

## Index

### **a**

absolute pressure 82, 144, 279  
 adiabatic constant volume  
     explosion 55, 56, 64, 106, 110  
     pressure 55  
 adiabatic flame temperature 17–19, 21,  
     55, 64, 97, 98, 188, 204, 207, 208,  
     233, 234, 280–283  
 aircraft fuel tanks 252, 267  
 ASTM E681 24  
 ATEX certifications 258  
 atmospheric pressure 22, 165, 171,  
     279  
 auto ignition temperature (AIT) 25–27

### **b**

Baker–Strehlow–Tang (BST) model 166,  
     172–175, 181–187  
 balance hydrogen 274, 276, 283  
 barrier efficacy 260  
 basis of accounting 273  
 Bernoulli's equation 132  
 BFETS tests 117  
 blast debris radius 4  
 blast wave damage assessment reports  
     186  
 blast wave propagation velocities  
     165  
 BLAST-code 175  
 Buckingham  $Pi$  theorem 150  
 building deflagrations 8–9

burning velocity 10, 13–17, 19, 20, 22,  
     23, 26, 56, 58, 60–66, 68, 69, 72, 74,  
     85–89, 99, 106–113, 115, 163, 167,  
     174, 186, 204, 208–210, 212, 233,  
     234, 255, 258

### **c**

carbon dioxide and water 273  
 cellular instabilities 83, 88  
 Cesium atoms 149  
 Chao–Dorofeev model 255  
 Chemical Safety Board (CSB) reports 36,  
     195, 251  
 Clausius–Clapeyron equation 138, 140  
 closed vessel deflagrations 6–8, 56  
 closed vessel detonation 4, 6  
 coal dust 48, 50  
 combustible dust 12, 15, 33, 43, 142, 196,  
     214–216, 219, 222, 224, 225, 227,  
     228, 231, 232, 265  
 combustible gas–oxygen mixture 59  
 combustion chemistry 275–280  
 combustion of butane 25, 178, 277  
 combustion of propane 276–277  
 complete combustion 18, 44, 275–277,  
     285  
 compression effects 82  
 computational fluid dynamics (CFD)  
     methods 189–190  
     calculations 189  
     flame propagation analysis 39

concrete masonry units (CMUs) 44  
 confined cylindrical geometry 66  
 control volume (CV) 61, 99, 237  
 cylindrical flameless explosion vent construction 240

**d**

deflagration 58  
 deflagration index 68, 72, 74, 95, 258  
 deflagration propagation 232, 254, 259, 262  
 deflagration sensor 259  
 deflagration suppression system 253  
 deflagration-to-detonation transition (DDT) 50, 163  
 Det Norske Veritas (DNV) 89  
 detonation, flame propagation 163  
 dimensional homogeneity 151, 153, 156, 158, 160  
 dimensionless analysis  
     Buckingham *Pi* theorem 150  
     correlation 154–161  
     dimensional or nondimensional quantities 149, 150  
     Pi terms obtaining 150–161  
 2,2-dimethylpropane ( $C_5H_{12}$ ) 66, 292  
 drag coefficient 143  
 dust explosibility parameters 43, 213, 223, 233  
 dust explosion, secondary 142  
 dust explosion test platforms  
     dust ignition temperature tests 218–222  
     hybrid flame analyzer 208–213  
     limiting oxygen concentration (LOC) 222–223  
     minimum ignition energy (MIE) tests 216–218  
     open dust deflagration test apparatus 223  
     standard 1m<sup>3</sup> and 20-liter explosion spheres 213–216  
 dust explosion venting 238–242, 249  
 dust hazard analyses (DHA) 223, 231–237

**e**

energy balance equation 272  
 entropy 285–288  
 equation of dimensional homogeneity 151  
 equivalence ratio 10, 23, 26, 55, 56, 58, 64–66, 73, 80, 91, 100, 107, 200, 201, 203–208, 211, 284–285, 291, 293  
 ethane, in air 281–283  
 ethane, in pure oxygen 281–282  
 ethylene oxide explosion 251  
 evaporation flux 140  
 evaporation value 141  
 evaporative flux 141  
 expansion factor 15  
 expansion waves 22, 166  
 experimental value 139, 141  
 explosion  
     auto ignition temperature (AIT) 25–27  
     building deflagrations 8–9  
     classification of different types of 1  
     closed vessel apparatus 68  
     closed vessel deflagrations 6–8  
     closed vessel detonation 4–5  
     controlling parameters 10–12  
     definition 1  
     due to dust 142–144  
     dust explosion 196–200  
     explosives 3–4  
     flame propagation 12–23  
     flame structure 200–208  
     flame wrinkling, turbulence, and dust on flame propagation 72–74  
     flammability properties of some common gas air mixtures 5  
     minimum ignition energy (MIE) 25–27  
     mixture concentration 23–25  
     nuclear explosions 2–3  
     pressure vessel bursts 3  
     premixed gas-air mixture 57–59  
     pressure rise vs. time in a confined vessel 59–68

- steam explosion 6  
 suppression 56  
 vapor cloud explosions 9–10  
 vapor explosion 6  
 in vented vessel  
     burning velocity 106–113  
     conservation of energy 102–104  
     conservation of mass 98  
     effect of obstacles 91–92  
     flame front turbulence and turbulent  
         burning velocity  $S_T$  86–89  
     flame instabilities 85–86  
     pressure developed outside enclosure  
         113–115  
     pressures generated in 89–96  
     transient effects 81–83  
     turbulence with vented dust  
         explosions 94–96  
     vent design in engineering codes and  
         standards 115–120  
 venting 56  
 explosion incidents  
     flammable vapor explosion, at ink  
         and paint manufacturing plant  
         36–40  
     hydrogen explosion 31–33  
     Jahn Foundry Dust Explosion 40–45  
     nylon flock dust explosion 33–36  
     Upper Big Branch mine explosion  
         45–51  
 explosion pressure 8, 40, 44, 56, 59–68,  
     71, 82, 94, 96, 106, 113, 166, 167,  
     213, 254, 258  
 explosion protection methods  
     explosion suppression systems  
         253–259  
     gas/vapor concentration dilution  
         249–251  
     inerting of 251–253  
     isolation 259–267  
     explosion suppression systems 249,  
         253–259, 262  
     explosion venting 56, 64, 69, 82,  
         87–89, 96, 228, 238–242, 249, 285,  
         288
- f**  
 FAA Fuel Tank Flammability Reduction  
     rule 253  
 Federal Aviation Administration (FAA)  
     regulation 253  
 first law of thermodynamics 17, 18, 286  
 flame acceleration effect 118  
 flame acceleration mechanisms 83, 84  
 flame instability 85, 115  
 flameless explosion vent 240, 241  
 flame propagation 12–23, 25, 39, 44, 49,  
     50, 55, 56, 58–60, 68, 72–74, 83, 86,  
     111, 116, 127, 163, 168, 172, 175,  
     195, 197, 199, 200, 213, 214, 223,  
     258, 261, 267  
 flame speeds 10–15, 19, 22, 23, 50, 97,  
     116, 163–165, 167, 168, 172–175,  
     181, 183, 185, 190  
 flame structure 200–208, 210  
 flammability limits 23–25, 39, 71, 129,  
     275, 278, 282  
 flammability properties of some common  
     gas air mixtures 5  
 flammable gas-air mixture 55, 199  
 flammable vapor clouds 163, 190  
 flammable vapor explosion 36–40, 251  
 FM Approval 257  
 Froude number 154  
 fuel-air mixture 2, 24, 58, 64, 79, 99,  
     100, 179, 255, 257, 275  
 fuel mixture 58, 276  
 fundamental dimensions 150
- g**  
 gas filling  
     enclosure with forced ventilation  
         128–130  
     enclosure with passive ventilation  
         130–134  
     flammable liquid spill 137–142  
     mixture uniformity 134–136  
 gaseous fuel tests 258  
 GASEQ 17–19, 55–57, 64, 65, 67, 105,  
     106, 110, 111, 186, 188, 282  
 gauge pressure 279

Godbert–Greenwald furnace 220  
gram-mole 271–273

***h***

hazard and operability (HAZOP) analysis 251  
heat capacity 280, 281, 285  
high rate discharger (HRD) 255  
Hopkinson–Cranz scaling law 157  
hydrogen explosion 31, 251  
hydrogen generation rate 250  
Hydrogen Safety Panel report 33  
hydrostatic testing 119

***i***

identity matrix 153, 156  
identity submatrix 152  
ignition delay time 70, 240  
incomplete combustion 48, 71, 275  
incremental heat interaction 286  
industrial VCEs 165  
isentropic process 285–288

***k***

Kelvin–Helmholtz (KH) 84, 85  
Kolmogorov scale 88  
Krypton 86 149

***l***

laminar burning velocity 10, 12–14, 16, 19, 20, 22, 23, 58, 60–63, 65, 66, 68, 69, 74, 85, 87, 88, 106, 108, 116, 163, 174, 210, 212, 233, 234  
laminar flame thickness 88  
laminar propagation 87  
Le Chatellier’s Rule 276  
lean mixture 207, 284  
limiting oxygen concentration (LOC) 25, 222–223, 251  
liquid spill 127, 137–142  
local dust concentration 143, 228  
lower flammability limit (LFL) 24, 39, 71, 129, 275, 278

***m***

Mach number 174, 185, 186  
mass fraction 99, 128, 129, 133, 138–140, 271–273, 278  
mass of propane 187  
matrix algebra 152  
matrix method 154, 159  
mean density 140  
minimum explosive concentration (MEC) 142, 197  
minimum hazardous mass (MHM) 143  
minimum ignition energy (MIE) 4, 25–27, 197, 216–218  
mixing tank 36–38, 251  
mixture molecular weight 140  
molar composition 272, 275, 278  
molar volume of gas 271  
mole (n) 271  
mole fraction 111, 129, 130, 133, 136, 138, 140, 271–273, 278  
monoammonium phosphate (MAP) 254, 258, 259  
multienergy models 172, 190

***n***

NASA CEA code 105  
National Fire Protection Association (NFPA) 33, 40, 196  
natural gas explosion 251  
Netherlands Organisation for Applied Scientific Research 175  
NFPA Explosion Protection Committee 238  
NFPA 68 118, 238  
NSolve 136  
nuclear explosions 2–3, 158  
Nusselt number 154

***o***

1D geometry 167  
OPEN FOAM 189

***p***

partial combustion 275  
partial volume deflagrations 9, 64

passive isolation device 259–261  
 passive ventilation 128, 130–136  
 perfect mixing 128, 131, 132  
 powder and dust processing equipment  
   dust collectors 228–231  
   dust handling equipment 231  
   ovens and dryers 226–228  
 particle size reduction equipment  
   224–226  
 pressure difference 21, 23, 83, 97, 132,  
   168, 185  
 pressure resistance 260  
 pressure units 279  
 pressure vessel burst 3, 6, 12, 166  
 propane–air mixtures 19, 20, 70, 71, 91,  
   187, 188, 255

**r**

rapid barrier formation 260  
 Rayleigh–Taylor (RT) 81, 84, 85  
 Reynolds number 85, 109, 116, 143, 154,  
   237  
 rich mixture 23, 58, 284  
 rotary valve 228, 261

**s**

shock wave 159, 164  
 specific heat 2, 3, 6, 18, 24, 58, 65, 67, 97,  
   102, 106, 114, 138–140, 144, 156,  
   157, 160, 165, 186, 207, 233, 238,  
   252, 254, 280–282, 285, 286  
 standard dust explosion vessel 70  
 standard heat of combustion 280  
 steam explosion 6  
 stoichiometric coefficient 285  
 stoichiometric propane–air mixture 19,  
   70, 71, 188  
 stoichiometry 71, 273–274  
 suppression system 249, 253–259, 262

**t**

terminal velocity 142, 143  
 thermo-equilibrium solvers 57  
 3D confinement category 175  
 TNO model 166, 172, 175–186, 190

TNT equivalency model 169  
 TNT equivalent method 169  
 trial-and-error approach 274  
 Trinity Nuclear Explosion test 158  
 turbulence, flame front 86–889  
 turbulence–particle interaction 73  
 turbulent deflagration 163–165  
 turbulent intensity 69, 72, 73, 87, 88, 91,  
   94, 208, 210, 213

**u**

units of measurement 149, 150  
 upper flammability limit (UFL) 24, 39,  
   71, 129, 275

**v**

vapor cloud explosion (VCE) 9–10  
 blast effects 180, 182  
 BST model 173–175, 181–186  
 charge strengths 180  
 classical model of pressure 166–168  
 computational fluid dynamics (CFD)  
   modeling 189–190  
 flame propagation mechanism  
   163  
 multienergy models 172  
 pressure wave, shock wave, and blast  
   wave 164–166  
 TNO model 175–186  
 TNT equivalent model 168–172  
 vapor explosion 6, 10–12, 36–40, 249,  
   251  
 vented dust explosion 94–96, 241  
 vent ratio 82, 83  
 volume fraction 99, 129, 130, 278  
 volume percent of fuel 276, 278

**w**

water spray 32, 33, 46, 254  
 weight-based composition 278  
 weight percent of fuel 276, 278–279  
 Williams model 166, 186–190

**z**

zero dimension 151









