

Contents

Preface *xiii*

1	Introduction to Solid Base Catalyst	1
	<i>Indu Sindhu, Ravi Tomar, and Anshul Singh</i>	
1.1	Introduction	1
1.2	History and Main Facts on Solid Base Catalysts	2
1.3	Literary Perspective of Solid Base Catalyst	3
1.4	Solid Basic Sites	4
1.5	Types of Solid Base Catalysts	5
1.5.1	Metal Oxides	5
1.5.1.1	Alkaline Earth Oxides	5
1.5.1.2	Zirconium Oxides	6
1.5.1.3	Rare Earth Oxides	7
1.5.1.4	Titanium Oxides	9
1.5.1.5	Zinc Oxide	9
1.5.1.6	Alumina	10
1.5.1.7	Mixed Oxides	10
1.5.1.8	Alkali Metal-Loaded Metal Oxides	10
1.5.2	Zeolites	11
1.5.3	Mesoporous Materials	13
1.5.4	Clay Minerals (Hydrotalcite)	13
1.5.5	Oxynitride	14
1.5.6	Calcined Metal Phosphates	14
1.6	Why Solid Base Catalysts Have Fascinated the Scientific Community?	16
1.7	Advantages and Disadvantages of Solid Base Catalysts Over Inorganic/Organic Bases	17
1.8	Role of Solid Base Catalysts in Green Chemistry	18
1.9	Future Prospects for Solid Base Catalysts	20
1.10	Conclusion	20
	References	21

2	Synthesis of Solid Base Catalysts	27
	<i>Chetna Kumari, Nishu Dhanda, Nirmala Kumari Jangid, and Sudesh Kumar</i>	
2.1	Introduction	27
2.2	K_2O/Al_2O_3-CaO	27
2.2.1	Preparation of K_2O/Al_2O_3-CaO	28
2.2.1.1	Preparation of Al_2O_3-CaO Mixed Oxides Basic Support	28
2.2.1.2	Potassium Nitrate Loading with Calcined Mixed Oxides Basic Support	28
2.2.2	Catalytic Activity of K_2O/Al_2O_3-CaO in the Knoevenagel Condensation Process for the Preparation of Benzylidene Barbituric and Benzylidenemalononitrile Derivatives	28
2.2.3	Catalytic Activity of K_2O/Al_2O_3-CaO for the Preparation of Pyrano[2,3- <i>d</i>]pyrimidinone Derivatives	29
2.3	Solid Base Fly Ash	30
2.3.1	Synthesis	30
2.3.2	Catalytic Activity of SBFA	30
2.3.3	Condensation Between Benzaldehyde and Cyclohexanone	31
2.3.4	Catalyst Regeneration	31
2.4	Calcined Water Sludge	31
2.4.1	Catalyst Preparation	32
2.5	Oxides of Rare Earth	32
2.5.1	Preparation	32
2.6	Titanium Dioxide	33
2.6.1	Preparation	33
2.7	Zinc Oxide	34
2.7.1	Preparation	34
2.8	Alkaline Earth Oxides	34
2.8.1	Preparation	35
2.8.1.1	Conventional Method for MgO Catalyst	35
2.8.1.2	Effects of Starting Magnesium Salt	35
2.8.1.3	Preparation of MgO by Sol-Gel Method	36
2.8.1.4	Preparation of Mesoporous MgO	36
2.8.1.5	Catalytic Activity for Claisen-Schmidt Reaction	37
2.9	Hydrotalcite	38
2.9.1	Synthesis of Hydrotalcite	38
2.9.1.1	Coprecipitation Method	38
2.9.1.2	Sol-Gel Method	39
2.9.1.3	Michael Addition	39
2.10	Comparison of Different Solid Base Catalysts	39
2.11	Conclusion	42
	Conflicts of Interest	42
	Acknowledgment	42
	References	42

3	Advanced Characterization Techniques for Solid Base Catalysts: An Overview 51
	<i>Neelam Sharma, Suman Swami, Sakshi Pathak, Aruna, and Rahul Shrivastava</i>
3.1	Introduction 51
3.2	Traditional Characterization Techniques for Solid Base Catalyst 55
3.2.1	Titration Method 55
3.2.2	IR Analysis 56
3.2.3	Scanning Electron Microscopes 58
3.3	Advanced Characterization Techniques for Solid Base Catalyst 59
3.3.1	Fourier Transform Infrared Spectroscopy (FT-IR) 59
3.3.2	Field Emission Scanning Electron Microscopes (FE-SEM) 62
3.3.3	Transmission Electron Microscope (TEM) 66
3.3.4	X-ray Diffraction (XRD) Analysis 68
3.3.5	Thermogravimetric Analysis (TGA) 73
3.3.6	Brunauer–Emmett–Teller BET Surface Area Pore Diameter Analysis [Gas Interaction and Surface Area Measurement: (Brunauer–Emmett–Teller (BET), Barrett–Joyner–Halenda (BJH) N ₂ Adsorption–Desorption Isotherms)] 78
3.3.7	X-Ray Photoelectron Spectroscopy (XPS) 83
3.3.8	X-Ray Fluorescence (XRF) 85
3.4	Protocol for Characterization of Catalyst 87
3.4.1	Sample Preparation 87
3.4.1.1	XRD 87
3.4.1.2	FT-IR 88
3.4.1.3	FE-SEM 88
3.4.1.4	TEM 88
3.4.1.5	BET 89
3.4.1.6	TGA 89
3.5	Characterization of Some Basic Sites of Solid Base Catalyst with Suitable Example 89
3.6	Conclusion 91
	Acknowledgment 92
	References 92
4	Advanced Solid Catalysis for Biomass Conversion into High Value-Added Chemicals 97
	<i>Urja, Amanpreet Kaur Jassal</i>
4.1	Introduction 97
4.2	Advanced Solid Catalysis 99
4.2.1	Types of Solid Catalysts 100
4.2.2	Methods for the Synthesis of Solid Catalysts 103
4.3	Biomass, Its Composition, and Properties 105

- 4.4 Biomass Conversion into High Value-Added Chemicals 107
- 4.5 Utilization of Solid Catalysts for Biomass Conversion into High Value-Added Chemicals 111
- 4.6 Electrocatalytic Conversion of Biomass into High Value-Added Chemicals 113
- 4.7 Challenges in Design of Solid Catalysts for Biomass Conversion into High Value-Added Chemicals 116
- 4.8 Advantages of High Value-Added Chemicals 118
- 4.9 Summary and Future Prospectus 119
- Acknowledgments 119
- References 119
- 5 Applications of Solid Basic Catalysts for Organic Synthesis 129**
Aditi Tiwari, Anirudh Singh Bhatiwala, and Anjaneyulu Bendi
- 5.1 Introduction 129
- 5.2 Solid-Based Catalyst for Organic Synthesis 131
- 5.2.1 Metal Oxides 131
- 5.2.2 Zeolites 134
- 5.2.3 Clays 136
- 5.2.4 Solid-Supported Basic Catalysts 137
- 5.3 Conclusion 144
- List of Abbreviations 144
- Consent for Publication 144
- Conflict of Interest 145
- Acknowledgment 145
- References 145
- 6 Multicomponent Reactions for Eco-compatible Heterocyclic Synthesis Over Solid Base Catalysts 153**
Amanpreet Singh and Jasdeep Kaur
- 6.1 Introduction 153
- 6.2 Multicomponent Reactions (MCRs) 154
- 6.2.1 The Biginelli Multicomponent Reaction 155
- 6.2.2 The Hantzsch Multicomponent Reaction 156
- 6.2.3 The Mannich Multicomponent Reaction 156
- 6.2.4 The Passerini Multicomponent Reaction 156
- 6.2.5 The Ugi Multicomponent Reaction 156
- 6.2.6 The Gewald Multicomponent Reaction 156
- 6.3 Solid Base Catalysts for Organic Reactions 156
- 6.4 Characterization Techniques for Solid Base Catalysts 158
- 6.5 Heterocycle Synthesis Using Solid Base-Catalyzed MCRs 159
- 6.6 Conclusion and Future Trends 165
- Acknowledgment 165
- References 165

7	Industrial Applications of Solid Base Catalysis	169
	<i>Navdeep Kaur and Nibedita Banik</i>	
7.1	Introduction to Solid Base Catalysis	169
7.1.1	Definition and Characteristics of Solid Base Catalysts	169
7.1.2	Importance in Industrial Catalysis	171
7.1.3	Comparison with Solid Acid Catalysts	171
7.2	Biodiesel Production	171
7.2.1	Transesterification Reactions	174
7.2.2	Catalysts and Mechanisms	175
7.2.3	Industrial-scale Biodiesel Production	176
7.3	Hydrogenation and Dehydrogenation Reactions	178
7.3.1	Role of Solid Base Catalysts	178
7.3.2	Case Studies: Hydrogenation of Oils and Dehydrogenation of Hydrocarbons	179
7.3.3	Catalytic Mechanisms	181
7.4	Bimolecular Reactions	182
7.4.1	Dialkyl Carbonate Synthesis	183
7.4.2	Catalyst Selection and Reaction Pathways	183
7.4.3	Applications and Industrial Scale-Up	184
7.5	Methanol and DME Synthesis	185
7.5.1	Importance of Methanol and DME	185
7.5.2	Catalysts and Reaction Conditions	187
7.5.3	Technological Advancements	187
7.6	Transesterification of Esters	188
7.6.1	Role in Chemical and Petrochemical Industries	188
7.6.1.1	Producing Biodiesel	189
7.6.1.2	Specialized Chemical Production	189
7.6.1.3	Procedures for Polymerization	189
7.6.1.4	Engineering Reactions and Catalysis	189
7.6.1.5	Resource Efficiency and Waste Reduction	190
7.6.2	Catalysts for Transesterification	190
7.7	Alkylation and Isomerization Reactions	190
7.7.1	Solid Base Catalysis in Petrochemical Processes	190
7.7.2	Environmental and Economic Implications	193
7.7.2.1	Economic Implications	194
7.8	Environmental Applications	195
7.8.1	Sulfur Removal from Flue Gas	195
7.8.2	NO _x Reduction in Catalytic Converters	196
7.8.3	Waste Remediation and Pollution Control	196
7.9	Dehydration Reactions	197
7.9.1	Dehydration of Alcohols to Olefins	197
7.9.2	Dehydration of Alkanes	199
7.9.3	Industrial Significance and Process Optimization	200
7.10	Sulfur Removal in Fuel Refining	200

7.10.1	Hydrodesulfurization (HDS) Catalysts	201
7.10.2	Sulfur Removal Mechanisms	202
7.10.3	Impact on Clean Fuel Production	202
7.11	Processing Methods	202
7.11.1	Impregnation Method	203
7.11.2	Precipitation and Coprecipitation Method	203
7.11.3	Sol–Gel Method	204
7.11.4	Hydrothermal Process	206
7.11.5	Vapor Phase Deposition Method	207
7.12	Use of Solid Base Catalyst in Various Industries	208
7.12.1	Biodiesel Production (Refer to Section 2)	209
7.12.2	Petrochemical Industries (Refer to Section 6.1)	209
7.12.3	Environmental Applications (Refer to Section 8)	210
7.12.4	Catalytic Cracking in Refining	210
7.12.5	Biomass Conversion	210
7.12.6	Water Treatment	210
7.12.7	Catalytic Decomposition of Ammonia	212
7.12.8	Aldol Condensation and Knoevenagel Reactions	212
7.12.9	Hydrogenation Reactions (Refer to Section 3)	212
7.13	Socioeconomic Impact of Using Solid Base Catalyst	213
7.14	Challenges and Future Prospects	214
7.14.1	Current Challenges in Solid Base Catalysis	214
7.14.2	Emerging Technologies and Materials	215
7.14.3	Prospects for Sustainable Industrial Catalysis	216
7.15	Conclusion	216
7.15.1	Summary of Key Points	216
7.15.2	Outlook for Continued Research and Development	217
	References	218

8 Silica-Supported Heterogenous Catalysts: Application in the Synthesis of Tetrazoles 233

Suman Swami, Neelam Sharma, and Rahul Shrivastava

8.1	Introduction	233
8.1.1	General Synthetic Protocol for Tetrazoles	234
8.2	Silica-Supported Heterogenous Catalysts for Tetrazole Synthesis	236
8.2.1	Generalized Reaction Mechanism of Silica-Supported Heterogenous-Catalyzed Tetrazole Synthesis	252
8.2.1.1	Via [3 + 2] Cycloaddition	253
8.2.1.2	Via One-Pot Multicomponent Reaction of Amine, Triethyl Orthoformate, and Azide	254
8.3	Future Perspective of Silica-Supported Catalysts in Tetrazole Synthesis	255
8.4	Conclusion	256
	Acknowledgment	256
	References	257

9	Theoretical Insights on Reduction of CO₂ Using Functionalized Ionic Liquid at Gold Surface	259
	<i>Shanmugasundaram Kamalakannan, Muthuramalingam Prakash, and Majdi Hochlaf</i>	
9.1	Introduction to Heterogeneous Catalysts for CO ₂ RR Applications	259
9.2	Computational Methodology	261
9.3	Characterization of Functionalized Ionic Liquids Interacting with CO ₂	262
9.3.1	Studies of CO ₂ Interacting with ILs in Gas Phase	262
9.3.2	Geometries and Energetics of CO ₂ Interacting with Solid–Liquid Interface	264
9.4	CO ₂ Catalytic Activation at IL@Au(111) Liquid–Solid Interface Model	265
9.4.1	CO ₂ interacting with [EMIm-Z] ⁺ [DCA] ⁻ @Au(111) Interface	265
9.4.2	CO ₂ Interacting with [EMIm-Z] ⁺ [SCN] ⁻ @Au(111) Interface	267
9.5	Charge Transfer and Charge Density Analyses at the Interface	268
9.5.1	Charge Redistribution Between CO ₂ and Interfacial Medium	268
9.5.2	Interfacial Charge Transfer Analysis of CO ₂ @Interface	268
9.5.3	Electronic Structure Analysis of CO ₂ at the IL@Au(111) Interface	270
9.6	Application: Conversion of CO ₂ into HCOOH	272
9.7	Conclusion	272
	References	274
10	Mixed Metal Oxides as Solid Base Catalysts: Fundamentals and Their Catalytic Performance	279
	<i>Naveen Kumar, Sauraj, and Naveen Chandra Joshi</i>	
10.1	Introduction	279
10.2	Why Mixed Metal Oxides (MMOs)?	280
10.3	Mixed Metal Oxides (MMOs)	281
10.4	Synthesis Aspect of MMO Catalysts	282
10.5	Characterization Techniques for MMO Catalysts	285
10.6	Catalytic Applications of MMO Catalysts	289
10.6.1	Applications in Industrially Important Reactions	290
10.6.2	Applications in Organic Synthesis	297
10.6.3	Applications in Green Chemistry	299
10.6.4	Applications in Environmental Catalysis	303
10.7	Challenges and Future Scope of Mixed Metal Oxides	304
10.8	Conclusion	305
	References	306
11	Recent Advances in Conversion of Carbon Dioxide into Value-Added Product over the Solid Base Catalyst	317
	<i>Rajan Singh and Kamal K. Pant</i>	
11.1	Introduction	317
11.2	CO ₂ Hydrogenation to Methane	319

11.2.1	Thermodynamics of CO ₂ Hydrogenation to Methane	319
11.2.2	Catalyst for Methane Synthesis	320
11.2.3	Proposed Reaction Pathways for CO ₂ Hydrogenation to Methane	321
11.3	CO ₂ Hydrogenation to Methanol	323
11.3.1	Thermodynamics of CO ₂ Hydrogenation to Methanol	323
11.3.2	Catalytic System for CO ₂ Hydrogenation to Methanol	324
11.3.3	Reaction Pathways for Methanol Synthesis	328
11.3.3.1	HCOO Pathway	329
11.3.3.2	COOH Pathways	331
11.3.3.3	RWGS+ CO Hydrogenation Pathways	331
11.4	CO ₂ Hydrogenation to Dimethyl Ether	332
11.4.1	Thermodynamics of Single-Step DME Synthesis	332
11.4.2	Catalysts for Single-Step DME Synthesis by CO ₂ Hydrogenation	333
11.4.3	Mechanism of CO ₂ Hydrogenation to DME	337
11.5	CO ₂ Hydrogenation to Light Olefins	337
11.5.1	Catalysts for Light Olefin Synthesis by CO ₂ Hydrogenation	338
11.5.1.1	Reverse Water–Gas Shift (RWGS)-Mediated Pathway	338
11.5.1.2	Methanol-Mediated Pathways	340
11.5.2	Mechanism of CO ₂ Hydrogenation to Olefins	341
11.6	Conclusions and Future Prospects	343
	References	344

Index	351
--------------	-----