
 - conventional clone selection 73
 - conventional hybrid selection 71
 - genetic organization of 48
 - interspecific hybridization 74
 - natural crosses with diploid species 50
 - reciprocal recurrent selection 73
 - rust resistance 563
 - traditionally cultivated populations 50
 - C. congensis* 28, 30
 - C. eugenioides* 28, 30
 - C. excelsa* 4
 - C. fadenii* 28
 - C. farafanganensis* 32
 - C. humilis* 28
 - C. kapakata* 32
 - C. liberica* 4, 28, 30
 - rust resistance 563
 - C. mauritiana* 30
 - C. mufindiensis* 28
 - C. pseudozanguebariae* 28, 30
 - C. racemosa* 28, 30, 32
 - C. salvatrix* 28
 - C. sessiliflora* 28
 - C. stenophylla* 28, 30
 - C. zanguebariae* 28
 - caballete 197
 - cafein, from coffee byproducts 737
 - caffeine content
 - as coffee selection criterion 67
 - in different brews 935
 - Cajanus cajan*
 - mulching material 244
 - used for temporary shade 219
 - calcium
 - as fertilizer 257
 - calculation of inputs of 255
 - calcium deficiency 271
 - calix 11
 - Calliandra calothyrsus*, as shade tree 217
 - calluses 133
 - Calopogonium mucunoides*, as artificial cover crop 209
 - Canavalia ensiformis*, as artificial cover crop 209
 - Canephora 50
 - Canephora types, damaged by *Fusarium* Disease 64
 - Canker *see* Machete Disease 513
 - carbosulfan, in Coffee Berry Borer control 444
 - "Cardenillo" bean (PS 1) 783
 - Carpenter Ant 458
 - Casuarina equisetifolia*, used as wind breaks 223
 - Casuarina junghuhniana*, used for shade 219
 - Casuarina oligodon*, used for shade 219
 - catador 700
 - multiple 701
 - Catimor 799
 - cation-exchange capacity (CEC) 174, 266, 377
 - catisic 81
 - catrenic 81
 - Caturra 43, 798
 - Cauvery 81
 - CEC *see* cation-exchange capacity 377
 - center pivot 324
 - Centro de Investigação das Ferrugens do Cafeeiro (CIFC) 519, 558
 - Centrosoma macrocarpum*., as artificial cover crop 209
 - Cercospora* Blotch *see* Brown Eye Spot 495, 528
 - Cercospora coffeicola* 66
 - certification 392
 - costs 392
 - criteria for "bird-friendly" or "Eco-OK" 402
 - fair-trade 392
 - chemical oxygen demand (COD) 737
 - cherry coffee, storage 746
 - chloroplast 34

- chlorosis 269–270
- chlorpyrifos
 - Berry Moth control 451
 - for Scale control 432
 - for termite nest destruction 427
 - in Coffee Berry Borer control 444
 - in Coffee Thrips control 437
- Cinchona* 3
- cleaning 683
 - problems and impact on quality 684
 - techniques and equipment 683
- clonal material, supply of 136
- clones, planting 137
- CLR *see* Coffee Leaf Rust 39
- C:N ratio 266
- coated bean (FP 6) 777
- Cocoa Department (IDEFOR) 146
- COD *see* chemical oxygen demand 737
- Coffea* genus 26
 - distribution of 28
- coffee associations, organizations and teaching centers 922
- Coffee Bean Weevil, in grain storage and coffee 748
- Coffee Berry Borer
 - breeding techniques to increase resistance to 61
 - coffee pest in Africa 443
 - coffee pest in the Asian-Pacific region 471
 - control 472
 - development while flowing period 13
 - in grain storage and coffee 748
 - influence on coffee quality 805
- Coffee Berry Butterfly 452
- Coffee Berry Disease 557
 - assessment of losses caused by 544
 - causal organism 534
 - control 539
 - propagation 536
 - races 567
 - resistance tests 565
 - resistance to 564
 - symptoms 535
- Coffee Berry Disease (CBD) 495
 - breeding techniques to increase resistance to 61
- Coffee Berry Moth 450
- Coffee Blotch Miners 447
- coffee blowers 712
- coffee brew 934
- Coffee Brown Beetle 467
 - control 468
- Coffee Canker 528
- Coffee Capsid Bug, coffee pests 435
- Coffee Chafers 445
- coffee classification 901
- coffee components, balance of 724
- coffee deterioration index 827
- coffee diseases 495
 - biological and agronomic control 501
 - eradication measures 502
 - treatment methods 498
- coffee events 922
- Coffee Feeding Pyralid 455
- Coffee Fruit Fly 445
- coffee growing 168
 - after World War II 846
 - characteristics of coffee by variety 926
 - during the Colonial Period 845
 - environmental conditions 925
 - in the first half of the 20th century 845
 - origins of 845
 - the Globalization Era 846
- coffee husks 681
 - fuel for coffee dryers 681
- Coffee Lace Bugs, coffee pest in Africa 436
- Coffee Leaf Miner, breeding techniques to increase resistance to 61
- Coffee Leaf Miners 447
- Coffee Leaf Rust 429
 - causal organism 513
 - control 518
 - damage caused 515
 - propagation 516
 - races of 559
 - resistance genes 560
 - resistance reactions 561
 - resistance tests 561
 - resistance to 557
 - symptoms 515
- Coffee Leaf Rust (CLR) 39
 - breeding techniques to increase resistance to 61
 - resistance 39
- Coffee Leaf Skeletonizer 456
- coffee liquor, terms related to 956
- Coffee Playboy 452
- Coffee pulp vermicompost 333
- Coffee Red Spider Mite 459
- coffee research organizations 923
- Coffee Ringspot Virus (CoRSV) 550
 - Coffee Berry Disease control 554
 - distribution 554
- Coffee Root Mealybug, coffee pest in Africa 431
- Coffee Rusts Research Center (CIFC) 63
- coffee species 800
- Coffee Stem Borer, coffee pest in Africa 442
- Coffee Storage Weevil, influence on coffee quality 805

- Coffee Thrips, coffee pests 437
- Coffee Twig Borer, coffee pest 439
- coffee varieties, characteristics of 926
- Coffee Weevil 460
- Coffee White Stem Borer
 - pest control 466
 - pest in the Asia-Pacific region 464
- Coffee Wilt Disease 496
 - causal organism 510
 - control 512
 - symptoms and biology 511
- caffeine content 799
- colchicine, applied on the buds to cause diploidy 151
- collar crack 508
- collecting missions 29
- Colletotrichum kahawae* 66
- Colletotrichum* spp. 66
- Colombia 824
- color 799
 - green bean 821
 - impact of storage 751
 - some types of coffee 799
- color sorter
 - with belt 707
 - with channels 706
 - with chutes 706
 - with rollers 706
- color sorting 704
 - bean transport 705
 - problems and impact on quality 708
 - techniques and equipment 705
- color-sorting technology 707
- Committee for Organic Product Certification (CUCEPRO) 350
- community scheme to support technology transfer (MOCATT) 848
- compression sprayer 574
- Congolese genotypes 46
- Conidia 473
- Conillon 50, 64
- conservation 51
 - ex situ* 51
 - in situ* 55
 - in vitro* 53
 - of coffee seeds 51
 - of pollen 55
- container, dry, with liner bags 763
- containers
 - for coffee storage 756
 - genuine bulk 762
 - standard, dry boxes for coffee shipment 760
 - ventilated for coffee shipment 760
- contour planting 197
 - defining the slope of the land 198
 - marking out planting holes 199
 - pegging the base lines 198
 - pegging the contours 199
 - pegging the master rows 198
- controlled droplet application (CDA) 579
- conversion tables 859
 - soil-related conversions 897
- Coorg 63
- copper, as fertilizer 260
- corchosis 483
- Cordia alliodora*, used for shade 219
- corolla tube 11
- Corticium* spp. 66
- Costa Rica 824
- cotyledons 4–5
- counter 10G, for insect control 98
- covas 95
- Crickets, coffee pests in Afrika 426
- crop management 19
 - biennial pattern 20
 - high-yield option 19
 - influence on coffee quality 805
 - low-yield option 19
- crop-adapted spraying (CAS) 585
- cross-beater hullers 691
- cross-pollination 12
- Crotalaria* spp.
 - as artificial cover crop 209
 - mulching material 244
 - used as wind breaks 223
 - used for temporary shade 220
- Croton glabellus*, used as wind breaks 223
- Croton mubango*, used for shade 219
- Croton reflexifolius*, used as wind breaks 223
- cryopreservation 53
 - conventional 149
 - cryobank for *C. arabica* germplasm 55
 - for zygotic embryos 53
 - of coffee 148
 - pre-drying/freezing 149
 - simplified method 149
- cryptogamic diseases 504
- crystallized bean (jade bean) (P 9) 781
- cultivated species 38
- cultivated varieties 78
 - Bourbon-type varieties 78
 - Catimor- and Sarchimor-type varieties 80
 - Catuai 80
 - Icatu 81
 - multiplication of selected varieties 82
 - root-stock varieties for nematode resistance 81
 - Ruiru 11 81
 - S795 variety 78

- selected *Canephora* varieties 82
 - Typica-type varieties 78
 - cultivation practices, influencing the quality of
 - green coffee 814
 - cup flavor 751
 - cup quality
 - effect of the altitude on 802
 - influence of potassium and calcium content on 804
 - influence of shade on 805
 - cup tasting 821
 - cutting pit, for cuttings 124
 - cuttings
 - brick propagation box with 120
 - environmental conditions 130
 - influence of the vegetal material 130
 - polybags and cutting pits for 122
 - preparation of the 125–126
 - pricking out 126, 130
 - root trimming 128
 - rooted 130
 - substrate for raising 123
 - transport of 129
 - Cyproconazole
 - American Leaf Spot control 526
 - in Coffee Leaf Rust control 518
- D**
- D-D, for fumigated ion of termites 428
 - D. intortum*, as artificial cover crop 209
 - damping off 504
 - dark brown beans (F 3) 769
 - Dark brown Scale 430
 - dark grey bean 810
 - data on coffee 925
 - Dazomet, used in plant damaging agents control 98
 - deltamethrin, Berry Moth control 451
 - dense shade 404, 414
 - density, coffee apparent 747
 - depulpers, performance of conventional 930
 - Derosal, used in plant damaging agents control 98
 - Desmodium ovalifolium*, as artificial cover crop 209
 - destoning, techniques and equipment 685
 - development costs 834
 - diammonium phosphate, seedling fertilization with 104
 - Diazinon
 - against Grasshopper pests 427
 - for Scale control 432
 - β -dichlorophenoxyacetic acid, used as rhizogenic substance 127
 - dichlorvos, in Coffee White Stem Borer control 467
 - dicrotophos, in Coffee Thrips control 437
 - die-back 19, 495, 531
 - caused by Leaf Miners 447
 - way of fighting 532
 - dieldrin
 - Coffee Borer control 441
 - control of Biting Ants 457
 - for Scale control 432
 - in Mealybug Root Disease control 510
 - in Twig Borer control 440
 - dimethoate
 - Aphid colony control 428
 - in Leaf Rolling Thrips control 437
 - Red Stem Borer control 470
 - direct seeding 235
 - discolored over-dried bean (P 8) 781
 - disease, influence on coffee quality 805
 - diseases, effects of shade on 411
 - disk pulpers 637
 - Disyston 12G, for insect control 98
 - DNA
 - low frequency of structural changes in the chloroplast 34
 - nuclear ribosomal 34
 - Dolichus lablab*, as artificial cover crop 209
 - domatia 11
 - Dominican Republic 825
 - dormancy 12
 - double-compartment hullers 689
 - dried cherry, pod (P 7) 780
 - dried parts of the coffee fruit (DP) 789
 - dry (ball) cherry coffee, storage 747
 - dry milling 720
 - dry processing 623, 726
 - channels with traps 626
 - flotation 625
 - mechanical washer/separators 626
 - problems and impact on quality 627
 - sifting 625
 - siphon tanks 625
 - static water tanks 625
 - winnowing 623
 - dry weight of green coffee (DW_{green}) 415
 - dry weight of parchment coffee (DW_{parch}) 415
 - dryers 669
 - cascade 673
 - column 671
 - column (tower) batch 670
 - combination 676
 - rotary 675
 - two-tray 670
 - vertical 670
 - with stirrers 669

drying 662, 720, 929
 direct fire heater and heat exchanger 678
 fuels for 680
 in ecological processing 726
 influence on coffee quality 809
 speed 664
 techniques and equipment 665
 temperature curves for 663
 temperatures 662
 dwarfness 65

E

E. fetida 328
 early crop 170
 Earthworm, *in vitro* studies 329
 Earthworm fertilizer 339
 Earthworms 334
 feeding 337
 Eco-OK 401
 ecological processing 724
 methods 727
 economic aspects 831
 income versus expenditure for a small producer 841
 operating profits for a small producer 842
 production costs for a small producer 842
 economic concepts 831
 economic indicators 836
Eisenia andrei 328
 Electrodyne™ 580
 electroporation 161
 electrostatic spraying 580
 Elegant Grasshopper 426
 elephant bean (F 5) 770
 Elgon die-back
 causal organism 545
 control 546
 symptoms 545
 ELMU 648
 embryo axis 4
 embryo maturation, by temporary immersion 156
 embryonic sac 16
 embryos, frozen or dehydrated 134
 empty beans (vanos) 23
 endocarp *see* parchment 4
 endosperm 16
 growth of 18
 endosperm *see* bean 4
 endosulfan
 Berry Moth control 451
 in Coffee Berry Borer control 444
 entomophagous fungi, in natural control of Soft Scales 430

environmental conditions, for growing coffee 925
 environmental factors
 suitable for Arabica coffee cultivation 177–178
 suitable for coffee cultivation 168
 suitable for Robusta coffee cultivation 179–180
 epidemiology 497
 erosion 205
 erosion control, strip cropping for 212
Erythrina spp., as shade tree 218
 Etaphon, influence on coffee quality 805
 ETERNA disk depulper 729
 ethanol, from coffee byproducts 737
 ethion, for Scale control 432
 Ethiopia 826
 ethylene, inhibitor of somatic embryogenesis 156
 ethylene dibromide, coffee Weevil control 460
Eugenia jambos, used as wind breaks 223
 evaporation pan 322
 evapotranspiration rate 317

F

“F₁” hybrids 62
 F₁ true hybrid 152
 fair-trade coffee 389
 Fair-Trade Labeling Organization (FLO) 392
 False Spider Mite 459
 Farmers Field Schools (FFSs) 849
 Farmers Participatory Method (FPM) 849
 fecundation, developmental stages after 15
 feeder bearers 7
 feeder root 7
 fenitrothion
 Berry Moth control 451
 in Coffee Thrips control 437
 in Mealybug control 476
 Leaf Miner control 450
 Red Stem Borer control 470
 fenthion
 in Coffee Thrips control 437
 in Mealybug control 476
 fermentation
 disadvantages of natural 732
 dry 646
 natural 645, 731
 shortened 647
 theory of 732
 wet 647
 fertilization 250, 268
 deficiencies 262
 indications for applying 260
 influence on coffee quality 803
 mineral 252

- of nursery beds 101
 - organic 251
 - possibilities of mixing fertilizers 268
 - requirements of coffee trees 252
 - fertilization program 254
 - fertilizer
 - application of methods 261
 - macronutrients 256
 - micronutrients 258
 - fiber pots, used in coffee planting 240
 - field damaged beans (F) 768
 - field or process damaged beans (FP) 774
 - Fireblight 545
 - fixed costs (FC) 832
 - flaky bean (chips) (F 8) 771
 - flat bean separation 901
 - flat-screen graders 697
 - flavor 68, 799, 821
 - characteristics of different species and varieties 799
 - impact of storage 751
 - flavor profiles, ICO vocabulary 822
 - Flemingia congesta*
 - as artificial cover crop 209
 - ground cover plants 275
 - mulching material 244
 - used as wind breaks 223
 - used for temporary shade 220
 - flow rate calculation 896
 - flower
 - buds 12
 - process of flowering 12
 - structure 11
 - flower bud
 - blossoming 13
 - dormancy and growth renewal 14
 - flat and triangular 12
 - structure 13
 - flowering period 13
 - fogging, in frost protection 370
 - fogging equipment 582
 - foliar sprays 262
 - Formol, used in plant damaging agents control 98
 - foxy bean (FP 5) 776
 - Fried-egg Scale, coffee pest in Africa 431
 - frost 366
 - direct protection 370
 - in coffee crops 359
 - influence on coffee quality 803
 - preventive protection 369
 - relationship between dewpoint and severity of 362
 - short-term prediction of 360
 - topographic influences 366
 - types of 362
 - frost dam 368
 - frost damage 369
 - frost damaged bean (F 11) 773
 - frost formation 359
 - frost occurrence, prediction of 372
 - frost prevention
 - by measures influencing air circulation 371
 - by providing heat sources 371
 - fructification cycle 289
 - fruit 4, 15
 - composition of the coffee 933
 - different month after fecundation 16
 - transverse and longitudinal sections of 4
 - fruit fresh weight (FW_{fruit}) 415
 - fruit maturity, influence on the brew 806
 - fruit to bean conversion factors 415
 - fruit weight, effect of shade on 414
 - fungi, in grain storage and coffee 749
 - fungicides
 - for diseases control 499
 - in Coffee Berry Disease 540
 - Furadan 5G, for insect control 98
 - Fusarium* spp. 66
 - Fusarium Disease 66
 - Fusarium oxysporum*, for fighting root rot 510
- ## G
- Gamé 50
 - gametic embryos 151
 - Gardenia* 3
 - Garnica 80
 - gas, fuel for dryers 681
 - Gelatine Caterpillar 453
 - gene bank 51
 - field 51
 - genetic control
 - coffee diseases fighting 500
 - in Coffee Leaf Rust fighting 519
 - of American Leaf Spot 527
 - of Coffee Berry Disease 543
 - of Grey Leaf Rust 525
 - genetic diversity 33
 - genetic engineering 159
 - methods 160
 - genetic mapping 142
 - Robusta 147
 - genetic resistance, for nematode control 490
 - genetically modified organisms (GMOs) 141
 - genetics 25
 - germination 5, 94
 - acceleration of 6
 - of a coffee plant 7

- of a polyembryonic seed 21
 - time of 5
 - germination capacity 94
 - germination rate 5
 - Giant Coffee Looper 456
 - giberellic acid, influence on coffee quality 805
 - Gliricidium*, with beneficial effect on coffee roots 384
 - Gliricidia sepium* shade tree 217
 - glomerules 13
 - glossary
 - of terms related to green coffee 952
 - terms used in coffee production 937
 - Glycine wightii*, as artificial cover crop 209
 - Goiaba 44
 - some resistance to insect pests 67
 - Goiaba mutant 40
 - grading
 - influence on coffee quality 809
 - of green coffee 818
 - grafting 75, 106
 - advantages of 119
 - disadvantages of 119
 - environmental conditions 130
 - for nematode control 491
 - influence of the vegetal material 130
 - mature 112
 - precautions by 115
 - single node side 118
 - splice or approach 107
 - transplanted seedlings 111
 - upgrading by patch 114
 - upgrading by wedge 113
 - Wedge or Reyna method 107
 - with somatic embryos and microcuttings 111
 - granule applicators 582
 - Grasshoppers, coffee pests in Afrika 426
 - gravel 173
 - gravity separation 699
 - problems and impact on quality 703
 - techniques and equipment 699
 - gravity separators 701
 - negative pressure 703
 - positive pressure 702
 - green bean, color 821
 - green beans, size distribution under increasing shade of 416
 - green coffee 610
 - chemical composition of 933
 - defects 766
 - genotype influences on quality of 813
 - grading 818
 - harvesting 610
 - influences on quality of 797
 - processing 610
 - shipment of 759
 - storage 741
 - terms related to 952
 - green (clean) coffee, storage 747
 - Green Coffee Locust 426
 - Green Coffee Tortrix 454
 - Green Lacewings 425
 - Green Scale
 - coffee pests in the Asian-Pacific region 477
 - control 477
 - Grevillea robusta* (silver oak), as shade tree 218
 - Grevillea robusta*, used as wind breaks 223
 - Grey Leaf Rust
 - causal organism 522
 - control 525
 - damage 524
 - degree of virulence according to altitude 524
 - propagation 524
 - symptoms 523
 - ground cover vegetation 275
 - growth habit 275
 - reproduction 276
 - vegetation 275
 - ground-level irrigation 325
 - Guatemala 824
 - Guinean genotypes 46
 - gynogenesis 150
- ## H
- Haiti 825
 - Hakea saligna*, used as wind breaks 223
 - haploidy 150
 - haplomethods 150
 - hard pan 172
 - harvest
 - estimates 601
 - periods in coffee-producing countries 607
 - harvest period 601
 - harvester
 - large, on wheels 616
 - self-propelled 617
 - harvesters, light hand-held 618
 - harvesting 610, 614, 718
 - for dry process 726
 - for ecological processing 727
 - influence on coffee quality 806
 - mechanical 616
 - picking from the Ground 619
 - problems and impact on quality 621
 - selective 615
 - stripping 615
 - harvesting strategies 19
 - Hawaii 827

- head of series 9
 - heat exchanger
 - boilers and radiators 680
 - for coffee drying 680
 - multiple-dryer 679
 - single-dryer 679
 - herbaceous plants, that are nematode hosts 487
 - herbaria 26
 - herbicide mixes 283
 - herbicides
 - contact 281
 - survey of the main 282
 - systemic 282
 - "herring-bone" chlorosis 270
 - heterozygous dwarf plants 66
 - Hexaconazole
 - American Leaf Spot control 526
 - in Coffee Leaf Rust control 518
 - Hibrido de Timor 41
 - homozygous varieties 62
 - horizontal drum pulpers 638
 - "horizontal" resistance 520
 - Horse Hair Blight 530
 - Hot and Cold Disease 169, 546
 - hot and cold effect 802
 - hulling
 - influence on coffee quality 811
 - mobile combined hulling unit 694
 - problems and impact on quality 694
 - techniques and equipment 687
 - humidity, of stored beans 744
 - humus 376
 - Hybrid of Timor 64
 - hydraulic nozzle 586
 - hypocotyl 5
 - Hypotenemus hampei* *see* Coffee Berry Borer 67
- I**
- ICO *see* International Coffee Organization 821
 - immature bean (quaker bean) (F 12) 773
 - impluviums 499
 - India 826
 - Indigofera suffruticosa*
 - as artificial cover crop 209
 - mulching material 244
 - indol butyric acid, used as rhizogenic substance 127
 - 2,4,β-indol propionic acid, used as rhizogenic substance 127
 - Indonesia 826
 - Indonesia Coffee and Cocoa Research Institute (ICCRI) 473
 - infilling 286
 - inflorescence 12
 - ingas, as shade tree 218
 - integrated pest management (IPM) 463, 849
 - integument *see* silverskin 4
 - intercropping 224
 - density and spacing 224
 - permanent 225
 - internal transcribed spacers (ITS) 34
 - International Coffee Organization (ICO) 821
 - International Federation of Organic Agricultural Movement (IFOAM) 343
 - International Standard ISO 10470 766
 - Iprodione, anti-fungal solution 131
 - iron, as fertilizer 260
 - iron deficiency 272
 - irrigation 312
 - and the production cycle 319
 - ground-level 325
 - in selected coffee-growing countries 317
 - overhead 324
 - overhead, in frost protection 370
 - surface 323
 - irrigation water demand 321
 - irrigation water management 318
 - irrigation water quality 323
 - ITS *see* internal transcribed spacers 34
 - Ixora* 3
- J**
- Jackson 78
 - Jamaica 825
 - Jamaique 78
 - Java planter 237
 - Jelly Grub 453
 - Juniperus procera*, used as wind breaks 223
- K**
- katabatic breeze 366
 - Kawisari 64
 - Kent 799
 - Kent variety 63
 - Kent-type variety 78
 - Kenya 825
 - Kenya Mealybug, coffee pests in Africa 430
 - kerosene, in Mealybug control 476
 - Khapra Beetle, in grain storage and coffee 748
 - Kivu 826
 - knapsack sprayer 573
 - KOCIDE 101, Coffee Berry Disease control 539
 - Koleroga 529
 - Koppen's classification 312
 - Kouillou 64

L

- labor requirement, in coffee plantations 188
 - labor requirements, for coffee operations 928
 - Ladybird Beetles, predator for *Coccus* spp. 430
 - LAI *see* leaf area index 20
 - land development
 - improvement measures 194
 - land clearance 192
 - preparation before planting 196
 - late crop 170
 - lateral root 7
 - Laurina 44
 - leaf
 - appearance 11
 - nutrient levels 259
 - sampling for analysis 258
 - structure 11
 - symptoms of mineral deficiency 269
 - Leaf Anthracnose 66
 - leaf area index (LAI) 20
 - Leaf Rolling Thrips, coffee pests 437
 - Leaf Rust 447
 - leaf sampling 267
 - Leaf-cutting Ant 458
 - Leaf-eating Beetles, coffee pests in Africa 444
 - Leaf-eating Caterpillars, coffee pests in Africa 453
 - Leguo EC 470
 - Lempira 81
 - Lepidopterous Leaf Miners, coffee pests in Africa 447
 - Leptoporus lignosus*, in root diseases 507
 - Leucaena* hybrids
 - as artificial cover crop 209
 - as shade tree 216
 - Leucoptera spp. *see* Coffee Leaf Miner 67
 - Liberica 799
 - liming, for correcting toxicity and soil acidity 258
 - lindane, control of biting ants 457
 - living coffee collections 29
 - loss estimation, caused by nematodes 485
 - loss percentage (PDP), formula 485
 - louver dryer 674
 - lysimeter 170
- M**
- Machete Disease 513
 - machinery suppliers 904
 - Maclaudi 50
 - Macrotermes* 427
 - magnesium
 - as fertilizer 257
 - calculation of inputs of 255
 - magnesium deficiency 270
 - magnets, for cleaning 685
 - main cultivated varieties
 - Caturra 79
 - Java variety 79
 - Maragogipe 79
 - Mundo Novo 79
 - maintenance costs 834
 - Malagasy Lace Bug, coffee pests 437
 - male sterility 44, 75
 - manganese, as fertilizer 260
 - manganese deficiency 273
 - mantids, Sucking Bug predator 434
 - Maracatu 79
 - Maragogipe 44, 79, 799
 - Marasmoid Thread Blight 530
 - match-stick stage 100
 - maturation 19
 - Mealybug Root Disease 510
 - Mealybugs
 - coffee pest in Africa 429
 - coffee pest in the Asian-Pacific region 474
 - control 476
 - mechanical drying 669
 - Mediterranean Fruit Fly 445
 - Meloidogyne* spp. 67
 - methyl bromide
 - Coffee Weevil control 460
 - in root rot control 509
 - used in cryptogamic diseases 505
 - used in plant damaging agents control 98
 - Mexican Certifier of Ecological Products and Processes (CERTIMEX) 350
 - Mexico 825
 - Mibirizi 78
 - microcuttings 153
 - microinjection 161
 - microplants
 - bare-root 134
 - non-sterile 134
 - sterile 134
 - Microtermes* 427
 - mild coffee, classification of according to altitude 803
 - Mimosa invisa* var. *inermis*, as artificial cover crop 209
 - Mimosa scabrella*, as shade tree 217
 - mineral deficiency, symptoms on coffee leaves 269
 - mini-sprinklers 326
 - misshapen bean 23
 - mistblower
 - canon type 578
 - motorized knapsack 576
 - tractor-mounted or -drawn 577

- Mites, coffee pests 459
 - Mocha 799
 - Mocha (Moka) 44
 - moisture balance 744
 - moisture content, of coffee versus RH of air 745
 - moisture content (MC) 5
 - of the bean 5
 - molded block, in coffee planting 238
 - molds, which attack coffee beans 795
 - moldy bean, musty (S 5) 787
 - molecular markers 146
 - DNA markers 143
 - protein isozymes 143
 - monopodial development 26
 - monospermy *see* peaberry 21
 - mucilage, chemical composition of 731
 - mucilage removal 645
 - influence on coffee quality 807
 - problems and impact on quality 650
 - pulping and mechanical 730
 - techniques and equipment 645
 - washing of fermented coffee 647
 - mucilage removers 648
 - Mucuna pruriens*, mulching material 244
 - Mucuna utilis*, mulching material 244
 - mulches, use of natural organic 315
 - mulching 277, 377
 - against erosion 241
 - as weed control 242
 - for moisture conservation 242
 - functions of 241
 - materials 243
 - methods 279
 - Mycena citricolor* 66
 - Mycorrhizae, effects on tolerance to rood pests and diseases 383
 - mycorrhizal symbiosis 382
- N**
- Nana 50
 - naphtalenacetic acid, used as rhizogenic substance 127
 - Napier grass, mulching material 244
 - Nasutitermes* 427
 - Nemacur, for insect control 98
 - nematicides 491
 - nematode control 489
 - nematodes 478
 - association with fungi 484
 - distribution 479
 - economic damage 480
 - in plantations 482
 - in seedbeds and nurseries 481
 - Nemaya 81
 - Nestlé integrated model (NIM) 849
 - net profit (NP) 832
 - Nettle Grub 453
 - Niaouli 50
 - nitrogen, as fertilizer 256
 - nitrogen deficiency 269
 - NORDOX 50 WP, Coffee Berry Disease control 539
 - NORDOX SUPER 75 WP, Coffee Berry Disease control 539
 - notched planting board 98
 - nuclear genome marker 34
 - nursery bed
 - common pests and disease in 102
 - cutting the roots 102
 - pest and disease control 102
 - weed control 102
 - nursery beds
 - direct sowing in 105
 - fertilization in 101
 - layout 101
 - nursery site 95
 - layout of 96
 - shade 96
 - nutrient concentrations, in sun-exposed and shaded leaves 410
 - nutrient deficiencies, and infection under four shading treatments 413
 - nutrient depletion 252
 - nutrient extraction, in coffee harvest 411
- O**
- Obata 81
 - Odontotermes* 427
 - Okrassa huller 689
 - Old Chiks 63
 - open shade 404, 414
 - Orange Leaf Rust 495, 503
 - Orchid Fleck Virus (OFV) 552
 - organic agriculture 343
 - organic coffee 343
 - agronomic aspects 351
 - certification, production and consumption 347
 - classification 344
 - exporting countries 347
 - growing 356
 - market potential 345
 - mexican certification systems 348
 - pest and disease control 352
 - planting materials 352
 - shading 354
 - use of fertilizers 353
 - weeding 356

organic coffee growing 389
 organic coffee importers 348
 organic composts 339
 Organic Crop Improvement Association (OCIA) 347
 organic fertilization, for nematode control 489
 organic matter 375
 cultural practices to improve 377
 properties of 377
 organoleptic attributes 416
 Oro Azteca 81
 orthotropic stem 9
 orthotropic sucker 10
 out-turn 65
 of coffee 930
 ovary 11
 over-bearing 65
 ovules 11
 oxidation lagoons, for residual water treatment 735
 oxyfluorfen, for pre-emergent weed prevention 102

P

P. mannii 32
P. thunbergiana, as artificial cover crop 209
 Pacamara 79
 Pacas 79
 Pache 78
 palos piques 207
 Panama 825
 paper bags, used in coffee planting 240
 Papua New Guinea (PNG) 827
 parathion, control of Biting Ants 457
 parchment 4
 parchment coffee, storage 747
Parkia roxburghii, used for shade 219
 parrot perching pruning 308
 partly black bean or semi-black bean (FP 2) 775
 partly depulped cherry (P 3) 778
Pasteuria, with beneficial effect on coffee roots 384
 patch grafting 114
 peabean (caracol, caracoli) (F 7) 771
 peabean separation 901
 peaberry (or caracoli) 21
 pectin, from coffee byproducts 737
 pedicel 11
 pedigree selection 62
 Penagos pulping and mucilage removal 730
 Penman's formula 317
Perionyx excavatus 328
 permethrin, for termite nest destruction 427
 pest, influence on coffee quality 805
 pest control, in storage 750
 pest-management program 425
 pesticides 496, 591
 classification by hazard 592
 for disease control 496
 precautions when handling 592
 pests
 effects of shade on 411
 in Africa 425
 in grain storage and coffee 748
 in the Asia-Pacific region 463
 petal 11
Phellinus lamoensis, in root diseases 507
 pheromones, in pest control 467
 Phloem Necrosis 513
 phosphine, Coffee Weevil control 460
 phosphorus, as fertilizer 257
 phosphorus deficiency 270
 photoperiodism 12
 photosynthesis 19
 photosynthetically active radiation (PAR) 406
 Phtiriosis *see* Mealybug Root Diseases 510
 phylogenies 34
 of *Coffea* species 34
Phymastichus coffea, Berry Borer control 473
 physiological diseases 546
Phytomonas leptovaorum 513
 piece of husk (DP 2) 790
 piece of parchment (DP 1) 789
 Pigeon pea, used as wind breaks 223
 pinhead stage 19
 Pink Disease 66, 501, 532
 pink flowering 13
 pistil 11
Pithecolobium saman (rain tree), used for shade 219
 plagiotropic ramification
 primary 10
 secondary 10
 terciary 10
 plant 3
 coffee flower 11
 common characteristics of the coffee 927
 cultivation 3
 from bud to bean 17
 leaves 10
 origins 3
 root system 7
 seed and germination 4
 shoots and buds 10
 plant tissues, destruction by frost 368
 plantation
 contour planting in coffee 197
 identification of sites 183

- infrastructure 189
- land development 192
- layout of 189
- macroclimatic features 182
- major factors influencing site selection for coffee 187
- microclimatic features 183
- multi-purpose forest tree species in coffee 247
- need for wind breaks 221
- planting practices 229
- selection of sites 185
- shade trees in coffee 214
- socioeconomic environment 187
- transversal planting 202
- plantation oil 498
- plantations, use of cover plants in coffee 208
- planting
 - fertilization at 233
 - intercropping in coffee 224
 - materials and methods 235
- planting comb 98
- planting cones, used in coffee planting 240
- planting density 231
- planting layout 232
- planting out 234
- planting practices
 - Cova planting 231
 - density, layout and spacing for Arabica 230
 - density, layout and spacing for Robusta 230
 - double- or twin-row planting 231
 - dwarf Arabica 230
 - hedge planting 231
- planting sites 232
 - holing and refilling 233
 - staking out 232
- plastic sheets, ground protection 280
- plastic wrappers, in coffee planting 238
- Pluma Hidalgo 799
- Podocarpus milanjianus*, used as wind breaks 223
- polishing, techniques and equipment 687
- pollarded 414
- pollarded shade 404
- pollen storage 75
- pollination 12, 15
- pollination techniques 74
- polybags 238
 - as container for seedlings 104
 - direct sowing 106
 - for cuttings 124
 - layout of 105
- polyclonal varieties 82
- polyembryony (elephant beans) 20
- polyethylene sleeves, as container for seedlings 104
- polymerase chain reaction (PCR) 162
- polypropylene bags, in coffee storage 754
- polyspermy 22
- polythene sleeves, in coffee planting 239
- post-harvest processing, quality corrections 621
- post-harvest treatment 929
 - influence on coffee quality 807, 815
- potassium
 - as fertilizer 256
 - calculation of inputs of 255
- potassium deficiency 270
- Pratylenchus* spp. 67
- pre-germination 94
- Previcur, used in plant damaging agents control 98
- price fluctuations 853
- prices, of organic, shade-grown and fair-trade coffee 391
- process damaged beans (P) 777
- process or storage damaged beans (PS) 783
- processing
 - complete green coffee 612
 - dry, semi-dry and wet 623
 - ecological 724
 - green coffee 610
 - organization of the activities 715
 - post-harvest 613
- producer types 833
 - annual income for the different 836
 - annual profits by 836
 - Coffea arabica* production costs by 835
 - production costs (%) by 835
 - total disbursements by 835
- production costs, annual 835
- production life cycle 928
- production systems 832
- productivity, effect of shading on 403
- propagation 91
 - by seeds 93
 - choice of a system 92
 - clonal 136
 - cost of 135
 - in vitro* 131
 - in vivo* 135
 - methods 92
 - vegetative 106
- propagation method, choice of a 136
- propagator beds 121
- propionic acid, due to over-fermentation in storage 751
- pruning 288
 - for nematode control 489
 - of freely growing multiple stems 292
 - of single stems 295

system with capping 295
 pruning systems 291
Pseudomona, with beneficial effect on coffee roots 384
Pseudomonas syringae 66
Psilanthus genus 26
 publications, books, manuals and reports on coffee 918
Pueraria javanica, as artificial cover crop 209
Pueraria sp., ground cover plants 275
 pulp
 composition of dry coffee 726
 the composition of coffee 725
 pulped natural coffee 622, 633
 pulper 632
 pulper-nipped bean/pulper-cut bean (P 1) 777
 pulpers, modification of 729
 pulping 637, 929
 dry 642
 for ecological processing 727
 influence on coffee quality 807
 pre-grading and re-passing 643
 quality appreciation of disk 730
 without water 728
Purpurascens 44
Purpurascens mutant 40
 pyrethrum, sucking bugs control 434

Q

Quality Assurance International (QAI) 349
 quality evaluation, basic criteria for coffee 935
 quality group, coffee by 935
 quality of green coffee 797
 influence of environmental factors 801
 quantitative trait loci (QTL) 146
 quarantine, for coffee 597
 Quillou 50
 quinalphos, in Mealybug control 476

R

races, of Coffee Leaf Rust 559
 radiation frost
 factors conducive to the formation of 364
 types of 363
 rainfall
 cultivation practices to maximize effective 314
 factor for coffee growing 169
 typical patterns in some coffee-growing countries 313
 rampassen 472
 random amplified polymorphism DNA (RAPD), analysis 143
 Raoeng pulper 641

RAPD *see* randomly amplified polymorphic DNA 42
 Red Branch Borer 469
 Red Catuai 80
 Red Coffee Tortrix 454
 Red Crevice Mite 459
 Red Fire Ant 458
 rejuvenation 299
 methods and tools 310
 of capped multiple-stem trees 308
 of capped single-stem trees 305
 of freely growing multiple-stem coffee trees 299
 of freely growing single-stem trees 302
 relative humidity, influence on green coffee quality 801
 relative humidity (RH) 744
 residual water
 characterization of 733
 options for the treatment 736
 treatment in anaerobic ponds 734
 treatment of 733
 resistance
 to fungal diseases 66
 to insects 67
 to nematodes 66
 to physiological disorders 66
 restriction fragment length polymorphism (RFLP) 34
 analysis 144
 process 145
 RFLP *see* restriction fragment length polymorphism 34
 Rhabdoviruses 553
 Robusta 50
 data for vegetative propagation 129
 Robusta natural 791
 Robusta washed 791
 “rock ‘n roll” pruning method 305
 rodents, in coffee storage 749
 ROMEX 82
 root hairs 7
 root infestation, damages caused by nematodes 486
 Root Lesion Nematodes 478
 root rot diseases
 causes and symptoms 506
 curative measures 508
 root splitting 508
 root system 8
 Root-knot Nematodes 478
 root-stock orchard, maintenance 119
 roots, cutting back 102
Rosellinia bunodes, in root diseases 506
 rotary graders 698

- ROTOCEL process 726
- rubber ball cleaning system 698
- Rubia* 3
- Rubiaceae 3
- Rume Sudan (RS) 798
- rust resistance 560
 - evaluation of 561
 - varieties 562
- Rwanda 826
- S**
- SAESA pulper 731
- Salvadorian siphon 727
- Samingsong EC 470
- sampling, for field estimation 603
- sampling technique 603
- San Ramon 78
- scales
 - automatic 711
 - platform 711
- screen pulpers 632, 641
- screw huller 688
- sedimentation tank, for residual waters 734
- seed 4
 - physiology 4
 - storage 6
- seed sources, for shade, forest and cover plant 906
- seed storage 75
- seedbeds
 - distribution, of seeds 99
 - infestations in 99
 - irrigation of 99
 - phytosanitary problems 100
 - preparation 98
- Seedling Blight, symptoms/disease development 505
- seedlings
 - grafted 109
 - planting in containers 104
 - preparation for planting out 103
 - transplanting distance 101
- seeds 93–94
 - moisture content of 93
 - number of per kilogram 94
 - pre-germination 94
 - storage 94
 - time required to germinate 94
- selection
 - according to growth habit 65
 - according to plant resistance 66
 - according to vigor 65
 - according to visual breeders score 65
 - according to yield 65
 - by technological features 67
 - flavor features 68
 - history of coffee 62
- semi-dry processing 629
 - problems and impact on quality 633
 - techniques and equipment 630
- Semperflorens 44
- separation 694, 728
 - by flotation 625
- separator
 - green cherry 728
 - mechanical washer 627
- Sesbania sesban*, used for shade 219
- Sesbania* sp., used as wind breaks 223
- shade, influence on coffee quality 804
- shade levels 404
- shade management 395
 - affect on soil and water 402
 - intensified coffee production 397
 - traditional coffee farms 396
- shade treatments 414
- shade trees 214, 282
 - choice of 216, 283
 - forest trees 220
 - maintenance of 284
 - species used 216
- shade-grown coffee 389
- shading
 - effect on plant vigor and nutrition 409
 - effects in coffee 403
 - effects of 399
 - effects on the ecosystem 400
 - factors which determine the decision of 400
 - for weed control 413
 - influencing coffee growing 171
 - microclimate and coffee physiology 407
 - temporary 219, 285
- shear nozzle 589
- shell of elephant bean (F 9) 772
- shield budding 116
- shipment, of green coffee 759
- shipping practices 760
- short sequence repeat (SSR), development requirements 144
- Shot-Hole Borer 470
- SI symbols 860
- Sigatoka Disease 498
- silos, in coffee storage 754
- silt pits 206
 - density 205
- silverskin 4, 726
- size grading 696
 - problems and impact on quality 699
 - techniques and equipment 697

- SL28 798–799
- smoke, frost-prevention measure 371
- Soft Green Scales 429
- soil
 - analyses 255
 - analysis 253
 - cations and anions in the 264
 - characteristics 172
 - conservation measures 314
 - conservation needs 196
 - effect of pH on availability of elements in 267
 - effect on coffee quality 802
 - fertility 375
 - fertilization formulas under varying conditions of 254
 - form of fertilizers in relation to 256
 - limitation of topsoil removal 205
 - measure of rainfall run-off 202
 - measurements reducing erosion 205
 - moisture-holding characteristics 319
 - organic matter 376
 - physical composition 263
 - porosity 173
 - soil-related conversion tables 897
 - typical coffee-growing 175
- soil analysis, main equivalent weights used for 266
- soil disinfecting, for nematode control 489
- soil maintenance
 - chemical 281
 - manual 280
 - mechanized 281
- soil protection 274
- soil sampling 268
- soil tensiometer 322
- soil water reservoir 318
- soldier stage 100
 - grafting 106
- solidarity market 357
- soluble coffee 934
- somaclonal variation, methods 158
- somatic embryo 153
 - production of 155
- somatic embryogenesis 133, 152
 - multiplication 155
 - whole process 154
- Sooty Blotch Mold 529
- Sorghum, used for temporary shade 220
- sorting, influence on coffee quality 811
- sour bean (vinegar) (PS 2) 784
- southern blotting 162
- sowing
 - directly in the field 95
 - in nurseries 95
 - in rows 98
- species
 - characteristics of, related to breeding 62
 - diploid 63
 - interspecific hybridization 64
 - triploid hybrids 65
- spinning disk nozzle 588
- Spodoptera littoralis*, spraying dosage required 572
- spongy bean, faded, whitish bean (S 1) 785
- spotted bean (S 9) 789
- spray droplets 589
- spray gun 576
- spray management valve (SMV) 576
- spray nozzle 586
 - nozzle material 589
 - types and parts 586
- spray volumes 585
- spraying
 - coffee trees 584
 - exposure to CPPs 590
 - prevention of adverse health effects 592
 - safety measures 592
 - spray deposit monitoring 586
- spraying equipment 571
 - calibrating 583
 - portable 584
 - spray coverage 572
 - tractor-drawn 584
 - treatment timing 571
- SSR *see* simple sequence repeats 42
- staggered flowering 13
- stainless steel, in coffee storage 756
- stale bean (S 3) 786
- stale coffee 811
- star flowering 13
- Star Scale 432
- static dryers 669
- stem splitting 508
- Stethoconus* spp., Coffee Lace Bugs predator 436
- Stethoconus frappa* Carayon, predator of *Dulinius unicolor* 437
- stigma 11
- Stinging Caterpillar 453
- stinker bean (foul) (P 4) 779
- Stinking Grasshopper 426
- stomata 11
- storage 932
 - altitude 746
 - controlled/modified atmosphere 756
 - damage assessment 749
 - deterioration by 827
 - duration 746
 - effect of atmospheric composition on 746

- flavor 827
 - influence on coffee quality 811, 815
 - of green coffee 741
 - pest control 750
 - problems 747
 - quality impact 751
 - systems 752
 - storage damaged beans (S) 785
 - Strepsiptera, Sucking Bug predator 434
 - strip cropping 227
 - style 11
 - Stylosanthes* spp.
 - as artificial cover crop 209
 - ground cover plants 275
 - subject matter specialists (SMS) 848
 - Sucking Bugs, coffee pest in Africa 433
 - sulfur, as fertilizer 260
 - sulfur deficiency 273
 - sun drying 666
 - drying grounds (patios) 666
 - drying racks 667
 - plastic sheds 667
 - sliding trays 666
 - sunlight, influencing coffee growing 171
 - sustainable coffee 390
 - economic benefits 390
 - environmental benefits 390
 - market for 391
 - sustainable coffee production 388
 - certification 392
 - quality requirements 392
 - sustainable production systems 852
 - sympodial development 26
 - Syrphidae, predator of Aphids 428
 - Systates Weevils 444
 - Système International des Unités (SI) 859
- T**
- T & V system 846, 848
 - Tailed Caterpillars 455
 - tannin, from coffee byproducts 737
 - Tanzania 826
 - tap root 7
 - taste 821
 - taxonomy 3, 25
 - coffee species 30
 - cytological 36
 - publication 29
 - technological transfer groups (TTG) 847
 - technology transfer 843
 - to farmers 851
 - Tekisic 78
 - temperature 19, 168
 - conversion formulas 892
 - in coffee bean storage 745
 - influence on green coffee quality 801
 - influence on grow 19
 - optimal for Arabica 168
 - optimal for Robusta 169
 - "sweating" of the beans 759
 - Tenuipalpidae Mite 552
 - Tephrosia candida*, used for temporary shade 219
 - Tephrosia* spp.
 - as artificial cover crop 209
 - mulching material 244
 - termites, coffee pests in Africa 427
 - Termitidae 427
 - thermometer, wet- and dry-bulb 362
 - Thread Disease 501
 - thumb dimples 528
 - Tiger Worm 335
 - Tigre du Caféier 437
 - Timor Hybrid (TH) 798
 - toasted bean (P 12) 783
 - Tobacco Cricket 426
 - topsoil, evolution of chemical properties of 378
 - total costs (TC) 832
 - total income (TI) 832
 - total variable costs (TVC) 832
 - Tracheomycosis 93
 - trade, different equivalencies used in the coffee 820
 - transversal planting 202
 - trap-sticks 509
 - tree classification 27
 - Triadimefon, in Coffee Leaf Rust control 518
 - triangular bean (F 6) 770
 - trichlorfon, Berry Moth control 451
 - Trichoderma*
 - for fighting root rot 510
 - with beneficial effect on coffee roots 384
 - trickle irrigation 326
 - Trimaton 51, used in plant damaging agents control 98
 - triploid hybrids 65
 - Tripsacum fasciculatum*, mulching material 244
 - Tupi 81
 - Twig Borer 470
 - two-cotyledon stage 16
 - Typica types 42
 - some resistance to CBD 42
 - Typica-type varieties 78
- U**
- Ugandae 50
 - under-dried soft bean (P 5) 779
 - units of measures 859
 - from around the world 867

metric 862
 UK and US 865
 up-flow anaerobic sludge blanket (UASB) 735
 upward flow mucilage removers 649

V

variable costs (VC) 832
 variety Trials 76
 clonal trials of *Canephora* 76
 selection trials for *C. arabica* 76
 statistical analyses 77
 vegetative propagation 75
 vermicompost
 chemical characteristics of 331
 harvesting 338
 vermicomposting 328
 as a plant growth medium 330
 development 329
 equipment 336
 history of 333
 studies on coffee pulp 329
 substrates 335
 vermifilters 337
 vertical drum pulpers 640, 659
 “vertical” resistance 519
 Vesicular Arbuscular Mycorrhizal Root Fungi (VAH) 382
 Vetiver plants 204
Vigna sinensis, as artificial cover crop 209
 Vila Sarchi 79
 Villa Lobos 78
 viral diseases, symptoms 550

W

warehouses 754
 wastewater recycling 661
 water
 conservation measures 314
 factor for coffee growing 169
 water analysis equivalents of (CaCO_3) 896
 water availability, effect on coffee quality 802
 water consumption, for coffee preparation 930
 water requirement 170
 waxy bean (FP 4) 776
 wedge grafting 113
 cambium contact 117
 weed control 274
 for nematode control 489
 weeds, effects of shade on 411
 weighing 710
 West African Coffee Borer, coffee pest 441
 western blotting 163
 wet milling 719
 wet mills 653, 659

compact ecological 659
 conventional 656
 dry transport 654
 ecological 659
 re-conversion 634
 separation screens and grading channels 655
 water recycling and disposal of waste products 659
 with dry gravity transport 657
 with dry mechanical transport 658
 with horizontal drum pulper 658
 wet processing 634
 problems and impact on quality 644
 pulping 637
 white bean (S 4) 786
 White Coffee Borer, coffee pest in Africa 440
 white floater bean (S 2) 785
 White Stem Borer 413
 whitish beans 810
 wind
 effect on frost formation 360
 influencing coffee growing 171
 wind breaks 221, 285
 design of 222
 plant species for use as 223
 winnowers 620
 withered bean (shriveled, ragged) (F 13) 774
 wonder trees 216
 Wood Institute Coffee and Cocoa Department (IDEFOR) 146
 Wood-boring Beetles, coffee pest in Africa 438
 woven basket, for planting 237
 wrapped earth blocks, for planting 237

Y

yeast, which attack coffee beans 795
 Yellow Catuai 80
 Yellow Fringed Scale 432
 Yellow Tea Mite 459
 Yellow-headed Borer, coffee pest in Africa 442
 Yemen 827
 yield efficiency 65
 yield estimate, equation 603
 yield estimation 601
 yield stability 66

Z

zebra beans 433
Zebrina pendula
 mulching material 244
 used for temporary shade 220
 zinc, as fertilizer 259
 zinc deficiency 272
 zygotic embryo 16, 149, 153

