## Index

а	Batterieverordnung 168
Accurec GmbH <sup>®</sup> 138	battery asset management
acid leaching process 41, 128, 130	company 223, 225
Action Plan for Promoting green	battery cascade utilization 37, 39, 217,
Development of Pearl River Water	219, 243
Transport (2018–2020) 212	battery cell discharge 44-45, 134
Action Plan to Promote the Electrification	Battery Directive 93/86/EEC 165
of Public Sector Vehicles 209	battery directives 163, 165, 166, 180
airflow sieving 51–54, 89	battery management system
air stirring leaching tank (Pachuca	241–242
tank) 94–95	battery pack 22, 23, 44, 132–134, 143,
alkaline dissolution 59–60	151–154, 209, 226, 241
all-solid-state (ASS) batteries 21	battery passport 242–243
aluminum foil 17–18, 58–60, 68, 75–78,	battery recycling
80, 83, 121, 235	conventional process of battery cell
ammonia leaching 68, 69	disassembly 39-44
analysis of major patent	crushing 45–49
applicants 110–111	direct recycling process 75-77
anode materials 8–11	direct regeneration of cathode
aortic flow sieving 52–53	material 77–80
artificial graphite 8–9	economic analysis of LFP cathode
_	material 80–82
b	flotation separation 54–56
back-end metallurgical technology 39	future development direction of 44
basic law-comprehensive law-	hydrometallurgy 64–74
special law 163	hydrometallurgy equipment
Basic Law for Establishing a Sound	93–105
Material-Cycle Society 180	main challenges 82–83
batteries recycling in different	major LIB recyclers 105-106
countries 180	mechanochemistry 62-64

battery recycling (contd.)	mechanical pretreatment +
overview of 37	hydrometallurgical
patent area analysis 109–110	method 153-157
patent branch analysis of metal	pyrometallurgical + hydrometallurgical
separation and	method 153
extraction 113-115	carbonization machine 57-58
patent development trend	carbon nanotubes (CNTs) 18, 239
analysis 106–109	carboxymethyl cellulose
pre-treatment equipment 83–93	(CMC) 16, 59, 238
pyrometallurgy 74–75	cavitation 62
sieving 49–51	Cell to Pack (CTP) scheme 22,
solvent dissolution 58-59	210, 241
technology outlook	cement kiln collaborative
economical environmental discharge	pretreatment 47
technology 235	centrifugal extraction machine 100
green battery design for	centrifugal separation 100, 101
recycling 236	chemical precipitation methods 70, 71
high-efficiency separation system for	China 172–179
valuable metals 236	China Mobile Source Environmental
high-flux battery disassembly	Management Annual Report
equipment 235–236	(2021) 207
high-value utilization of low-value	China's New Energy Vehicle Industry
batteries/components 236	Development Plan
intrinsic safety and pollution	(2021–2035) 205, 206
prevention 236	China Standards 191
ultrasonic technology 60–62	circular economy 167
Battery Regulation (BattG) 168	Circular Economy and Waste Regulation
binders 15–16	(KrW-/AbfG) 167
bioleaching 66–67	Classification and Code of Spent Batteries
Botree Cycling 121–124	(GB/T 36576) 183
box filter press 105–106	cobalt
branch analysis of patented	geographical distribution 26-28
technology 111-113	supply and demand 31
Brunp Recycling 124–126	Code for Design of Extinguisher
	Distribution in Buildings (GB
C	50140) 183
Call2Recycle 170	Code for Fire Protection Design of
carbonate organic electrolytes 238	Buildings (GB 50016) 183
carbon emissions 20, 37, 38, 148, 149,	constant airflow sieving 51-52
151–153, 202, 204, 205, 207,	copper foil 16
237, 238	Council Directive 2006/66/EC 163, 166
carbon footprint of power battery	crank connecting rod relaxation
recycling processes	sieving 50
direct recycling 157–158	crusher 85

crushing 45-49	global market development
crushing and comminution	status 212–214
equipment 83	national support policies 211-212
cumulative energy consumption	power battery 215
(CES) 148	electric vehicles
current collector 16–18	electric bus 206-207
	electric heavy trucks 207-210
d	electric passenger vehicles 204–206
damped pulsating airflow sieving 54	EV battery 210
Development Plan for energy-saving and	global market development
New-energy Vehicle Industry	status 201–204
(2012–2020) 217	electrochemical method 73
Development Plan for The New Energy	electrodeposition method 73
Vehicle Industry (2021–2035),	electrolyte 11–14
224	electrolyte disposal 40
Directive	electrolytic copper foil 16
98/101/EC 165-166	energy consumption analysis 149
93/86/EEC 165	Energy-Saving and New Energy
91/157/ EEC on Batteries and	Automobile Industry Development
Accumulators Containing	Plan (2012–2020) 174
Dangerous Substances 165	energy storage device
91/157/EEC on Batteries and	battery 219
Accumulators Containing	cascade utilization 217-219
Dangerous Substances 165	vehicle to grid (V2G)
direct recycling 75–77, 157–158	technology 215-217
direct regeneration of cathode material	enhanced leaching 69
from spent LFP batteries 77	Environmental Management Systems-
disassembly recycling process 39	Requirements with Guidance for
discharge crushing 39	Use (GB/T 24001) 183
dominant cathode materials 4–8	EU directives and regulations on the life
double-shaft shearing gear roller	cycle of batteries 164
crushing 45	European Norms (EN) 188
-	European Union (EU) 163–167
e	evaporation process 42
economical environmental discharge	extraction equipment 96
technology 235	extraction tower 99
economic analysis of LFP cathode	
material 80–82	f
electric bus 206–207	flotation separation 54–56
electric heavy trucks 207–210	fluidization leaching tower 94
electric passenger vehicles 204–206	folding plate type wind separator 89
electric ships	four-axis shredder 47
background 211	four-shaft shearing gear roller
battery technology for 214-215	crushing 47

four-shaft shredder 85	hydrometallurgy 41		
full leaching 64	metal extraction separation 71-74		
	metal leaching 64-70		
g	hydrometallurgy equipment 93–105		
Ganpower 131			
GB Safety technical specification for	i		
electric bicycle 200	Implementation Plan for Emission Control		
GEM 128-129	Zones for Ships 212		
Germany Industry Norm (DIN) 189	impurity removal process 42		
global warming potential (GWP) 148	Inmetco 141–142		
graphite 8	inorganic acid leaching 64		
green battery design for recycling	intrinsic safety and pollution		
battery management system	prevention 236		
241–242	ion exchange method 74		
battery pack 241	ion exeminge memou / i		
battery passport 242–243	j		
battery raw materials 237–239	Japan Portable Rechargeable Battery		
materials production 239	Recycling Center (JBRC) 188		
single battery 240–241	Recycling Center (3BRC) 100		
greenhouse gases (GHGs) emissions 147	L		
2030 GreenShip-K Promotion	Law for the Promotion of Effective		
Strategy 212	Utilization of Recyclable		
Green Shipping Action Plan in 2019, 211	Resources 180		
Guidance Catalogue for Industrial	Law for the Promotion of Effective		
Structure Adjustment (2019) 212	Utilization of Resources 180		
Structure Adjustment (2019) 212	Law for the Recycling of End-of-Life		
h	Vehicles 180		
hammer crushing 48	laws and regulations		
Hazardous Materials	batteries recycling in different		
Transportation Act 171	countries 180		
hazardous waste producer 170	China 172–179		
hazardous waste producer 170 hazardous waste transporter 171	European Union (EU) 163–167		
heat treatment 56	Germany 167–168		
high-efficiency separation system for	Japan 179–180		
valuable metals 236	Netherland 169		
high-flux battery disassembly			
-	Norway 169		
equipment 235 High-Pressure Gas Safety Act 180	United States 170–172 leaching equipment 93		
•	leaching equipment 93 Li-Cycle 140–141		
high-pressure leaching kettle 95 high-value utilization of low-value			
9	life-cycle analysis of the power battery manufacturing process		
batteries/components 236			
horizontal constant airflow	carbon footprint and energy		
sieving 51	consumption 147		
horizontal hammer mill 86	goal and scope definition 146		
Huayou Cobalt 121, 126–128	interpretation 147		

life cycle impact assessment	lithium nickel cobalt manganese
(LCIA) 147	oxide (NCM) 4
life cycle inventory analysis (LCI) 146	lithium nickel manganese oxide (LNM) 7
main process of implementation 146	lithium nickel oxide (LNO) 4
life-cycle assessment (LCA) 145	lithium precipitation process 42
life cycle carbon footprint	lithium titanate 9
perspective 158	Lowell relaxation sieving 50
life cycle impact assessment (LCIA) 147	lower value-added manganese slag 75
life cycle inventory analysis (LCI) 146	
linear vibrating screen 92	m
liquid electrolyte 12	macro policies regarding battery
lithium	recycling 171
geographical distribution 24	major LIB recyclers 105–106
supply and demand of 28–31	management norms
lithium aluminum germanium phosphate	China 183–184
(LAGP) 13	comparison in different countries 187
lithium aluminum titanium phosphate	Japan 184–187
(LATP) 13	United States 182–183
lithium cobalt oxide (LCO) 4	manganese-rich slag 75
lithium hexafluorophosphate 12	mass transfer 100
lithium-ion battery (LIB) recycling	mechanical activation 62
companies	mechanical activation process 63
Europe	mechanical stirring leaching tank 93
Recupyl 138–140	mechanochemistry 62-64
North America	melting slag 75
Inmetco 141-142	metal enrichment process 68
Li-Cycle 140–141	metal extraction separation 71-74
Retriev Technologies 143-144	metal leaching 64-70
lithium-ion power battery	microwave roller kiln 57
anode materials 8–11	microwave steel belt kiln 56
binders 15-16	Mid and Long-Term Plan for Green Ships
current collector 16-18	of South Korea 212
development and trends in 18-23	mixed clarifying tank 96
dominant cathode materials 4-8	municipal solid waste (MSW) disposal 47
electrolyte 11-14	
overview of 1	n
separator 14–18	NCA18650 + silicon carbon anode
supply and demand of critical metal	cylindrical batteries 3
raw material 23–34	NCM811 square batteries 2
lithium iron phosphate (LFP) 6	Netherlands Norm (NEN) 190
lithium lanthanum zirconium oxide	New Energy Storage Project Management
(LLZO) 13	Code (Interim) (Draft) 218
lithium manganese oxide (LMO) 4	nickel 18
lithium nickel cobalt aluminum	geographical distribution 24-28
oxide (NCA) 5	supply and demand 28-31

Ni-loaded Mextral® 272P 70	battery swapping cabinet 220–221
NIO Power's Battery-Swap Station Layout	battery technology 221–222
Plan for 2025, 224	industry demand 219–220
nitrogen protection system 87	national standard 220
Norway Standards (NS) 190	power swapping electric ships
Notice on Allocating the 2021 Energy	exploration of 228
Conservation and Emission	LFP battery 228–230
Reduction Subsidy Budget in	power swapping electric trucks
Advance 206	application scenarios 227
	demand for 226
0	economic advantages of 226-227
Occupational Health and Safety	power swapping electric vehicles
Management Systems–	advantages and disadvantages 225
Requirements with Guidance of	battery asset management
Use (GB/T 45001) 183	company 225
oil-based binders 59	history of 223–224
One-Off Battery Scraps (GB/T 26724) 183	policy 224–225
organic acid leaching 65	recycling route 225–226
oxide solid electrolytes 13	pulsating airflow air separation
•	column 91
p	pulverization and separation of copper
Parallel Management Method of Average	and aluminum 40
Fuel Consumption of Passenger	pyrometallurgy 74–75
Vehicle Enterprises and Points of	
New Energy Vehicles 205	q
passive pulsating airflow sieving	Quality Management System–
technology 53	Requirements (GB/T 19001) 183
patent branch analysis of metal	
separation and extraction 113	r
plate frame filter press 104	Rechargeable Battery Recycling
polyacrylic acid (PAA) 16	Corporation (RBRC) 170
polyacrylonitrile (PAN) 13, 16	Rechargeable Battery Scraps (GB/T
polyethylene oxide. Alkane (PEO) 13	26932) 183
polymer solid electrolytes 12	Recupyl 138-140
polypropylene oxide (PPO) 13	Regulation (EU), 2019/1020, 166
polyvinyl alcohol (PVA) 16	regulations for disposal of hazardous
polyvinylidene chloride (PVDC) 13	substances 163
polyvinylidene fluoride	regulations for recycling of end-of-life
(PVDF) 13, 16, 238	vehicles 163
"post-lithium" battery technology 239	relaxation sieving 50
power battery recycling 23	Requirements for the Placement of Fire
power swap mode of two-wheeled	Safety Signs 183
vehicles	resource and environment profile analysis
advantages and disadvantages of	(REPA) 145
222	resource regeneration 47

retired lithium battery recycling 42	Specification for Construction of
Retriev Technologies 143-144	Recyclable Resources Recycling
rolled copper foil 16	System (SB/T 10719) 183
rotary kiln 56	spent lithium-ion battery (LIB) recycling
rotary kiln furnace 90	companies
rotor centrifugal crusher 86	China
round shaking sieve 92	Botree Cycling 121–124
	Brunp Recycling 124–126
S	Ganpower 131
Safety Signs and Guideline for	GEM 128-129
the Use 183	Huayou Cobalt 126–128
scenario without recycling 31	Shenzhen Qiantai Technology Co.,
scenario with recycling 33	Ltd., 131–135
selective leaching method 67	Shunhua Lithium 129–130
separation and debris removal	Europe
equipment 89	Accurec GmbH®, 138
separator 14-18	Umicore (Belgium) 136–138
separator, metal, and other substances	spent power batteries 37
recovery 40	stainless steel 18
Shanghai Metals Market (SMM) 5	Standards for Pollution Control on the
Shenzhen Qiantai Technology Co.,	Storage and Disposal Site for
Ltd., 131–135	General Industrial Solid Waste (GB
shredder 83	18599) 183
Shunhua Lithium 129–130	Store and Transport Regulation of Battery
sieving 49–51	Scraps (GB/T 26493) 183
sieving equipment 92	styrene butadiene rubber (SBR)
silicon carbide 10	16, 238
silicon-oxygen negative electrode	sulfide solid electrolytes 13
material 11	sulphide-based ASS batteries 21
SINGAPORE-TES 138	support policies
single battery production 240–241	in China 194
single-shaft shearing gear roller	comparison in different
crushing 46	countries 194–195
single shaft shredder 83	in European countries 192–193
Small Home Appliance	United States 193
Recycling Law 180	sustainable development scenario
smash 48	(SDS) 31
sodium alginate (ALG) 16	
sodium carboxymethyl cellulose	t
(CMC) 16	technical norms
solid electrolyte 12	China Standards 191
solid-liquid separation equipment 102	comparison in different countries
solid-phase regeneration process 81	190
solvent dissolution 58-59	European Norms (EN) 188
solvent extraction method 71	Germany Industry Norm (DIN) 189

technical norms (contd.)  Netherlands Norm (NEN) 190  Norway Standards (NS) 190  Technical Specification for Collection, Storage, Transport of Hazardous Waste (HJ 2025) 183  Technical Specification for the Recycling of spent Batteries (GB/T	ultrasonic enhanced leaching 61, 62 ultrasonic stratification 61 ultrasonic technology 60–62 Umicore (Belgium) 136–138 United States Environmental Protection Agency (USEPA) 170
39224-2020) 183  Ten-Point Plan for a Green Industrial Revolution 207  New Energy Vehicle Industry Development Plan (2021-2035) 216  Three-year Action Plan to Win the Battle against Blue Skies 212  traditional airflow sieving 51	variable diameter pulsating air sieving machine 54 vehicle to grid (V2G) technology 215–217 vertical constant airflow sieving 51 vibrating sieving 49
treatment, storage and disposal facilities of hazardous waste 172 turning pulsating airflow sieving 53 two shaft shredder 84 two-wheeled electric vehicles 37 EV battery 201	waste incineration pretreatment 47 Waste Management and Public Cleansing Law 180 water-based binders 59 wind sieving machine 89
global market development status 197–200 impact of national policies 200–201	Zero Emission Vehicle Program 191 zero strain 9 zinc-based batteries 21