

## Index

### a

- adsorbent characteristics 10
- adsorption isotherm 3
- adsorption process configuration 10
- air drying, TSA
  - flowsheet 128
  - axial temperature 139
  - column behavior 134
  - cycle organizer 136, 138, 139
  - flowsheet 131
  - initial conditions 134, 135
  - initializing flowsheet 139
  - integration options 139, 141
  - isotherm parameters 129, 131
  - one-bed TSA cycle 132
  - process data 128, 133
  - product composition 139
  - tank options 129
- air separation, PSA
  - adding 44
  - Aspen simulations 18
  - bed concentration 57, 58
  - binary separation 15, 16
  - component list 18, 19
  - components' physical properties 20
  - cycle options 50
  - defined components 21
  - event control 48, 49
  - finalizing 50
  - flowsheet, creation of
    - forward-reverse flow directions 24, 25
    - adsorber beds 25
    - alternative approach 34
    - blocks and streams 30
    - blocks for unit operations 23
    - cleanup operations 28, 30
    - feed and product blocks 25, 28
    - gas\_material\_connections 26
    - Gas\_Tank blocks 25, 26
    - Gas\_Valves 25, 27
    - Model Libraries 22
    - overview 22
    - pressure setters 31, 32
  - manipulated variables 46–50, 52
  - new blank simulation, creating 17
  - properties interface 19
  - results
    - axial composition plot 53
    - light product stream 56
    - oxygen product composition 51, 55
    - profile plot 57
  - run control buttons 51
  - saving document 21
  - Skarstrom process 15
  - specification 45
  - tables and forms
    - column configuration specification 33, 35
    - discretization method 34
    - energy balances 38
    - feed and product blocks 41
    - initialization form in gas\_bed 40
    - initializing flowsheet 41
    - isotherm assumptions in bed 37
    - kinetic model assumption & mass-transfer coefficients 36, 37

- air separation, PSA (*contd.*)
  - material/momentum balance
    - assumptions 34, 36
  - reaction method 38
  - specifications of adsorbent layer
    - 39, 40
  - user procedures 39
- valve schedule and specification
  - numbers 16, 17
- valve settings for VP1 46
- variable finder 48, 49
- VE, VW, VPurge and VP valves 43
- apparent density 10
- Aspen Adsorption Modeling
  - Cycle Organizer 42, 50
  - dual-site Langmuir model 145
  - dynamic parameter estimation
    - column specification 387
    - Feed and Product blocks 387
    - results 388
  - flowsheet constraints 147
  - flowsheet solution 144
  - flowsheet, creating 22, 34
  - for air separation 15, 16
  - for gas processes 13, 14
  - Gas\_Interaction block 143
  - hydrogen separation 57
  - mass transfer coefficients 145
  - product composition 143
  - results 147
  - sensitivity analysis
    - cycle organizer 389
    - Excel Code 390
    - Excel exporting logic 391, 392
    - feed pressure 391
    - final script 392
    - results 393
  - simulations 17, 21
  - pgrading naphtha 145
- Aspen chromatography, parameter
  - regression
    - Estimation tool 364
  - components and blocks 363
  - results 370
  - estimation experiments 368
  - estimation options 370
  - experimental data 366
  - fixed variables 366, 367
  - isotherm options 364
  - isotherm variables 366
  - results 371
  - simulation mode 370
  - status tab 368
  - variable finder 364, 365
- Aspen chromatography, SMB
  - configuration form 165
  - flowsheet, compiling 179
  - kinetic assumptions 168
  - material balance 167
  - plot profiles 171
  - bi-Langmuir adsorption isotherm
    - 169
  - Chrom\_CCC\_Separator2 model
    - 165
  - column parameter definitions and
    - values 171
  - Component List 164
  - concentration profile 183, 184
  - dead volume specification 175
  - desorbent specification 173
  - discretization method 167
  - dynamic run 185
  - energy balance method 170
  - extract specification 174
  - extract stream 182
  - feed specification 173
  - flow specifications 179, 180
  - flowsheet blocks 164
  - flowsheet constraints 176
  - flowsheet, compiling 179
  - flowsheet, creating 163
  - initialization 184
  - product purity and recovery 181
  - raffinate specification 174
  - raffinate stream 182
  - results 181
    - concentration profile 190
    - discretization method 188
    - profile plots 188
    - purity and recovery 188, 189
    - raffinate concentration 190
  - simulation time 185, 187
  - solver options 182, 185
  - tolerance setting 184, 186

variable values 172, 173  
 Aspen adsorption simulations  
 tables and forms 33  
 axial dispersion coefficient 349

**b**

bulk density 8  
 Brunauer–Emmett–Teller (BET)  
 isotherm 5  
 Burke-Plummer equation 11

**c**

Carman-Kozeny equation 387  
 Carman-Kozeny equation 11, 168  
 Central difference scheme (CDS2) 67  
 Chemical engineering convention 10  
 Chung and Wen correlation 350

**d**

densities  
 bulk density 8  
 cavats 10  
 envelope or particle density 10  
 reference volumes 8  
 skeletal or solid density 10  
 design heuristics, operational modes  
 ModiCon 309  
 PowerFeed 294  
 Varicol 286  
 drying applications 1

**e**

**envelope or particle** density 10  
 equation of state  
 Peng-Robinson (Peng-Rob) 11  
 Redlich-Kwang-Soave (RKS) 11  
 Ergun equation 11, 145, 168  
 Excel, parameter regression  
 advanced add-ins 352  
 advanced add-ins 353  
 data entry 360  
 data entry and layout 354, 355  
 GRG nonlinear convergence option  
 362  
 isotherm parameters 355  
 Langmuir equation 357, 358  
 Name Manager 356, 357

naming parameters 355  
 optimization results 362  
 results 360, 361  
 Solver and Analysis tools 354  
 Solver button 359, 360  
 Solver options 361  
 sum squared error 359  
 variable names 356

extract 16

**f**

Finite Element discretization method  
 67  
 fixed-bed column, Mathematica  
 concentrations in time and space  
 246  
 constrain operating conditions 239  
 differential equations, analysis  
 column-loading scenario 237, 238  
 eigenvalues 235, 236  
 Jacobean matrix 234  
 Triangle Theory Mathematica  
 documents 232  
 eigenvectors and eigenvalues  
 Aspen chromatography 244  
 boundary conditions 238  
 isotherm parameters 243  
 steady state conditions 238  
 transition curves 244, 245  
 vector directions 241, 242  
 shock waves 246  
 flow rate ratio or M-value 160  
 Freundlich isotherm 6

**g**

gas adsorption  
 mathematical difference from  
 chromatography 155  
 thermodynamic difference from  
 chromatography 156  
 gas adsorption processes, simulations of  
 140  
 gas cyclic steady state (gCSS) models  
 90  
 gas\_bed model 24  
 gas interaction unit, Aspen adsorption  
 143

- gas\_tank\_void model 24, 25
  - gas\_valve model 23
  - gas-liquid systems 4
  - gas-phase adsorption technologies
    - isotherms 3
    - adsorption process 2
    - compressibility 11
    - gas-adsorptive separations 1, 2
    - isotherms 4
    - pressure drop 10, 11
    - temperature swing technology 4
  - gCSS, hydrogen separation
    - blocks
      - adsorbent bed's properties 113
      - energy balance properties 117
      - equilibrium behavior 116, 118, 119
      - first bed, explorer 113
      - flow direction options 117
      - gCSS initializations 118, 119
      - heat transfer and energy balance values 113, 116
      - identical bed geometries 112
      - isotherm equation 120
      - Loading Ratio Correlation 121
      - Mass Transfer models 117
      - momentum balance assumptions 117, 122
      - numerical discretization options 118
    - cleanup
      - blocks and streams, flowsheet 106, 108
      - CSS\_Info structure 105
      - feed streams 108, 110
      - flowsheet, objects 105, 106
    - components and property models
      - Aspen Property System 92, 94
      - blank adsorption flowsheet 91, 92
      - component list 91, 93
      - control panel 96
      - Peng-Robinson method 92
      - property analysis 95
      - property databank 92
      - saving options 96
      - simulations 97
    - cycle organizer
      - adding 119
      - Aspen solver 120
      - cycle task 126
      - dynamic simulation 125–127
      - Run Control button 120
      - Solver Integration Options 120
      - Use\_Spec variables 119, 124
    - model libraries
      - adsorbent bed valves 103
      - CSS\_Info structure 95, 98, 99
      - cycle organizer, adding 97
      - flipping valve 104
      - flowsheet connection arrows 103
      - flowsheet, placing tanks 101
      - gas\_tank\_void blocks 98, 100
      - gCSS\_Adsorber placement 97
      - gCSS\_Material\_Connection 103
      - Process Flowsheet ToolBar 102
      - valve icon selection 101
      - valve placement 101
    - results
      - AllVariables table 127
      - mole fraction variables 129
      - Product Composition plot 127
    - saving document 105
    - scripting
      - non-adiabatic, tanks 108, 110
      - utility script 110
      - valve specifications 111, 112
    - steady-state problem 90
    - two-bed model 90, 91
- h**
- heavy product (HP) 16
  - Henry's law model 5
  - high-molecular-weight proteins (HMWPs) 192
  - hydrocarbon separations 1
  - hydrogen separation process
    - components and property model
      - Aspen Adsorption, new file 58
      - Aspen's component list 59
    - physical properties configuration, completion 62
    - properties interface 60
    - PSA process, for air separation 59
    - specification of 61

- flowsheet, creating
    - connecting blocks 64
    - first blocks, placing 64
    - model libraries 63, 64
    - pressure setters 63
  - modeling using gCSS 87
  - PSA flowsheet
    - cycle organizer 81–83
    - Cycle1 89
    - Gas\_Interaction Block 77–80
    - generating cycle 84
    - manipulated variables 83, 88
    - product composition 86
    - simulations 85
    - valve scheduling and active specifications (ASs) 80
  - simulation
    - Adsorber Bed 66
    - CDS2 67
    - controls and options 72, 74
    - energy balance and heat transfer assumptions 69
    - feed and product block 65
    - first layer assumptions 67, 70
    - initial conditions 77
    - initializing flowsheet 72
    - isotherm selection 68
    - kinetic assumptions 68
    - numeric values 71
    - resetting 76, 77
    - results 73, 75, 77
    - second layer assumptions 69, 70
    - underspecified simulation 73
  - hydrogen sulfide removal 1
- i**
- Importing flowsheets 337
  - isotherms, adsorption processes
    - Brunauer–Emmett–Teller (BET) 5
    - curves 6, 7
    - Freundlich isotherm 6
    - Langmuir isotherm 5
    - linear isotherm 5
    - Sips (Langmuir-Freundlich) isotherm 6
    - Toth isotherm 6
- l**
- Langmuir isotherm 5, 387
  - light product (LP) 16
  - LiLSX adsorbent 15
  - linear isotherm 5
- m**
- mass transfer coefficient 350
  - Mathematica, parameter regression
    - regression tools 371
    - data selection 374, 375
    - Excel data 373
    - fitted isotherms 376
    - function and result 375
    - ImportString function 373
    - resulting equation 374
  - method of characteristics 218
  - microwave radiation 4
  - ModiCon
    - 4-Zone SMB Model
      - configuring block 321
      - Cycle Organizer 316
      - dynamic run 321
      - feed flow rate policies 315
      - generation progressing 320
      - initialization 321
      - manipulated variables 319, 320
      - results 322, 323, 347
      - step control 315, 317, 318
    - 5-zone SMB unit 345, 346
    - concentration profiles
      - extract concentrations 311
      - OCFE 313
      - Peclet numbers 314
      - system's oscillation tendency 311, 313
    - OCFE 314
    - parallel two-zone results 345, 347
    - patterns, definition 309, 310
    - purity and recovery 309
    - raffinate concentration 311
    - variable feed concentrations 314, 315
  - M-values 160

**n**

- naphtha upgrading using adsorption 145
- nonlinear ideal system, SWD
  - interstitial velocities 258
  - retention factors 258
  - slopes of the characteristics 256
  - dilution concentrations 256
  - feed concentration 259
  - intersections of characteristics 260
  - interstitial velocities 259
  - notations 255
  - peak concentration 259
  - retention factors 258
  - slopes of characteristics 260
  - slopes of the characteristics 257
  - tolerance check 259
- nonlinear isotherm and mass transfer
  - effects, SWD
    - decay factors 261
    - dilution concentrations 264
    - ideal SWD 261
    - interstitial velocity 263
    - mass balance 264
    - mass transfer resistance 261
    - peak concentrations 264
    - results 264
    - retention factors 264, 265
    - slope of characteristics 264
    - tolerance check 264

**o**

- ordinary differential equations (ODEs) 34
- orthogonal collocation on finite elements (OCFE) 314
- oxygen/nitrogen separation 1

**p**

- packed beds, properties of
  - adsorbent density 6
  - densities 8
  - external voids 8
  - gas-phase behavior 10, 11
  - internal voids 8
  - relationships 9, 10
  - void fractions 7

- parallel two-zone (P2Z)
  - Chrom\_CCC separator 332, 333
  - flowrate specifications 334
  - flowsheets
    - combined trains 341
    - combined valve specifications 342
    - cycle script 344, 345
    - dynamic run 339
    - extract conditions 345
    - first train 333, 334
    - importing 337
    - initialization 339
    - operating conditions 339, 342
    - rearranged 338
    - second train 335, 337
    - T1\_B1 settings 339, 340
    - valve relationships 339
  - initialization 337
  - initialization simulation 335
  - reverse concentrations 335
  - SMB-based xylene separator 332
  - specification analysis 334, 335
  - valve specifications 334
  - xylene separation, components 333
- parameter regression
  - dynamic experiments
    - Chrom\_r\_column 376
    - estimation tool 377
  - axial dispersion coefficient 349
  - caveats 351
  - completed estimation 378
  - dynamic experiments 378
    - Chrom\_r\_column 377
    - value specification 376
  - equilibrium loading data 352
  - in Aspen chromatography 363
  - in Aspen software 351, 352
  - in Excel 352
  - in Mathematica 370
  - mass transfer coefficient 350
  - measured variables 378
  - xylene 380
- partial differential equations (PDEs) 34
- Peng-Robinson 11
- Peng-Robinson model with
  - Boston-Mathias alpha-function (PR-BM) 20

- PF&MC model
  - Cycle Options 325
  - Cycle Organizer 324
  - dynamic run 329
  - feed inlet policies 324
  - generation progressing 328
  - initialization 329
  - manipulated variables 327, 328
  - results 329–331
  - step control 325, 326
- porosities
  - external, antiparticle or interstitial porosity 9
  - internal or intraparticle porosity 9
  - total porosity 9
- PowerFeed
  - 4-Zone SMB Model
    - column initialization 307
    - Cycle Options 299, 300
    - Cycle Organizer 297, 299–301
    - dynamic run 307
    - feed flow rate policies 297
    - generation progressing 305, 306
    - manipulated variables 302–305
    - pressure drop constraints 298
    - results 308, 309
    - step control 300, 302, 303
    - variable selector 305
  - concentration profiles 296
  - evaluation 295
  - feed flow rate 293
  - product purity and recovery 294
  - recycle flow rates 294
  - subintervals 295, 296
- practice problems
  - comparison of parallel two zones with SMB results 345
  - naphtha upgrading using adsorption 145
  - one-bed PSA with gas interaction
    - block for air separation 143
  - perform dynamic parameter estimation in Aspen Adsorption 387
  - sensitivity analysis using scripts in Aspen Adsorption 389
  - simulation of an industrial-scale xylene separation using literature data 200
  - simulation of a 5-zone SMB system for separating phenylalanine, tryptophan and methionine 202
  - simulation of a 5-zone SMB unit using ModiCon operational mode 345
  - steady-state simulation of four-zone SMB for the separation of Troger's base enantiomer 163
  - use the triangle theory and the standing wave design to simulate the separation of 1-phenol-1-propanol on tribenzoate 272
- pressure drop
  - Burke-Plummer equation 11
  - Varman-Kozeny equation 11
  - Ergun equation 11
- pressure swing adsorption (PSA) 2
  - Skarstrom cycle 12, 13
  - 2-bed configuration 12
  - air separation 15
  - hydrogen separation
    - gCSS (gas cyclic steady state) 90
    - in Aspen adsorption 57
  - zeolites and adsorptive properties 12
- PSA 1
- r**
  - raffinate 16
  - Redlich-Kwong-Soave (RK-Soave) 11
- s**
  - shock waves 246
  - Sips (Langmuir-Freundlich) isotherm 6
  - skeletal** or **solid** density 10
  - Skarstrom cycle
    - for oxygen purification 15
    - oxygen isolation 15
  - PSA scheme 12, 13
  - two packed adsorbent beds 12

- SMB chromatographic processes
  - component set 192
  - 5-zone SMB system 202, 203
  - column concentration profile 204, 205
  - column specification 194, 197
  - common process configurations 157, 160
  - component set 193
  - concentration profile 200
  - feed flowrates 194, 197
  - flowsheet 192, 194
  - gas adsorption 155, 156
  - insulin product 198
  - liquid velocity profile 200
  - M-values 160, 161
  - operational modes 163
  - pressure drop limitations 162
  - product purities and recoveries 205, 206
  - scale-up concerns 161, 162
  - separation conditions 156
  - simulation and results 194
  - SMB configurations 194, 196
  - steady-state simulation 194, 198
  - xylylene separation 200
- SMB systems
  - operational modes
    - Aspen chromatography 284
    - combined modes 323
    - definition 283
    - ModiCon operational mode 309
    - P2Z 332
    - PowerFeed operational mode 293
    - selection of 284
    - Varicol operation 284
  - shortcut design method
    - differential equations 217
    - ideal separation conditions 214, 215
    - mass balances 215
    - method of characteristics 218
    - TMB separation 213, 214
    - triangle theory 219
  - specification analysis 334
- standing wave design (SWD)
  - 1-phenol-1-propanol separation 273, 274
  - adsorbent characteristics 273
  - ideal and non-ideal system
    - Aspen simulation 271
    - evaluation 265
    - flowsheet constraints 267
    - mass transfer resistance 269, 270
    - section heading 266
    - separation performance 268, 269
    - simulations 268
    - Trogers Base enantiomers 265, 266
    - user interface 267
  - nonlinear ideal system 254
  - nonlinear isotherm and mass transfer effects 261
  - Toth isotherm parameters 272, 273
  - triangle theory 253
- SWD 253
- t**
  - temperature swing adsorption (TSA)
    - 2, 4
    - isotherms 4
    - for air drying 128
  - TMB 158
  - TMB system, Mathematica
    - constraints, region 251
    - results 250
    - zone and constraints 249
  - $c^{\gamma}$ , functions of 250
  - feed and  $c^{\gamma}$  constraints 250
  - mass balances 250
  - Toth isotherm 6
  - Trace liquid assumption 155
  - triangle theory, SMB systems
    - separation of amino acids
      - chrom\_ccc\_separator block 225
      - triangle theory form 225
    - constraints on system 222
    - notations 220
    - separation of amino acids
      - Aspen chromatography flowsheet 224



- chrom\_ccc\_separator block 225
- column conditions 225–227
- column configuration 225, 229
- flow rate 226, 231
- isotherms 225
- Mathematica triangle theory plots 228
- separation plane 226
- simulations 227, 232
- triangle theory form 228
- steady state conditions 219, 221, 222
- TSA 1
- u**
- upwind differencing scheme 1 (UDS1) 34
- v**
- vacuum PSA, or VPSA 2
- valve schedule
  - two-bed, four-step PSA 16
- Varicol
  - 4-Zone SMB model
    - asynchronous switching 290
    - column configuration block 289, 290
    - dynamic run 291
    - initialization of column 291
    - inlet/outlet ports 287
    - results 292, 293
  - concentration profiles 287, 288
  - evaluation 287
  - inlet/outlet ports 285
  - number of beds, first zone 286
  - product purity and recovery 286, 287
- void fraction 7
  - external 8
  - internal 8
- w**
- workshops
  - apply combined operational modes (PowerFeed and ModiCon) to the 4-zone SMB model 323
  - apply ModiCon to the 4-zone SMB model 315
  - apply PowerFeed to the 4-zone SMB model 297
  - apply Varicol to the 4-zone SMB model 287
  - calculating transitions in a fixed bed using Mathematics 230
  - constructing the constraints on the TMB system in Mathematics 249
  - one-bed PSA with gas interaction block for hydrogen separation in Aspen Adsorption 57
  - regression of isotherm parameters for xylene purification for a 4-zone SMB unit in Aspen Chromatography 380
  - regression of isotherm parameters from steady-state experiment data in Aspen Chromatography 351
  - regression of isotherm parameters from dynamic experiment data in Aspen Chromatography 376
  - simulate a 4-zone SMB in Aspen Chromatography for separation of Troger's base enantiomers 163
  - simulate a separation with dual SMB column (a tandem SMB) 192
  - standard wave design for calculating the operating conditions of an ideal and a nonlinear system 265
  - triangle theory for the design of a SMB system for the separation of amino acids 224
  - TSA for air drying 128
  - two-bed PSA for air separation 15
  - two-bed PSA for hydrogen separation using gas cyclic steady state (gCSS) block 87

**X**

xylene parameter regression

data processing 382

demonstration project 380

dynamic SMB mode 381

estimation experiment 386

estimation tool 383

history table configuration 381

measured variables 384–386

original values 386

results 381

simulations 381

sorted data 383

steady state mode 381, 383, 384

xylene purification 200, 330, 345,  
380