

Index

a

ABAQUS/CAE 118–120, 122–123, 125, 132, 139
 adhesive joints 172
 failure analysis 19–24
 loading mode importance 1
 stress distribution 12
 surface treatments and methods 6
 adhesively bonded joint 79
 adhesive thickness 97–104
 experimental details 100–101
 experimental work 99
 materials 99
 report 99–104
 work description 98
 experimental result
 fracture surfaces 91–94
 tensile tests 90–91
 experimental results and discussion
 72–79
 adhesive joint tests 76–77
 contact angle measurement 73–74
 dyne pens 74–75
 failure mechanism 77–78
 experimental work 67–68, 84
 failure loads prediction 86–97
 adherend yield 72, 89
 designer software 89
 Volkersen model 87–89
 yield 72, 87
 joint assembly 71
 manufacture 67

materials 67, 71, 83–84, 86
 report 68–79, 84–97
 strength and failure mechanism
 104–117
 characterization 107–112
 experimental results comparison
 115–116
 experimental work 105–106
 failure load theoretical prediction
 112–115
 manufacture and determine 105
 materials 105
 report 106–117
 strength prediction 66–67
 surface treatment 65, 71
 tensile tests 71
 work description 83
 adhesive thickness 97–104
 experimental details
 adherend 100
 adhesive 101
 failure surfaces 103
 geometry 101
 predictions 101–102
 adhesive viscosity 170–171
 aeronautical industry 167–168
 aluminium adherends 171
 automotive industry 139–163
 adherend dimensions 142
 adherend material selection 145
 adhesive selection 142–145
 advantages 141

design brief 140–142
 disadvantages 141
 environmental conditions 142
 health and safety concerns 163
 intended application 143–144
 loading conditions 141–142
 report 139
 surface treatment
 adherend yielding 151–152
 adherend yielding criterion 151
 adhesive generalized yielding
 criterion 150
 cohesive zone modelling
 152–153
 design validation 156–159
 durability prediction 147–148
 identification 145–146
 joint design 148–149
 manufacturing design 160–162
 mechanical characterization
 146–147
 numerical models 152–156
 quality control techniques 162
 surface treatment selection 145

b

bulk specimens 25–35
 adhesive application 30–31
 adhesive pouring technique
 25–26
 closed mould 31–33
 machining procedure 33–34
 metallic mould 26–30
 testing procedure 35

c

cohesive zone modelling 152–153
 analysis step 129–131
 calculate 134–136
 job manager dialog box 136
 load module 131–132
 meshing 132–133
 module/part 122–124
 property 124–128
 visualization 137–139

d

Double Cantilever Beam (DCB) 44–45,
 47–48, 50, 52, 54–55, 60, 147, 189
 dyne pens 7, 9–12, 71, 74–75, 170

e

End Notched Flexure (ENF) 44–45, 48,
 50, 52–55
 epoxies 98, 143–144, 163, 188
 epoxy adhesives 83, 128, 159, 169, 175,
 188

f

failure load prediction 68, 72, 84, 94, 96,
 100, 106, 113, 115
 failure surface 103, 109–110, 184, 189
 finite element method 176, 178, 179
 flame treatments 65, 171
 force-displacement curves 108–110
 fracture mechanics specimens 44–55
 adhesive spacers 50
 data reduction schemes 53–55
 final preparation 51–52
 manufacture 50–51
 metallic mould 48–49
 surface treatment 49–50
 testing procedure 52–53

g

generalized yield criterion 94, 97, 112,
 114–116
 geometry 33, 36, 56, 61–62, 86–87, 89,
 101, 122, 124, 139, 141–142, 149,
 169–170, 178, 181
 Goland model 82, 102, 104–106,
 112–113, 116–117

h

hardening 104, 161–162, 187
 Hart-Smith analytical model 179–180
 hybrid adhesives 143

j

joint design 97, 139–163, 166, 187

l

loading mode 1–6, 36

m

maximum flexural stress 82
model configuration 153–154

n

non-destructive method 179
numerical models 98, 139, 149, 152,
155–156

p

Polyethylene 67, 72, 174
polypropylene 174–175
polyurethanes 57, 143, 188
primer 39, 57, 70, 143, 170

q

Quads damage initiation criterion 126

r

Reissner model 104, 112, 113, 116

s

single lap joint (SLJ) 56, 66, 169
final preparation 60
manufacture 57–60
surface treatment 56–57
testing procedure 60–63
steel adherends 83, 93, 105, 117, 172,
179, 181
stress distribution 12–14, 44, 79, 85, 87,
91, 98, 106, 112, 114, 141, 144, 173,
178, 181

stress-strain curve 145, 147, 168, 179

structural adhesive joints 165, 166

structural adhesives 98, 104, 142, 146,

149, 161, 165–168, 183

surface energy 6–12, 65, 69, 70, 73–79,
145, 168, 170, 173, 174, 176, 183

surface treatments 6–12, 49, 56–58, 65,
69–71, 73, 145, 156, 165, 171, 187

t

tensile loads 12, 35, 167
tensile separation laws 124–125
tensile tests 35, 71, 77, 90
thick adherend shear test (TAST) 35
final specimen preparation 42
geometrical control 40–41
metallic mould 36–37
specimen manufacture 41–42
surface treatment of adherends
37–40

testing procedure 42–44

thixotropic adhesives systems 160
traction separation laws 124–129
two-part acrylics 143

u

ultrasound analysis 162, 173

v

Volkersen analytical model 79, 81, 84,
87–89, 94–96, 98, 99, 112, 175

w

wettability 8, 11, 168, 173, 176, 181
wind turbine blades 172

