

## Contents

### List of Contributors *xi*

- 1 Introduction 1**  
*Mitra S. Ganewatta, Chuanbing Tang, and Chang Y. Ryu*
  - 1.1 Introduction 1
  - 1.2 Sustainable Polymers 2
  - 1.3 Biomass Resources for Sustainable Polymers 4
    - 1.3.1 Natural Biopolymers 4
    - 1.3.2 Monomers and Polymers from Biomass 6
  - 1.4 Conclusions 8
  - References 8
  
- 2 Polyhydroxyalkanoates: Sustainability, Production, and Industrialization 11**  
*Ying Wang and Guo-Qiang Chen*
  - 2.1 Introduction 11
  - 2.2 PHA Diversity and Properties 14
    - 2.2.1 PHA Diversity 14
    - 2.2.2 PHA Properties 15
  - 2.3 PHA Production from Biomass 16
    - 2.3.1 PHA Production Strains 16
    - 2.3.2 PHA Synthesis Pathways 17
    - 2.3.3 PHA Production from Unrelated Carbon Sources 17
      - 2.3.3.1 Production of P3HB4HB from Unrelated Carbon Sources 19
      - 2.3.3.2 PHBV Production from Various Substrates 24
      - 2.3.3.3 PHA Production Under Seawater-Based Open and Continuous Conditions from Mixed Substrates 25
  - 2.4 PHA Application and Industrialization 26
  - 2.5 Conclusion 28
  - Acknowledgment 28
  - References 28
  
- 3 Polylactide: Fabrication of Long Chain Branched Polylactides and Their Properties and Applications 35**  
*Zhigang Wang and Huagao Fang*
  - 3.1 Introduction 35

3.2	Fabrication of LCB PLAs	36
3.2.1	LCB PLAs on the Basis of the Group Reaction Mechanism	36
3.2.2	LCB PLAs on the Bases of the Radical Coupling Mechanism	37
3.3	Structural Characterization on LCB PLAs	38
3.3.1	Size-Exclusion Chromatography (SEC)	39
3.3.2	Rheology	40
3.4	The Rheological Properties of LCB PLAs	43
3.5	Crystallization Kinetics of LCB PLAs	46
3.6	Applications of LCB PLAs	48
3.7	Conclusions	51
	Acknowledgments	51
	References	51
<b>4</b>	<b>Sustainable Vinyl Polymers via Controlled Polymerization of Terpenes</b>	<b>55</b>
	<i>Masami Kamigaito and Kotaro Satoh</i>	
4.1	Introduction	55
4.2	$\beta$ -Pinene	57
4.2.1	Cationic Polymerization	57
4.2.2	Radical Copolymerization	60
4.2.3	Polymerization of $\beta$ -Pinene-Derived Vinyl Monomers	62
4.3	$\alpha$ -Pinene	63
4.3.1	Cationic Polymerization	63
4.3.2	Polymerization of $\alpha$ -Pinene-Derived Vinyl Monomers	64
4.4	Limonene	65
4.4.1	Cationic Polymerization	65
4.4.2	Radical Copolymerization	65
4.4.3	Coordination Polymerization and ROMP	68
4.5	$\beta$ -Myrcene, $\alpha$ -Ocimene, and Alloocimene	69
4.5.1	Radical Polymerization	69
4.5.2	Cationic Polymerization	71
4.5.3	Anionic Polymerization	73
4.5.4	Coordination Polymerization	74
4.5.5	Polymerization of Myrcene-Derived Vinyl Monomers	76
4.6	Other Terpene or Terpenoid Monomers	76
4.6.1	$\alpha$ - and $\beta$ -Phellandrenes	76
4.6.2	$\beta$ -Farnesene	77
4.6.3	$\beta$ -Caryophyllene and $\alpha$ -Humulene	78
4.6.4	Monoterpene Aldehydes	78
4.7	Conclusion	80
	Abbreviations	80
	References	81
<b>5</b>	<b>Use of Rosin and Turpentine as Feedstocks for the Preparation of Polyurethane Polymers</b>	<b>91</b>
	<i>Meng Zhang, Yonghong Zhou, and Jinwen Zhang</i>	
5.1	Introduction	91

5.2	Rosin Based Polyurethane Foams	92
5.3	Rosin-Based Polyurethane Elastomers	95
5.4	Terpene-Based Polyurethanes	95
5.5	Terpene-Based Waterborne Polyurethanes	97
5.6	Rosin-Based Shape Memory Polyurethanes	99
5.7	Conclusions	100
	References	101
<b>6</b>	<b>Rosin-Derived Monomers and Their Progress in Polymer Application</b>	<b>103</b>
	<i>Jifu Wang, Shaofeng Liu, Juan Yu, Chuanwei Lu, Chunpeng Wang, and Fuxiang Chu</i>	
6.1	Introduction	103
6.2	Rosin Chemical Composition	104
6.3	Rosin Derived Monomers for Main-Chain Polymers	105
6.3.1	Rosin-Derived Main-Chain Polymers from MPA and its Derivatives	105
6.3.2	Rosin-Derived Polymers from APA and its Derivatives	107
6.3.3	Ketonic Type Rosin-Derived Macro-Monomers	110
6.3.4	Others	111
6.4	Rosin-Derived Monomers for Side-Chain Polymers	112
6.4.1	Rosin Derived Monomers	112
6.4.2	Side-Chain Linear Homopolymers	114
6.4.2.1	Side-Chain Linear Homopolymers Prepared by ATRP	114
6.4.2.2	Side-Chain Linear Homopolymer Prepared by RAFT	115
6.4.3	Side-Chain Linear Copolymers	116
6.4.3.1	Side-Chain Linear Rosin Acid-Caprolactone Block Copolymers	116
6.4.3.2	Side-Chain Linear Rosin Acid-PEG Amphiphilic Block Copolymers	118
6.4.4	Side-Chain Grafted Copolymers	120
6.4.4.1	Side-Chain Grafted Copolymer by Click Chemistry	120
6.4.4.2	Side-Chain Grafted Copolymer by ATRP	124
6.4.4.3	Side-Chain Grafted Copolymer by Other Method	130
6.5	Rosin-Derived Monomers for Three-Dimensional Rosin-Based Polymer	131
6.5.1	Three-Dimensional Rosin-based Polymer by Condensation Polymerization	132
6.5.1.1	Rosin Modified Phenolic Resins	132
6.5.1.2	Rosin-based Polyurethane	133
6.5.1.3	Rosin-based Thermoset Resin from Epoxy Resin	134
6.5.2	Three-Dimensional Rosin-based Polymer by Free Radical Polymerization	136
6.5.2.1	Rosin-based UV Curing Resin	136
6.5.2.2	Rosin-based Thermal Curing Resin	138
6.6	Outlook and Conclusions	140
	Acknowledgments	141
	References	141

<b>7</b>	<b>Industrial Applications of Pine-Chemical-Based Materials</b>	<b>151</b>
	<i>Lien Phun, David Snead, Phillip Hurd, and Feng Jing</i>	
7.1	Pine Chemicals Introduction	151
7.2	Crude Tall Oil	151
7.3	Terpenes	153
7.3.1	Terpene Resins	153
7.4	Tall Oil Fatty Acid	159
7.4.1	TOFA-Based Alkyds	160
7.4.2	TOFA for Polyamides	160
7.4.3	Oxidized Tall Oil	161
7.4.4	Polyurethanes	162
7.4.5	Epoxy Resin Esters	164
7.4.6	Amidoamine Epoxy Resins	166
7.5	Rosin	167
7.5.1	Adhesives-Polyesters	168
7.5.2	Coatings	169
7.5.3	Epoxies	169
7.5.4	Modified Rosin Polymers	170
7.5.5	Insulation	170
7.5.6	Inks	170
7.5.7	Plastics	171
7.5.8	Paper Size	172
7.5.9	Surfactants	172
7.5.10	Other	172
7.6	Miscellaneous Products	173
	References	178
<b>8</b>	<b>Preparation and Applications of Polymers with Pendant Fatty Chains from Plant Oils</b>	<b>181</b>
	<i>Liang Yuan, Zhongkai Wang, Nathan M. Trenor, and Chuanbing Tang</i>	
8.1	Introduction	181
8.2	(Meth)acrylate Monomers Preparation and Polymerization	182
8.2.1	From Fatty Acid Methyl Esters	182
8.2.2	From Fatty Acids	184
8.2.3	From Fatty Alcohols	186
8.2.3.1	Anionic Polymerization	186
8.2.3.2	Group Transfer Polymerization	187
8.2.3.3	Atom Transfer Radical Polymerization (ATRP)	187
8.2.3.4	Reversible Addition-Fragmentation Chain-Transfer Polymerization (RAFT)	191
8.2.4	From N-Alkylhydroxyl Amides	191
8.3	Norbornene Monomers and Polymers for Ring Opening Metathesis Polymerization (ROMP)	194
8.4	2-Oxazoline Monomers for Living Cationic Ring Opening Polymerization	195
8.5	Vinyl Ether Monomers for Cationic Polymerization	200

8.6	Conclusions and Outlook	203
	References	204
<b>9</b>	<b>Structure–Property Relationships of Epoxy Thermoset Networks from Photoinitiated Cationic Polymerization of Epoxidized Vegetable Oils</b>	<b>209</b>
	<i>Zheqin Yang, Jananee Narayanan, Matthew Ravalli, Brittany T. Rupp, and Chang Y. Ryu</i>	
9.1	Introduction	209
9.2	Photoinitiated Cationic Polymerization of Epoxidized Vegetable Oils	213
9.2.1	Epoxidized Vegetable Oils (EVOs)	213
9.2.2	Photo-initiated Cationic Polymerization of ESO: Structure–Property Relationship	214
9.2.3	Photo-initiated Cationic Polymerization of ELO: Thickness Control	221
9.3	Conclusions	224
	Acknowledgment	225
	References	225
<b>10</b>	<b>Biopolymers from Sugarcane and Soybean Lignocellulosic Biomass</b>	<b>227</b>
	<i>Delia R. Tapia-Blácido, Bianca C. Maniglia, and Milena Martelli-Tosi</i>	
10.1	Introduction	227
10.2	Lignocellulosic Biomass Composition and Pretreatment	229
10.3	Lignocellulosic Biomass from Soybean	233
10.4	Production of Polymers from Soybean Biomass	234
10.5	Lignocellulosic Biomass from Sugarcane	242
10.6	Production of Polymers from Sugarcane Bagasse	242
10.7	Conclusion and Future Outlook	246
	Acknowledgments	247
	References	247
<b>11</b>	<b>Modification of Wheat Gluten-Based Polymer Materials by Molecular Biomass</b>	<b>255</b>
	<i>Xiaoqing Zhang</i>	
11.1	Introduction	255
11.2	Modification of Wheat Gluten Materials by Molecular Biomass	257
11.2.1	Modification of WG by Natural Phenolics	258
11.2.2	Modification by Epoxidized Vegetable Oil	264
11.3	Biodegradation of Wheat Gluten Materials Modified by Biomass	269
11.4	Biomass Fillers for WG Biocomposites	271
11.5	Conclusion and Future Perspectives of WG-Based Materials	272
	References	273

<b>12</b>	<b>Copolymerization of C1 Building Blocks with Epoxides</b>	<b>279</b>
	<i>Ying-Ying Zhang and Xing-Hong Zhang</i>	
12.1	Introduction	279
12.2	CO <sub>2</sub> /Epoxide Copolymerization	280
12.2.1	Heterogeneous Zn–Co(III) DMCC	281
12.2.1.1	Structure of Zn–Co(III) DMCC	282
12.2.1.2	CO <sub>2</sub> /Epoxide Copolymerization via Zn–Co(III) DMCC Catalysis	286
12.2.1.3	Copolymerization of CO <sub>2</sub> with Biomass Monomers	288
12.3	CS <sub>2</sub> /Epoxide Copolymerization	295
12.4	COS/Epoxide Copolymerization	299
12.5	Properties of C1-Based Polymers	304
12.5.1	Thermal Property	304
12.5.2	Mechanical Property	306
12.5.3	Biodegradability	306
12.5.4	Optical Property	306
12.6	Conclusions and Outlook	307
	References	307
<b>13</b>	<b>Double-Metal Cyanide Catalyst Design in CO<sub>2</sub>/Epoxide Copolymerization</b>	<b>315</b>
	<i>Joby Sebastian and Darbha Srinivas</i>	
13.1	Introduction	315
13.2	Polycarbonates and Their Synthesis Methods	317
13.3	Copolymerization of CO <sub>2</sub> and Epoxides	318
13.4	Double-Metal Cyanides and Their Structural Variation	319
13.5	Methods of DMC Synthesis	322
13.6	Factors Influencing Catalytic Activity of DMCs	323
13.6.1	Hexacyanometallate	323
13.6.2	Complexing Agent	325
13.6.3	Co-complexing Agent	326
13.6.4	Zinc Precursor/Halide Precursor	329
13.6.5	Cobalt Precursor	331
13.7	Role of Co-catalyst on the Activity of DMC Catalysts	332
13.8	Copolymerization in the Presence of Hybrid DMC Catalysts	334
13.9	Copolymerization with Nano-lamellar DMC Catalysts	335
13.10	Effect of Crystallinity and Crystal Structure of DMC on Copolymerization	337
13.11	Effect of Method of Preparation of DMC Catalysts on Their Structure and Copolymerization Activity	337
13.12	Reaction Mechanism of Copolymerization	340
13.12.1	Polymerization in the Presence of Initiators	340
13.12.2	Polymerization in the Absence of Initiators	341
13.13	Conclusions	342
	References	343