Contents

Foreword *ix*

Part I Theories and Fundamentals *1*

1 Electron Transport Model in Nano Bulk Thermoelectrics *3*
1.1 History of Conducting Oxides *3*
1.2 Structural Characteristics of Oxides *8*
1.3 Band Structure of Conventional Oxides *11*
1.4 Electrical Properties *11*
1.5 Model for Thermoelectric Oxides *15*
1.6 Effect of Interface on Electron Transport *17*
References *22*

2 Controlling the Thermal Conductivity of Bulk Nanomaterials *25*
2.1 Bonding and Lattice Vibration *25*
2.2 Lattice Distortions in Determining Thermal Properties *25*
2.2.1 Point Defects and Dislocations *25*
2.2.2 Peierls Distortion *27*
2.2.3 Octahedral Distortion in Manganite Perovskites *28*
2.3 Callaway Model and the Minimum Thermal Properties *30*
2.4 Temperature Relationship in Thermal Properties *32*
2.5 Model for Lattice Thermal Conductivity *36*
2.5.1 Kinetic Theory *36*
2.5.2 Boltzmann Equation *36*
2.5.3 Phonon–Phonon Collisions *38*
2.6 Interfacial Thermal Conductivity *40*
2.7 Model for Nano Bulk Materials *43*
2.8 Minimum Value for Oxides *48*
References *49*

Part II Materials *53*

3 Nonoxide Materials *55*
3.1 Bi_2Te_3-Based Materials *55*
3.2 Skutterudite-Based Materials *59*
3.3 Si–Ge Alloys *62*
3.4 Other Alloy Materials *66*
References *71*

4 Binary Oxides *77*
4.1 Introduction for ZnO *77*
4.2 Property of ZnO *77*
4.2.1 Structure *77*
4.2.2 Lattice Parameters *77*
4.2.3 Electronic Band Structure *77*
4.2.4 Mechanical Properties *79*
4.2.5 Thermal Expansion Coefficients *79*
4.2.6 Thermal Conductivity *80*
4.2.7 Specific Heat *80*
4.2.8 Electrical Properties of Undoped ZnO *81*
4.3 Doping for ZnO-Based Thermoelectric Materials *81*
4.4 ZnO Nanostructures *84*
4.5 Introduction for In_2O_3 *87*
4.6 Property of In_2O_3 *88*
4.6.1 Structure *88*
4.6.2 Electronic Band Structure *89*
4.6.3 Thermal Properties and Electrical Properties *89*
4.7 Doping for In_2O_3-Based Thermoelectric Materials *90*
4.8 In_2O_3 Nanostructures *94*
4.9 TiO_2 and Others *98*
References *101*

5 Perovskite-Type Oxides *105*
5.1 Introduction for Perovskite-Type Oxides *105*
5.2 Crystal Structure and Electronic Structure of Perovskite-Type Oxides *106*
5.2.1 Crystal Structure *106*
5.2.2 Electronic Structure *107*
5.3 A- and B-Sites Doping for Perovskite-Type Oxides *108*
5.3.1 $SrTiO_3$ *108*
5.3.2 $CaMnO_3$ *109*
5.3.3 $LaCoO_3$ *111*
5.4 Double Perovskites *112*
5.4.1 Structure of Double Perovskites *112*
5.4.2 Thermoelectric Properties of $A'A''B_2O_{5+}\delta$ *113*
5.4.3 Thermoelectric Properties of $A_2B'B''O_6$ *113*
5.4.4 Doping Modulation *115*

5.4.5 Composite Ceramics *118*
5.5 Nanostructure Property Relationships in Perovskite-Type Oxides *120*
References *124*

6 Oxide Cobaltites *133*
6.1 Introduction *133*
6.2 Na_xCoO_2 *133*
6.3 $Ca_3Co_4O_9$ *138*
6.3.1 Single Dopants of $Ca_3Co_4O_9$ *139*
6.3.2 Dual Dopants of $Ca_3Co_4O_9$ *144*
6.3.3 Texture for $Ca_3Co_4O_9$ *147*
6.3.4 Nanocomposites for $Ca_3Co_4O_9$ *147*
6.4 New Concepts for Oxide Cobaltites *150*
References *151*

7 Promising Complex Oxides for High Performance *155*
7.1 Crystal Structure–Property Relationships *155*
7.2 History of Complex Superconductors *156*
7.3 Ternary Oxyselenides *158*
7.3.1 Donor Doping on $[Bi_2O_2]^{2+}$ Layers *158*
7.3.2 Donor Doping on $[Se]^{2-}$ Layers *160*
7.3.3 The Solid Solution of Bi_2O_2Se and Bi_2O_2Te *160*
7.4 Quaternary Oxyselenides *164*
7.4.1 Thermoelectric Properties *166*
7.4.2 Band Gap Tuning *168*
7.4.3 Texturing *168*
7.4.4 Modulation Doping *169*
7.4.5 Nanocompositing *171*
7.5 Complexity Through Disorder in the Unit Cell *173*
7.6 Complex Unit Cells *174*
References *176*

8 New Thermoelectric Materials and Nanocomposites *179*
8.1 Nanocomposite Design *180*
8.1.1 Energy-filtering Design *180*
8.1.2 All-Scale Hierarchical Architectures *181*
8.1.3 Quantum Nanostructured Bulk Materials *183*
8.2 Organic Thermoelectric Materials *183*
8.2.1 p-Type Organic Thermoelectric Materials *184*
8.2.2 PEDOT *184*
8.2.3 PANI *187*
8.2.3.1 The Molecular Structure of PANI *188*
8.2.3.2 Conductive Mechanism of PANI *188*
8.2.3.3 Synthesis of PANI *188*
8.2.3.4 Electrochemical Method *189*
8.2.4 Doping of PANI *189*
8.2.5 Tuning the Work Function of Polyaniline *190*

8.2.6 n-Type Thermoelectric Materials *192*
8.3 Organic/Inorganic Thermoelectric Nanocomposites *192*
8.3.1 0D Nanoparticles/Polymer *192*
8.3.2 1D Nanowires or Nanotubes/Polymer *193*
8.3.3 2D Nanosheets/Polymer *197*
References *201*

Part III Devices and Application *207*

9 Oxide Materials Preparation *209*
9.1 Synthesis Method of Nanopowder *209*
9.1.1 Solid-State Reaction *209*
9.1.2 Solution Preparation *210*
9.1.2.1 Sol–Gel Method *211*
9.1.2.2 Precipitation and Coprecipitation Method *211*
9.1.2.3 Hydrothermal Method *213*
9.1.3 Gas-Phase Reaction *214*
9.2 Advanced Bulk Technology *214*
9.2.1 Spark Plasma Sintering *215*
9.2.2 Hot-Press Sintering *215*
9.2.3 Microwave Sintering *217*
9.2.4 Two-Step Sintering *218*
9.2.5 Phase-Transformation Sintering *219*
9.3 Sintering Conditions on the Properties of Bulk *219*
9.3.1 Effect of Sintering Temperature *219*
9.3.2 Effect of Sintering Atmosphere *220*
9.3.3 Effect of the Addition for Sintering *220*
References *221*

10 Modeling and Optimizing of Thermoelectric Devices *229*
10.1 Introduction to Thermoelectric Devices *229*
10.2 The Theoretical Analysis *230*
10.3 The Model Design *232*
10.4 The Interfaces in Thermoelectric Modules *236*
10.5 The Simulation and the Optimization *238*
10.6 The Measurement Theories and Systems *241*
10.7 All-oxide Thermoelectric Device *242*
References *245*

11 Photovoltaic Application of Thermoelectric Materials and Devices *247*
11.1 Introduction *247*
11.2 Photovoltaic–Thermoelectric Integration Devices *248*
11.3 Photoelectric–Thermoelectric Composite Materials *253*
References *260*

Index *263*