

## Contents

**About the Series Editor** *xiii*

**Preface** *xv*

- 1 Soft Composites with Tunable Optical and Electrical Properties** *1*  
*Luca Valentini and Nicola Pugno*
- 1.1 Introduction *1*
  - 1.2 Soft Color Composites *2*
  - 1.3 Hybrid Viscoelastic Polymer Composites *2*
  - 1.4 Elastomeric Conductive Composites *7*
  - 1.5 Conclusions and Future Perspectives *9*
- Acknowledgments *9*  
References *9*
- 2 Organic Semiconductors for Transparent Electronics** *13*  
*Hakan Usta and Antonio Facchetti*
- 2.1 Introduction *13*
  - 2.2 Optically Transparent Semiconductor Families *16*
    - 2.2.1 Thin-film Transistors *16*
    - 2.2.2 Oligothiophenes *19*
    - 2.2.3 Fused Heteroacenes *22*
    - 2.2.4 Rylene and Fused Aromatic Dicarboximides *29*
    - 2.2.5 Other Semiconductors *39*
  - 2.3 Conclusions and Perspectives *46*
- References *47*
- 3 Flexible Carbon-based Electronics: Flexible Solar Cells** *51*  
*Philipp Maisch, Luca Lucera, Christoph J. Brabec, and Hans-Joachim Egelhaaf*
- 3.1 Introduction *51*
  - 3.2 Applications *52*
  - 3.3 Device Physics *53*
    - 3.3.1 Structure and Operating Principle *53*
    - 3.3.2 Solar Cell Characteristics *55*

- 3.4 New Materials 57
- 3.5 Flexible Electrodes 59
- 3.6 Processing 61
  - 3.6.1 Laboratory Scale 61
  - 3.6.2 Industrial Scale 61
  - 3.6.3 Solar Modules 63
- 3.7 Summary and Outlook 66
- References 66
  
- 4 Development of Organic Field-effect Transistors for Operation at High Frequency 71**  
*Andrea Perinot, Michele Giorgio, and Mario Caironi*
  - 4.1 Introduction 71
  - 4.2 The Transition Frequency  $f_t$  73
    - 4.2.1 Measurement Methods 75
  - 4.3 High-frequency Organic Field-effect Transistors 80
    - 4.3.1 Improvement of the Effective Charge Mobility 82
    - 4.3.2 The Reduction of the Footprint 84
    - 4.3.3 Achieving High-frequency Operation at a Low Bias Voltage 87
    - 4.3.4 Integration into Upscalable Fabrication Processes 88
  - 4.4 Conclusions and Perspectives 90
  - References 92
  
- 5 Graphene for Flexible Electronics 95**  
*Bhupendra K. Sharma, Tanmoy Das, and Jong-Hyun Ahn*
  - 5.1 Introduction 95
  - 5.2 Synthesis and Transfer Process 96
    - 5.2.1 Chemical Vapor Deposition (CVD): Scalable Growth 97
    - 5.2.2 Transfer Process 99
  - 5.3 Applications 101
    - 5.3.1 Transparent Electrodes 101
      - 5.3.1.1 Touch Screen/Panel 102
      - 5.3.1.2 Organic Light-Emitting Diodes 104
      - 5.3.1.3 Photovoltaic Device 109
    - 5.3.2 Field-Effect Transistors 113
    - 5.3.3 Sensors 117
    - 5.3.4 Nanogenerator for Energy Harvesting 120
  - 5.4 Conclusions and Perspectives 123
  - References 123
  
- 6 Printing 2D Materials 131**  
*Felice Torrasi and Tian Carey*
  - 6.1 Introduction 131
  - 6.2 Printing Techniques 134
    - 6.2.1 Spin Coating 134
    - 6.2.2 Blade Coating 134
    - 6.2.3 Rod Coating 135

6.2.4	Spray Coating	136
6.2.5	Screen Printing	137
6.2.6	Flexographic Printing	138
6.2.7	Gravure Printing	139
6.2.8	Inkjet Printing	141
6.3	Formulation and Characterization of Electronic Inks	142
6.3.1	Ink Rheology and Surface Chemistry	143
6.3.2	Dispersion of Functional Layered Materials	147
6.4	Exfoliation of Layered Crystals	148
6.4.1	Ultrasonication	149
6.4.2	Ball Milling	150
6.4.3	Shear Exfoliation	150
6.4.4	Microfluidization	151
6.5	Stabilization of Exfoliated Flakes	152
6.5.1	Surfactants	153
6.6	Formulation: From Dispersion to Ink	154
6.6.1	The Rheology of Inks	155
6.7	Printing and Coating of 2D-crystal-based Inks	158
6.7.1	Spin Coating	158
6.7.2	Blade and Rod Coating	158
6.7.3	Spray Coating	159
6.7.4	Screen Printing	159
6.7.5	Inkjet Printing	159
6.7.6	Characterization Techniques	163
6.8	Applications	165
6.8.1	Printed Electronics	166
6.8.2	Printed Optoelectronics	178
6.8.3	Sensors and Wearable Devices	180
6.8.4	Energy Devices	180
6.8.5	Printed THz Devices	181
6.9	Outlook and Future Perspectives	182
	Acknowledgments	184
	References	184
<b>7</b>	<b>Characterization of Graphene Flexible Materials and Displays</b>	<b>207</b>
	<i>George Anagnostopoulos, John Parthenios, Konstantinos Papagelis, and Costas Galiotis</i>	
7.1	Introduction to Display Systems	207
7.2	Graphene/Flexible Polymer Electrodes	210
7.2.1	Sheet Resistance and Transmittance of Graphene/Flexible Polymer Electrodes	212
7.2.2	Mechanical Robustness of Graphene/Flexible Polymer Electrodes	216
7.3	Graphene-based Flexible Displays	219
7.4	Outlook	221
	References	222

<b>8</b>	<b>AMOLED Display Technology and Applications</b>	<b>231</b>
	<i>Michael G. Kane</i>	
8.1	Introduction	231
8.2	Commercial Flexible AMOLED Displays	233
8.3	OLED Displays	236
8.3.1	Structure and Electro-optic Behavior	236
8.3.2	Lifetime Effects in OLEDs	239
8.4	AMOLED Display Design	239
8.4.1	TFT Technologies for Flexible AMOLED Displays	241
8.4.1.1	Polysilicon TFTs	242
8.4.1.2	Metal Oxide TFTs	244
8.4.2	AMOLED Pixel Design	245
8.4.3	Integrated Display Drivers	248
8.5	Substrates and Barrier Coatings	249
8.5.1	Substrates	249
8.5.2	Barrier Coatings	252
8.5.3	Additional Layers	255
8.5.4	Characterization of Flexibility	256
8.6	The Future of Flexible AMOLED Displays	258
	References	259
<b>9</b>	<b>Flexible Batteries</b>	<b>265</b>
	<i>Christoph Stangl, Bernd Fuchsbichler, Martin Schmuck and Stefan Koller</i>	
9.1	Introduction	265
9.2	Electrochemical Power Sources – Theoretical Basics	265
9.2.1	Conventional (lithium-ion) battery build-up	269
9.3	Basic Material Concepts for Flexible Energy Storage Systems	270
9.3.1	Flexible Electrodes	271
9.3.2	Flexible Electrolyte	274
9.3.3	Flexible Packaging	275
9.4	Basic Design Concepts for Flexible Energy Storage Systems	276
9.4.1	Thin-film/Printed Batteries	276
9.4.2	Fiber-shaped/Cable-type Batteries	278
9.4.3	Embedded Batteries	280
9.5	Summary and Outlook	280
	References	283
<b>10</b>	<b>Flexible Organic Bioelectronics and Biosensors</b>	<b>289</b>
	<i>Caizhi Liao and Feng Yan</i>	
10.1	Introduction	289
10.2	Organic Material	291
10.3	Flexible Organic Electronics for Biology	293
10.3.1	OTFTs	294
10.3.1.1	OFET Sensors	296
10.3.1.2	OECTs Sensors	298
10.3.2	Organic Electrodes	300

10.3.2.1	Biological Sensing	301
10.3.2.2	Neural Recording/Stimulation	301
10.3.2.3	Others	302
10.3.3	e-Textiles	303
10.4	Conclusion	305
	References	306
	<b>Index</b>	<b>311</b>

