

Contents

1	Introduction	1
1.1	History of Scintillator Developments	1
1.2	Introduction of Conventional Scintillators and Crystal Growth Methods	2
1.2.1	Conventional Scintillator Single Crystals	2
1.2.2	Feature of Single Crystal	3
1.2.2.1	Characteristics of Single Crystal	3
1.2.2.2	Growth Methods of Single Crystal	4
1.2.2.3	Segregation	5
1.2.2.4	Crystal Structure	9
1.2.2.5	Crystallinity and Defects	10
1.2.3	Crystal Growth Methods for Scintillator Single Crystals	14
1.2.3.1	Czochralski Method	14
1.2.3.2	Bridgman Method	21
1.2.3.3	Floating Zone Method	24
1.2.3.4	Micro-Pulling-Down Method	29
1.2.3.5	Edge-Defined Film-Fed Growth Method	40
1.2.3.6	Verneuil Method	41
1.2.3.7	Laser-Heated Pedestal Growth Method	41
1.2.3.8	Skull Melting Method	43
1.2.3.9	Top-Seeded Solution Growth Method	44
1.2.3.10	Arc Melting	45
1.2.3.11	Heat-Exchange Method	47
	References	48
2	Gamma-Ray Scintillators and Crystal Growth Methods	53
	References	53
2.1	Garnet-Type Scintillators and Crystal Growth Methods	55
2.1.1	Gd ₃ (Ga,Al) ₅ O ₁₂ Doped with Ce Scintillators	55
2.1.2	Gd ₃ Ga ₃ Al ₂ O ₁₂ :Ce Scintillators Grown at Various Ga/Al ratios and Their Scintillation Properties	58

- 2.1.3 Effects of Divalent Cation Co-doping to $\text{Gd}_3\text{Ga}_3\text{Al}_2\text{O}_{12}:\text{Ce}$ on Optical and Scintillation Properties 59
- 2.1.4 Effects of Monovalent Cation Co-doping to Ce-doped Oxide Scintillators on Optical and Scintillation Properties 64
 - 2.1.4.1 $\text{Lu}_2\text{SiO}_5:\text{Ce},\text{Li}$ 64
 - 2.1.4.2 $\text{Lu}_3\text{Al}_5\text{O}_{12}:\text{Ce},\text{Li}/\text{Y}_3\text{Al}_5\text{O}_{12}:\text{Ce},\text{Li}$ 67
 - 2.1.4.3 $\text{Gd}_3\text{Ga}_3\text{Al}_2\text{O}_{12}:\text{Ce},\text{Li}$ 71
- 2.1.5 $(\text{Gd},\text{Y})_3(\text{Ga},\text{Al})_5\text{O}_{12}$ Quaternary Garnet Scintillator Crystals 75
- 2.1.6 Study on the Effect of Co-doping of Ce and Tb ions in Garnet-Type Oxide Single Crystals 76
- 2.1.7 Shape-Controlled Crystal Growth of Garnet-Type Single Crystals 77
- 2.1.8 Growth of Garnet-Type Single Crystals Using a Crucible-Free Crystal Growth Method 83
- References 87

- 2.2 Pyrosilicate-Type Scintillators and Crystal Growth Methods 91**
 - 2.2.1 Single-Crystal Growth and Characterization of $\text{Lu}_2\text{Si}_2\text{O}_7$ 93
 - 2.2.2 Single-Crystal Growth and Characterization of $\text{Sc}_2\text{Si}_2\text{O}_7$, $\text{Yb}_2\text{Si}_2\text{O}_7$, $\text{Tm}_2\text{Si}_2\text{O}_7$ 95
 - 2.2.3 Single-Crystal Growth and Characterization of $\text{Er}_2\text{Si}_2\text{O}_7$, $\text{Y}_2\text{Si}_2\text{O}_7$, $\text{Ho}_2\text{Si}_2\text{O}_7$ 99
 - 2.2.4 Single-Crystal Growth and Characterization of $\text{Dy}_2\text{Si}_2\text{O}_7$, $\text{Tb}_2\text{Si}_2\text{O}_7$, $\text{Gd}_2\text{Si}_2\text{O}_7$ 101
 - 2.2.5 Single-Crystal Growth and Characterization of $\text{Pr}_2\text{Si}_2\text{O}_7$, $\text{Ce}_2\text{Si}_2\text{O}_7$, $\text{La}_2\text{Si}_2\text{O}_7$ 104
 - 2.2.6 Single-Crystal Growth and Characterization of Complex $\text{RE}_2\text{Si}_2\text{O}_7$ 109
 - References 117

- 2.3 Halide Scintillators and Crystal Growth Methods 121**
 - 2.3.1 Characteristics of Halide Scintillators 121
 - 2.3.2 Development of Crystal Growth Method for Halide Scintillator 123
 - 2.3.2.1 VB Method for Halide Scintillators 123
 - 2.3.2.2 μ -PD Method for Halide Scintillators 124
 - 2.3.2.3 EFG Method for Halide Scintillators 125
 - 2.3.2.4 Cz method for Halide Scintillators 127
 - 2.3.2.5 Evaluation Technique for Halide Scintillators 128
 - 2.3.2.6 Processing Technique for Halide Scintillators 129
 - 2.3.3 Halide Scintillators 129
 - 2.3.3.1 NaI and CsI Scintillators 130
 - 2.3.3.2 LaBr_3 and CeBr_3 Scintillators 130
 - 2.3.3.3 Growth of CeBr_3 Single Crystal by H- μ -PD Method 131
 - 2.3.3.4 $\text{SrI}_2:\text{Eu}$ Scintillator 134
 - 2.3.3.5 Growth of $\text{SrI}_2:\text{Eu}$ Single Crystal by H- μ -PD and H-VB Methods 135

- 2.3.3.6 AM_2HfX_6 and AM_2ZrX_6 Scintillators (AM : Alkali Metal, $X = Cl, Br, I$) 136
- 2.3.3.7 $KCaI_3$ and KAE_2I_5 Scintillators (AE : Alkali-earth Metal) 137
- 2.3.3.8 Perovskite-Type Halide Scintillators 138
- References 139

- 3 Neutron Scintillators and Crystal Growth Methods 141**
- 3.1 Development of Crystal Growth Method for Fluoride Scintillator 141
 - 3.1.1 Advantages of Fluoride Scintillator 141
 - 3.1.2 Crystal Growth of Fluoride Single Crystals 141
 - 3.1.3 Generation of Oxyfluoride 146
 - 3.1.4 Crystal Growth Under Large Supercooling Condition 148
 - 3.1.5 Crystal Growth Using Quenching Process 149
 - 3.1.6 Crystal Growth Using Self-flux 149
- 3.2 Lithium Scintillators 151
 - 3.2.1 Characteristics of Li-Containing Scintillators 151
 - 3.2.2 Colquiriite-Type Fluoride Single Crystals 152
 - 3.2.3 Scheelite-Type Fluoride Single Crystals 155
 - 3.2.4 Fluoride Scintillators with Various Dopants 159
 - 3.2.5 Eutectic Fluoride Scintillators 159
 - 3.2.6 Li-Containing Halide Scintillators 162
 - 3.2.7 Li-Containing Oxide Scintillators 162
- 3.3 Borate Scintillators 163
 - 3.3.1 Characteristics of B-Containing Scintillators 163
 - 3.3.2 Advantages of Borate Scintillators 164
- References 164

- 4 VUV Scintillators and Crystal Growth Methods 167**
- 4.1 Characteristics of VUV Scintillators 167
- 4.2 VUV Scintillators ($LaF_3, LiCaAlF_6, LuLiF_4, LuF_3, CaF_2, BaF_2$) 167
- 4.3 Elpasolite-Type VUV Scintillators 167
- 4.4 Fluorite VUV Scintillator 168
- 4.5 VUV Scintillators With Two Dopants 168
- References 170

- 5 Perspective on Industrial Applications 173**
- 5.1 Development of Mass Production Process for Scintillator Single Crystals 173
 - 5.1.1 Growth of Large Bulk Single Crystal by Cz Method 173
 - 5.1.2 Cz Method Using Double Crucibles 174
 - 5.1.3 Automatic Diameter Control System 174
 - 5.1.4 Continuous Crystal Growth Process of Cz Method Using Residual Melt 175
 - 5.1.5 Shape-Controlled Single Crystals 176
 - 5.1.6 Growth of Multiple Single Crystals by μ -PD Method 178

viii | Contents

- 5.1.7 Growth of Single Crystal by μ -PD Method using Continuous Charging System 180
- 5.1.8 Growth of Multiple Single Crystals by VB Method 181
- 5.2 Development of Radiation Detectors 181
 - 5.2.1 Scintillator Array 182
 - 5.2.2 Packaged Halide Scintillators 182
 - 5.2.3 Flexible LiCAF Sheet 183
 - 5.2.4 CLYC:Ce Neutron Scintillator 183
 - 5.2.5 Detectors Using VUV Scintillators 183
- References 184

Index 185