

Contents

Preface *ix*

About the Authors *xi*

- 1 Introduction** *1*
 - 1.1 Chemical Product Engineering *1*
 - 1.2 Chemical Product Design *2*
 - 1.3 Product Design and Computer-Aided Product Design *4*
 - References *6*

- 2 Some Typical Applications of Chemical Product Design and Intellectual Property** *7*
 - 2.1 Natural Fiber Plastic Composites *7*
 - 2.2 Wheat Straw Polypropylene Composites *10*
 - 2.3 Modeling Natural Fiber Polymer Composites *12*
 - 2.4 Graphene Composites *14*
 - 2.5 Corrosion Protection Using Polymer Composites *15*
 - 2.6 Intellectual Property *17*
 - References *19*

- 3 Mathematical Principles for Chemical Product Design** *23*
 - 3.1 Factorial and Fractional Factorial Design *23*
 - 3.2 Response Surface Methods and Designs *25*
 - 3.3 D-Optimal Designs *26*
 - 3.4 Bayesian Design of Fractional Factorial Experiments *27*
 - 3.5 Regression Analysis *27*
 - 3.6 Artificial Neural Networks *28*
 - 3.7 Mixture Design of Experiments *31*
 - 3.8 Multiway Principal Component Analysis *35*
 - 3.8.1 Model-based Principal Component Analysis (MB-PCA) *37*
 - 3.8.2 MPLS Analysis Using NIPALS *38*
 - References *39*

- 4 Disinfectant Formulation Design** *41*
 - 4.1 Introduction *41*
 - 4.2 Disinfectants Characteristics *42*

4.2.1	Antimicrobial Tests	42
4.2.2	Stability Tests	43
4.2.3	Corrosion Tests	43
4.3	Toxicity of Disinfectants	44
4.3.1	Harmful (Xn)	45
4.3.2	Severe Eye Damage, Xi (R41)	45
4.3.3	Eye Irritant, Xi (R36)	46
4.3.4	Skin Irritant, Xi (R38)	46
4.3.5	Respiratory Irritant, Xi (R37)	47
4.4	Experimental Design for Antimicrobial Activity	47
4.4.1	Prior Knowledge	48
4.4.2	Historical Data Augmentation	49
4.4.3	Linear Least Squares Regression Analysis	49
4.4.4	Artificial Neural Networks	51
4.5	Experimental Design for Stability of Hydrogen Peroxide	54
4.5.1	Historical Data Analysis	54
4.5.2	Historical Data Augmentation Using Bayesian D-optimality Approach	55
4.6	Experimental Design for Corrosion	61
4.6.1	Preliminary Experimental Design	62
4.6.2	Response Surface Methodology	63
4.6.3	Artificial Neural Networks	64
4.7	Final Formulation Optimization	66
4.7.1	Optimization	67
4.7.2	Optimized Formulation Verification	69
4.7.3	Comparing the Optimized Formulations to an Available Product	70
4.8	Conclusion	70
	References	71
5	Streptomyces Lividans 66 for developing a Minimal Defined Medium for Recombinant Human Interleukin-3	73
5.1	Introduction	73
5.2	Materials and Methods	74
5.2.1	Microorganism and Medium	74
5.2.2	Analytical Methods	74
5.2.3	Experimental Design and Data Analysis	76
5.3	Results and Discussion	78
5.3.1	Starvation Trails	78
5.3.2	Screening Mixture Experiments	80
5.3.3	Defined Medium Optimization by Mixture Design Method	82
5.4	Conclusion	87
	References	87
6	Multivariate Modeling of a Chemical Toner Manufacturing Process	91
6.1	Introduction	91
6.1.1	Process and Data Description	92
6.1.2	Model Cross-Validation	93

6.2	Results and Discussion	97
6.3	Conclusion	101
	References	102
7	Wheat Straw Fiber Size Effects on the Mechanical Properties of Polypropylene Composites	105
7.1	Introduction	105
7.2	Materials and Methods	108
7.2.1	Materials	108
7.2.2	Fiber Preparation and Size Measurement	108
7.2.3	Fiber Thermal and Chemical Analysis	109
7.2.4	Composite Sample Preparation and Properties Measurement	109
7.3	Results and Discussions	110
7.3.1	Fiber Fractionation and Size Measurement	110
7.3.2	Fiber Thermal and Chemical Analysis	113
7.3.3	Fiber Size Reduction During Compounding Process	114
7.3.4	Composite Flexural Properties	117
7.3.5	Composite Impact Properties	118
7.3.6	Composite-Specific Properties	120
7.4	Conclusion	122
	References	122
8	Framework for Product Design of Wheat Straw Polypropylene Composite	125
8.1	Introduction	125
8.2	Product Design Framework for WS-PP Composite	128
8.3	Response Surface Models	130
8.3.1	The Design of Mixture Experiment	131
8.3.2	Materials and Methods	133
8.3.3	Results and Discussion	134
8.3.3.1	Flexural Modulus	134
8.3.3.2	Izod Impact Strength	136
8.3.3.3	Other Properties	137
8.4	Case Study	138
8.5	Conclusion	144
	References	145
9	Product Design for Gasoline Blends to Control Environmental Impact Using Novel Sustainability Indices: A Case Study	147
9.1	Introduction	147
9.2	Methodology	148
9.2.1	The Impacts of Gasoline Blends on Octane Number (ON)	148
9.2.2	The Impacts of Blending Ethanol and Gasoline on Mileage	149
9.2.3	The Effects of Ethanol, Methanol, and Isooctane on the Octane Number of Gasoline Blends	150
9.2.4	The Impacts of E5, M5, and I5 on Heat Value, Mileage, and Price	150

9.2.5	Impacts of E5, M5, and I5 on Environment in Potential Environmental Impacts (PEIs)	152
9.2.6	The Impacts of E5, M5, and I5 on Safety Risk	154
9.2.7	Selecting the Best Blend Through the Analytic Hierarchy Process (AHP)	155
9.3	Results	158
9.4	Conclusion	160
	References	161
10	Corrosion Protection of Copper Using Polyetherimide/Graphene Composite Coatings	163
10.1	Introduction	163
10.2	Experimental	164
10.2.1	Material	164
10.2.2	Composite Preparation, Coating, and Curing	165
10.2.3	Morphology Characterization	165
10.2.4	Adhesion	165
10.2.5	Electrochemical Measurement	166
10.3	Results and Discussion	167
10.3.1	Morphology	167
10.3.2	Adhesion	170
10.3.3	Potentiodynamic Measurements	170
10.3.4	Impedance	174
10.4	Conclusion	177
	References	177
11	Optimization of Mechanical Properties of Polypropylene Montmorillonite Nanocomposites	181
11.1	Introduction	181
11.2	Methodology	183
11.3	Mathematical Models	183
11.4	Optimization Mechanism	183
11.5	Results and Discussion	185
11.5.1	Minimizing the Cost of PP-OMMT	185
11.5.2	Minimizing the Variance Between Desired Properties	187
11.6	Conclusion	192
	References	193
12	Product Selection and Business Portfolio for Long-Range Financial Stability: Case Study from the Petrochemical Industry	195
12.1	Introduction	195
12.2	Manufacturing Strategy and Product Selection Tools	196
12.3	Model Development	199
12.4	Illustrative Case Study	201
12.5	Conclusion	205
	References	205