Contents

Preface *xiii*

Part I Sensing *1*

1 Wearable Organic Nano-sensors *3*
Wei Huang, Liangwen Feng, Gang Wang, and Elsa Reichmanis
1.1 Introduction *3*
1.2 Wearable Organic Sensors Based on Different Device Architectures *4*
1.2.1 Resistor-Based Sensors *5*
1.2.1.1 Definitions and Important Parameters *5*
1.2.1.2 Materials and Applications *5*
1.2.2 Organic Field-Effect Transistor Based Sensors *11*
1.2.2.1 Definitions and Important Parameters *11*
1.2.2.2 Strategy and Applications *11*
1.2.3 Electrochemical Sensors *17*
1.2.3.1 Definitions and Important Parameters *17*
1.2.3.2 Strategy and Applications *17*
1.2.4 Diode-Based Sensors *20*
1.2.4.1 Definitions and Important Parameters *20*
1.2.4.2 Strategy and Applications *20*
1.2.5 Other Devices and System Integration *21*
1.3 Summary and Perspective *24*
References *25*

2 Stimuli-Responsive Electronic Skins *29*
Zhouyue Lei and Peiyi Wu
2.1 Introduction *29*
2.2 Materials for Electronic Skins *29*
2.2.1 Liquid Metals *30*
2.2.2 Hydrogels *30*
2.2.3 Ionogels *33*
2.2.4 Elastomers *33*

2.2.5 Conductive Polymers *34*
2.2.6 Inorganic Materials *34*
2.3 Stimuli-Responsive Behaviors *35*
2.3.1 Electrical Signals in Response to Environmental Stimuli *35*
2.3.2 Stimuli-Responsive Self-healing *37*
2.3.3 Stimuli-Responsive Optical Appearances *38*
2.3.4 Stimuli-Responsive Actuations *40*
2.3.5 Improved Processability Based on Stimuli-Responsive Behaviors *40*
2.4 Understanding the Mechanism of Stimuli-Responsive Materials Applied for Electronic Skins *41*
2.5 Conclusion *44*
References *45*

3 Flexible Thermoelectrics and Thermoelectric Textiles *49*
Fei Jiao
3.1 Introduction *49*
3.2 Thermoelectricity and Thermoelectric Materials *49*
3.3 Thermoelectric Generators *51*
3.4 Wearable Thermoelectric Generators for Smart Clothing *53*
3.4.1 Flexible Thermoelectrics *54*
3.4.1.1 Inorganic Thermoelectric Materials Related *54*
3.4.1.2 Organic Thermoelectric Materials Related *56*
3.4.1.3 Carbon-Based Thermoelectric Materials Related *58*
3.4.2 Fiber and Textile Related Thermoelectrics *60*
3.5 Prospects and Challenges *63*
References *64*

Part II Energy *67*

4 Textile Triboelectric Nanogenerators for Energy Harvesting *69*
Xiong Pu
4.1 Introduction *69*
4.2 Fundamentals of Triboelectric Nanogenerators (TENGs) *70*
4.2.1 Theoretical Origin of TENGs *70*
4.2.2 Four Working Modes *71*
4.2.3 Materials for TENGs *72*
4.3 Progresses in Textile TENGs *73*
4.3.1 Materials for Textile TENGs *74*
4.3.2 Fabrication Processes for Textile TENGs *74*
4.3.3 Structures of Textile TENGs *75*
4.3.3.1 1D Fiber TENGs *75*
4.3.3.2 2D Fabric TENGs *77*
4.3.3.3 3D Fabric TENGs *80*
4.3.4 Washing Capability *81*

4.3.5 Self-charging Power Textiles *83*
4.4 Conclusions and Perspectives *83*
References *85*

5 Flexible and Wearable Solar Cells and Supercapacitors *87*
Kai Yuan, Ting Hu, and Yiwang Chen
5.1 Introduction *87*
5.2 Flexible and Wearable Solar Cells *88*
5.2.1 Flexible and Wearable Dye-Sensitized Solar Cells *88*
5.2.2 Flexible and Wearable Polymer Solar Cells *93*
5.2.3 Flexible and Wearable Perovskite Solar Cells *98*
5.2.4 Flexible and Wearable Supercapacitors *104*
5.2.5 Flexible and Wearable Electric Double-Layer Capacitors (EDLCs) *108*
5.2.6 Flexible and Wearable Pseudocapacitor *111*
5.2.7 Integrated Solar Cells and Supercapacitors *115*
5.3 Conclusions and Outlook *118*
Acknowledgments *119*
References *120*

6 Flexible and Wearable Lithium-Ion Batteries *131*
Zhiwei Zhang, Peng Wang, Xianguang Miao, Peng Zhang, and Longwei Yin
6.1 Introduction *131*
6.2 Typical Lithium-Ion Batteries *131*
6.3 Electrode Materials for Flexible Lithium-Ion Batteries *133*
6.3.1 Three-Dimensional (3D) Electrodes *133*
6.3.2 Two-Dimensional (2D) Electrodes *134*
6.3.2.1 Conductive Substrate-Based Electrodes *134*
6.3.2.2 Freestanding Film-Based Electrodes *136*
6.3.2.3 Graphene Papers *136*
6.3.2.4 CNT Papers *137*
6.3.2.5 Fabrication of Carbon Films by Vacuum Filtration Process *138*
6.3.2.6 Fabrication of Carbon Nanofiber Films by Electrospinning *140*
6.3.2.7 Fabrication of Carbon Films by Vapor-Phase Polymerization *141*
6.3.3 One-Dimensional (1D) Electrodes *141*
6.4 Flexible Lithium-Ion Batteries Based on Electrolytes *143*
6.4.1 Liquid-State Electrolytes *143*
6.4.1.1 Aprotic Organic Solvent *143*
6.4.1.2 Lithium Salts *144*
6.4.1.3 Additives *144*
6.4.2 Solid-State Electrolytes *144*
6.4.2.1 Inorganic Electrolytes *145*
6.4.2.2 Organic Electrolytes *145*
6.4.2.3 Organic/Inorganic Hybrid Electrolytes *146*
6.5 Inactive Materials and Components of Flexible LIBs *148*
6.5.1 Separators *148*
6.5.1.1 Types of Separators *148*

6.5.1.2 Physical and Chemical Properties of Separators *149*
6.5.1.3 Manufacture of Separators *150*
6.5.2 Casing/Packaging *151*
6.5.2.1 Casing/Package Components *152*
6.5.2.2 Casing/Packaging Structure *152*
6.5.3 Current Collectors *152*
6.5.4 Electrode Additive Materials *153*
6.5.4.1 Binders *153*
6.5.4.2 Conductive Additives *155*
6.6 Conclusions and Prospects *155*
References *156*

Part III Interacting *163*

7 Thermal and Humidity Management for Next-Generation Textiles *165*
Junxing Meng, Chengyi Hou, Chenhong Zhang, Qinghong Zhang, Yaogang Li, and Hongzhi Wang
7.1 Introduction *165*
7.2 Passive Smart Materials *166*
7.3 Energy-Harvesting Materials *171*
7.4 Active Smart Materials *177*
7.5 Conclusion *180*
References *180*

8 Functionalization of Fiber Materials for Washable Smart Wearable Textiles *183*
Yunjie Yin, Yan Xu, and Chaoxia Wang
8.1 Introduction *183*
8.1.1 Conductive Textiles *183*
8.1.2 Waterproof Conductive Textiles *184*
8.1.3 Washable Conductive Textiles *184*
8.1.4 Evaluation of Washable Conductive Textiles *184*
8.2 Fiber Materials Functionalization for Conductivity *185*
8.2.1 Conductive Fiber Substrates Based on Polymer Materials *185*
8.2.1.1 Dip Coating *185*
8.2.1.2 Graft Modification *186*
8.2.1.3 In Situ Chemical Polymerization *188*
8.2.1.4 Electrochemical Polymerization *190*
8.2.1.5 In Situ Vapor Phase Polymerization *190*
8.2.2 Conductive Fiber Substrates Based on Metal Materials *191*
8.2.2.1 Electroless Plating *191*
8.2.2.2 Metal Conductive Ink Printing *196*
8.2.3 Conductive Fiber Substrates Based on Carbon Material *197*

8.2.3.1 Vacuum Filtration *197*
8.2.3.2 Dip Coating *197*
8.2.3.3 Printing *201*
8.2.3.4 Dyeing *202*
8.2.3.5 Ultrasonic Depositing *202*
8.2.3.6 Brushing Coating *203*
8.2.4 Conductive Fiber Substrates Based on Graphene Composite Materials *203*
8.2.4.1 Dip Coating *203*
8.2.4.2 In Situ Polymerization *204*
8.3 Waterproof Modification for Conductive Fiber Substrates *204*
8.3.1 Dip-Coating Method *205*
8.3.2 Sol–Gel Method *205*
8.3.3 Chemical Vapor Deposition *206*
8.4 Washing Evaluations of Conductive Textiles *206*
8.5 Conclusions *208*
References *209*

9 Flexible Microfluidics for Wearable Electronics *213*
Dachao Li, Haixia Yu, Zhihua Pu, Xiaochen Lai, Chengtao Sun, Hao Wu, and Xingguo Zhang
9.1 Introduction *213*
9.2 Materials *213*
9.3 Fabrication Technologies *215*
9.3.1 Layer Transfer and Lamination *215*
9.3.2 Soft Lithography *217*
9.3.3 Inkjet Printing *218*
9.3.4 3D Printing *218*
9.3.4.1 3D Printing Sacrificial Structures *219*
9.3.4.2 3D Printing Templates *220*
9.3.5 Fabrication of Open-Surface Microfluidics *220*
9.3.5.1 Fabrication of Paper-Based Microfluidic Device *220*
9.3.5.2 Fabrication of Textile-Based Microfluidic Device *223*
9.4 Applications *223*
9.4.1 Wearable Microfluidics for Sweat-Based Biosensing *224*
9.4.2 Wearable Microfluidics for ISF-Based Biosensing *226*
9.4.3 Wearable Microfluidics for Motion Sensing *228*
9.4.4 Other Flexible Microfluidics *229*
9.4.4.1 Soft Robotics *229*
9.4.4.2 Drug Delivery *229*
9.4.4.3 Implantable Devices *231*
9.4.4.4 Flexible Display *232*
9.5 Challenges *234*
References *234*

Part IV Integrating and Connecting *237*

10 Piezoelectric Materials and Devices Based Flexible Bio-integrated Electronics *239*
Xinge Yu
10.1 Introduction *239*
10.2 Piezoelectric Materials *240*
10.3 Piezoelectric Devices for Biomedical Applications *242*
10.4 Conclusion *247*
References *247*

11 Flexible and Printed Electronics for Smart Clothes *253*
Yu Jiang and Nan Zhu
11.1 Introduction *253*
11.2 Printing Technology *253*
11.2.1 Non-template Printing *253*
11.2.2 Template-Based Printing *256*
11.3 Flexible Substrates *257*
11.3.1 Commercially Available Polymers *257*
11.3.1.1 Polyethylene Terephthalate (PET) *257*
11.3.1.2 Polydimethylsiloxane (PDMS) *258*
11.3.1.3 Polyimide (PI) *260*
11.3.1.4 Polyurethane (PU) *261*
11.3.1.5 Others *262*
11.3.2 Printing Papers *262*
11.3.3 Tattoo Papers *265*
11.3.4 Fiber Textiles *265*
11.3.5 Others *268*
11.4 Application *268*
11.4.1 Wearable Sensors/Biosensors *269*
11.4.2 Noninvasive Biofuel Cells *272*
11.4.3 Wearable Energy Storage Devices *275*
11.5 Prospects *281*
References *281*

12 Flexible and Wearable Electronics: from Lab to Fab *285*
Yuanyuan Bai, Xianqing Yang, Lianhui Li, Tie Li, and Ting Zhang
12.1 Introduction *285*
12.2 Materials *286*
12.2.1 Substrates *286*
12.2.2 Functional Materials *286*
12.3 Printing Technologies *287*
12.3.1 Jet Printing *287*
12.3.1.1 Inkjet Printing *288*
12.3.1.2 Aerosol Jet Printing *288*
12.3.1.3 Electrohydrodynamic Jet (e-Jet) Printing *289*
12.3.2 Screen Printing *290*

12.3.3 Other Printing Techniques *291*
12.4 Flexible and Wearable Electronic Products *292*
12.4.1 Flexible Force Sensors *292*
12.4.2 Paper Battery *294*
12.4.3 Flexible Solar Cell *295*
12.4.4 Flexible Display *298*
12.5 Strategy Toward Smart Clothing *299*
12.6 Summary and Perspective *300*
References *300*

13 Materials and Processes for Stretchable and Wearable e-Textile Devices *305*
Binghao Wang and Antonio Facchetti
13.1 Introduction *305*
13.2 Materials for e-Textiles *306*
13.2.1 Conducting Materials *306*
13.2.1.1 Metal Nanomaterials *306*
13.2.1.2 Carbon Nanomaterials *307*
13.2.1.3 Conducting Polymers *307*
13.2.2 Passive Textile Materials *308*
13.3 Device Applications *309*
13.3.1 Interconnects and Electrodes *309*
13.3.2 Strain Sensors *312*
13.3.3 Heaters *318*
13.3.4 Supercapacitors *319*
13.3.5 Energy Generators *322*
13.3.5.1 Thermoelectric Generators *322*
13.3.5.2 Triboelectric Generators *323*
13.4 Summary and Perspectives *325*
References *327*

Index *335*