

Index

a

- ABE fermentation 432, 524
- acetaldehyde 13, 24, 48, 66, 79, 80, 314
- acetic acid 25, 27, 35, 36, 48, 61, 66, 83, 197, 242, 304, 313, 388
- acetyl-CoA 10, 48, 51, 60, 66
- aconitase 51
- adenosine triphosphate (ATP) 43–55, 57–59, 61, 63–66, 70, 71, 73, 76–90, 99, 145, 150, 154, 161, 162, 166, 199, 203, 243–258, 264, 265, 268, 270, 281, 282, 284, 301–304, 310–312, 488, 492, 511, 513, 520, 521, 532–525
- adipic acid 499, 500, 520–522, 525–528, 535, 538, 540, 542
- aeration number 364, 365, 376, 467
- Aerobacter aerogenes* 196
 - aerobic cultivation, on glycerol 325
 - biomass concentration, as a function of dilution rate for growth 196
- aerobic fermentations 23, 312, 324, 514, 520
- aerobic organisms 415, 424
- aerobic yeast fermentation 85, 188
- affinity chromatography 394, 395, 397, 399
- air-lift loop reactors 465, 468, 470, 473
- aldolase 44, 45, 131, 271, 301
- allosteric enzymes 193
- amino acids 20, 40, 41, 50, 51, 53, 55–57, 60, 61, 74, 100–102, 130, 132, 136, 146, 153, 154, 165, 188, 258, 276, 432, 463
 - essential 56
 - (L-) amino acids 56
- amino-transferases 53
- ammonia 19, 20, 37, 314, 487
- anabolism 40
- anaerobic chemostat cultivation 273
- anaerobic degradation, of cellulose 35
- anaerobic fermentation 9
 - strains development 31
- anaerobic wastewater treatment, designing 36
 - glycerol-tripalmitate (tripalmitin) 36
 - nitrate and ammonia, removal 37, 38
 - product streams 36
 - stoichiometry of black-box model, for digestion of fat 36
 - stoichiometry of process, determining 36
 - sulfur-reducing process 37
- anaerobic yeast fermentation 33, 50, 79, 206
- analysis process 236, 240–242
- anaplerotic reactions 41
- anion-exchange chromatography 391
- aqueous liquid phase 418
- arginine 55, 56
- Arrhenius expression 443
- asparagine 55
- aspartate 53–56
- Aspen 506
- Aspergillus niger* 25, 27, 30, 57, 164, 165
- Aspergillus oryzae* 57, 361, 480, 490–492, 514
 - fed-batch fermentation 491
 - genome-scale models 164
 - maximum specific growth rate of cells 203
 - Monod constant value 202
- atom transition network 104
- attenuated total reflection (ATR) probes 432
- automate (bio-)chemical analyses 428
- automated instrumental analytical methods 412
- autotuning algorithms 453
- auxostat 6, 14, 15, 449

b

- Bacillus subtilis* 158, 484
- baker's yeast 361, 488
 - product recovery 383, 384
- batch fermentation 187, 188, 241, 337, 382, 491, 511, 514
- batch reactor 5, 322, 337, 440, 441, 446

- experiment 196
 - sequential 442
 - biochemical electrophoretic separations 404
 - biofuels 158, 300, 432, 463, 466, 539, 542
 - biogas production 34, 36, 304, 463, 465
 - bio-industry 1
 - biological oxygen demand (BOD) 35, 36
 - biological stability 236
 - biomass 28
 - ash content 28
 - characteristic production times of 477
 - composition 28
 - elemental analysis 28
 - elementary composition of a “healthy” yeast cell 29
 - and yield coefficient on substrate, determination of 28, 29
 - formation 511
 - formation, specific rate of 187
 - healthy 28
 - heat-based 424
 - reductions 488
 - steady-state profiles of 447, 448
 - yield reduction 488
 - biomedical engineering 1
 - bioplastics 464
 - bioprocess control 439–450
 - bioreactor control (*See also* bioreactors)
 - challenges 450
 - design variables 443–450
 - control design methods 450
 - one-and two-parameter bifurcation diagram 442
 - PID controller 456
 - plant-wide control design 458–460
 - cascade control 459
 - multiloop control strategies 459, 460
 - principles/basic algorithms 450
 - diagnostic control strategies 456–458
 - feed-forward/feedback control 451
 - open loop control 450, 451
 - single-loop PID control 452–456
 - bioreactions 5, 13, 15, 21, 24, 183, 184, 296, 298, 312, 322, 358, 444, 450, 477
 - with diffusion resistance 213–215
 - bioreactors 2, 5, 314
 - closed loop response for 455, 457
 - commercial laboratory 6
 - control
 - challenges 450
 - design variables 443–450
 - problems 440
 - CSTR operation of 446
 - geometry details for differently sized 468
 - N_{mix} , approximate comparison of 471
 - with proportional control 455
 - shear rate gradients 478
 - steady-state operation 14
 - volume-specific mass transfer coefficient 473
 - bio-remediation 34
 - application of carbon and redox balances 34, 35, 37, 38
 - anaerobic degradation of cellulose 35
 - biological oxygen demand 35
 - chemical oxygen demand 35
 - to prosthetics 1
 - redox balance in analysis of 34
 - biosolvent 432
 - biosuspensions membranes, and diaphragms 414
 - biosuspensions, optical density 422
 - biosynthetic reactions 238
 - biotic variables 236
 - bipolar membrane 308
 - black-box models 30, 31
 - black-box stoichiometry 33, 61
 - in a CSTR operated at steady state 17–20
 - Briggs–Haldane mechanistic approach 189
 - bubble columns 465, 470
 - with coalescing media and low viscosity 473
 - high viscosity 472
 - low viscosity 471
 - stirred tank performance 471
 - 1,4 butane diol 33, 74, 75
 - final product as desirable 74
 - and succinic acid on glucose, determination of yield 69–77
 - 2,3-butanediol 484
 - n*-butanol 500
 - butyric acid 35, 82, 83, 313
 - by-product formation 507
- C**
- calcium carbonate 511
 - CapEx measurement 515
 - carbon balance 10, 11, 21, 22, 24, 25, 39, 54, 64, 71
 - carbon distribution, in heterofermentative metabolism 66, 67
 - carbon yield 527
 - carboxylic acids 41
 - catabolic reaction 40
 - catalase 9, 58, 185, 372, 406
 - cataplerotic reactions 41
 - cationic elution buffers 401

- cationic-exchange resins 401
- caverns 469
- cell cultures 1, 213, 381, 382, 383, 491, 503
- cell mass
 - balance 333
 - concentraion 136, 412, 414, 422, 432
 - estimation 423
- cell reactions, with unsteady state
 - kinetics 203–210
- anaerobic cultivation of *S. cerevisiae* with glucose as limiting substrate 207, 208
- decrease of biomass concentration 205
- reversal of experiment, metabolites after a downshift of 209, 210
- RNA concentration, as typical measure of 206
- specific growth rate 204
- specific rates of catabolic/anabolic reactions during 207, 208
- transient cultivation of *L. lactis* 206
 - on a feed with glucose medium 209, 210
 - transient mass balance 204
- cellular kinetics, cybernetic modeling of 211, 212
- cellulose 35, 38, 164, 304, 397, 404, 405
- cellulosic sugars 532
- ChemCad 506
- chemical equilibrium 295, 296
- chemical oxygen demand (COD) 35
- chemical potential 294
- chemical stability 236
- chemostat 449
- chromatographic applications 394, 396, 397, 399, 400, 402
- chromatographic purifications
 - affinity chromatography with conventional chromatographic techniques 396
 - applications, practical considerations 399–401
 - conventional packing materials, limits sustainable 396–398
 - electro dialysis 403, 404
 - electrophoresis 404–406
 - electrophoretic mobility 406
 - industrial applications 402, 403
 - scale-up 401, 402
 - separations methods/types 394–396
 - techniques 401, 403
 - theory 398, 399
- citrate 51, 52, 164
- citrate synthase 51
- citric acid 25–27, 41, 61
- Clostridium acetobutylicum* 10
 - production of butanol and acetone 82–84
- ¹³C metabolic flux analysis (MFA)
 - atom transition network 104
 - exchange fluxes 116–118
 - experimental design 115, 116
 - measures 115
 - flux identifiability 112, 113
 - historical perspective of 101, 102
 - input and output data of 99
 - input data play a role in 100
 - extracellular fluxes 100
 - intracellular pool sizes 101
 - isotope labeling data 100
 - INST 13C MFA technique 127–129
 - isotopic steady state 110–112
 - isotopomers
 - and isotopomer fractions 104, 105
 - labeling balances 107–109
 - transition network 105, 106
 - MATLAB built-in function fmincon 122
 - measurement models 113, 114
 - measurable mass isotopomers
 - for metabolite E as functions of 114
 - multidimensional
 - experimental design 124–127
 - flux estimation 120, 121
 - flux identifiability 118–120
 - statistics 123, 124
 - network example, to illustrate modeling concepts 102
 - nonlinear parameter fitting 122
 - simulated flux distribution 122
 - simulating an isotope labeling experiment 109, 110
 - statistical considerations 114, 115
 - workflow, of flux estimation 122
- coenzyme CoA 49
- commercial laboratory reactor 6
- compartment models 481
- competitive inhibition 190
- compressibility factor 299
- computational models 481, 482
- conductivity 305, 359, 416, 423, 475
- continuous stirred tank reactor (CSTR) 5, 6
 - for a cell reaction with one liquid feed stream 323
 - combination of several steady-state CSTRs in parallel/series 329–332
 - design basis for a once-through steady-state 322–329
 - mass balances for steady state 7
 - mass transfer, calculation 8
 - power consumption 8

- recirculation of biomass in a single steady-state 332–337
 - specific growth rate 7
 - steady-state CSTR with uptake of substrates from a gas phase 338, 339
 - volumetric rate of production 7
 - yield coefficients 8, 9
 - coolant 424
 - cooling baffles 476
 - cooling coil 476
 - corn 531
 - Corynebacterium glutamicum* 54
 - genome-scale metabolic models 158
 - glyoxylate shunt 130
 - schematic metabolic flux maps 98
 - Crabtree effect 58, 59, 358
 - cristae mitochondriales 311
 - CSTR. *See* continuous stirred tank reactor (CSTR)
 - cultivation processes 383
 - culture variables 357
 - cybernetics modeling, of cellular kinetics
 - allocation of machinery 212
 - degradation of enzyme 211
 - kinetics of uptake of substrate 212
 - models for diauxic growth 211, 212
 - lag phase 211
 - variables 212
 - cycling glucose concentrations 490
 - cycling oxygen levels 488
 - cytoplasmic membrane 422
- d**
- DAHP synthetase 280
 - Debye–Hückel constant 404
 - Debye–Hückel formula, for ionic strength 300
 - degassing vessels 429
 - denaturation process 443
 - 3-deoxy-D-arabino-heptulosonate-7-phosphate (DAHP) 278
 - design
 - basis for a once-through steady-state CSTR 322
 - experimental design, for for ¹³C MFA 115
 - of ideal bioreactors 321–355
 - multidimensional experimental design 124
 - plant-wide control 458
 - variables in bioreactor control 443
 - dextran gels 396
 - diauxic growth 188
 - diffusion limitation, influence on enzyme reactions 215
 - first-order kinetics 215, 216
 - zero-order kinetics 216–219
 - dihydroxyacetone phosphate (DHAP) 43–45, 48, 55, 68, 79, 131, 209, 248, 257, 258, 277, 281, 282, 301
 - 1,3-diphosphoglycerate (1,3 DPG) 43, 54, 55, 301
 - β-dispersion 423
 - dissolved oxygen
 - steady-state profiles of 447, 448
 - distillers dried grains with solubles (DDGS) 524
 - DNA fingerprints 425
 - drinking-water, enumeration of cells 423
 - drug-delivery systems 1
 - drug development, target identification for 280–285
 - flux control coefficients 285
 - glycolytic enzyme targeting by anticancer drugs 281
 - intra- and extracellular metabolite 284
 - measured data and model simulations
 - based on universal lin–log approach 284
 - metabolic flux distribution for HEPG cells 283
 - metabolic network model (HEPG2 cells) 282
 - Warburg effect 283, 284
 - dry mass 23
 - dynamic behavior, of metabolic networks
 - quantitative analysis 236
 - dynamic modeling, large metabolic networks 234
 - additional approaches for 256–268
 - convenience kinetics 260
 - generalized mass action 259, 260
 - log–lin and lin–log approaches 260–268
 - S-systems approach 260
 - dynamic model, of central metabolism
 - *E. coli* 258
 - *S. cerevisiae* 257
 - dynamic models, used for redesigning cell factories 268
 - enzyme concentrations in “frozen” state 269
 - experimental observations of metabolites
 - and cometabolites from yeast 269, 270
 - flux optimization of tryptophan production with *E. Coli* 276–280
 - hexose transporters, synthesis amplification of 271, 272
 - HXT5 multicopy plasmid 272
 - strain construction with HXT5 integrated into 273
 - metabolic control (sensitivity) analysis 270, 271

- objective function 273, 274
 - optimal solutions 275, 276
 - stepwise internalization of metabolites 269, 270
 - stimulus–response methodology 269
- e**
- effectors 184, 221, 228, 229, 245, 250, 252, 254, 259, 261
 - electrical potential 295
 - electrodialysis 348, 403, 404
 - electromotoric force 306
 - electronic noses 433
 - electron transfer chain (ETC) 311
 - enzyme complexes 311
 - free energy 311
 - ideal P/O ratio 311
 - electrophoretic mobilities 406
 - elution molarity 406
 - EMP pathway 40, 45, 50, 54, 55, 68, 86, 300
 - metabolites in 301
 - values of free energy 301
 - energy dissipation–circulation function 491
 - enhanced variant (eGFP) 424
 - enolase 44
 - enthalpy 296, 312, 424
 - Entner–Doudoroff (ED) pathway 45
 - entropy 296, 297
 - environmental variables
 - single-loop control strategies 449
 - enzymatic reactions, sequences of 221
 - analysis of structure of a linear pathway for 222
 - – analytical calculation (supported by numerical simulation) 223
 - – chain rule for differentiation 224
 - – flux control coefficient 222, 223, 226, 228
 - – flux control summation theorem 227
 - – optimal allocation of enzyme dose 227
 - – parameters 225, 226
 - – steady-state dimensionless flux 222
 - approximate solution, development for 228
 - – elasticity coefficients 228, 229
 - – flux connectivity theorem 229
 - – linear matrix equation 229
 - enzyme activities 269, 274–276, 279
 - optimal distribution of 74, 276
 - optimized modulation of 275
 - under *in vitro* conditions 250
 - enzyme affinity 186
 - enzyme hydrolysis reactors 466
 - enzyme kinetics 170, 201, 234, 244, 259
 - enzyme levels, optimal allocation of 221
 - enzyme productivity 486
 - equilibrium conversion, determination of 299, 300
 - equilibrium thermodynamics 293
 - error-free analysis 413
 - error signal 452
 - erythrose-4-phosphate (E4P) 55, 56, 278
 - Escherichia coli* 47, 57, 458, 480, 484
 - dynamic model of central metabolism of 258
 - fermentative pathways 48
 - metabolic reaction network 265
 - modulation network, inhibition and activation 265
 - optimal production of tryptophan 268, 269
 - synthesis of tryptophan from glucose in 277
 - ETC. *See* electron transfer chain (ETC)
 - ethanol 10, 24, 500, 521, 524, 525, 539
 - distribution of flux control coefficients 271
 - formation rate 275
 - ethylene 520
 - exhaust gas 419
 - analyzers 414
 - dilution 419
 - ExPASy chart 41
 - extraction 236, 240
- f**
- facultative anaerobes 57, 58
 - fatty acids 35
 - fed-batch cultures 238, 492
 - feedback control 451
 - law 452
 - feed-forward control 451
 - conceptual structure of 451
 - feedstock changes 494
 - fermentation-based chemicals 542
 - fermentation processes 499
 - basic principles of 501–506
 - business opportunities, evaluation of 540–542
 - development perspective 502
 - development to market 528–537
 - – chemical industry, industrial angle/opportunities 537–540
 - – chemical industry, innovation/substitution patterns 534–537
 - – chemical industry, value chain of 530–533
 - downstream process 500
 - with filamentous organisms 479
 - large-scale 458
 - pathways 40
 - solids 383
 - technical and commercial development 500

- techno-economic analysis 506
 - – assessment of 519–526
 - – competing petrochemical technologies 526–528
 - – value drivers and production costs 506–519
 - fermentative metabolism 47–50
 - ferrous iron oxidation reactor 308
 - FIA format, for automated sucrose analysis 429
 - field effect transistor (FET) 417
 - field-flow fractionation apparatus (FFF) 425, 426
 - flavin adenine dinucleotide (FADH₂) 46
 - flow cytograms 426
 - flow cytometers 412, 423, 425, 434
 - flow injection analysis (FIA) 423, 428
 - flow regime, map 467
 - fluid mechanical stress 479
 - fluorescence monitoring 423
 - fluorescent protein 426
 - fluorophore method 359
 - flux identifiability 112, 113
 - fluxomics 97
 - food ingredients 464
 - formaldehyde 314, 358
 - formic acid 48, 358
 - Fourier transform (FT) method 432
 - free energy 40, 58, 296, 299
 - change in reactions of EMP pathway 300–302
 - of formation 297
 - of NADH 304
 - of reaction under standard conditions 299
 - Froude number 365
 - “frozen” state 238
 - fructose-1,6-biphosphate 43–45, 55, 193
 - fructose-6-phosphate (F6P) 43, 45, 55–57, 60, 68, 193
 - fumarase 51
 - fumarate 46, 51
- g**
- β-galactosidase 190
 - gas flow rates 416, 419
 - gas residence time 477
 - with mass transfer time 478
 - gassed bioreactors 465
 - gassed stirred tanks 466
 - Gaussian elution curve 399
 - GC-GOGAT pathway 53
 - gel filtration 394, 401
 - genome-scale metabolic models
 - multicellular eukaryotes 167–169
 - prokaryotic communities 159, 160
 - unicellular eukaryotes 164–166
 - genome-scale models 143, 144
 - of eukaryotes 160, 161
 - genotype–phenotype relationship 145
 - integration of polyomic data into 169, 170
 - – metabolomics data 172
 - – multiple omics 172, 173
 - – transcriptomics and proteomics data 170–172
 - metabolic models (*See* genome-scale metabolic models)
 - prediction 147
 - – constraint-based modeling 147, 148
 - – engineering applications of 151–153
 - – flux balance analysis 150, 151
 - – mathematical description of biochemical reaction systems 147
 - – pathway analysis 148, 149
 - of prokaryotes 153
 - – *Escherichia Coli* 153–156
 - – *H. influenza* 156
 - – industrially relevant microorganisms 158
 - – pathogenic microbes 158
 - – phylogenetic tree 157
 - – *Saccharomyces cerevisiae* 161–163
 - reconstruction process of 144–147
 - – metabolic reconstruction, presentation 146
 - Gibbs free energy 172, 443
 - gluconeogenesis 41
 - Gluconobacter oxydans* 485
 - glucose 21, 30, 32, 40, 41, 43, 45, 46, 50, 54, 58, 61, 66, 69, 75, 82, 86, 89, 488, 510, 511, 528
 - aerobic degradation 58
 - concentration 478
 - to fermentation products, pathway 66
 - pulse of 484
 - theoretical yield 523
 - glucose 6-phosphate (G6P) 41, 43, 55, 57
 - glucose-6-phosphate dehydrogenase (G6PDH) 55, 248, 283, 285
 - glutamate dehydrogenase (GDH) 53
 - glutamic acid (“glutamate”) 53
 - glutamine 53, 55, 56
 - glyceraldehyde-3-phosphate (GAP) 43–45, 54–57, 55, 56, 60, 68
 - glycerol 21, 524
 - glycerol-3-phosphate (G3P) 43, 60
 - glycolysis 40, 43–47, 45
 - negative control of flux through 283
 - pathway 10
 - precursor metabolites from 60

- glycolytic enzyme, targeting by anticancer drugs 281
 - glycolytic pathways 40
 - glyoxylate 51
 - shunt 52
 - gradient elution 401
 - green fluorescent protein (GFP) 424
 - green-house gases 418
 - gross domestic product (GDP) 537
 - gross liquid recirculation
 - definition of 469
 - GTP 51, 52, 58, 86, 145, 246
- h**
- heat flux 424
 - heat of combustion 312
 - under standard conditions 313, 314
 - heat of reaction 312, 315
 - based on the redox level of substrate(s) 295
 - calculation of 312, 315
 - and extension to approximate calculation of free energy 315–317
 - heat transfer
 - fouling-related steps-in-series for 475
 - resistance 476
 - Henry's law 294
 - hetero-lactic fermentation 49
 - heterologous protein 40, 358
 - hexokinase 44, 271, 301
 - Hill kinetics 192, 201
 - homeostasis 274
 - homo-lactic fermentation 49
 - hot spots/cold spots 477
 - hyaluronic acid 61
 - hydrophobic interaction 394
 - 3-hydroxypropionaldehyde (3HPA) 43
- i**
- ideal models, for reactor design 358
 - immobilized enzymes 219, 220
 - immunoabsorbents 389
 - impellers, multiple 469
 - industrial chromatographic applications 402
 - industrial fermentation
 - single-loop control strategies 449
 - industrial reactors
 - mixing and mass transfer in 367
 - scale-up of a 600 l pilot plant of volume 60m³ 373–376
 - steady state experiment, for mass transfer coefficient 372
 - H₂O₂ steady-state method 373
 - transient methods, based on mass balance with O₂ 371
 - industrial-scale processes 464
 - infrared (IR) spectrometry 431
 - in situ* microscopy (ISM) 423, 425
 - in situ* sensors 414
 - insulin 390, 391
 - integral variables 412
 - intellectual property rights (IPRs) 505
 - α-interferon
 - yields and purification factors 389
 - intracellular kinetics 244, 250
 - in vitro* kinetics 234
 - in vivo* diagnosis, of pathway reactions
 - tools for 245
 - in vivo* measurements, of metabolites 234
 - ion-exchange chromatography 394, 396, 405, 406
 - IR signals 431
 - isocitrate 51, 69
 - isocitrate dehydrogenase 51
 - isoelectric focusing 405
 - isoleucine 55
 - isoprene 61
 - isopropyl-β-D-thiogalactoside (IPTG) 190
 - isotopically nonstationary (INST) MFA technique 127
 - isotopic steady state 110–112
 - steady-state labeling enrichments for toy 112
 - isotopomers 104, 105
 - balance equations 108
 - fractions 104, 105
 - and isotopomer fractions 104, 105
 - labeling balances 107–109
 - transition network 105, 106
- k**
- kinetic energy 350, 360, 362, 366, 368
 - kinetic model, for enzymatic reactions
 - feature of 184
 - reaction rate 184
 - steady-state 187
 - kinetics of pathway reactions 234, 235
 - kinetics of phosphofructokinase I (PFK1) 252–256
 - Kolmogorov eddy size 479
 - Kolmogorov time constant 361
- l**
- lab-scale down-scale studies
 - baker's yeast 488–490
 - gluconic acid 485, 486
 - lipase enzyme production 486, 487
 - penicillin 490, 491

- lac operon 211
- lactic acid 21, 30
- lactic bacteria
 - carbon distribution in heterofermentative metabolism 66, 67
 - fermentative pathways 48
 - heterofermentative, cultivation with biomass production 77, 78
- Lactococcus lactis* 49, 158, 203, 205, 206, 209
- Langmuir-type adsorption isotherm 397
- large bioreactor, simple linear compartment model 493
- large scale 465–480
 - air-lift loop reactors 465
 - bioreactor/fermenter 465
 - bubble columns 465
 - cooling 475, 476
 - CO₂ removal 475
 - gas–liquid separation 476–480
 - mass transfer 472–475
 - mixing 468–471
 - stirred tank reactors 465
- lignocellulosic biomass 46
- limiting substrate 188
- Lineweaver–Burk plots 201
- loop reactors 349–353
 - airlift – reactor, for production of single-cell protein 350
 - design of a single-cell biomass production 353–355
 - forced circulation loop reactors 351
 - rotary jet head (RJH) reactor 352, 353
- lysine 55, 61
- m**
- macromixing 360, 361, 468
- malate 51
- malate dehydrogenase 51
- maleic anhydride 528
- manganese-superoxide dismutase 58
- mass action kinetics, generalized 259, 260
- mass spectrometry (MS) 432
- mass transfer 358
 - in industrial reactors 367
- mass transfer coefficient 8, 14, 339, 342, 349, 351, 353, 365, 368, 371, 372, 375, 472, 473, 475
- mass transfer performance 473
- mass transfer rate 472
- master–slave mode 484
- maximum growth rate 18, 203
- mechanical stirring
 - aerated flow, power number decrease with aeration number 364
 - analysis of mixing in aerated stirred tank of volume 600 l 366, 367
 - power input P delivered by 362, 364–366
 - power number as a function of Re_{mix} for Rushton turbine and 364
 - ratio between gassed and ungassed power number 365
 - stirred tank bioreactor 363
- mesenchymal stem cells 1
- metabolic flux analysis (MFA) 61, 88, 97, 154, 170, 280, 443
 - ¹³C metabolic flux analysis (See ¹³C metabolic flux analysis (MFA))
 - dynamic 264
 - metabolic flux maps
 - of *Corynebacterium glutamicum* 98
 - methods, precondition of 103
 - propagation of experimental errors 94, 95
 - steady-state 250, 256
 - stoichiometric balance equations 103
 - in terms of individual pathway rates in network 88–93
 - in terms of substrate to product pathways 61–88
- metabolic network reactions 1
- metabolic networks, dynamic modeling
 - additional approaches for 256, 259
- metabolic products, characteristic production times of 477
- metabolic regulation 238
- metabolic steady state 18, 187
- metabolomics 235
- MetaCyc database 266
- metal organic complexes 418
- metal oxide sensors 418
- Methanobacterium thermoautotrophicum* 296
- methanol 11, 13, 46, 129, 165, 237, 238, 240, 314, 315, 338, 350, 353, 358, 370, 432, 502
- methionine 55
- MFA. See metabolic flux analysis (MFA)
- Michaelis–Menten kinetics 189, 191, 201, 264
 - linear plots 191
- Michaelis–Menten-type rate expressions
 - kinetic parameters in 193, 194
- Michaels constant 186, 190
- microbial consortia in biogas production, synergism of 304, 305
- microbial fuel cell 308
- microbioreactors 483
 - characteristics of 483
- microbubbles 427

- micromixing 472
- mid-IR (MIR) 431
- mitochondria 310
- mixing processes, definitions of 358–362
- mixing systems
 - relations between power input and t_{mix} for 368, 369
- mixing time, in 600 l un aerated tank 367, 368
- modular decomposition, of network 247
 - bottom-up approach 247
- molecular diffusion 295
- Monod constant 187, 494
 - values 202
- Monod kinetics 188, 189
- Monod model 195, 201, 202
- Monte Carlo simulation 482
- multidimensional
 - experimental design 124–127
 - flux estimation 120, 121
 - flux identifiability 118–120
 - statistics 123, 124
- multiloop control strategies 459
- Mycobacterium tuberculosis* 57

- n**
- NADPH:NAD-transhydrogenase 46, 47
- n*-butanol 521, 524, 539
- near-IR domain (NIR) 431
- nephelometry 422
- noncompetitive inhibition mechanism 190
- nonequilibrium thermodynamics 261, 295
- Novozymes A/S 511, 514, 520, 522, 525, 529, 541, 543

- o**
- obligate aerobes 57
- obligate anaerobes 57, 58
- octameric protein 253
- once-through steady-state CSTR
 - calculation of biomass and product concentrations
 - as functions of 324–326
 - combination of two reactors 328
 - design basis for 322–324
 - design criterion 326
 - maximum volumetric productivity 326
 - productivity of a steady-state stirred tank reactor 327
 - simple Monod rate expression 326
 - smallest possible holding time for 328
- one-compartment model 482, 488
- optical fibers 432
- original equipment manufacturers (OEM) 533

- O-rings 415
- oxalic acid 25–27
- oxaloacetate 27, 49–55, 60, 69
- oxidation
 - of carbon source 37
 - of glucose 21, 75, 492
 - nucleotides 311
 - PYR 83
- oxidative phosphorylation 40, 45, 57–59, 285, 310
 - conversion of free energy harbored to ATP 310–312
- oxaloric yield 425
- 2-oxoglutarate 51, 53, 54, 75
- 2-oxoglutarate dehydrogenase 51
- 2-oxo glutaric acid 53
- oxygen concentrations, inhibitory effect of 443
- oxygen consumption rate 425
- oxygen-sensitive acetoin formation 484
- oxygen transfer 339, 349, 354, 413, 415, 419, 420
 - capacity 353, 458, 474, 492
 - limitations 458
 - maximum oxygen transfer rate 343
 - rate 371, 419, 474
- oxygen uptake rate 478

- p**
- parabolic flow profile 426
- partial least square (PLS) models 432
- partial pressures 8, 12, 13, 293, 294, 298, 353, 355, 371, 417
- Pasteur effect 59
- PAT. *See* process analytical technology (PAT)
- pathways, dual function 40
- penicillin, product recovery 385–386
- Penicillium chrysogenum* 203, 483, 490
 - maximum specific growth rate 203
- pentose phosphate (PP) pathway 41, 55, 248
 - carbon drains from 56, 57
 - determining flux using labeled glucose as substrate 68, 69
 - NADPH and biomass precursors produced in 56, 57
- pentose-phosphate shunt 247
 - kinetics of irreversible reactions of 247–251
- permeation chromatography 394
- petrochemical (PETRO) and fermentation (BIO)-based production routes 522
- petrochemical industry 534
- pharmaceutical industry 503
- pharma products 464
- PHB (poly-hydroxy-butyrate) 61

- pH experiment 359
 - phosphoenolpyruvate (PEP) 43, 50, 51, 55, 56, 57, 60, 69–75, 91, 278
 - kinetics of 252–256
 - phosphoenolpyruvate (PEP) carboxylase 51
 - phosphofructokinase 44, 45, 192
 - activities measured under *in vivo* and *in situ* conditions 253, 254
 - kinetics of 247
 - mechanism of V-model for 254
 - reactions around 252
 - time series of data
 - from stimulus–response experiments for identification of kinetics of 253
 - phosphofructokinase I system 234
 - enzyme kinetics 234
 - *in vivo* regulation 253
 - 6-phosphogluconate 45, 55, 68
 - dynamic balance equation for 248, 250
 - 6-phospho-gluconate dehydrogenase (6PGDH) 55, 248
 - 3-phosphoglyceraldehyde dehydrogenase 44
 - 2-phosphoglycerate (2PG) 43, 55
 - 3-phosphoglycerate (3PG) 43, 55
 - 3-phosphoglycerate kinase 44
 - phosphoglycero mutase 44
 - phosphohexose isomerase 44
 - phosphorylation. *See* oxidative phosphorylation; substrate-level phosphorylation
 - PID controller, drawback of 455, 456
 - plant-wide control design 458
 - plug flow reactor (PFR) 321, 322, 332, 336, 337
 - pO₂ electrode 417
 - poisoning 428
 - polyacrylamide gels 396, 397
 - polymer-grade succinic acid
 - production by gypsum process 517
 - production economics of 516
 - polymerization 57, 76
 - positive cooperative enzyme 192
 - post-translational modification 236, 238
 - precursor metabolites, from primary pathways 60
 - price/volume, nature of 502
 - primary metabolic pathways 40
 - biochemistry of 59–61
 - process analytical technology (PAT) 412, 433
 - process analyzers 412
 - process control system 439
 - Process evaluation research planning (PERP) reports 506
 - process operation 236
 - process validation 433
 - product candidate, selection process 541
 - productivity 34, 72, 82, 166, 269, 332, 334, 340, 347, 349, 503, 514, 518, 521
 - and biomass concentration 513
 - maximum 327–329
 - optimal 330, 458
 - volumetric 15, 326, 353, 368, 443, 445
 - product recovery
 - α -A interferon from *Escherichia coli* 386–390
 - baker's yeast 383, 384
 - downstream processing, steps 383
 - goal of 381, 382
 - insulin 390, 391
 - penicillin 385, 386
 - xanthan gum 384, 385
 - productstat 449
 - proline 55, 56
 - promoter 253, 272
 - 1,3 propanediol 31, 43, 44, 52, 477, 500, 521, 525, 527, 528, 531, 534, 540
 - propylene 520
 - protein biosynthesis 238
 - Pseudomonas alcaligenes* 485, 486
 - pseudo-plastic fluids 478
 - pseudo-steady state, of reaction 186
 - purine salvage pathway 246
 - pyrroloquinone (PQQ) 46
 - pyruvate 43–45, 48–56, 60, 66–68, 74, 77, 83, 85, 86, 166, 301, 358
 - pyruvate carboxylase 51
 - pyruvate decarboxylase 271
 - pyruvate dehydrogenase 51
 - pyruvate kinase 44, 131, 244, 271, 301
- q**
- QbD, for data evaluation 433
 - quasi-parallel resistor 423
 - quasi-steady-state conditions 238
 - quenching 236, 240
 - simultaneous/sequential 240
- r**
- Raman spectroscopy 432
 - rate constant 8, 185, 186, 190, 209, 218, 221, 222, 227, 259, 260, 338, 354, 443
 - reaction kinetics 187, 202, 259, 264, 268, 295, 482
 - reaction rates and stoichiometry, calculations 9
 - activity coefficient 13
 - in aerobic cultivations 11

- anaerobic fermentation 9, 10
- based on key reactant 9–11
- black box stoichiometric equation 10
- error in calculation of rates 10, 12
- fundamental balances, usages 11
- rate of production of ethanol 10
- rates of transfer of oxygen and carbon dioxide 11
- for reaction species, in gas phase and in liquid phase 11–13
- yield coefficients 9
- reactors. *See* batch reactor; continuous stirred reactor (CSTR); loop reactor; plug flow reactor (PFR); sequential batch reactor (SBR); stirred tank reactor (STR)
- real-time measurement/monitoring, of bioprocesses 411
- biomass concentration 422
- IR active molecules in solution/suspension 431, 432
- number concentration, scalar variable 422–425
- particles/particle-associated compounds, population distribution of 425–427
- products and substrates 427–431
- volatile components 432, 433
- data evaluation 433, 434
- fed-batch process 412
- integral variables 412
- *in situ* microscopy 412
- *in situ* sensors and automated instrumental analytical methods 412
- variables 414, 415
- variables easily accessible and standard 415–422
- recombinant DNA technology 276
- redox balance 20–22
- applications 23, 24, 34
- oxalic acid as by-product in 25–27
- typical systematic error 24, 25
- yields 37
- redox carrier, NADH 44, 46
- redox content of reactants, calculation 298
- redox-neutral compounds 20
- redox packages 40
- reduction
- of biomass 26
- degree of 25–28, 36, 37
- of glucose 21
- nitrate 309
- optimal 332
- price 527, 537
- regulation 156, 244, 252, 280
- at metabolic level 238
- transcriptional 155, 163
- *in vivo* regulation of PFK1 253, 255
- reproducibility
- in biochemical batch operation 450
- indication for 422
- resin
- degree of cross-linking 400
- particle size distributions 400
- respiration 58
- respiratory quotient 23, 24
- retentostat 449
- retrofitting 494
- of large-scale bioreactor 491
- return on investment (ROI) 514
- reversed phase liquid chromatography 391
- reversible enzyme-catalyzed process 186
- Reynolds number 362, 402
- ribose-5-phosphate 55
- ribose-phosphate isomerase 55
- ribulose-5-phosphate 55
- ribulose-phosphate 3-epimerase 55
- RQ value 434
- Rushton impeller 469, 485
- Rushton turbines 362, 364, 491
- s**
- Saccharomyces cerevisiae* 46, 57, 59, 241, 361, 442, 480, 488, 524
- anaerobic fermentation of 79–81, 86
- dynamic model of central metabolism of 257
- fermentative pathways 48
- genome-scale models 161–163
- glucose-6-phosphate in 251
- penalized regression spline 251
- glycolytic enzymes in 274
- metabolite concentrations during stimulus–response experiments with 242
- optimal ethanol production in 268
- sampling 238–240
- based on stopped flow method 239
- devices 236
- features of device, characterized as 239, 240
- frequency 236
- fully automated 238
- integrated system with heat exchanger and robotic system 239
- limitation of technique 240
- manual 237
- semiautomated 238
- techniques
- disadvantage of 239

- for measurement of intracellular metabolites 237
- scale down 464, 480–485
 - gluconic acid fermentations 486
 - lab-scale experiments 485, 486
 - large-scale fermentation 484
 - mathematical modeling 485
 - one-compartment systems 482–484
 - root-cause analysis 487
 - two-compartment systems 484, 485
- scale-down
 - approach 464, 465
 - simulators 485
- scale up
 - biomass yield on glucose 492
 - chromatographic purifications 401, 402
 - large-scale bioreactor, retrofitting of 491
 - oxygen concentration gradients 494
 - quality/nature of feedstock 492
- secondary metabolic pathways 40
- sedoheptulose-7-phosphate 55
- separation factor 395
- sequential batch reactor (SBR) 442
- sequential injection analysis (SIA) system 423, 428
- several steady-state CSTRs
 - optimal combination, of two steady-state CSTRs in 329
 - feed rate 332
 - kinetics of reaction 329
 - mass balance 330
 - productivity 332
 - quality improvement 330
 - specific growth rate 331
 - in parallel or in series, combination of 329
- shear rates
 - average/peak, estimation of 479
 - gradients 478
- sieve-like resin 395
- simulation 133
 - advanced simulation software 506
 - INST ILE simulation of E-isotopomer fractions 128
 - for the inverse direction 112
 - isotope labeling experiment 109, 110
 - Monte Carlo 482
 - numerical 223
- single-cell protein (SCP) 358
- single-compartment models
 - advantage of 483
- single parameter models 481
- single steady-state CSTR
 - lactic acid production from lactose and using a membrane filter 335, 336
 - plug flow reactor installed after a steady-state CSTR 336, 337
 - recirculation as a means of improving capacity 334, 335
 - recirculation of biomass in 332–334
- SMART milestones 503
- soft(-ware) sensors 419
- solubility 294, 304
- solute diffusion 400
- spectral analyzers 434
- spectral information cocktail 431
- SP pathways 62, 63, 66, 79
 - to biomass 81
 - internal pathway fluxes 88
 - more than one substrate 84–88
 - pyruvatedehydrogenase 67
 - pyruvate formate lyase 67
 - stoichiometry 64, 83
- stability
 - biological 236
 - improved resin 393
 - of microorganism 507
 - proteins 401
- steady-state aerobic cultivation 16
- steady-state CSTR
 - operation 13–16, 322
 - accelerostat 15
 - auxostat 15
 - chemostat 15
 - control/monitor of variables 14, 15
 - mass transfer coefficient 14
 - “pathological” situations 15
 - production rates 13
 - productostat 16
 - Ruston turbine design 14
 - turbidostat 16
 - uptake of O₂ and reaction
 - with methanol in single-cell biomass production 338, 339
 - with uptake of substrates from a gas phase 338
- steady-state flux distribution 234
- steric mode 427
- sterilization, industrial bioprocess 440
- stimulus–response experiments
 - activation of purine salvage pathway 245
 - analytical methods for measurements of 243
 - changes of levels of adenine nucleotides, after glucose pulse 243
 - drop of ATP concentration 245

- dynamic response of adenine nucleotides due to 244
 - important energy metabolism 245
 - integrating computational fluid dynamics (CFD) 244
 - quantitative measurements of metabolites 242–245
 - *Saccharomyces cerevisiae*, metabolite concentrations during 242
 - “stimulus–response methodology” 236
 - stirred tank reactor (STR) 321, 465
 - baker’s yeast production in continuous CSTR
 - vs. fed-batch production 349
 - design of a fed-batch process
 - for baker’s yeast production 342, 343
 - fed-batch operation 188, 339–341, 343–345, 348, 349
 - production of succinic acid in a fed-batch process
 - vs. steady-state CSTR 345–348
 - stoichiometry 81, 83, 89, 91, 99, 104, 117, 132, 146, 202, 338, 345, 477, 520, 523
 - coefficients calculations, by means of a redox balance 20–22
 - construction, changes continuously with operating conditions 33, 34
 - experimentally determined 31–33
 - Streptococcus mutans* 54
 - Streptomyces clavuligerus* 482
 - styrene polymers 397
 - substrate
 - consumption 196
 - inhibition 190
 - steady-state profiles of 447, 448
 - utilization 188
 - substrate-level phosphorylation 45, 58
 - succinate dehydrogenase 51
 - succinate thiokinase 51
 - succinic acid 41, 51, 52, 55, 61, 69, 70, 81, 86, 510, 511, 521, 525, 526, 527, 534–536
 - biomass growth with 81, 82
 - and 1,4 butane diol on glucose, determination of yield 69–77
 - flux through internal pathways in 91–93
 - industry 539
 - kinetics of production from glucose 197–201
 - market, Porter’s five forces model 538
 - production, scenarios of 512
 - yield 513
 - succinyl CoA 49, 51, 60, 86
 - sugar, product yields 489
 - S-sulfonate 390
 - Super-Pro Designer 506
- t**
- TCA cycle 40, 50–56
 - glucose oxidation to 492
 - precursor metabolites from 60
 - techno-economic analysis 506, 507, 526, 534
 - thermal stability 236
 - thermodynamic limitation 295
 - thermodynamic properties
 - for bioreactions 298
 - from galvanic cells 305–307
 - bio-thermodynamics 306
 - calculation of free energy 307–309
 - chemical thermodynamics 306
 - electromotoric force 306
 - half-cell potentials 307
 - thermodynamic state functions 296
 - threonine 55
 - time-of-flow method 425
 - total organic carbon (TOC) 35
 - tracer experiments 360
 - transaldolase 55
 - transamination reaction 53
 - transcription process 236
 - transfer function models 445
 - transient ¹³C flux analysis 283
 - transketolase 55
 - translation process 236
 - triosephosphate isomerase 44
 - Triton X-10/100 389
 - trp* operon 280
 - tryptophan 280
 - improvement of production achieved by 279
 - synthesis rate, optimization criterion 278
 - tubular flow 402
 - turbidostat 449
 - turbulence, Kolmogorov microscale of 479
- u**
- ultraperformance liquid chromatography (UPLC) 429
 - uncompetitive mechanism 190
 - unit enzyme 185
- v**
- value chain analysis 530
 - value proposition 529
 - viscosity 369
 - volatile organic compounds (VOC) 432
 - volume-specific mass transfer coefficient 473
 - volumetric
 - gas transfer coefficient 472
 - rate of conversion 185
 - reaction rates 189

w

Warburg effect 282
wastewater treatment reactors 465
white biotechnology industry 1
whole-cell metabolic network dynamics 267

x

xanthan gum 384–385, 464
xylulose-5-phosphate 55

y

yeast cake 383
yield coefficients 22

z

Zymomonas mobilis 45