

## Contents

	<b>Preface</b>	<i>XI</i>
	<b>List of Contributors</b>	<i>XV</i>
	<b>Acknowledgments</b>	<i>XVII</i>
	<b>Recommended Reading</b>	<i>XIX</i>
	<b>Coal Gasification: Basic Terminology</b>	<i>XXI</i>
<b>1</b>	<b>Modeling of Gasifiers: Overview of Current Developments</b>	<i>1</i>
	<i>Petr A. Nikrityuk, Thomas Förster, and Bernd Meyer</i>	
1.1	Numerical Modeling in Engineering	<i>1</i>
1.1.1	The Role of Direct Numerical Simulation (DNS) in Particulate-Flow Modeling	<i>3</i>
	Summary	<i>6</i>
1.2	CFD-based Modeling of Entrained-Flow Gasifiers	<i>6</i>
1.2.1	Mainstream Computational Submodels	<i>8</i>
1.2.1.1	Particle Conversion	<i>9</i>
1.2.1.2	Turbulence–Chemistry Interaction	<i>12</i>
1.2.2	Review of CFD-related Works	<i>13</i>
1.2.2.1	Noncommercial Software	<i>13</i>
1.2.2.2	Commercial Software	<i>14</i>
	Summary	<i>17</i>
1.3	Benchmark Tests for CFD Modeling	<i>17</i>
1.3.1	British Coal Utilization Research Association Reactor (BCURA)	<i>18</i>
1.3.2	Brigham Young University Reactor (BYU)	<i>19</i>
1.3.3	Pressurized Entrained-Flow Reactor (PEFR)	<i>22</i>
	References	<i>24</i>
<b>2</b>	<b>Gasification of Solids: Past, Present, and Future</b>	<i>29</i>
	<i>Martin Gräbner</i>	
2.1	Introduction	<i>29</i>
2.2	Historical Background	<i>30</i>
2.3	Types of Gasification Reactors	<i>33</i>
2.4	Trends in Gasifier Development	<i>36</i>

2.5	Derived Challenges for Research	40
	References	40
<b>3</b>	<b>Modeling of Moving Particles: Review of Basic Concepts and Models</b>	<b>43</b>
	<i>Sebastian Schulze, Robin Schmidt, and Petr A. Nikrityuk</i>	
3.1	Introduction	43
3.2	Soft-Sphere Model	47
3.2.1	Numerical Implementation	48
3.2.1.1	Contact Forces	48
3.2.1.2	Collision Parameters	49
3.2.1.3	Contact Detection	50
3.2.1.4	Time Integration	52
3.2.2	Validation Cases	53
3.2.2.1	Free-Falling Particle	53
3.2.2.2	Analytic Solution for the Free-falling Particle	54
3.2.2.3	Slipping Sphere on a Rough Surface	55
3.2.3	Illustrative Examples	56
3.2.3.1	Breaking Dam Problem	56
3.2.3.2	Rotating Drum	57
3.2.3.3	Generation of Fixed Beds	58
3.3	Hard-Sphere Model	59
3.3.1	Governing Equations	60
3.3.2	Collision Treatment in Dense Particulate Systems	62
3.3.3	2D Formulation of Hard-Sphere Collisions	63
3.3.4	Illustration of Hard-Sphere Models	65
3.3.5	Conclusions	68
	Nomenclature	68
	References	70
<b>4</b>	<b><math>C_D</math> and Nu Closure Relations for Spherical and NonSpherical Particles</b>	<b>73</b>
	<i>Kay Wittig, Andreas Richter, and Aakash Golia</i>	
4.1	Literature Review	73
4.2	Model Description	74
4.2.1	Numerical Scheme and Discretization	75
4.3	Code and Software Validation	78
4.4	Porous Particles	81
4.4.1	Geometry Assumptions	81
4.4.2	Heat and Fluid Flow Past Porous Particles	82
4.4.3	Drag and Nusselt Numbers for Porous Particles	85
4.5	Nonspherical Particles	88
4.5.1	Heat and Fluid Flow of Particles Oriented in the Flow Direction	88
4.5.2	Flow Characteristics of Particles at Different Angles of Attack	91

4.5.3	Influence of Particle Orientation on Drag Forces and Heat Transfer	95
4.5.3.1	Drag Forces	95
4.5.3.2	Heat Transfer	96
4.5.3.3	Drag Forces and Nusselt Relations for Two Rotations	97
4.5.4	Discussion	100
4.5.5	Conclusion	100
	References	101
<b>5</b>	<b>Single Particle Heating and Drying</b>	<b>105</b>
	<i>Robin Schmidt, Kay Wittig, and Petr A. Nikrityuk</i>	
5.1	Nonporous Spherical Particle Heating in a Stream of Hot Air	105
5.1.1	State of the Art	105
5.1.2	Problem and Model Formulation	107
5.1.2.1	Linear Model	108
5.1.3	Illustration of Results and Subgrid Model	109
5.1.4	Semiempirical Two-Temperature Subgrid Model	114
5.2	Heating of a Porous Particle	116
5.2.1	Problem and Model Formulation	117
5.2.2	Porosity	118
5.2.3	Results of Simulations	119
5.2.3.1	Conclusion	123
5.2.4	Appendix: Analytical Model	123
5.3	Spherical Particle Drying in a Stream of Hot Air	124
5.3.1	CFD-based Drying Model	125
5.3.2	Subgrid Models	127
5.3.2.1	Standard Model	127
5.3.2.2	New Model	127
5.3.3	Illustration and Validation of Models	131
5.3.3.1	Results: CFD-Based Model	131
5.3.3.2	Validation of Subgrid Model	135
5.4	Conclusions	138
	References	139
<b>6</b>	<b>Unsteady Char Gasification/Combustion</b>	<b>143</b>
	<i>Dmitry Safronov</i>	
6.1	Introduction	143
6.2	Modeling Approach	145
6.2.1	Governing Equations	146
6.2.2	Initial Conditions and Boundary Conditions	148
6.2.3	Reaction Kinetics and Transport Properties	151
6.2.4	Evolution of Pore Structure and Interface Tracking	152
6.3	Numerics and Code Validation	153
6.3.1	Results and Discussion	155
6.3.1.1	Oxidation Behavior of Porous Particles	156

6.3.1.2	Details Inside the Particle	157
6.3.1.3	Effect of Ambient Gas Composition	157
6.3.1.4	Effect of Initial Particle Size and Ambient Gas Temperature on the Oxidation Regime	158
6.4	Advice for Beginners	160
6.5	Analytical Models	162
6.5.1	One-Film Model	162
6.5.2	Two-Film Model	165
6.5.3	Chemically Reacting Porous Particle	166
	Nomenclature	167
	References	168
<b>7</b>	<b>Interface Tracking During Char Particle Gasification</b>	<b>171</b>
	<i>Frank Dierich and Kay Wittig</i>	
7.1	Interface and Porosity Tracking for a Moving Char Particle	171
7.1.1	Introduction	171
7.1.2	Model and Governing Equations	172
7.1.2.1	Setup	172
7.1.2.2	Governing Equations in the Gas Phase	173
7.1.2.3	Governing Equations in Porous Particles	174
7.1.2.4	Boundary Conditions at the Particle Surface	175
7.1.2.5	Reaction Kinetics	175
7.1.2.6	Change of Porous Structure and Particle Shape	176
7.1.2.7	Transport Properties	177
7.1.3	Numerics	178
7.1.4	Results and Discussion	180
7.2	3D Interface Tracking for a Porous Char Particle in the Kinetic Regime	192
7.2.1	Problem Description	192
7.2.2	Porous Particle Description	194
7.2.3	Internal Surface Reconstruction	196
7.2.4	Results	197
7.3	Conclusions	200
	References	201
<b>8</b>	<b>Pseudo-Steady-State Approach for Carbon Particle Combustion/Gasification</b>	<b>205</b>
	<i>Matthias Kestel, Dmitry Safronov, Andreas Richter, and Petr A. Nikrityuk</i>	
8.1	Particle-Resolved CFD Simulations: Spherical Particles	205
8.1.1	Review of the Literature	205
8.1.2	Setup and Model Formulation	207
8.1.3	Governing Equations	210
8.1.4	Boundary Conditions	211
8.1.5	Numerics and Software Validation	212
8.1.5.1	Validation against Analytical Solution	213

8.1.5.2	Validation against Experiments I: Laminar and Turbulent Regimes	214
8.1.5.3	Validation against Experiments II: The impact of Particle Porosity	217
8.1.6	Results: The Impact of $Re$ on the Oxidation Regimes	219
8.2	Particle-Resolved CFD Simulations: Nonspherical Particles	225
8.2.1	Introduction	225
8.2.2	Shapes of Particles	227
8.2.3	Results	228
8.2.3.1	Integral Characteristics	231
8.3	Conclusions	235
8.4	Setup of Heterogeneous Reactions in ANSYS FLUENT	235
8.4.1	Step 1: Species Transport Settings	235
8.4.2	Step 2: Define Species and Mixtures	236
8.4.3	Step 3: Define Reactions	237
8.4.4	Step 4: Boundary Settings	238
	Nomenclature	239
	References	240
<b>9</b>	<b>Pore-Resolved Simulation of Char Particle Combustion/Gasification</b>	<b>243</b>
	<i>Andreas Richter, Matthias Kestel, and Petr A. Nikrityuk</i>	
9.1	Introduction	243
9.2	Model Assumptions and Chemistry	245
9.2.1	Numerical scheme, discretization, and software validation	248
9.3	Small Porous Particle: 90 $\mu\text{m}$	249
9.3.1	Influence of Gas Temperature	256
9.4	Large Porous Particle: 2 mm	257
9.4.1	Small Reynolds Numbers	257
9.4.2	Large Reynolds Numbers	259
9.5	3D Simulations under Gasification Conditions	264
9.6	Conclusions	267
	Nomenclature	267
	References	268
<b>10</b>	<b>Subgrid Models for Particle Devolatilization-Combustion-Gasification</b>	<b>271</b>
	<i>Sebastian Schulze, Robin Schmidt, and Petr A. Nikrityuk</i>	
10.1	Subgrid Model for the Devolatilization/Combustion of a Moving Coal Particle	271
10.1.1	State of the Art	271
10.1.2	Model Formulation	276
10.1.2.1	Semiglobal Chemical Reactions	280
10.1.3	CFD-based Model	281
10.1.4	Model Validation	282

10.2	Novel Intrinsic Submodel for Gasification of a Moving Char Particle	290
10.2.1	Model Formulation	291
10.2.1.1	Total Carbon Consumption Rate	292
10.2.1.2	Basic Equations	293
10.2.2	CFD-based Model	295
10.2.2.1	Numerics and Validation	297
10.2.3	Model Performance	297
	Nomenclature	300
	References	301
<b>11</b>	<b>New Frontiers and Challenges in Gasification Technologies</b>	<b>305</b>
	<i>Alexander Laugwitz and Bernd Meyer</i>	
11.1	Introduction	305
11.2	Trends in Gasifier Design	307
11.2.1	Advanced Fluidized-Bed Coal Gasifiers	308
11.2.1.1	Fluidized Bed with Slag Bath	309
11.2.1.2	Multistaged Spouted Bed with Slag Bath	310
11.2.1.3	Internal Circulating Fast Fluidized-Bed Gasifier (INCI)	311
11.2.1.4	Agglomerating Fluidized Bed with Internal Post Gasification	314
11.2.2	Highly Loaded Compact Gasifiers	315
11.2.2.1	Hybrid Wall Gasifier	316
11.3	Future Gasifier Simulations	319
11.3.1	Requirements of Proposed Future Gasifiers	319
11.3.2	Additional Fundamental Aspects of Future Numerical Simulations	322
	References	325
	<b>Index</b>	<b>329</b>