

## Index

### **a**

- absorption 44, 148, 341, 480, 708, 711, 726, 733  
 acetone, edible oil separation from 577–578  
 acid acceptor 59  
 acid cleaning 342, 352, 353, 528, 530  
 acid waste treatment 555, 557–558  
 acid/alkali resistance 349  
 acid–base transformations 250–257, 270  
 acidic streams 760  
 Actiflo® clarifier 432  
 activated carbon filter (ACF) 332, 337, 474, 490  
 activated sludge process 605, 608, 632, 670  
 activated sludge treatment 466, 604, 609, 613  
 active layer 139–144, 146–147, 149, 150, 152, 153, 160–161, 164–166, 192, 277, 303, 341, 348–350, 628, 637, 843, 861, 1060, 1073, 1075, 1091, 1097, 1100, 1106–1107, 1157  
 additives 5, 39, 40, 43–44, 59–61, 72, 76, 203, 212, 334, 345, 461, 472, 489, 506, 519, 527, 563, 601, 1007  
 adenosine triphosphate (ATP<sup>2-</sup>) 284, 333, 339, 355, 1002, 1060, 1072  
 adsorbable organic halogens (AOX) 600, 608, 610, 611, 665, 671, 676  
 reduction 600  
 adsorption 138, 143, 154, 156, 166, 671  
 of inorganic trace contaminants 855  
 of organic trace contaminants 838  
 advanced oxidation process (AOP) 462, 490, 628, 709  
 advanced precipitation softening (APS) 384, 385, 408  
 aerogels 709  
 agricultural drainage water  
 low-pressure RO/NF 478  
 salinity reduction 478  
 alcohols, aqueous mixtures 563  
 alkaline cleaning 342, 346, 348, 350–352, 609  
 alkaline-resistant nanofiltration system 486  
 alumina production 787–789  
 amino acids  
 production 520–521  
 salts separation 578–579  
 7-aminodeacetocephalosporanic acid (7-ADCA) 571, 575  
 amino-methyl-phosphonic acid (AMPA) 809, 817  
 6-aminopenicillanic acid (6-APA)  
 recovery 573–575  
 ammonia 250, 467, 554, 555, 579, 580, 665, 670, 671, 674, 681, 697, 740, 788  
 pollution removal 555  
 amphiphilic copolymer 1087, 1089, 1093–1094, 1096  
 anaerobic degradation 938  
 anion exchange resin elution solutions 512, 530–531

- annealing 4, 5, 7, 39, 46, 1033, 1095, 1109, 1112  
 anodic aluminum oxide (AAO)  
     membranes 1033, 1142, 1152, 1156  
 anodisc alumina membranes (AAMs)  
     1067, 1068  
 antibiotic production wastewater treatment 939  
 antibiotics production 572–573  
 antibiotics purification 573, 574  
 antifouling properties 57, 633, 654, 1043, 1083, 1111, 1126, 1149  
 antioxidant recovery  
     from olive mill wastewater 406–407  
 antiscalants 285, 309, 310, 316–318, 334, 338, 382, 384–386, 427, 482–484, 586, 761, 762, 785, 933–935, 1007  
 aquaporins (AQPs) 76, 116, 1069, 1073–1075, 1109  
 armchair nanotubes 1024  
 aromatic hydrocarbons 25, 668, 818, 937  
 aromatic polyamides 9, 164, 516, 724, 1082, 1100, 1104  
 arsenic  
     concentration 809, 811, 852  
     in groundwater resources 820  
     removal 476, 832  
 artificial water channels 1059, 1069, 1073, 1074  
 aryl diazonium compounds 1037  
 assimilable organic carbon (AOC) 281, 283, 334, 338, 422, 727  
 asymmetric membranes 3, 5–10, 15–18, 22–24, 36, 37, 39, 64, 72, 423, 636  
     cellulose acetate (CA) 7, 8  
 atom transfer radical polymerization (ATRP) 1100, 1114  
 atomic force microscopy (AFM) 141, 143, 145–150, 154, 165, 285, 301, 307, 326, 327, 1139, 1142, 1146, 1147  
 atomic layer deposition (ALD) 62, 63, 70  
 attenuated total reflectance Fourier transform infrared (ATR-FTIR) spectroscopy 146, 150–152, 165, 286  
 attenuated total reflection (ATR) 146, 150–152, 165, 286  
 aurocyanide complex  $\text{Au}(\text{CN})_2^{-1}$  783  
**b**  
 barium sulfate 315, 384, 385  
 Bayer process 762, 787–789  
 bench testing  
     pilot/prototype applications 570, 571  
     research and development 569  
     small volumes 570  
 bentonite 743  
 benzenesulfonate salt 575  
 1,3,5-benzenetricarbonyl trichloride (TMC) 19, 20, 49, 56–60, 62, 72, 634, 635, 1103, 1106, 1107, 1136, 1137, 1152  
 beverage processing  
     beverage production with low alcohol content 509–510  
 coffee decaffeination 511  
 coffee extract concentration 511  
     fruit juice concentration 508–509  
 Bicarbonate Recovery Plant (BRP) 769  
 bio-assisted membranes 1057  
 Bio-Pure Technology Ltd. (IL-Rehovot) 742  
 bioactive compounds, concentration of 500, 522, 951  
 bioassay 281, 334  
 biocatalytic processes 1057  
 biochemical oxygen demand (BOD<sub>5</sub>) 665, 740, 938  
     BOD<sub>5</sub>/COD ratio 667  
 biocides  
     bioactivity 389  
     monochloramines and SMBS 389  
 biodegradable dissolved organic carbon (BDOC) 281, 283, 422, 423  
 biodegradation  
     nanofiltration concentrates 939  
     recalcitrant compounds 938

- bioethanol production 698–699  
 biofilm  
   biofilm formation rate (BFR)  
     283–284  
   detection 336–338  
   development 329–332  
   formation 283–284, 328–333, 336,  
     485  
   microbial growth 333–335  
   species composition 332–333  
   structure 330, 333, 339  
 biofouling 301, 327–339, 580  
   biocides for microorganisms control  
     343–344  
   and calcium phosphate 285  
   definition 327–328  
   development 337  
   management 338–339  
   in membrane systems 335–336  
   prediction 336  
   prevention 388–389  
   risk analysis 336  
 biological oxidation 628, 630, 708, 824  
 biological oxygen demand (BOD) 392,  
   503, 604, 610, 621, 623, 628, 647,  
   670, 740, *see also* biochemical  
   oxygen demand  
 biologically treated sewage effluent  
   (BTSE) 481  
 biomass retention 631, 675  
 Biomembrat-Plus® process 404,  
   679–682, 687  
 biomimetic artificial water channels  
   1059  
 biomimetic nanofiltration  
   adaptive constitutional membranes  
     1066–1069  
   artificial water channels (AWC)  
     in bilayer membranes 1069,  
       1071–1073  
   biomimetic membranes, using  
     aquaporins 1073–1075  
   membranes 1057, 1073–1075, 1109  
 self-organized hybrid membranes  
   chiral nanochannels 1064–1066  
 directional nanochannels,  
   facilitated ionic conduction  
     1059–1060  
 nanochannels for, proton  
   conduction 1060, 1062–1064  
 biorefining 599  
 4,4-biphenyldicarbonitrile 1107  
 bisphenol A (BPA) 62, 306, 668, 681,  
   739, 806, 843, 862  
 Bjerrum length 210, 211  
 bleaching effluents purification 599,  
   610–611  
 block copolymers (BCPs) 76, 146,  
   1044, 1073, 1087, 1094, 1115  
 Blue Baby syndrome 824  
 Boltzmann's constant 324  
 boric acid ( $\text{B}(\text{OH})_3$ ) 252, 262, 522, 558,  
   574, 823, 855  
   speciation of 823  
 Born formula  
   water structure effect 212–215  
 boron  
   concentration 810, 824  
   drinking water guidelines 823–824  
   retention by NF membranes 855  
 bovine serum albumin (BSA) 299, 303,  
   305, 307, 1042, 1043  
 brackish water 127, 305, 315, 399, 422,  
   446, 460, 461, 810, 825, 965,  
   974–976, 980, 1000, 1007, 1092  
 brackish water reverse osmosis  
   (BW-RO) 399, 974–976  
 brine purification 544, 551, 552  
 Brownian diffusion 100, 324  
 buckypaper membranes 1029, 1030  
 butylenediamine (BDA) 1141
- C**
- $\text{CaCO}_3$  scaling 668  
 cake filtration fouling mechanism 510  
 cake formation 287, 293–294, 299,  
   304–305, 318, 326, 425, 1043  
 cake-enhanced concentration  
   polarization (CECP) 98, 296,  
   297, 651, 858  
 cake-enhanced osmotic pressure  
   (CEOP) 101, 297, 298

- calcium phosphate scale 285, 316, 384  
 calcium rejection rate 434  
 calcium retention 547, 552, 553  
 capillary hollow fibers 95, 100,  
     105–106, 440  
 capillary modules 105–106  
 carbapenem 575–576  
 carbon nanopipes (CNPs) 1033, 1044  
 carbon nanotube (CNTs) membranes  
     antifouling properties 1043  
     classical fluid dynamics, analytic  
         models 1025–1026  
     fabricating industrially viable  
         membranes 1044  
     CNT assembly and opening  
         1044–1045  
     CNT synthesis 1044  
     membrane cost and CNT toxicity  
         1046  
     membrane functionalization  
         1045–1046  
     water purification and desalination  
         1046–1047  
 fabrication of 1029–1030  
     CNT matrix-less membranes  
         1032  
     infiltration of, CVD-grown  
         vertically aligned CNT arrays  
         1030–1032  
     post-growth CNT alignment  
         1032–1033  
     templated synthesis 1033  
 functionalization 1035  
     CNT oxidation 1035  
     defect site functionalization  
         1035–1037  
     sidewall chemistry 1037  
 modeling of CNT transport  
     1024–1025  
     classical fluid dynamics  
         1025–1026  
     ion selectivity 1028  
     molecular transport 1028–1029  
         water transport 1026–1028  
 properties, carbon nanotubes 1024  
 solute transport and retention  
     properties 1039  
     diffusion 1040–1041  
     electrophoresis and electroosmosis  
         1042  
     pressure-driven filtration  
         1039–1041  
     water permeability 1037–1039  
 carbonaceous water 1006  
 cartridge filtration 394, 432  
 casting 4, 5, 8–10, 15, 18, 23, 37, 39,  
     40, 43–46, 48, 485, 893, 1081,  
     1090, 1092, 1095, 1096, 1101,  
     1109, 1133, 1141, 1146  
 caustic cleaning formulation 860  
 caustic cleaning, on trace organic  
     retention 860  
 caustic solution 352, 528, 529, 570, 787  
 cell density 336  
 cellulose acetate (CA) membranes  
     3–8, 13–15, 23–27, 36, 46, 72,  
     228, 268, 328, 332, 333, 424, 440,  
     461, 516, 700, 1067, 1081, 1084,  
     1090  
 cellulose microporous membranes 709  
 cellulosic membranes 8, 14, 15  
 ceramic membranes 26–27, 36, 65–72,  
     143, 521, 576, 604, 630–631, 717,  
     892, 906–907, 945  
     membrane composite 26  
     OSN membranes 906, 910  
 charge concentration polarization 837  
 charge injection mechanism 712, 713  
 charge interactions 100, 259, 269, 303,  
     504, 520, 836–838, 853–856,  
     1060, 1115  
     inorganic trace contaminants  
         retention 853  
 charge repulsion mechanism 836  
 charge separation mechanism 712, 714  
 chemical cleaning  
     agents 342–344  
     on trace contaminant removal  
         859–861  
 chemical cross-linking, of membranes  
     46, 903, 1098  
 chemical oxidation 388, 628, 664, 707,  
     1043, 1126, 1130, 1131

- chemical oxygen demand (COD) 392, 486, 503, 526, 529, 559, 600, 604, 610, 621, 623, 665, 671, 693, 732, 740, 937, 939
- chemical preservation, on membranes 861
- chemical pulping 601
- chemical reducing agents 389
- chemical rinse 443
- chemical speciation 243, 270
- effect of ionic strength 245–247
- effects of temperature and pressure on 247–248
- chemical vapor deposition (CVD) 70, 341, 522, 724, 1029, 1030, 1032, 1033, 1044, 1104, 1126–1130, 1132
- chemically stable nanofiltration 23–27
- chemicals of emerging concerns (CECs) 457, 458, 462–464, 467, 489
- chlor–alkali industry 544
- chlor/alkali production 544, 545, 549–551
- chlordecone 817
- chlordecone contamination 817
- chloride retention 545, 547, 549, 550, 552, 553, 588, 589
- chlorinated PVC 9, 16, 17
- chlorination 23, 388, 389, 604, 611, 628, 724, 741, 818
- chlorination-stage effluents 604, 611
- chlorine
- resistance 8
- resistant membranes 20
- chlorofluorocarbons 709
- 4-chlorophenol (4-CP) 731, 739, 743
- circulation pump 71, 127, 573, 692
- clean water flux (CWF) 277, 279, 295, 346, 348, 647
- cleaning applications
- desalination acid cleaning 352–353
- food industry 351–352
- water and wastewater treatment 352
- cleaning effectiveness
- foulant content 348
- membrane durability 349–350
- membrane resistance 346–347
- membrane retention 348
- membrane surface investigation 348
- operating parameters 349
- permeate quality 348
- cleaning in place (CIP) 220, 332, 351, 425, 429, 529–530, 580, 967, 1007
- solutions reuse 528–530
- cleaning methods
- chemical cleaning agents and processes 342–344
- choice of 344–345
- physical 341–342
- requirement and frequency 345–346
- cleaning regeneration 353
- closed-circuit desalination (CCD) 120, 127, 129
- coagulation bath 10, 39, 40, 43, 45–46, 60, 71, 1095
- cobalt 260–262, 764, 765, 793, 794
- Code of Federal Regulations (CFR) 668
- coffee decaffeination 511
- coffee extract concentration 511
- co-ionic solutes 204
- cold evaporator condensate 580
- colloidal deposits 288, 293, 324
- colloidal fouling 295, 296, 299, 319, 322, 324–327, 386, 395
- properties 321–322
- transport and deposition 323–327
- colloidal gel route 65–69
- colony forming units (CFUs) 284
- color rejection 643
- color removal
- spiral wound membranes 440–446
- tubular membranes 440
- commercial nanofiltration (NF)
- membranes 8, 20, 21, 25, 60, 72, 73, 158, 159, 165, 208, 216, 424, 633, 720, 722, 760, 1039
- common effluent treatment plants (CETPs) 623
- compact accelerated precipitation softening (CAPS) 384, 1024, 1045
- compound parabolic collectors (CPCs) 736

- computational fluid dynamics (CFD)  
simulations 112, 904, 906
- concentrated soybean isoflavones 951
- concentration polarization (CP) 96,  
98, 101
- alternative complexes formation  
268–269
- assisted graft polymerization method  
861
- batch operation 126–127
- diafiltration technique 124
- effect 260, 267, 270, 308, 311, 319  
fouling 288, 290
- layer 985
- macromolecules aggregation 268
- magnitude of 96
- multinuclear species 268–269
- process limitation by 116–117
- reflux-recycle cascade 124–126
- rotor/stator modules 119
- solubility product and precipitation  
268
- system configurations 121–124
- two-phase flow 119–120
- unsteady shear comparison 120
- vibrating shear-enhanced  
processing 117–119
- conditioning 39, 46, 47, 284, 300, 301,  
303, 328, 329, 338, 934, 936, 1109
- conduction band (CB) 116, 710–713,  
1047, 1155
- constant power 976–980, 982, 993
- constant set point mode 981
- challenges for 1010
- commercially available 974
- market for 1009
- solar-powered 982
- SOW of 980–982
- wind-powered 986
- constant volume diafiltration (CVD)  
522, 724, 1029–1033, 1044, 1126,  
1128–1130, 1132
- contact angle 148–149, 322–323, 348,  
364, 634, 1038, 1156
- contaminant retention 832, 858, 862,  
1001, 1002
- contaminants of emerging concern  
(CECs) 457, 462–464, 467
- contaminants
- maximum concentration of 812  
in water 806, 963
- contamination, of marine environment  
805
- continuous diafiltration mode (CDM)  
506, 507
- continuous operation system 719
- continuous variable volume diafiltration  
(CVVD) 504
- conventional activated sludge (CAS)  
604, 691
- conventional filtration 386, 391, 394
- copper hydrometallurgical processing  
electrorefining 765
- electrowinning bleed 763, 764
- PLS 762–764
- production 762
- smelting 765
- tailings pond water 764
- copper-cobalt oxide heap leach wash  
waters 765
- countercurrent cascade 121, 946
- countercurrent membrane cascade with  
recycling (CMCR) 126
- counterionic solutes 204
- coupling photocatalysis 709, 733, 736,  
743
- covalent organic frameworks (COFs)  
76, 1088, 1107, 1110, 1114
- critical coagulation concentration  
(CCC) 307
- critical flux 290, 295–296, 304, 345,  
971
- and operating conditions 295–296
- cross flow filtration test 279, 634
- cross-linked PAN 26
- cross-linked polyamide (PA) matrix  
materials 1074
- cross-rotational (CR) filter 482, 504,  
607, 608, 611–613
- crystal poisoning 385
- crystalline salt production 544, 545
- crystallization step 507, 511, 513, 567,  
568

- curing 16, 19, 21, 22, 26, 47, 61, 62, 1032, 1033  
 cyclic organic chemicals 558
- d**
- dairy effluents 503, 944
  - Davies equation 246, 247
  - DDT level 817
  - deacidification 515, 517–518
    - crude oil 585
  - dealcoholization 509
  - Debye length 155, 158, 278, 836, 851, 852
  - Debye screening length 200
  - decentralized treatment systems 966, 1009, 1010
  - decolorization 530, 566, 642, 652, 731
  - deicing fluid 563–564
  - demineralization 8, 303, 308, 397, 466, 502–506, 511–513, 526, 530–531, 647, 826, 950
  - colored brine 510, 530–531
  - process 504, 505
  - retentate 503, 504
  - of whey 502–506
  - demixing 36–39, 43–46
  - denitrification 670, 675, 694, 824
  - de-ozonation 389
  - depleted uranium (DU) 385, 822
  - Desal 5DK 508, 549, 550, 552, 553, 569, 829
  - Desal-5 elements 765
  - desalination 760, 998, 1023
    - acid cleaning 352
    - seawater 961
    - technologies 965
    - of whey 505, 950
  - desaturation unit (DU) 385, 822
  - DeSO<sub>x</sub>/Bio-deNO<sub>x</sub> processes 588, 589
  - desorption, of trace contaminants 859–861
  - dewaxing process 582, 912, 913
  - dextrinization 511
  - dextrose 392, 393, 511–513, 531, 580
  - dextrose syrup concentration 511–513
  - diafiltration 95, 120, 124, 129, 503, 504, 506, 507, 521–524, 530, 564, 565, 568, 569, 572, 573, 575, 650, 651, 912, 949, 951
  - mode 503, 506, 521–523, 950
  - technique 124
  - diallyl dimethyl ammonium chloride (DADMAC) 638
  - dialysis 708, 743, 1074
  - dielectric constant 12, 155, 161, 200, 210–215, 229, 246
  - dielectric permittivity 155, 161, 200, 211, 213, 214
  - dielectric exclusion 12, 138, 160, 184, 200, 208–215, 228, 229, 521
    - ionic screening 211–212
    - single ions 210–211
  - diffusion 138, 144–146, 152
  - diffusion coefficients, estimation
    - methods of 834
  - (2,4-dihydroxybenzoic acid [2,4-DHBA]) 743
  - direct contact membrane distillation (DCMD) 509, 743, 779
  - direct degumming 517
  - directly coupled RE nanofiltration 1008
  - discontinuous membrane photoreactor system 721
  - disinfection by-products (DBPs) 457, 806, 811, 818, 830, 838, 846, 962
    - chemical structure 819–820
  - disk filtration 604
  - disposal strategies, of nanofiltration concentrates 934
  - dissolved air flotation (DAF) 387, 609
  - dissolved chemical oxygen demand (DCOD) 938
  - dissolved organic carbon (DOC) 281, 283, 304, 322, 334, 423, 464, 608, 694, 941, 942
  - DLVO theory 307, 324–328
  - Donnan distribution 15
  - Donnan effect 15, 249, 308, 398, 470–472, 475, 527, 608, 641, 781, 792, 853, 1090
  - Donnan equilibrium 14, 472, 475, 640, 853, 854, 1039

- Donnan exclusion effect 10–12, 138, 154, 192, 195, 200, 202, 203, 249, 253, 255, 256, 261–265, 268, 507, 520, 521, 527, 552, 633, 635, 640, 641  
 mechanism 200, 204, 641, 853, 855, 1105, 1142
- Donnan potential 200, 201, 204, 206, 207, 209, 853, 1154
- Donnan selectivity 1091
- Donnan Steric Partitioning model (DSPM) 507
- Doppler optical coherence tomography (OCT) technique 112, 305, 337
- double-walled carbon nanotubes (DWNTs) 1030, 1033, 1038, 1040, 1042
- downstream processing (DSP) 520, 522, 572, 599, 692
- drinking water  
 feed and concentrate 430  
 permeability or specific flux rate 429  
 production treatment 422
- Drinking Water Directive (DWD) 810
- dual-layer filtration system 391
- dual-layer hollow fiber membranes 636, 904
- dyes 564–566, 621–653
- dynamic irradiation 726
- dynamic membrane 10, 308, 1068, 1116
- dynamic vapor recompression  
 evaporation 942
- e**
- edible oil industry  
 deacidification 517–518  
 direct degumming 517  
 solvent-based degumming 516
- EDTA retention 589
- effluent organic matter (EfOM) 286, 299–300, 303, 304, 306, 309, 464, 825
- elastic modulus 153, 154, 166, 1026
- electrical double layer (EDL) 154, 155, 200, 226, 227, 321, 324, 836
- electro-Fenton process 940
- electro-flotation 628
- electro-viscosity effect 192
- electrochemical grafting 1039, 1044
- electrocoagulation with aluminum plate electrodes 941
- electrodialysis (ED) 381, 396–397, 403, 404, 408, 459, 460, 503, 505, 605, 608, 614, 629, 630, 650, 779, 942, 943, 946, 949, 950, 1011, 1151  
 coupling of NF with 605  
 with ion exchange membranes 503  
 pretreatment before 396–397  
 textile industries 629
- electrodialysis with bipolar membrane (EDBM) 630, 949, 950
- electrokinetic charge density 187, 190, 196
- electromagnetic field (EMF) 386, 521, 1114
- electrooxidation 628
- electrostatic adsorption 202
- electrostatic double layer (EDL) 154, 155, 321, 324, 1156
- elemental composition 141, 150, 165, 317
- enantiomeric molecular recognition 1060
- endocrine disrupting chemicals (EDCs) 457, 462, 466, 806, 808, 811–815, 826, 847  
 chemical structure of 813  
 estrogenic potencies of 814
- endosulfan (ES) 816, 847, 848
- energy dispersion of X-ray spectroscopy (EDX) 285, 286
- energy dispersive spectroscopy (EDS) 141, 146, 151, 152, 155, 165, 317
- energy recovery device (ERD) 124, 126–129, 1049
- energy recovery, from concentrates 951
- energy storage  
 small-scale RE membrane systems 992–996
- energy-efficient reverse osmosis (EERO) 122, 126–128

- envelope-type membrane module 906, 907  
 environmental impact 348, 462, 467, 489, 604, 663, 667, 707, 743, 968, 1012  
 Environmental laws 707–708  
 Environmental Protection Agency (EPA) 484, 669, 740, 741, 811, 831  
 enzymatic cleaning 343, 352  
 enzymatic conversion 511  
 enzymatic splitting  
     products purification from 580, 581  
 estradiol retention 842  
 estrone adsorption 861  
 ethanolic extracts, nanofiltration of 953  
 ethylene glycol 563–564  
 ethylenediamine (EDA) 1143–1145, 1151  
 EU Council Directive 1999/31/EC states 663, 664  
 European Union Directive 31/1999 668  
 evaporation 36, 37, 39, 43–45  
 evaporation pretreatment 398  
 evaporator condensate  
     RO and NF 580  
 Evens Blue (EB) 46, 64, 65, 1159  
 extended Nernst–Planck equation 854  
 external wastewater treatment (WWT) 601, 613  
 extracellular polymeric substances (EPSs) 275, 285, 301
- f**  
 feed channel spacers 103, 107, 110–112, 117, 128, 331, 336  
 feed pH neutralization 644  
 feedwater quality 279, 997  
 Fenton process 939, 940  
 fermentation 7, 503, 506–508, 510, 520, 569, 571, 572, 590, 600, 692, 693, 698–701  
 few-layered graphene (FLG) 1135  
 Fick's law 196  
 field emission scanning electron microscopy (FESEM) 139, 285, 322, 637  
 flat sheet membrane modules 907  
 fluoride  
     concentrations 809, 821, 998, 1000  
     removal 832, 970, 975, 1000  
     speciation 821  
 flux reduction (FR) 194, 277, 346, 530, 732, 1045  
 food industry  
     nanofiltration concentrates 952  
 food ingredients production 518–525  
 foulant  
     and membrane characteristics 303  
     characteristics 287  
     deposits 152, 285  
 foulant–membrane partitioning  
     coefficients 292  
 fouling 40, 53, 57, 63, 64, 70, 101, 139–156, 165, 166, 523, 1008, *see also* biofouling, membrane  
     fouling, organic fouling  
     biofilm formation rate 283–284  
     cake formation 293, 294  
     colloidal 319–327  
     concentration polarization 288–290  
     control 106, 273, 338, 474, 607, 623, 644–646  
     critical flux stems 295–296  
     flux measurement and 277  
     gel layer formation 292–293  
     irreversible 70, 279, 287–288, 295, 300, 347, 514, 678, 1045  
     mechanisms 286–298  
     membrane autopsy 284–286  
     membrane compaction 277–278  
     membrane performance  
         normalization 279–280  
     membrane permeability 278–279  
     modified fouling index (MFI<sub>0.45</sub>) 283  
     operating conditions 295–296  
     organic 299–309  
     osmotic pressure 290–291  
     particulate 319, 320  
     pore blocking 293–294  
     precipitation 310

- fouling (*contd.*)  
     biological 388–389  
     prevention 340–341, 393–395  
     protocols 277  
     silt density index (SDI) 282  
     solute adsorption 291–292  
     study protocols 279  
     textile wastewater treatment 644, 645  
     water analysis 280–282  
     water fouling potential 280
- Fourier transform infrared (FTIR) 146, 150–152, 165, 285, 286, , 348
- freestanding photocatalytic membrane 719
- Freundlich isotherm 201, 202, 303
- fruit juice concentration 508–509, 511
- fulvic acid (FA) 281, 298, 300, 667, 738
- furosemide 734, 735
- Fyne process 105, 440
- g**
- G-quadruplexes 1064–1066, 1069–1070
- gel layer formation 290, 292–293, 304
- gemfibrozil 735
- geogenic pollution 809
- geothermal brines treatment 780
- germanium 782, 795–796
- glyphosate 569, 809, 817, 830, 836, 837
- gold processing  
     activated carbon elution 784  
     electrowinning 784  
     gold cyanide liquor 783–784  
     hypersaline process water treatment 785  
     pressure oxidation 784–785
- graft polymerization 18, 64, 340, 862
- grafting 18, 57, 63–65, 69–70, 341, 637, 645, 862, 900, 950, 1039, 1044–1045, 1095, 1113–1114
- granular activated carbon (GAC) 388, 431, 438, 459, 467, 671
- graphene-based membranes 1127–1160  
     antifouling properties 1127, 1151  
     assembled graphene laminates 1133
- controlling membrane  
     nanostructure 1141–1150  
     fabrication methods 1133–1141
- graphene-based composites 1150–1152
- porous graphene layer 1129–1132
- transport mechanisms 1152–1157
- organic solvent nanofiltration 1158–1159
- graphene-based nanomaterials 1085
- graphene oxide (GO) 76, 904, 950, 1127–1129, 1147–1148
- Grober equation 111
- Grotthus mechanism 1072
- groundwaters  
     arsenic concentration 809  
     boron concentration in 810  
     contaminant removal 474  
     contamination 808  
     fluoride concentration in 809  
     process feature and fundamentals 474–477  
     process limitations 477  
     uranium contamination in 810
- groundwater remediation  
     chloride transmission 471, 473  
     industrial by-product recovery 469  
     NF advantages 469, 470  
     process features and fundamentals 470, 471  
     process limitations 473, 474
- groundwood mill water 611
- gum and wood chemicals 558
- h**
- Hagen–Poiseuille equation 144, 209, 911, 1027–1029, 1039–1040, 1055
- Hallopeau–Dubin diagrams 428–429
- haloacetic acids (HAAs) 818
- hazardous waste 103, 348, 564, 664, 669
- helium ion microscopy (HIM) 141–142, 285
- herring marinade, fractionation of 952
- heterogeneous photocatalysis  
     definition of 710

- disadvantages of 731  
 mechanism of 712  
 oxidant radicals 712  
 semiconductor particle 710, 711  
 $\text{TiO}_2$  710  
 high efficiency reverse osmosis (HERO) 384–385  
 high pressure reverse osmosis (HPRO) 554, 672, 682–684  
 high salt levels 458  
 high shear devices 106  
 high-permeability nanoporous graphene membranes 1129  
 Hofmeister series 849  
 hollow fiber membrane 71–72, 106, 158, 284, 425, 511, 635–636, 639, 717, 722, 906, 1108, 1135, 1158  
 hollow fiber modules (HFM) 105–106, 382, 907  
 homogeneous catalyst separation 560–561  
 hot produced water 586  
 human milk oligosaccharides (HMOs) 522  
 humic acids 63–64, 97, 141, 142, 281, 292, 302, 306–309, 318, 340, 352, 388–389, 716, 720, 727, 729–732, 789, 823, 847  
   photocatalyst interaction 731  
   photodegradation 732  
 humic substances 281, 299–303, 306, 309, 334, 387, 388, 439, 789–790, 857  
 hybrid membrane photoreactors 709  
 hybrid NF membranes 26  
 hybrid organic–inorganic membrane fabrication 894, 1067  
 hydration energy 474, 640, 848–849  
 hydraulic retention time (HRT) 697  
 hydraulic washing 635  
 hydrochloric acid 504, 548, 554, 557, 760, 935, 1159  
 hydrofluoric acid (HF) 794, 821, 1032, 1034  
 hydrometallurgical applications of nanofiltration  
   acid-stable membranes 760  
   alumina production 789–791  
   copper 762–765  
   elevated osmotic pressure 761  
   in neutral and alkaline conditions 761  
   lithium brines 776–780  
   phosphoric acid 792–795  
   pretreatment 761  
   process streams 761  
   recover critical materials  
     germanium 796  
     rare earths 796  
     rhodium 796  
     scandium 795  
   resistance of 761  
   spent nickel electrolyte 792  
   tungsten processing 790  
   uranium 765–776  
   vanadium 785–787  
   zinc processing 780–782  
 hydrophilic nanochannels 1095  
 hydroxymethyl ester of methacrylic acid (HEMA) 340  
 hyperbranched polyethyleneimine (HPEI) 1143–1144  
 hyperfiltration 10, 12–13
- i*
- iminodiacetic acid (IDA) 568–569  
 in situ leaching, nanofiltration 765, 767  
 incompressible fluid, chemical potential for 910  
 Independent Advisory Panel (IAP) 313, 458  
 indole pathway 1063  
 infrared internal reflection spectroscopy (IR-IRS) 286  
 initial pollutant concentration 715  
 initiated chemical vapor deposition (iCVD) technique 341  
 inks 566, 567  
 inorganic arsenic 821  
 inorganic chemical industry  
   acid waste treatment 555–558  
   ammonia pollution removal 555  
   characterization 543–544

- inorganic chemical industry (*contd.*)
- minimal liquid discharge (MLD)
    - 554–555
  - sodium chloride brines processing
    - 544–554
  - zero liquid discharge (ZLD)
    - 554–555
- inorganic foulants 310, 328
- inorganic mesoporous scaffolds 1069
- inorganic NF membranes 26–27, 138, 165, 249, 349, 562
- inorganic precipitation control
- antiscalants 385–386
  - iron, manganese, and zinc removal 386
- magnetic treatment of water 386–387
- silica scaling and fouling prevention 386
- water softening 384–385
- inorganic trace contaminants 806, 807, 811
- maximum concentration of 814
  - pollution of natural water 809
  - removal by nanofiltration 831–832
  - retention
    - adsorption 856
    - charge interactions 853–856
    - and permeate concentration 831
    - size exclusion 848–853
    - solute–solute interactions 856–857
- integrated membrane system (IMS) 389, 486–487, 558
- integrated water resources management (IWRM) 968
- integrated water treatment system 650
- integrative-type photocatalytic membrane reactors 718, 722, 738
- interfacial polymerization (IP) 3, 16–20, 25–26, 35, 47–61, 137, 634, 895, 900, 901, 904, 1035, 1083, 1086, 1104–1105, 1109, 1112, 1132, 1134
- interlayer covalent bonding 1138
- intrinsic microporosity 1086
- iodoheptane product 561
- ion electrochemical potentials 185
- ion exchange (IX)
- pretreatment before 397–398
  - resin regenerate treatment 526–528
- ion exclusion phenomena 1071, 1072
- ion selectivity 160, 826, 1030, 1037, 1044, 1048
- ion transmission coefficients 185, 188, 189, 197, 230
- ion-exchange capacity 159, 1094, 1108
- ion-exchange chromatography 522, 530
- ionic and hydrated radius 849
- $\gamma$ -irradiation, of membranes 905
- irreversible thermodynamic models 909–910, 912
- isoelectric point (IEP) 138–139, 155, 255, 262, 303, 503, 557, 641, 715, 732, 837, 852, 855
- j**
- juices, concentrated fraction 951–953
- k**
- Karman–Kozeny model 282, 911
- Kedem–Spiegler model (KSM), *see* Spiegler–Kedem model
- kraft black liquor 601, 613–614
- l**
- laboratory modules 107–108
- lactose production 394, 506, 507
- lactose retention 7, 505, 507
- land-based waste disposal 664
- landfill leachate
- characteristics of 665–668
  - definition 664
  - generation of 664, 665
  - legal standards 668–669
  - treatment processes
    - adsorption 670–671
    - biological 670
    - concentrate removal 673–674
    - membrane processes 672–673
    - nanofiltration 674

- oxidation/reduction reactions 671–672  
 process combinations 674, 675  
 Langmuir–Stern isotherm 202  
 Laser-Induced Breakdown-Detection (LIBD) 350  
 layer-by-layer (LbL) deposition 61–62, 72, 795, 1099, 1100, 1140–1141  
 leach–solvent extraction (SX)–electrowinning 762, 763  
 life cycle assessment (LCA) 742  
 light-transmitting membrane 723  
 lignin-type compounds 601, 614  
 Lignobost process 601  
 lignocellulosic biomass 698  
 lignosulfonate recovery 599, 601  
 lignosulfonates 599, 601, 603  
 lime precipitation 605, 608, 942  
 lime softening 384, 386, 427, 613, 944  
 Linpac recycle 609  
 lipopolysaccharides 299  
 lithium brines  
     composition 776  
     evaporated brine 779  
     nanofiltration of raw brine 777–779  
     production 776  
     salt lake brine 779  
 local equilibrium partitioning mechanisms 200–215  
 Loeb–Sourirajan membranes 3–5, 28  
 low-calorie sweeteners (LCS) 523  
 low-pressure reverse osmosis (LPRO) 137, 474–475, 477  
 low-sulfate-containing seawater 544  
     for oil and gas stimulation 545–546  
 lyotropic liquid crystalline (LLC) 1110
- m**  
*m*-phenylenediamine (MPD) 56–57, 60, 72, 635, 1105, 1108–1109  
 macrovoid 38–39, 43–45, 895, 1150  
 magnesium 4, 159, 207, 281, 301, 315, 318, 342, 384, 386, 481, 484, 507, 544, 547, 551–552, 640, 776–780, 785, 792, 794, 847, 857, 942, 949, 1003, 1004  
 magnetic ion exchange resin (MIEX) process 943, 944  
 magnetic treatment of water 386–387  
 magneto-responsive membranes 1114  
 marine and halophilic microbes 697  
 mass transfer coefficient (MTC) 111, 279–280, 283, 289–290, 296, 312  
 Max-Dewax® process 562, 914, 915  
 Maxwell–Stefan equations 911  
 Maxwell–Stefan formulations 908  
 mechanical pulp mill process 390, 611  
 mechanical pulping 603  
 mechanical vapor compression (MVC) 398  
 mechanical vapor recompression 609  
 medium density fiber board mill 609–610  
 medium-angle annular dark-field (MAADF) 1130  
 membrane affinity concept 838  
 membrane aging and defects, on trace contaminant removal 861–862  
 membrane autopsy 275, 284–286, 314, 338, 344, 353  
 membrane bioreactor (MBR) 299, 301, 382, 466, 623, 631, 633, 671, 691  
     nanofiltration integration with 941, 942  
     permeate 668  
 membrane compaction 277–279, 1152  
 membrane crystallization (MC) 623, 950  
 membrane distillation (MD) 381, 508–509, 650, 708, 743, 779, 947, 951, 1011  
 membrane durability 345, 349, 350  
 membrane fouling 308, 504, 523, *see also* biofouling, fouling, organic fouling  
     on trace contaminant removal 857–859  
     on trace contaminants retention 858  
 membrane modification 14, 339–341  
 membrane modules  
     open channel design of 946  
     for OSN 905

- membrane modules (*contd.*)  
 performance, modeling and simulation of 908–909
- membrane monitoring system (MEMS) 483
- membrane nominal molecular weight cut-off (MWCO) 893
- membrane permeability 18, 68, 101, 112, 114, 120, 164, 196, 278–279, 718–719, 738, 852, 859, 1000, 1040, 1046, 1159
- membrane potential 160, 166, 1048–1049
- membrane scaling 310, 314, 315, 318, 427, 483, 826, 857
- membrane selection 423–425  
 feedwater characterization 423  
 membrane material and module type 423–425
- membrane surface investigation 348
- membrane systems 727  
 biofouling in 335–336  
 biofouling management in 338–339  
 feedwaters and detecting biofilms 336–338
- membrane technology bench tests 571
- membrane wall 290
- metal–organic frameworks (MOF) 76, 146, 163, 902, 1088, 1107, 1110–1111, 1116
- methemoglobinemia 824
- microbial acclimation and inoculation 697
- microbial adsorption 1150
- microfabricated silicon 1031
- microfiltration (MF) 391, 392, 630, 708  
 laundry wastewater 392  
 sweetener and sugar industry applications 392–393  
 textile industry 392
- microorganisms 281, 283, 299–300, 319, 329, 333, 343, 382, 388–389, 404, 460, 478, 489, 528, 546, 581, 588, 610, 631, 670, 691, 697, 742, 805, 818
- microplastics 805
- micropollutants 303, 421–422, 446, 464, 685, 691, 805–806, 808, 826, 841, 844, 860, 935–937, 962, 966, 1008–1009, 1113  
 water cycle for 808
- microporous barrier structures 1085
- microporous membrane processes 460, 649
- microporous MF/UF membranes 691
- microporous organic polymers 1082, 1084, 1107, 1114
- microsegregation 1092
- milk lactose 503
- mill-scale processes 600, 615
- mill-stage plants  
 concentrate volume reduction 609  
 paper mill water recirculation 608–609  
 upgrading effluent quality 608  
 waste streams recirculation 609–610  
 zero discharge mill 609
- minimal liquid discharge (MLD) 554–559
- mining industry 759
- mixed-matrix membranes (MMMs)  
 fabrication 892, 902, 1029–1030, 1040, 1083, 1148
- mobile water treatment units 826
- modified fouling index (MFI<sub>0.45</sub>) 282
- modified fouling index (MFI)  
 280,\break 427
- modified fouling index UF (MFI-UF) 283
- modified PAN hollow fibers 904–905
- molecular channel-type systems 1060
- molecular dynamics (MDs) 1001, 1023–1024, 1026–1029, 1127
- monodispersed nanopores 1126
- monosaccharides 522, 581, 600, 601, 603, 615
- multi-effect evaporator (MEE) 469, 623
- multiwalled nanotubes (MWNT) 843, 1024–1025, 1030–1033, 1037, 1040–1044
- municipal effluent reclamation

process limitations 460–467  
water reclamation 452–458

***n***

NaCl brines 544  
Nafion® 1072  
Nano-indentation 154  
nanocellulose fibrils 1091  
nanochannel dimensions 1146  
nanocomposite membranes 277  
nanoconfinement 213  
nanofilters 600  
nanofiltration (NF)  
    advantage of 600  
    alcohols, aqueous mixtures of 564  
    capillary modules 105–106  
    ceramic membranes 27  
    chemical processing industry 543  
    composites 16, 18, 21  
    concentrate 555, 558, 587  
    concentrate volume reduction 609  
    concentration polarization 96–101  
    cross-flow 96–101  
    drinking water 426  
    fabrication and modification  
        positively and negatively charged  
            membranes 636–639  
        thin film composite (TFC)  
            membranes 634–636  
    feed water 381  
    fluxes 185  
        single salts 189–190  
        trace ions 190  
    fouling 101  
    high shear devices 106  
    hollow fiber modules 105–106  
    hybrid process 651–652  
    integrated process 646–651  
    laboratory modules 107–108  
    membranes 832, 1023, 1127  
        properties 322–323  
    module characteristics 108–110  
    module role 95–96  
    molecular weight cutoff (MWCO)  
        544  
    nanopore models of 197–200  
    permeate 547, 555, 564, 586

plate and frame modules 102–103  
in pharmaceutical and biotechnology  
    industry 572–573  
professional motion picture imaging  
    560–561  
reuse of textile dye wastewater 623  
selectivity 10, 16  
single-stage 676  
solution-diffusion-electromigration  
    models 215–220  
spiral wound module 103–104  
submerged membranes 106  
textile wastewater treatment 633  
tubular modules 104–105  
nanofiltration membrane bioreactors  
    (NF-MBR)  
    bioethanol production 698–699  
    configuration 692–693, 696  
    membrane degradation 697–698  
    nutrient recovery 698  
    organic matter, removal of 693–695  
    raw chemical precursors production  
        699–700  
    removal of nutrients 693–695  
    salinity build-up 696–697  
    TrOCs, removal of 695–696  
    membrane fouling 697–698  
nanofiltration (NF) membranes  
    acid–base transformations 250–257  
    adsorption 265–267  
    ageing 156, 158, 165, 318, 350,  
        857–862, 892, 902, 1066  
    cascades 946  
    characteristics xxvi, 243  
    complexation 257–260  
    oxidation–reduction 264–265  
    precipitation 260–264  
nanofiltration plants, plant operation  
    and monitoring 429–430  
nanofiltration pretreatment 382  
    antioxidant recovery 406–407  
    electrodialysis 396–397  
    evaporation before 398  
    fractionation 404–406  
    ion exchange 397–398  
    non-membrane pretreatment  
        methods 383

- nanofiltration pretreatment (*contd.*)
   
 post-treatment and polishing
   
 technology 403–407
   
 purification 403–404
   
 reverse osmosis 395
   
 seawater desalination 398–403
   
 nanoplastics 805
   
 nanopore (nanoporous) 138, 146
   
 graphene membranes 1127
   
 models 197–228
   
 nanostructured ureidopeptoides 1062
   
 National Pollutant Discharge
   
 Elimination System 668
   
 natural hormones 828, 846
   
 natural organic matter (NOM) 279,
   
 818
   
 natural product extraction 572
   
 negatively charged membranes
   
 636–639
   
 Nernst–Planck equation 188, 224, 472,
   
 474, 478, 489, 507
   
 nitrate
   
 groundwater contamination 824
   
 concentration 810, 824
   
 occurrence 824
   
 poisoning 824
   
 nitric acid 555, 559
   
 nitrification process 670, 824
   
 4-nitrophenol (4NP) 720, 728
   
 nitrosamine 818
   
 non-interfacial crosslinking 21
   
 non-membrane pretreatment methods
   
 biological fouling prevention
   
 388–389
   
 biological pretreatment 389–390
   
 colloids and solids removal 387
   
 inorganic precipitation control
   
 383–387
   
 organic substances removal
   
 387–388
   
 non-solvent 36–38, 40, 43–47
   
 nonsolvent-induced phase separation
   
 (NIPS) 1084
   
 normal hydrogen electrode (NHE) 710
   
 normalized pressure drop (NPD) 279
   
 normalized salt passage (NSP) 279
   
 novel polymer-based materials, for
   
 nanofiltration
   
 alternative fabrication processes
   
 1096–1097
   
 alternative monomers 1102–1103
   
 based on small molecules
   
 1103–1105
   
 COF, synthesis of 1107
   
 cross-linking of amphiphiles
   
 1108, 1109
   
 layer-by-layer deposition, linear
   
 polymers 1097–1098
   
 molecular layer-by-layer reactive
   
 assembly 1106
   
 peptide channels 1109
   
 star polymers, deposition
   
 1098–1102
   
 surface grafting/pore filling
   
 polymerization 1105–1106
   
 alternative membrane polymers
   
 1089
   
 amphiphilic copolymers
   
 1093–1094
   
 biopolymers 1091
   
 cross-linked hydrophilic neutral
   
 polymers 1090
   
 ion exchange polymers
   
 1092–1093
   
 PIM 1092
   
 well-defined amphiphilic di-and
   
 triblock copolymers
   
 1094–1096
   
 fabrication methods and building
   
 blocks 1084–1089
   
 mixed matrix composite membranes
   
 1109–1111
   
 postmodification 1111–1113
   
 stimuli-responsive nanofiltration
   
 1113–1114
   
 nucleation stage 310
   
 nutraceutics 500, 519, 525
   
 amino acids production 520–521
   
 oligosaccharide production
   
 521–523
   
 peptides production 520–521
   
 phenolic compounds production
   
 523–525

- sweeteners production 521–523  
 nutrient recovery 698
- O**
- octanol–water partitioning coefficient 845  
 Ohm's laws 196  
 oligosaccharide production 521–523  
 olive mill wastewater (OMW) 382  
   nanofiltration concentrate of 937  
   treatment 936  
 open-air reaction environment 738  
 optical coherence tomography (OCT) 305  
 organic chemical industry 559  
   alcohols aqueous mixtures 564  
   deicing fluid 565  
   dyes 565–567  
   ethylene glycol 565  
   homogeneous catalyst separation 561–562  
   increasing organic salts yield 569–570  
   inks 567  
   installations 568  
   phase transfer catalysis 562–563  
   pollution prevention 560  
   product characterization 559  
   professional motion picture imaging 560–561  
   propylene glycol 565  
   pyridine dicarboxylic acid (PDC) recovery 568–569  
   rinsing waters, UF/NF treatment of 560  
   transition metal catalysis 563–564  
 organic foulants 299–301  
 organic fouling 427  
   adsorption of organic matter 301–304  
   barium sulfate 315–316  
   cake formation 304–305  
   calcium carbonate 315  
   calcium phosphate scale 316  
   calcium sulfate 315  
   definition 299  
   gel layer formation 304  
   organic foulants 299–301  
   pore blocking/plugging 305–306  
   retention impact on 308–309  
   scalants 314  
   scale characterization 317  
   scale formation 317–319  
   scaling 310–312  
   silica scale 316  
   solubility and supersaturation of salts 312–314  
   solute–solute interactions and salts 306–307  
   strontium sulfate 315–316  
 organic matter, removal of 652, 966, 1004–1006  
 organic micropollutants 935  
 organic solvent nanofiltration (OSN) 889, 911, 1084, 1092, 1156  
   application of 913  
   base chemicals sector for 912  
   concentration process for 889  
   consumer chemicals sector for 915  
   cross-linking of 903  
   driving force of 889  
   intensification of catalytic reactions 913  
   ISA technique 893  
   material categories 892  
   membrane modules for 903  
   membrane's separation performance 890  
   operating modes of 890  
   for pharmaceuticals sector 911, 914  
   polymer membranes,  
    post-functionalization of 898, 902  
   polymers used in 894  
   process options for 889  
   purification 890  
   solvent exchange 889  
   standardization of 910  
   for specialty chemicals sector 916  
   surface modification of 898  
   TFC membranes 893, 900  
 organic trace contaminants 806–807  
   regulations and water directives 810  
   retention, NF membranes

- organic trace contaminants (*contd.*)  
 adsorption 838  
 charge interaction 836  
 rejection of 943  
 size exclusion 832  
 solute–solute interaction 847  
 supramolecular interactions and  
 polarity 843  
 organophilic nanofiltration (ONF) 889  
 organophosphorus pesticides 817  
 osmotic backwash 1007  
 osmotic pressure 290–291  
 model 110, 287  
 and resistance 287  
 osmotic pressure difference (OPD) 97  
 oxidant stable membranes 23  
 ozonation 389  
 ozone ( $O_3$ ) 671
- p**  
*p*-phenylenediamine (PPD) 1141  
 Péclet numbers 193, 194, 208  
 paper mill water  
 purification 611–613  
 recirculation 608–609  
 particulate fouling 319, 427  
 pellet softening reactor 384  
 peptides production 520, 521  
 perfluorochemicals (PFCs) 819–820,  
 830  
 perfluorooctane sulfonate (PFOS)  
 exposure 820  
 perfluorooctanoic acid (PFOA)  
 exposure 820  
 permeate fluxes 529  
 permeate NaCl concentration 987  
 permeate recovery 946  
 persistent organic pollutants (POPs)  
 458  
 persistent pesticides 816  
 pervaporation (PV) 509, 708  
 pesticides 808, 816, 829, 834  
 chemical structure 816–818  
 nonregulated use of 809  
 oorganophosphorous 817  
 persistence problem 817  
 removal and softening 438, 439  
 residues in municipal wastewater  
 effluents 809  
 petrochemical industries  
 contaminants removal 584–585  
 deacidifying crude oil 585  
 DeSO<sub>x</sub>/Bio-deNO<sub>x</sub> processes 588  
 solvent lube dewaxing 581–584  
 steam-assisted gravity drainage 586  
 pharmaceutical and biotechnology  
 industry 570  
 pharmaceutically active compounds  
 (PhACs) 734, 815–816  
 chemical structure 815  
 pharmaceuticals and personal care  
 products (PPCPs) 457  
 phase inversion technique 893  
 phase transfer catalysis 562, 563  
 phenolic compounds 523  
 production 523–525  
 phenomenological coefficients  
 196–197  
 phosphate recovery 946–947  
 phosphate retention 527  
 phosphoric acid 558–559, 790–792  
 photo-assisted electrooxidation 628  
 photo-electro-bio-catalytic reactor  
 742  
 photocatalyst aggregation 716  
 photocatalytic membrane reactors  
 (PMRs)  
 advantages 708  
 configurations of 708  
 feed characteristics 715  
 light source 714, 715  
 membrane properties 717  
 NF in water treatment 740–743  
 oxygen control 716  
 pressure-driven membrane  
 photoreactors 728  
 reactor configuration 714  
 SMPR 736, 739  
 solar radiation 708  
 structure and properties of 714  
 system configuration 718–728  
 photodegradation 708, 728  
 photooxidation mechanism 712

- photoproduced electron–hole pairs 711
- photostable PAN membrane 726
- physical cleaning methods 341–342
- pillar-arene superstructures 1072
- pilot and bench-scale systems
- bleaching effluents purification 610–611
  - mechanical pulp mill process 611
  - paper mill process 611–613
  - polishing stage 613
  - spent cooking liquors 613–615
- pilot-scale tests 479
- pilot/prototype applications 571–572
- plant photoreactors 709
- plasma polymerization 16–18
- plastic pollution 1007
- plate and frame modules 102–103
- Poisson equations 224
- Poisson–Boltzmann ion concentration 224
- polarization charges 211
- polarization modulus 97
- polyvinylidene fluoride 3, 9
- poly(allylaminehydrochloride) (PAH) 1136
- poly(methyl methacrylate) (PMMA) 1133
- poly(polyethyleneglycol methacrylate) 1091
- polyacrylonitrile (PAN) 9, 22, 28, 511, 637, 723, 724
- polyamide (PA) 3, 9, 12, 16, 19, 23, 25, 1084, 1127
- Polyamide 6 hollow fibers 904
- polyaniline (PANI)-modified rGO
- nanosheets 1148
- polyarylether sulfones 9
- polybenzimidazole 10, 904
- polycarbonates 9
- polydimethylsiloxane (PDMS)
- membrane 890
- polyelectrolyte(s) 8, 10
- complexes 8, 9
  - membranes 10
- polyetheretherketone 21
- polyethersulfone (PES) 3, 9, 16, 19, 21, 24, 28, 636, 793, 1100
- polyethyleneglycol (PEG) 1093
- polyethyleneimine (PEI) 15, 17, 20–22, 24, 28
- polymer membranes, disadvantages of 892
- polymer pyrolysis 1033
- polymeric electrolytes 10
- polymeric gel route 65–67
- polymeric hollow fiber membranes 904
- polymeric membrane 717, 893
- polymers with intrinsic microporosity (PIM) 1084, 1092
- polyphenol oxidase (PPO) 741
- polyphenylene oxide 9
- poly(phthalazinone ether amide) (PPEA) 638
- polypiperazineamide 19
- polypropylene (PP) 724
- polysaccharide 299
- polystyrene (PS) 1030
- polystyrene–polybutadiene copolymer 1031
- polysulfone (PSF) 9, 16–18, 20–27, 638
- polysulphone (PS) 724
- polyvinyl alcohol (PVA) 9, 19, 21, 23, 28, 1031, 1133
- polyvinylacetate 1090
- polyvinylidene fluoride (PVDF) 303, 631, 738
- polyvinylpyrrolidone (PVP) 636
- polyzwitterions 1093
- pore (porous) 12, 138, 141–146, 153, 154, 157, 158, 161, 163, 165
- blocking 293
  - constriction 858
  - narrowing 305
  - plugging 305
- porous silicon (pSi) 1069
- porphyrin containing membranes 709
- porphyrins immobilized as photosensitizers 709
- positively charged membranes 636, 639

- positron annihilation lifetime spectroscopy (PALS) 143, 145, 165
- powdered activated carbon (PAC) 671, 684, 685
- precipitation fouling 310
- preferential-sorption 11
- pregnant leach liquor 764
- pregnant leach solution (PLS) 762
- pressure driven membrane
- photoreactors
  - continuous membrane photoreactor, pharmaceutical degradation in batch 734–737
  - continuous process 732, 733
  - humic acids 731
  - 4NP photodegradation 728–730
  - TiO<sub>2</sub> photocatalyst 731
  - ZnO nanoparticles 732
- pressure groundwood (PGW) 390
- pressure-driven membrane processes 672, 717
- pretreatment methods, *see also*
- nanofiltration pretreatment
  - conventional filtration processes 391
  - microfiltration (MF) 391–393
  - ultrafiltration (UF) 393–395
- process water treatment 525–526
- colored brine demineralization 530–531
  - filtration and CIP solutions reuse 528–530
  - filtration and recycling 531
  - ion exchange resin regenerate 526–528
- professional motion picture imaging 560–561
- 1,3-propanediol (1,3-PD) 700
- propolis 951
- propylene glycol 565
- proton exchange membranes (PEMs) 1063
- pulp and paper industry
- making processes 600–605
  - mill-stage plants 607
- NF modules and demands in 605–607
- pilot and bench-scale systems 610–615
- pyridine dicarboxylic acid (PDC) recovery 568, 569
- q**
- quartz crystal microbalance (QCM) 146, 150, 165
- quartz crystal microbalance dissipation (QCM-D) 1136
- r**
- raffinate 762
- ranitidine 735
- ratio nanotubular materials 1024
- raw chemical precursors production 699, 700
- RE-powered hybrid UF/NF multiple barrier system 972
- recalcitrant compounds, biodegradability of 938
- recirculation reservoir 730
- rectified must concentrate (RMC) 508
- recycling solvents, from extraction processes 576, 577
- reduced GO (rGO) 1127
- reflux-recycle cascade 120, 124, 126
- renewable energy (RE) membrane system 966, 970, 971, 973, 975–980, 983
- nanofiltration 966, 1002–1004
- resin-in-pulp (RIP) 770
- resource recovery strategies 946
- retention enhancing compound 552
- reverse osmosis (RO) 35, 36, 40, 46–49, 57–58, 63–64, 458, 672–673, 708, 950, 1127
- brines 947
- pretreatment 395
- seawater desalination 546–549
- textile wastewater treatment 633–634
- Reynolds number 643
- rhodium 794
- rigid star amphiphile (RSA) 1099

- rinsing waters, UF/NF treatment of 559
- robust treatment systems, for harsh environments 967
- roselle extract composition 952
- rotating disk membrane bioreactor (RDMBR) 523
- rotor/stator modules 119
- rural areas, water supply to 961
- Rutherford back-scattering spectroscopy (RBS) 143, 146, 151, 153, 165
- S**
- saccharification 511, 512
- safe operating window (SOW) concept 976, 980, 993, 994
- safe water 961, 966
- salinity 998
- salinity build-up 696
- salinity wastewater 484
- salt cleaning 343
- salt concentration polarization 296
- salt diffusion permeability 206
- salt lake brine 779
- salt rejection 640, 643
- salt retention 505
- salt transmission coefficient 189, 195, 201, 202, 206
- salts separation, and amino acids 578–579
- sand filtration 608
- SC energy buffering 993
- scale formation 309
- scaling 1006
- scandium 793
- scanning electron microscopy (SEM) 139–141, 145–147, 151, 165
- seabuckthorn juice concentrate 950
- seawater desalination 382, 398–403, 961
- reverse osmosis 546, 548, 549
- seawater desalination plants, technical limit of 965
- seawater reverse osmosis (SWRO) 487
- second-grade water 961
- selectrodialysis 947, 948
- selenium 759
- self-organized hybrid membranes 1059
- Sherwood correlations 98, 113
- Sherwood relationships 111
- short-term energy buffering 990
- Sideritis scardica Griseb* 951
- silica polymerization 386
- silica scale 316
- silicon nitride ( $\text{SiN}_x$ ) 1031, 1128
- silicone membranes 903
- silt density index (SDI) 280, 282
- single ions, dielectric exclusion 210, 211
- single-layer graphene 1128
- single-stage nanofiltration 676
- single-stage reverse osmosis (SSRO) 124
- single-walled nanotubes (SWNT) 1024
- sintering 67, 69, 72
- size exclusion 833–835
- inorganic trace contaminants retention 848
- skin layer 43–45
- slip flow theory 1153
- slip plane 155
- sloughing 329
- sludge residence time 670
- sludge retention time (SRT) 697
- small-scale systems
- nanofiltration/reverse osmosis membrane systems 975
- renewable energy-powered membrane systems 976, 977, 980, 990
- solar-powered 982
- wind-powered 986
- Smoluchoski equation 321
- sodium absorption ratio (SAR) 480
- sodium chloride
- brines processing 544–554
- chlor/alkali production 549–551
- low-sulfate-containing seawater 545–547
- retention 545

- sodium chloride (*contd.*)  
 reverse osmosis seawater desalination 546–549  
 solid sodium chloride salt production 551–554  
 sodium hexametaphosphate (SHMP) 385  
 sodium hydroxide 342  
 sodium metabisulfite (SMBS) 861  
 solar energy 969, 986  
 solar-powered RE membrane system 982  
 solid waste 691  
 solid-phase microextraction 847  
 solute adsorption 291–292  
 solute–membrane supramolecular interactions 846  
 solute–solute interactions 306–307, 847–848  
 inorganic trace contaminants retention 856  
 solution-diffusion-electromigration models 184  
 single-ion permeances 220–221  
 three ions with different charges 215–220  
 ultrathin barrier layers, electrical neutrality in 223–228  
 under-osmotic operation mode 222–223  
 solution/diffusion model 12  
 solution–diffusion transport xxvii  
 solvent exchange process 889  
 solvent lube dewaxing 581, 584  
 solvent recovery 518  
 solvent stable NF membranes 25  
 solvent stable UF support 25  
 solvent uptake 149, 165  
 solvent-based degumming 516  
 solvent-resistant nanofiltration (SRNF) 35, 40, 44, 48, 62, 63, 69, 70, 163, 164, 166, 889  
 sonication 341–342  
 sorption–diffusion model 840  
 space-charge effect 224–226  
 speciation 1000  
 speciation of arsenic 820  
 SPEEK 636  
 spent cooking liquors 613–615  
 spent nickel electrolyte 790  
 spent pulping liquors 603  
 Spiegler–Kedem approximation 184–185, 192–195, 221  
 Spiegler–Kedem model 507, 858  
 spinodal decomposition 37  
 spiral wound membranes 440  
 color removal using 440–446  
 configurations 425–427  
 post-treatment 428  
 pretreatment 427–428  
 spiral wound module (SWM) 103–104, 572, 904  
 feed channel spacers 110–112  
 modeling and optimization 112–116  
 split-type photocatalytic membrane reactors 718  
 sputtering 150, 151  
 starch gelatinization 512  
 steam-assisted gravity drainage (SAGD) 586–588  
 Stefan–Maxwell frictional treatment 188  
 steric hindrance and exclusion  
 Donnan exclusion effect 203, 206  
 trace ions rejection 206, 209  
 steric hindrance pore (SHP) model 833  
 stevia extracts 952  
 stevioside 952  
 stirred cell 107  
 stoichiometric reagents 560  
 Stokes equation 325  
 Stokes–Einstein equation 196  
 streaming current 156–159, 166  
 streaming potential 156–158, 166  
 strontium sulfate 315–316  
 submerged membrane photoreactor (SMPR) 736, 739, 740  
 submerged membranes 106  
 subnanometer pores 1128  
 succinic acid 700  
 sugar production  
 dextrose syrup concentration 511, 513

- thin juice concentration 513, 514
- sulfate removal 434, 438
- sulfate retention 551–553
- sulfate-reducing bacteria (SRB) 485
- sulfite pulping process 603
- sulfonated pentablock copolymer 1092
- sulfonated polybenzoxazindione 10, 24
- sulfonated polyphenylenesulfone (sPPSU) 637
- sulfonated polysulfones 20, 22
- sulphocationic membranes 709
- supercapacitors (SCs) 990
- superhydrophilic membranes 948
- supersaturation 310, 312–314, 318, 319
- supramolecular architectures 1070
- supramolecular functionality 1064
- supramolecular interaction 846
- $\pi$ - $\pi$ , stacking 843
- defined 843
  - H-bonding and  $\pi$ - $\pi$ , stacking 844
- surface area difference (SAD) 323
- surface characterization techniques 285
- surface complexation models 265
- surface crystallization 318
- surface energy (tension) 148, 149, 164
- surface fouling 474
- surface modification 63, 149, 150, 152
- surface water(s) 962
- surface water contamination 808
- surfactant 59
- sodium dodecylbenzenesulfonate 742
- suspended photocatalyst 719, 720
- sweeteners production 521, 523
- SX-electrowinning recycle loop 764
- synthetic hormones 828, 846
- system aeration 717
- t**
- tamoxifen 735
- tapered cascade 121
- total direct cell count (TDC) 285
- total dissolved solids (TDS) 623
- testicular dysgenesis syndrome (TDS) 814
- textile effluent treatment 382
- textile wastewater treatment 623, 630
- aerobic and anaerobic approaches 630
  - characteristics 622
  - feed properties influence 639–641
  - fouling control approaches 644–645
  - hydrodynamic conditions influence 642–644
  - membrane bioreactor 631–633
  - membrane properties influence 641–642
  - membrane technologies 630–634
  - nanofiltration 633
  - fabrication and modification 634, 639
  - hybrid process 651, 652
  - integrated process 646, 651
  - reverse osmosis 633, 634
  - stages of 628
  - ultrafiltration 630, 631
- thermal cross-linking, of membranes 903
- thermocalcic precipitation 504
- thermodynamic equilibrium 200, 209
- thin film composite (TFC) membranes 35, 47, 57, 60, 61, 63, 341, 634, 1084
- and asymmetric hollow fiber membranes 635–636
  - dip-coating/solvent casting 893
  - interfacial polymerization 893
  - support materials for 898
- thin film nanocomposites (TFNs) 1110
- thin juice concentration 513, 514
- thin-layer membranes 1063
- three-dimensional (3-D) nanomaterials 1023
- time-series image analysis (TSIA) 302
- TiO<sub>2</sub>-modified membranes 724
- titania (TO) 1145
- TOF-SIMS 151, 152, 165
- total dissolved carbon (TDC) 611
- total dissolved solid (TDS) 308, 392, 457, 544, 621

- total Kjeldahl nitrogen (TKN) 676, 677
- total organic carbon (TOC) 385, 460
- concentration 693
  - in water 810, 811
- total suspended solids (TSSs) 623
- trace contaminants
- classification 806–807
  - defined 805
  - guidelines and regulations 810–811
  - inorganic 805
  - removal 1002
  - chemical cleaning 859
  - membrane aging and defects 861
  - membrane fouling on 857
  - nanofiltration 825–826
- trace organic contaminants (TrOCs)
- 695, 805
  - water cycle 808–809
- toxicological effects 805
- trace ions 190, 194, 196
- transmembrane pressure (TMP) 739, 978, 981, 983, 985, 987, 991, 993, 1000
- transmission electron microscopy (TEM) 139–141, 145, 146, 151, 165
- trifluoroacetic acid 709
- trihalomethanes (THMs) 818
- 2,4,6-trihydroxy-1,3,5-triazabenzene 709
- trimesoyl chloride (TMC) 634, 1103
- trimethylsilylether-derivatized cellulose 1091
- tubular ceramic membrane 717
- tubular channel-type chiral
- superstructures 1072
- tubular membranes 440
- color removal 440–446
  - configurations 427
- tubular modules 104, 105, 607
- tuna cooking juice concentration 951
- tunable pore morphology 1091
- tungsten processing 788
- turbulence intensity (TI) 987
- turnover number (TON) 710
- two-dimensional (2D) materials 1127
- two-phase flow 119, 120
- u**
- U-238 822
- ultrafiltered acidic 612
- ultrafiltration (UF) 393–395
- commercial membranes 724
  - fouling prevention and retention enhancement 393, 395
  - membrane 283
  - product purification and production 393
  - textile wastewater treatment 630, 631
- ultrafiltration fouling 1007
- ultrafiltration–nanofiltration (UF–NF) module 486
- ultrahigh-pressure reverse osmosis (UHPRO) 554
- ultrathin barrier layers, electrical neutrality in 223–228
- under-osmotic operation mode 222–223
- United Nations Sustainable Development Goals Report 2019, 961
- unsteady shear 120
- uranium 822–823, 1002
- contamination 810, 822
  - exposure pathway of humans 823
  - isotopes 822
  - oxidation state 822
  - removal 832
  - retention and uptake 856
- uranium processing
- acid recovery
  - from ion exchange/resin-in-pulp eluate 769–772
  - from solvent extraction strong acid strip liquor 772–773
- acidic sulfate solutions 767
- alkaline leach liquor 774–776
- heap leach solutions 769
- in situ leaching, nanofiltration 767
- leaching techniques 765
- radionuclides 767
- simplified generic flow sheet for 766–767

sodium bicarbonate recovery from ion exchange eluate 769  
 sodium chloride solution 774  
 SX and IX liquors 767–768  
 ureidopeptoides 1060  
 UV cross-linking, of membranes 903  
 UV irradiation 389  
 UV-initiated grafting 637

**V**

vacuum membrane distillation (VMD) 508  
 van der Waals interaction 843  
 radius 1024  
 vanadium processing 785, 787  
 vapor-deposited polymer (parylene) 1031  
 vapor–liquid equilibrium 743  
 variable volume diafiltration (VVD) modes 522  
 vertically aligned carbon nanotube arrays (VACNT) 1029  
 vibratory shear-enhanced process (VSEP) 117, 607, 944  
 volatile co-solvent 43, 44  
 volume dilution factor (VDF) 507  
 volume reduction factor (VRF) 524  
 volume reduction, of nanofiltration concentrates 942

**W**

Waelz oxide processing 780–782  
 waste streams recirculation 609, 610  
 wastewater contaminants 629  
 wastewater treatment 1150 flowsheet for 949  
 using NF/RO membranes 826  
 wastewater treatment plants (WWTPs) 677, 808  
 using NF/RO membranes 827  
 water collection points 1007  
 water consumption 664  
 water distribution 1007  
 water fouling potential 280  
 Water Framework Directive (WFD) 810

water purification 601, 1023  
 mechanical pulp mill process 611  
 paper mill process 611–613  
 water quality 961 categories of 962  
 fouling and scaling 1006  
 organic matter removal 1004  
 parameters for nanofiltration concentrate 935  
 salinity 998  
 system performance in 995  
 trace contaminants removal 1002  
 variation of pH and speciation 1000  
 water distribution 1007  
 water reclamation 452, 458, 691, 692  
 water recycling 525, 825  
 water reuse 484 limitations 488, 489  
 process features and fundamentals 485, 488  
 water sampling campaign 996  
 water softening 7, 8, 19, 384–385  
 water sources 808–810, 995  
 water transport, in carbon nanotubes 1027  
 water/proton conductance mechanisms 1073  
 water–energy nexus 965  
 Weizman membrane model 559  
 Wenzel’s roughness ratio 323  
 whey protein concentrates (WPCs) 506  
 whey protein isolates (WPIs) 506  
 wind-powered renewable energy membrane system 979, 986, 991

**X**

X-ray diffractometry (XRD) 285  
 X-ray photoelectron spectroscopy (XPS) 151–153, 165, 317  
 xenobiotic compounds 668  
 xylose purification 614

**Z**

zero discharge mill 609  
 zero liquid effluent mill 609

- zero-current transmission coefficient 190  
zero-liquid discharge (ZLD) 554, 623  
zeta potential 138, 155–156, 158–159, 166  
zinc processing  
  concentrate bioleach liquor 782  
recover indium 782  
remove boron 782  
Waelz oxide processing 780–782  
zwitterion-functionalized carbon nanotubes 1028  
zwitterionics 341







