

Contents

Preface *xi*

- 1 Tribological Assessment on Accelerated Aging Bones in Polymeric Condition 1**
Ramdziah M. Nasir, Law C. Gan, and Abdul Y. Saad
 - 1.1 Introduction 1
 - 1.2 Bone 2
 - 1.3 Methodology 4
 - 1.3.1 Phase I: Planning 4
 - 1.3.2 Phase II: Design of Experiment 5
 - 1.3.3 Phase III: Conduct of Experiment 5
 - 1.3.4 Phase IV: Observation and Analysis 8
 - 1.4 Results and Discussion 9
 - 1.4.1 Accelerated Weathering Study 9
 - 1.4.2 Effects of Increase in Temperature and Decrease in Relative Humidity (RH) on Maximum Load Withstood by Bone 12
 - 1.4.3 Comparison of Bovine and Goat Bone Strength at Normal and Increased Temperatures 15
 - 1.5 Conclusion 28
 - 1.A Relative Humidity Chart 28
 - References 29

- 2 Nanofracture and Wear Testing on Natural Bones 33**
Ramdziah M. Nasir, Muhammad A.A. Muhmad, and Abdul Y. Saad
 - 2.1 Introduction 33
 - 2.2 Methodology 38
 - 2.3 Results and Discussion 42
 - 2.4 Conclusion 51
 - References 51

- 3 Tribological Behaviors of Glass Fiber with Fillers Reinforced Hybrid Polymer Composites 53**
T. P. Sathishkumar
 - 3.1 Introduction 53
 - 3.2 Wear and Mechanisms of Wear 54

3.2.1	Adhesion Wear	54
3.2.2	Abrasive Wear	54
3.3	Tribo Wear Test Methods	55
3.3.1	Wear and Friction Test Using Pin-on-disk	55
3.3.2	Wear and Friction Test Using Ball-on-disk	57
3.4	Tribo Characterization Hybrid Polymer Composites	57
3.4.1	Polyamide 6 and HDPE Glass Fiber Reinforced Hybrid Composites	57
3.4.2	Silicon Carbide, Graphite Particle, and Glass Fiber Reinforced Hybrid Composites	62
3.4.3	Case Study	67
3.5	Conclusion	69
	References	70

4 Tribological Characterization of Jute/Glass Hybrid Composites 71

Narayanan Venkateshwaran, Aziz Alavudeen, and Vajjiram Santhanam

4.1	Introduction	71
4.2	Materials and Method	72
4.3	Results and Discussion	74
4.4	Micrograph Analysis	77
4.5	Conclusions	79
	References	80

5 Glass Fiber Hybrid Effects in Assessing the Abrasive Wear Mechanisms of Naturally Woven Fabric/Polymer Composites Under Dry Conditions 83

Irulappasamy Siva, Manoharan Thirukumaran, Jebas T.W. Jappes, Bhimappa Suresha, Subramaniyan A. Kumar, and Buradagunta R. Sunil

5.1	Introduction	83
5.2	Experimental Details	84
5.2.1	Fiber and Matrix	84
5.2.2	Fiber Surface Treatment	84
5.2.3	Composite Fabrication	85
5.2.4	Mechanical Testing	85
5.2.5	Abrasive Wear Test	86
5.3	Results and Discussion	87
5.3.1	Mechanical Properties	87
5.3.2	Hardness (Shore-D) of Composites	88
5.3.3	Specific Wear Rate	88
5.4	Conclusion	93
	Acknowledgement	94
	References	94

6 Wear Properties of Acid and Silane Modified CNT Filled Hybrid Glass/Kenaf Epoxy Composites 97

Napisah Sapiai, Aidah Jumahat, and Jamaluddin Mahmud

6.1	Introduction	97
6.2	Methodology	99
6.2.1	Materials	99

6.2.2	Fabrication of Epoxy/Kenaf/Glass Fiber/CNT Composites	100
6.2.2.1	Acid Treatment and Silane Modification Process on CNT	100
6.2.2.2	Fabrication of the Composites	100
6.2.3	Abrasive Wear Test	100
6.2.4	Characterization of the Abraded Surface of the Composites	101
6.3	Results and Discussion	101
6.3.1	The Effect of Incorporating PCNT to Hybrid Glass/Kenaf Composites on the Wear Properties of the Composites	101
6.3.2	The Effect of Incorporating ACNT and SCNT to Glass/Kenaf Composite on the Wear Properties of the Composites	107
6.4	Conclusion	111
	Acknowledgement	112
	References	112
7	Hybrid Natural Fiber Composites as a Friction Material	115
	<i>Patric D. Neis and Ney F. Ferreira</i>	
7.1	Friction Material Components	115
7.1.1	Friction Materials Requirements	116
7.1.2	Braking Test Procedures	117
7.2	Natural Fibers Used in Friction Materials Composites	118
	References	135
8	Comparative Wear Model on Hybrid Natural Fiber Composites as Substitutions for UHMWPE Made Knee Implants	139
	<i>Gusztáv Fekete and Mátyás Andó</i>	
8.1	Introduction	139
8.1.1	Basics of Reinforced Polymers, Composites, and Their Testing	139
8.1.2	Classification of Polymers	139
8.1.3	Classification of Composites	142
8.1.4	Basics of Tribo-testing	145
8.1.5	Hybrid Natural Fiber Composites and Their Possible Use in Total Knee Replacements (TKR)	147
8.2	Aims	148
8.3	Methods	149
8.3.1	Wear Modeling	149
8.3.2	Force Modeling for Wear Equation	150
8.3.3	Slide–Roll Modeling for Wear Equation	152
8.4	Results	157
8.5	Discussion	158
	Acknowledgments	159
	References	159
9	Fabrication and Tribological Behavior of Epoxy Hybrid Composites	163
	<i>Bheemappa Suresha and Rajashekaraiiah Hemanth</i>	
9.1	Introduction	163
9.1.1	Matrix Material	163
9.1.2	Reinforcements	164

9.1.2.1	Fiber Reinforcements	164
9.1.2.2	Particulate Reinforcements	166
9.1.3	Friction and Wear	167
9.2	Materials and Methods	168
9.2.1	Matrix Material	168
9.2.2	Reinforcement Materials	168
9.2.3	Particulate Fillers	169
9.2.3.1	Molybdenum Disulfide	170
9.2.3.2	Aluminum Oxide	170
9.2.4	Composite Fabrication	171
9.2.5	Dry Sliding Wear Test	172
9.2.6	Three-Body Abrasive Wear Test	174
9.3	Results and Discussion	176
9.3.1	Dry Sliding Wear Performance of Carbon-Epoxy Composites	176
9.3.1.1	Wear Volume Loss	176
9.3.1.2	Specific Wear Rate	179
9.3.1.3	Coefficient of Friction	181
9.3.1.4	Worn Surface Morphology	183
9.3.2	Abrasive Wear Performance	184
9.3.2.1	Abrasive Wear Volume Loss	184
9.3.2.2	Specific Wear Rate	186
9.3.2.3	Consequences of Factors on Wear Volume Loss	187
9.3.2.4	Worn Surface Morphology	188
9.4	Conclusions	192
	References	193
10	Dry Sliding Wear Behavior of Copper Based Hybrid Metal Matrix Composite	197
	<i>Ponnambalam Balamurugan, Marimuthu Uthayakumar, and Sundaresan Thirumalai Kumaran</i>	
10.1	Introduction	197
10.2	Materials and Methods	200
10.2.1	Materials	200
10.2.2	Preparation of the Composite by Powder Metallurgy Process	201
10.2.3	Wear Studies	202
10.3	Results and Discussion	203
10.4	Conclusion	210
	References	211
11	Morphological Examination of Worn out Surfaces of Basalt Fiber-PEI Composites with Varying Loading Conditions	215
	<i>Kalimuthu Mayandi, Subramanian Karthikeyan, Nagarajan Rajini, and Azeez B. Alavudeen</i>	
11.1	Introduction	215
11.2	Materials Used	216
11.3	Fabrication of the Composite Materials	216
11.4	Testing of Composite Materials	217

11.4.1	Density Test	217
11.4.2	Hardness Test	217
11.4.3	Wear Test	217
11.5	Results and Discussion	218
11.5.1	Wear Performance of Basalt Fiber Reinforced Thermoplastic Composite	218
11.5.2	Morphological Analysis of Worn out Samples	221
11.6	Conclusions	223
	References	225
	Index	227

