

## Contents

### Preface *xi*

<b>1</b>	<b>Sericin: Structure and Properties</b>	<b>1</b>
1.1	Type of Silk Sericin	1
1.2	Localization of Silk Sericin	1
1.3	Molecular Mass of Sericin	2
1.3.1	Middle Silk Gland Sericin	2
1.3.2	Mulberry Cocoon sericin	2
1.3.3	Non-mulberry Cocoon and Peduncle Sericin	5
1.4	Layers of Sericin	6
1.5	Sericin Amino Acid Components	6
1.5.1	Silk Gland of Mulberry Sericin	6
1.5.2	Sericin from Mulberry Cocoons	8
1.5.3	Sericin from Non-mulberry Cocoons	12
1.6	Sericin Gene	14
1.7	Sericin Structure	16
1.8	Sericin Properties	19
1.8.1	Biophysical Properties	19
1.8.1.1	Water Solubility	19
1.8.1.2	Gelation	20
1.8.1.3	Thermal Stability	20
1.8.1.4	Ultraviolet (UV) protection	21
1.8.1.5	Adhesion Properties and Electrostatic Interaction	22
1.8.2	Biochemical Activity	22
1.8.2.1	Anti-tyrosinase Activity	22
1.8.2.2	Anti-elastase Activity	23
1.8.2.3	Antioxidant Activity	23
1.8.2.4	Anti-lipid Peroxidation Activity	25
1.8.3	Biological Activity	25
1.8.3.1	Anti-inflammatory Activity	25
1.8.3.2	Anti-tumor Activity	27
1.8.3.3	Inducing Collagen Production	28

- 1.8.3.4 Antibacterial Activity 29
- References 32

## **2 Processing Sericin 39**

- 2.1 Effects of Source and Extraction Method of Sericin on Its Benefits and Applications 39
  - 2.1.1 Sericin Extraction 39
    - 2.1.1.1 Water Extraction (WaterSS; HeatSS, AutoclaveSS) 39
    - 2.1.1.2 Acid Extraction (AcidSS) 39
    - 2.1.1.3 Alkali Extraction (AlkaliSS; Alkali-L-SS, Alkali-H-SS) 40
    - 2.1.1.4 Urea Extraction (UreaSS) 40
    - 2.1.1.5 Alcohol Extraction (AlcoholSS) 40
  - 2.1.2 Effect of Source and Extraction on Sericin Properties 40
    - 2.1.2.1 Molecular Weight of Sericin 40
    - 2.1.2.2 Secondary Structure of the Sericin Protein 40
    - 2.1.2.3 Phenolic contents 43
    - 2.1.2.4 Antioxidant Activity 43
    - 2.1.2.5 Anti-tyrosinase Activity 44
    - 2.1.2.6 Cytotoxicity 44
    - 2.1.2.7 Cell Attachment, Cell Proliferation, and Collagen Production 44
    - 2.1.2.8 Cell Protection 44
  - 2.1.3 Benefit and Application of Extracted Mulberry Sericin and Non-mulberry Sericin 45
    - 2.1.3.1 Pharmaceuticals and Cosmetics 45
    - 2.1.3.2 Wound Healing 45
    - 2.1.3.3 Tissue Engineering 47
    - 2.1.3.4 Drug Delivery 47
- 2.2 Modification of Sericin Structure 48
- 2.3 Chemical Modification 48
- 2.4 Glutaraldehyde Cross-linking 50
- 2.5 Dehydrothermal (DHT) Cross-linking 51
- 2.6 Carbodiimide Cross-linking 51
- 2.7 Dimethylolurea (DMU) Cross-linking 53
- 2.8 Enzymatic Cross-linking 53
- 2.9 Physical Modification 54
  - 2.9.1 Photo-Cross-linking 54
- 2.10 Forms of Sericin Processing 55
  - 2.10.1 Two-dimensional Structure of Sericin 55
    - 2.10.1.1 Hydrogel 55
    - 2.10.1.2 Film 56
  - 2.10.2 Three-dimensional Structure of Sericin 56
    - 2.10.2.1 Electrospinning Silk Sericin and Its Blends 56
  - 2.10.3 Pure Sericin Electrospun Fibers 57
  - 2.10.4 Sericin Blends with Natural Polymers 59
  - 2.10.5 Sericin Blends with Synthetic Polymers 60

2.10.6	Blends with Poly(caprolactone)	65
2.11	Sericin from Wild Silks	66
2.12	Fibroin–Sericin Blends	69
2.12.1	Freeze-drying	71
2.12.2	Salt Leaching	71
2.12.3	Gas Foaming	73
2.13	Biomaterials from Sericin and Sericin–Protein Blends	74
2.13.1	Pure Sericin Biomaterials	74
2.13.1.1	Sericin–Fibroin Blends	77
2.13.1.2	Sericin and Non-sericin Protein Blends	78
2.13.2	Sericin Blend with Polysaccharides	81
2.13.2.1	Sericin–Alginate Blends	81
2.13.2.2	Sericin–Chitosan Blends	83
2.13.2.3	Sericin–Carboxymethyl Cellulose Blends	83
2.13.2.4	Binary and Ternary Sericin Blends with Miscellaneous Polysaccharides	85
2.14	Blends with Synthetic Polymers	89
2.15	Sericin–Lignin Blends	90
	References	91
<b>3</b>	<b>Applications of Sericin</b>	<b>101</b>
3.1	Medical Application	101
3.1.1	Antioxidant Properties	101
3.1.2	Antibacterial Activity	102
3.1.3	Wound Healing	104
3.1.4	Antitumor Effect	105
3.1.5	Antidiabetic Potential	106
3.1.6	Metabolic Effects	107
3.1.6.1	Gastrointestinal Tract	107
3.1.6.2	Circulatory and Immune Systems	108
3.1.6.3	Lipid Metabolism and Obesity	109
3.1.7	Vehicle for Drug Delivery	109
3.1.8	Supplement in Culture Media and Cryopreservation	112
3.2	Cosmetic Applications	113
3.3	Biotechnology Applications	117
3.3.1	Tissue Engineering	117
3.3.1.1	Skin Tissue Repair with Sericin-Based Materials	117
3.3.1.2	Sericin-Based Materials for Bone and Cartilage Tissue Engineering	119
3.3.1.3	Sericin-Based Biomaterials for Other Tissues	120
3.4	Miscellaneous Application	121
3.4.1	Sericin-Coated Material as an Air filter	121
3.5	Conclusion	121
	References	123
<b>4</b>	<b>Non-silk Applications of Mulberry Plants</b>	<b>131</b>
4.1	Introduction	131

- 4.2 Medicinal Applications of Mulberry Plant Extracts 132
  - 4.2.1 Polysaccharides 132
  - 4.2.2 Phenols and Flavanoids 135
  - 4.2.3 Pectins and Lignins 140
  - 4.2.4 Production of Paper 142
  - 4.2.5 Fermentation and Biogas Production 144
  - 4.2.6 Synthesis of Nanomaterials 144
  - 4.2.7 Environmental Remediation 148
  - 4.2.8 Composites 150
  - 4.2.9 Superabsorbents 151
  - References 153
  
- 5 Pupae and Its Applications 157**
  - 5.1 Applications of Pupae Oil 157
    - 5.1.1 Extraction of Pupae Oil 157
    - 5.1.2 Medical Applications of Pupae Oil 159
    - 5.1.3 Biodiesel from Pupae Oil 163
  - 5.2 Proteins from Silkworm Pupae 163
    - 5.2.1 Medical Application of Pupae Peptides 169
    - 5.2.2 Nanoparticles from Pupae Proteins 174
  - 5.3 Pupae as Animal Feed 176
    - 5.3.1 Chitin and Chitosan from Silkworm Pupae 181
  - 5.4 Miscellaneous Applications 184
    - 5.4.1 Carbonization of Pupae 184
    - 5.4.2 Production of Lipids 185
    - 5.4.3 Anti-diabetic Drug 188
  - 5.5 Environmental Remediation 189
    - References 189
  
- 6 Applications of Pupae Litter (excrement) 195**
  - 6.1 Chlorophylline and its Derivatives 195
  - 6.2 Applications of Proteins in Litter 197
  - 6.3 Extracts from Litter 198
  - 6.4 Environmental Remediation Using Litter 199
  - 6.5 Conversion into Carbon 203
  - 6.6 Nanoparticles from Litter 209
    - References 211
  
- 7 Converting Silk Wastes into Composites, Energy Storage Devices, and Other Value-Added Materials 213**
  - 7.1 Introduction 213
  - 7.2 Composites from Silk Wastes 213
  - 7.3 Reinforcement for Polypropylene (PP) Composites 214
  - 7.4 Green Composites from Silk Wastes 219
  - 7.5 Energy Applications 221

7.5.1	Carbonization of Waste Silk	221
7.6	Miscellaneous Applications	225
7.6.1	Extraction of Amino Acids and Bioactive Compounds	225
7.7	Fibers and Hydrogels	226
7.8	Environmental Remediation	227
7.9	Nutritious Food from Silkworm Eggs	229
	References	229

**Glossary** 233

**Index** 237

