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Enantioselective α -Arylation of Cyclohexanones with Diaryl Iodonium Salts; Application to the Synthesis of (-)-Epibatidine.

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1. Representative coupling procedures & analytical data

1.1 Iodonium coupling reaction with LDA. Synthesis of *cis-4-tert*-butyl-2-phenylcyclohexanone (4b).

LDA was prepared by mixing dist. ¹Pr₂NH (46 µL, 0.32 mmol, 2 equiv.) with BuLi (1.6 M/hexane, 203 µL, 0.32 mmol, 2 equiv.) in anhydrous THF (1.8 mL) at -78 °C. After 15 min at rt, the LDA solution was cooled to -78 °C before addition of 2b (25 mg, 0.16) mmol, 1 equiv.) in THF (0.2 mL). The enolization was allowed 50 min, after which salt 3 (66 mg, 0.16 mmol, 1 equiv.) in anhydrous DMF (6.5 mL) was added via cannula. The coupling reaction was stirred at -45 °C (CH₃CN/dry ice bath) for 3.5 h and quenched by addition of sat. NH₄Cl (1 mL). The mixture was extracted with Et₂O*3, washed with H₂O*2, dried (MgSO₄) and concd to give a yellow crude product. Flash chromatography (pentane \rightarrow pentane: EtOAc 4:1) yielded **4b** as a white solid (25.5 mg, 69%). H NMR $(300 \text{ MHz}, \text{CDCl}_3)$: $\delta = 7.34 \text{ (m, 2H)}, 7.27 \text{ (m, 1H)}, 7.13 \text{ (m, 2H)}, 3.60 \text{ (m, 1H)}, 2.61$ 2.42 (m, 2H), 2.33-2.14 (m, 2H), 1.85-1.69 (m, 2H), 1.69-1.58 (m, 1H), 0.94 (s, 9H); ¹³C NMR (75 MHz, CDCl₃): $\delta = 210.4$, 139.1, 128.7, 128.3, 126.9, 57.0, 47.5, 41.7, 26.9, 32.6, 28.5, 27.6; IR (neat): 2955, 2868, 1716 cm⁻¹; HRMS (CI+) Exact mass calcd for $C_{16}H_{23}O$ (M+H): 231.1749. Found: 231.1747. Asymmetric coupling to (2**R**,4**S**)-4**b**: Performed as described in section 1.2. The ee was measured to 90% on ChiralCel OD, hexane: ${}^{1}PrOH 98:2$, 1 mL/min; retention times 8.8 min (2S,4R) and 11.1 min (2R,4S).

1.2 Iodonium coupling reaction with Simpkins' base. Synthesis of 4-(*tert*-Butyl-dimethyl-silanyloxy)-2-(6-chloro-pyridin-3-yl)cyclohexanone (9d).

Simpkins' base was prepared by mixing $[R-(R^*,R^*)]-(+)$ -bis(α -methylbenzyl)amine hydrochloride (410 mg, 1.57 mmol, 2.1 equiv.) with BuLi (1.6 M/hexane, 1.96 mL, 3.13 mmol, 4.2 equiv.) in anhydrous THF (9.6 mL) at -60 °C. The mixture was stirred for 50

¹ Wagner, P. J., Stratton, T. J. Tetrahedron 1981, 37, 3317-3322; contains mp, IR and UV data.

min at -60 °C \rightarrow rt, the salt slowly dissolved to give a yellow solution. The base solution was cooled to -118 °C (Et₂O/N₂ bath) with vigorous stirring to avoid freezing of the recation, after which 2d (170 mg, 0.74 mmol, 1 equiv.) was slowly added in THF (1 mL). The enolization was allowed 1 h 45 min, the reaction froze a few times, and slowly turned pink. Salt 7 (318 mg, 0.82 mmol, 1.1 equiv.) in anhydrous DMF (35 mL) was slowly added via cannula, which caused a color change to yellow. The coupling reaction was stirred at -45 °C (CH₃CN/dry ice bath) for 4 h and quenched by addition of sat. NH₄Cl (1 mL) at -95 °C (less byproducts are formed when the quench is performed at low temerature). The mixture was extracted with Et₂O*3, washed with aq. HCl (pH 1)*3 (to remove the amine) and brine, dried (MgSO₄) and concd to give a yellow crude product. Flash chromatography (pentane: EtOAc 20:1 \rightarrow 1:1) yielded cis-9d (47%) and trans-9d (23%) as colorless oils. See section 4.1 for eqilibration of cis-9d to trans-9d. Trans-(2S,4S)-9d:² Low-melting opaque solid; the ee was measured to 90% on ChiralPak AD, hexane: PrOH 98.5:1.5, 1 mL/min; retention times 21.4 min (2S,4S) and 23.8 min (2R,4RS). ¹H NMR (400 MHz, CDCl₃): $\delta = 8.14$ (d, J = 2.5 Hz, 1H), 7.45 (dd, J=8.2, 2.5 Hz, 1H), 7.30 (d, J=8.2 Hz, 1H), 4.31 (m, 1H), 4.18 (dd, J=13.2, 5.4 Hz, 1H), 2.96 (td, J=13.9, 6.2 Hz, 1H), 2.39 (ddd, J=13.9, 4.5, 2.3 Hz, 1H), 2.27-2.13 (m, 2H), 2.09 (td, J=13.2, 1.9 Hz, 1H), 1.99 (tdd, J=13.9, 4.5, 2.3 Hz, 1H), 0.96 (s, 9H), 0.14 (s, 3H), 0.13 (s, 3H); 13 C NMR (75 MHz, CDCl₃): $\delta = 208.7$, 149.9, 149.7, 139.3,

132.8, 123.8, 65.3, 48.0, 42.5, 36.7, 34.7, 25.7, 18.0, -5.0; $\left[\alpha\right]_{D}^{20}$: -17.8 (c 1.56, CH₂Cl₂); IR (neat): 2953, 2857, 1716, 1462, 1085 cm⁻¹; HRMS (CI+) Exact mass calcd for C₁₇H₂₇ClNO₂Si (M+H): 340.1499. Found: 340.1494.

Cis-(2*R*,4*S*)-9d: Low-melting opaque solid; ¹H NMR (400 MHz, CDCl₃): δ = 8.13 (d, *J*= 2.5 Hz, 1H), 7.45 (dd, *J*= 8.2, 2.5 Hz, 1H), 7.31 (d, *J*= 8.2 Hz, 1H), 4.26 (tt, *J*= 10.1, 4.1 Hz, 1H), 3.68 (dd, *J*= 13.65, 5.6 Hz, 1H), 2.54 (m, 2H), 2.33 (m, 1H), 2.25 (m, 1H), 2.02 (td, *J*= 13.0, 10.1 Hz, 1H), 1.89 (m, 1H), 0.89 (s, 9H), 0.11 (s, 3H), 0.09 (s, 3H); ¹³C NMR (100 MHz, CDCl₃): δ = 207.3, 150.2, 149.7, 139.1, 132.5, 124.0, 68.9, 50.6, 42.8, 38.6, 35.4, 25.7, 18.0, -4.7; [α]_D: +12.3 (*c* 1.52, CH₂Cl₂); IR (neat): 2931, 2857, 1721, 1463, 1103 cm⁻¹; HRMS (CI+) Exact mass calcd for C₁₇H₂₇ClNO₂Si (M+H): 340.1499. Found: 340.1495.

1.3 Analytical data of 4c-f and 9a,b,e.

Ph *Cis-2,4-Diphenylcyclohexanone* (4c):³ White solid, mp 74-75 °C; ¹H NMR (400 MHz, CDCl₃): δ = 7.34 (m, 4H), 7.27 (m, 4H), 7.17 (d, *J*= 7.9 Hz, 2H), 3.83 (dd, *J*= 13.3, 5.3 Hz, 1H), 3.30 (tt, *J*= 12.1, 3.4, 1H), 2.77-2.63 (m, 2H), 2.55-2.42 (m, 1H), 2.36 (ddd, *J*= 13.3, 5.3, 3.3 Hz, 1H), 2.26 (q, *J*= 13.3 Hz, 1H), 2.12 (qd, *J*= 13.3, 5.3 Hz, 1H); ¹³C NMR (100 MHz, CDCl₃): δ = 209.3, 144.3, 138.3, 128.7, 128.6, 128.3, 127.0, 126.7, 126.6, 57.0, 43.6, 42.6, 41.9, 34.6; IR (neat):

² Known as a mixture of diastereomers; see Barros, M. T., Maycock, C. D., Ventura, M. R. *J. Chem. Soc.*, *Perkin Trans. I* **2001**, 166-173.

³ Known as a mixture of diastereomers, see Lowe, J. A. III. PCT Int. Appl. 1993, WO 9315059.

3028, 2931, 1717, 1137 cm $^{-1}$; HRMS (CI+) Exact mass calcd for $C_{18}H_{19}O$ (M+H): 251.1436. Found: 251.1433.

Trans-isomer: White solid, mp 63-64 °C; ¹H NMR (300 MHz, CDCl₃): δ = 7.42-7.25 (m, 10H), 3.87 (t, J= 4.9 Hz, 1H), 3.31 (tt, J= 10.1, 4.3, 1H), 2.72 (m, 1H), 2.61 (ddd, J= 14.5, 11.2, 6.4 Hz, 1H), 2.52-2.37 (m, 2H), 2.23-2.12 (m, 2H); ¹³C NMR (75 MHz, CDCl₃): δ = 211.4, 144.2, 137.6, 128.9, 128.7, 127.2, 127.0, 126.7, 126.6, 53.6, 39.1, 37.7, 37.3, 33.7; IR (neat): 3027, 2932, 1710 cm⁻¹; HRMS (CI+) Exact mass calcd for C₁₈H₁₉O (M+H): 251.1436. Found: 251.1432.

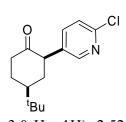
Trans-4-(tert-Butyl-dimethyl-silanyloxy)-2-phenylcyclohexanone (4d): Yellow oil; 1 H NMR (400 MHz, CDCl₃): δ = 7.29 (m, 2H), 7.21 (m, 1H), 7.08 (m, 2H), 4.25 (m, 1H), 4.09 (dd, J= 12.7, 5.4 Hz, 1H), 2.88 (td, J= 13.7, 6.1 Hz, 1H), 2.62 (ddd, J= 17.3, 11.3, 6.1 Hz, 1H), 2.31 (ddd, J= 13.7, 0.08 (s, 3H), 0.07 (s, 3H); 13 C NMR (100 MHz, CDCl₃): δ = 210.2, 138.5, 128.8, 128.3, 126.9, 65.7, 51.3, 42.5, 36.9, 34.9, 25.8, 18.1, -4.9; IR (neat): 2953, 2857, 1718, 1253 cm 1 ; HRMS (CI+) Exact mass calcd for C₁₈H₂₉O₂Si (M+H): 305.1937. Found: 305.1935. *Cis*-isomer (not isolated): 1 H NMR (400 MHz, CDCl₃): δ = 7.29 (m, 2H), 7.21 (m, 1H), 7.08 (m, 2H), 4.20 (m, 1H), 3.59 (tt, J= 10.3, 4.4 Hz, 1H), 3.59 (dd, J= 13.7, 5.4 Hz, 1H), 2.47 (m, 2H), 2.25-2.02 (m, 2H), 1.83 (m, 1H), 0.87 (s, 9H), 0.05 (s, 6H); 13 C NMR (100 MHz, CDCl₃): δ = 211.7, 138.5, 128.8, 128.6, 127.1, 69.3, 53.9, 42.9, 38.8, 35.5, 25.9, 18.1, -4.9.

Ph Cis-4-(N,N-BisBoc)-amino-2-phenylcyclohexanone (4e): Colorless oil; 1 H NMR (400 MHz, CDCl₃): δ = 7.32 (m, 2H), 7.26 (m, 1H), 7.12 (m, 2H), 4.72 (tt, J= 11.8, 3.6 Hz, 1H), 3.67 (dd, J= 13.7, 5.5 Hz, 1H), 2.71 (app. q, J= 12.7 Hz, 1H), 2.61-2.33 (m, 3H), 2.27 (m, 1H), 2.15 (m, 1H), 1.50 (s, 18H); 13 C NMR (100 MHz, CDCl₃): δ = 207.9, 153.0, 137.5, 128.7, 128.3, 127.1, 82.6, 55.8, 54.4, 40.4, 37.5, 29.5, 28.4, 28.0; HRMS (CI+) Exact mass calcd for $C_{17}H_{23}NO_{3}$ (M+H-Boc): 289.1678. Found: 289.1677.

Cis-4-(N-Boc)-amino-2-phenylcyclohexanone (4f): White solid, mp 153-154 °C; ¹H NMR (400 MHz, CDCl₃): δ = 7.33 (t, J= 7.2 Hz, 2H), 7.26 (t, J= 7.2 Hz, 1H), 7.09 (d, J= 7.2 Hz, 2H), 4.49 (br s, 1H), 4.14 (m, 1H), 3.72 (dd, J= 13.9, 5.0, 1H), 2.60 (td, J= 13.9, 6.0, 1H), 2.55 (m, 2H), 2.39 (ddt, J= NHBoc 12.6, 6.0, 3.2 Hz, 1H), 1.87 (app. q, J= 12.6 Hz, 1H), 1.72 (app. qd, J= 12.6, 5.3 Hz, 1H), 1.45 (s, 9H); ¹³C NMR (75 MHz, CDCl₃): δ = 208.0, 155.0, 137.5, 128.5, 128.4, 127.1, 79.7, 54.8, 48.5, 40.9, 39.9, 33.3, 29.6, 28.3; IR (neat): 3361, 2974, 2931, 1708, 1518, 1169 cm⁻¹; HRMS (CI+) Exact mass calcd for C₁₇H₂₄NO₃ (M+H): 290.1756. Found: 290.1751.

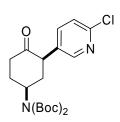
2-(6-Chloro-pyridin-3-yl)cyclohexanone (9a): Yellow solid, mp 72-74 °C; ¹H NMR (400 MHz, CDCl₃): $\delta = 8.14$ (d, J = 2.5 Hz, 1H), 7.46 (dd, J= 8.3, 2.5 Hz, 1H), 7.30 (d, J= 8.3 Hz, 1H), 3.63 (dd, J= 12.3, 1H)5.2 Hz, 1H), 2,56 (m, 1H), 2.49 (m, 1H), 2.28 (m, 1H), 2.21 (m, 1H), 1.97-1.75 (m, 4H); 13 C NMR (100 MHz, CDCl₃): $\delta = 208.7$, 150.0,

149.6, 139.2, 133.2, 123.9, 54.2, 42.2, 35.5, 27.7, 25.4; IR (neat): 2938, 2864, 1709, 1462, 1104 cm⁻¹; HRMS (CI+) Exact mass calcd for C₁₁H₁₃ClNO (M+H): 210.0686. Found: 210.0677.



(2R,4S)-4-tert-Butyl-2-(6-chloro-pyridin-3-yl)cyclohexanone (9b): White solid, mp 117-118 °C; the ee was measured to 90% on

ChiralCel OD-H, ⁱHex: ⁱPrOH 95:5, 1 to 0.5 mL/min; retention times 16.2 min (2S,4R) and 20.4 min (2R,4S). ¹H NMR (400 MHz, CDCl₃): $\delta = 8.14$ (d, J = 2.5 Hz, 1H), 7.46 (dd, J = 8.3, 2.5 Hz, 1H), 7.31 (d, J =8.3 Hz, 1H), 3.63 (dd, J= 13.2, 5.0 Hz, 1H), 2,58 (ddd, J= 14.0, 5.0, 3.0 Hz, 1H), 2.52 (qd, J= 14.0, 5.7 Hz, 1H), 2.24 (m, 2H), 1.80-1.56 (m, 3H), 0.95 (s, 9H); 13 C NMR (75 MHz, CDCl₃): $\delta = 209.0$, 150.0, 149.7, 139.2, 133.4, 123.9, 53.5, 47.4, 41.5, 36.9, 32.5, 28.6, 27.6; $[\alpha]_D^{20}$: +2.2 (*c* 0.44, CH₂Cl₂); IR (neat): 2960, 2870, 1716, 1462, 1104 cm⁻¹; HRMS (CI+) Exact mass calcd for C₁₅H₂₁ClNO (M+H):



266.1312. Found: 266.1309.

(2R,4S)-4-(N,N-BisBoc)-amino-2-(6-chloro-pyridin-3-yl)-

cvclohexanone (9e): White solid, mp 131-132 °C; the ee was measured to 87% on ChiralCel OD-H, ⁱHex: ⁱPrOH 95:5, 1 mL/min; retention times 23.6 min (2R,4S) and 32.9 min (2S,4R). Recrystallization of the purified product in EtOAc:pentane increased the ee to 94%. White crystals; ¹H NMR (400 MHz, CDCl₃):

 $\delta = 8.12$ (d, J = 2.5 Hz, 1H), 7.45 (dd, J = 8.2, 2.5 Hz, 1H), 7.29 (d, J = 8.2 Hz, 1H), 4.72 (tt, J=11.8, 3.6 Hz, 1H), 3.70 (dd, J=13.5, 5.3 Hz, 1H), 2.67 (app. q, J=12.7 Hz, 1H), 2.58 (m, 2H), 2.50 (ddd, J= 17.2, 11.0, 5.9 Hz, 1H), 2.25 (m, 1H), 2.16 (m, 1H), 1.49 (s, 18H); ¹³C NMR (75 MHz, CDCl₃): δ = 206.5, 152.9, 150.2, 149.7, 139.3, 132.3, 123.9, 82.9, 54.2, 52.4, 40.2, 37.4, 29.4; $[\alpha]_D^{20}$: +22.5 (c 1.43, CH₂Cl₂); IR (neat): 2980, 2936, 1738, 1699, 1349, 1139 cm⁻¹; HRMS (CI+) Exact mass calcd for C₂₁H₃₀ClN₂O₅ (M+H): 425.1843. Found: 425.1851.

2. Synthesis of 2e & analytical data of 5.

2.1 Synthesis of 4-(N,N-BisBoc)-aminocyclohexanone (2e).

¹ Known compound, but no analysis data is published.

Carbamate **2f** (1.70 g, 8.0 mmol), Boc₂O (5.50 g, 25 mmol, 3 equiv) and DMAP (3.10 g, 25 mmol, 3 equiv) were refluxed in anhydrous THF (180 mL) for 2 h to give an orange solution. H₂O (10 mL) was added, then most of the THF was removed *in vacuo*. The remaining mixture was diluted with Et₂O and H₂O and acidified to pH 5 by careful addition of HCl, followed by extraction with Et₂O*3. The organic phase was washed with brine, dried (MgSO₄) and concd to give a yellow solid that was pushed through a silica plug with pentane: EtOAc 4:1 to give **2e** as an offwhite solid (2.52 g, 100%). mp 72-73 °C; ¹H NMR (400 MHz, CDCl₃): δ = 4.48 (tt, *J*= 11.3, 4.0 Hz, 1H), 2.42 (m, 4H), 2.34 (m, 2H), 2.05 (m, 2H), 1.50 (s, 18H); ¹³C NMR (100 MHz, CDCl₃): δ = 209.7, 153.0, 82.6, 54.2, 40.1, 28.9, 28.0; IR (neat): 2977, 1739, 1699, 1120 cm⁻¹; HRMS (CI+) Exact mass calcd for C₁₆H₂₈NO₅ (M+H): 314.1967. Found: 314.1962.

2.2 Analytical data of Boc-transfer product 5.

O[†]Bu **5-(N-Boc)-amino-2-hydroxy-cyclohex-1-enecarboxylic acid tert-butyl ester (5):** *pH-dependent equilibrium with β-ketoester.* White solid, mp 135-136 °C; ¹H NMR (300 MHz, CDCl₃): δ = 12.36 (s, 1H), 4.61 (br d, J= 6.9 Hz, 1H), 3.71 (m, 1H), 2.51 (dd, J= 16.0, 4.8 Hz, 1H), 2.30 (m, 2H), 1.96 (dd, J= 15.7, 7.9 Hz, 1H), 1.87 (m, 1H), 1.60 (m, 1H), 1.44 (s, 9H), 1.40 (s, 9H); ¹³C NMR (75 MHz, CDCl₃): δ = 172.0, 170.3, 155.2, 96.3, 81.1, 55.6, 45.5, 29.4, 28.3, 28.1, 27.1; IR (neat): 3356, 3979, 1714, 1686, 1167 cm⁻¹; MS (MALDI TOF) Exact mass calcd for C₁₆H₂₇NO₅K (M+K): 352.1526. Found: 352.1523.

β-ketoester (not isolated): 1 H NMR (300 MHz, CDCl₃): δ = 4.79 (br d, J= 7.9 Hz, 1H), 3.95 (m, 1H), 3.34 (dd, J= 12.1, 5.8 Hz, 1H), 2.42 (dd, J= 8.7, 4.8 Hz, 1H), 2.30 (m, 2H), 1.96 (dd, J= 15.7, 7.9 Hz, 1H), 1.87 (m, 1H), 1.60 (m, 1H), 1.42 (s, 9H), 1.42 (s, 9H);

3. Synthesis of iodonium salt 7.

$$H \xrightarrow{\text{ICI}_{3,}} H \xrightarrow{\text{ICI}_{2}} CI \xrightarrow{\text{BuLi}} CI \xrightarrow{\text{RuLi}} CI \xrightarrow{\text{N}} C$$

3.1 Synthesis of chlorovinyliodoso dichloride (8): 1,2

² Beringer, N.; Nathan, R. A. J. Org. Chem. **1969**, 34, 685-689.

ICl₃ (10 g, 4.3 mmol) was dissolved in ice-water (30 mL). The solution was cooled to 0 °C before addition of conc. HCl (15 mL). Acetylene gas was bubbled through at 0 °C for 10 min, then at rt for 1.5 h. A yellow solid precipitated and was collected by suction filtration on a glass filter funnel. The solid was washed with cold H₂O (3*10 mL) and dried on the filter with suction for 10 min, which resulted in a yellow solid (2.37 g, 21%). *NB!* This compound is extremely unstable and decomposes autocatalytically (within seconds when it starts). It should not be handled with metal spatulaes, also avoid long reaction times, extensive drying, vacuum and N₂ flow. It can, however, be stored for weeks in the freezer when isolated as described above.

¹H NMR (270 MHz, CDCl₃): $\delta = 7.36$ (d, J = 12.4 Hz, 1H), 7.28 (d, J = 12.4 Hz, 1H).

3.2 Synthesis of bis(6-chloro-pyridin-3-yl)iodonium chloride (7): Modified literature procedure. ^{2,3} 2-Chloro-5-bromopyridine ⁴ (1.42 g, 7.4 mmol, 2 equiv) was dissolved in anhydrous Et₂O (36 mL) and cooled to -78 °C. BuLi (1.6 M/hexane, 4.60 mL, 7.4 mmol, 2 equiv) was added, which resulted in a yellow slurry that slowly turned orange. After 40 min at -78 °C compound **8** (1.00 g, 3.8 mmol) was added in one portion to give a milky yellow suspension. The reaction was stirred at -78 °C for a further hour, then allowed to reach rt over 3h. The solid was collected by filtration, washed with Et₂O*3 and stirred with THF (10 mL) for 10 min to remove LiCl. The remaining solid was dried under vacuum to give **7** as a white solid (744 mg, 52%). The THF filtrate was concd, the solid was recrystallized from CH₂Cl₂ (dissolves poorly) to give a second crop of product (271 mg, 19%). The product might still contain some LiCl. mp 225 °C (decomposed); ¹H NMR (300 MHz, DMSO): δ = 9.05 (d, J= 2.0 Hz, 1H), 8.60 (dd, J= 8.5, 2.0 Hz, 1H), 7.62 (d, J= 8.5 Hz, 1H); ¹³C NMR (75 MHz, DMSO): δ = 154.1, 152.2, 145.2, 127.0, 120.8; HRMS (CI+) Exact mass calcd for C₁₀H₆Cl₂IN₂ (M-CI'): 350.8953. Found: 350.8949.

4. Synthetic routes to Epibatidine (1).

4.1 Equilibration of cis-9d to trans-9d:

Cis-9d (80 mg, 0.24 mmol) and DBU (7 μ L, 0.05 mmol, 0.2 equiv) were dissolved in anhydrous THF (0.5 mL) and stirred at rt for 16 h. Bright yellow solution, turned redbrown. H₂O and Et₂O were added, the pH was adjusted to slightly acidic by careful addition of HCl. The mixture was eluted through an Extrelut[®] tube and concd to give a

⁴ Purchased from Aldrich and purified with flash chromatography prior to use.

³ Stang, P. J., Olenyuk, B., Chen, K. Synthesis **1995**, 937-938.

yellow oil. *Trans*-**9d** was isolated by column chromatography (pentane:EtOAc 6:1) in 70% yield (56 mg). The remaining *cis*-**9d** (14 mg, 18%) was equilibrated again, to give a 83% total yield of *trans*-**9d** (66 mg). Total yield from *cis:trans* mixture **9d**, calculating with the amount of separated *trans*-**9d** before quilibration: 88%. For analytical data, see section 1.2.

4.2 Reduction of *trans*-9d to (1*R*,2*S*,4*S*)-4-(*tert*-Butyl-dimethyl-silanyloxy)-2-(6-chloro-pyridin-3-yl)cyclohexanol (10):

Trans-**9d** (20.0 mg, 59 μmol) was dissolved in anhydrous MeOH (1 mL) and cooled to -98 °C (MeOH/N₂ bath). NaBH₄ (22 mg, 0.59 mmol, 10 equiv.) in MeOH (0.2 mL) was added. The reaction was stirred for 1.5 h at -98 °C and allowed to reach - 60 °C over 1 h. The reaction was quenched with sat. NH₄Cl, allowed to reach rt and most of the MeOH was removed *in vacuo*. The mixture was dissolved in CH₂Cl₂, eluted through an Extrelut[®] tube and concd to give a yellow oil. Crude ¹H NMR suggested a diastereomeric ratio of 10:1. Flash chromatography (pentane: EtOAc 8:1 → 1:1) yielded **10** (16.9 mg, 84%) as a colorless oil. Analytical data were in agreement with literature⁵ apart from the optical rotation, which differed in magnitude but had the same sign. ¹H NMR (400 MHz, CDCl₃): δ = 8.26 (m, 1H), 7.55 (dd, *J*= 8.2, 2.4 Hz, 1H), 7.28 (d, *J*= 8.2 Hz, 1H), 4.01 (m, 1H), 3.66 (td, *J*= 10.4, 4.8 Hz, 1H), 3.04 (dt, *J*= 10.4, 3.2 Hz, 1H), 1.98-1.77 (m, 5H), 1.61 (m, 2H), 0.92 (s, 9H), 0.07 (s, 3H), 0.05 (s, 3H); ¹³C NMR (100 MHz, CDCl₃): δ = 149.6, 149.5, 138.3, 137.9, 124.1, 73.8, 65.5, 43.2, 40.1, 32.1, 29.1, 25.8, 18.0, -4.9, -5.0; $[\alpha]_D^{20} -7.2$ (*c* 0.32, CH₂Cl₂), lit (ref 6) $[\alpha]_D^{20} -10.6$ (*c* 0.32, CH₂Cl₂).

4.3 Reduction of 9e to (1*S*,2*R*,4*S*)-4-(*N*,*N*-BisBoc)-amino-2-(6-chloropyridin-3-yl)cyclohexanol (11):

⁵ Barros, M. T., Maycock, C. D., Ventura, M. R. J. Chem. Soc., Perkin Trans. 1 2001, 166-173.

Performed as described in section 4.2. Crude ¹H NMR suggested a diastereomeric ratio of 7:1 (eq:axial). Flash chromatography (pentane: EtOAc 8:1 \rightarrow 1:1) yielded **11** as a white, low-melting solid (83%). ¹H NMR (400 MHz, CDCl₃): δ = 8.23 (d, J= 2.5 Hz, 1H), 7.36 (dd, J= 8.4, 2.5 Hz, 1H), 7.26 (d, J= 8.4 Hz, 1H), 4.18 (tt, J= 12.2, 3.9 Hz, 1H), 3.68 (td, J= 10.3, 3.9 Hz, 1H), 2.61 (td, J= 10.3, 3.4 Hz, 1H), 2.28 (q, J= 12.4 Hz, 1H), 2.21-2.05 (m, 2H), 1.88 (m, 2H), 1.59 (m, 1H), 1.49 (s, 18H); ¹³C NMR (100 MHz, CDCl₃): δ = 153.1, 149.7, 149.5, 138.1, 136.9, 124.2, 82.4, 73.0, 55.3, 48.7, 25.4, 34.1, 28.0, 27.7; [α]_D²⁰: +5.4 (c 3.28, CH₂Cl₂); IR (neat): 3420, 2979, 2935, 1698, 1344, 1197 cm⁻¹; HRMS (CI+) Exact mass calcd for C₂₁H₃₂ClN₂O₅ (M+H): 427.1999. Found: 427.1994.

Axial isomer: White solid, mp 58-59 °C; ¹H NMR (400 MHz, CDCl₃): δ = 8.29 (d, J= 2.5 Hz, 1H), 7.64 (dd, J= 8.3, 2.5 Hz, 1H), 7.26 (d, J= 8.3 Hz, 1H), 4.18 (tt, J= 11.9, 3.6 Hz, 1H), 3.94 (m, 1H), 2.80 (dt, J= 13.4, 2.6 Hz, 1H), 2.71 (app. q, J= 12.7 Hz, 1H), 2.34 (qd, J= 12.7, 4.0 Hz, 1H), 2.03 (dq, J= 14.1, 3.4 Hz, 1H), 1.77 (ddd, J= 14.1, 4.4, 2.3 Hz, 1H), 1.74-1.61 (m, 2H), 1.52 (s, 18H); ¹³C NMR (100 MHz, CDCl₃): δ = 153.1, 149.6, 149.3, 138.6, 137.3, 123.8, 82.3, 68.4, 55.5, 45.1, 32.8, 28.9, 28.0, 22.6; α _D: -25.7 (α _D: -25.7

4.4 Mesylation, deprotection and ring-closure to (-)-Epibatidine (1):

$$\begin{array}{c|c} OR^1 & OR \\ \hline & N \\ \hline & N \\ \hline & NR^2_2 \\ \hline & a) MsCI, Et_3N \\ \hline & b) TFA, rt \\ \hline & c) CHCI_3, \Delta, 60 h \\ \hline & 12: R^1=H, R^2=Boc \\ \hline & b) & 12: R^1=Ms, R^2=Boc \\ \hline & 13: R^1=Ms, R^2=H \\ \end{array}$$

As mesylates 12 and 13 are unstable, much higher overall yield was obtained when they were not isolated but used as crude products (52% over three steps with isolation).

Mesylation of 11 to (1S,2R,4S)-methanesulfonic acid 4-(N,N-BisBoc)-amino-2-(6-chloro-pyridin-3-yl)cyclohexyl ester (12):

Alcohol **11** (49 mg, 115 μmol) was dissolved in anhydrous CH_2Cl_2 (2 mL) and MsCl (32 μL, 0.46 mmol, 4 equiv.) and dist. Et_3N (32 μL, 0.23 mmol, 2 equiv.) were added. The reaction was stirred for 4 h at rt and quenched by addition of sat. NaHCO₃. The mixture was eluted through an Extrelut[®] tube with CH_2Cl_2 and concd to give a yellow oil that was directly used in the following reaction. A small portion was purified with column chromatography (pentane: $EtOAc\ 6:1 \rightarrow 1:1$) for analytical purposes to yield **12** as colorless oil. ¹H NMR (400 MHz, CDCl₃): $\delta = 8.28$ (d, J = 2.6 Hz, 1H), 7.60 (dd, J = 8.3, 2.6 Hz, 1H), 7.32 (d, J = 8.3 Hz, 1H), 4.63 (td, J = 10.9, 4.6 Hz, 1H), 4.20 (tt, J = 12.2, 3.8

⁶ The conversion of alcohol **11** to epibatidine follows the sequence described for the corresponding NHBoc compound, see Trost, B. M., Cook, G. R. *Tetrahedron Lett.* **1996**, *37*, 7485-7488.

Hz, 1H), 2.89 (ddd, J= 12.9, 10.9, 3.6 Hz, 1H), 2.48 (s, 3H), 2.46 (m, 1H), 2.42 (q, J= 12.7 Hz, 1H), 2.21 (qd, J= 12.8, 3.8 Hz, 1H), 1.98 (dq, J= 12.8, 3.7 Hz, 1H), 1.91 (m, 1H), 1.83 (m, 1H), 1.49 (s, 18H); ¹³C NMR (75 MHz, CDCl₃): δ = 153.0, 150.5, 149.6, 137.7, 135.4, 124.3, 82.8, 82.7, 54.4, 45.9, 38.2, 35.5, 32.7, 28.0, 27.1; [α]_D²⁰: +20.2 (c 0.63, CH₂Cl₂); IR (neat): 2980, 2936, 1699, 1461, 1346, 1176, 1145 cm⁻¹; HRMS (CI+) Exact mass calcd for C₂₂H₃₄ClN₂O₇S (M+H):505.1775. Found: 505.1772.

Deprotection of 12 to (1S,2R,4S)-methanesulfonic acid 4-amino-2-(6-chloro-pyridin-3-yl)cyclohexyl ester (13):

The crude mesylate **12** was dissolved in anhydrous CH_2Cl_2 (1 mL) and treated with TFA (134 µL, 1.74 mmol, 20 equiv.). The yellow mixture was stirred at rt for for 15 h and quenched by addition of sat. K_2CO_3 . The mixture was eluted through an Extrelut[®] tube with CH_2Cl_2 and concd to give a yellow oil that was directly used in the following reaction (section 4.5). A small portion was purified with flash chromatography (EtOAc \rightarrow EtOAc:MeOH 4:1 with NH₄OH) for analytical purposes; amino mesylate **13** was isolated as a yellow oil together with a small amount of cyclized material (**1**). ¹H NMR (400 MHz, CDCl₃): $\delta = 8.28$ (d, J = 2.5 Hz, 1H), 7.58 (dd, J = 8.2, 2.5 Hz, 1H), 7.34 (d, J = 8.2 Hz, 1H), 4.61 (td, J = 11.0, 4.7 Hz, 1H), 2.97 (tt, J = 11.0, 3.9 Hz, 1H), 2.89 (td, J = 11.0, 3.5 Hz, 1H), 2.50 (s, 3H), 2.42 (dq, J = 12.8, 4.3 Hz, 1H), 2.04 (m, 2H), 1.90 (br s, 2H), 1.82 (m, 1H), 1.55 (m, 1H), 1.41 (m, 1H); ¹³C NMR (100 MHz, CDCl₃): $\delta = 150.5$, 149.6, 137.6, 135.6, 124.3, 83.5, 49.3, 45.0, 41.8, 38.2, 33.9, 32.1; α _D²⁰: +25.7 (c 1.18, CH₂Cl₂); IR (neat): 3351, 2939, 3874, 1460, 1351, 1175 cm⁻¹; HRMS (CI+) Exact mass calcd for $C_{12}H_{18}CIN_2O_3S$ (M+H):305.0727. Found: 305.0731.

Ring-closure of 13 to (–)-epibatidine (1):

Crude amine **13** was dissolved in anhydrous CHCl₃ (9 mL) and heated to reflux in a sealed flask for 48 h. To improve the conversion, the formed MsOH was removed by workup with sat. Na₂CO₃/CH₂Cl₂, Na₂SO₄ and concd. The reaction was then continued for another 12 h, and worked up as described above again. The crude product was pushed through a silica plug (EtOAc \rightarrow EtOAc:MeOH 10:1 with NH₄OH) to give **1** (26.5 mg, 90% over three steps). Analytical data were in agreement with the literature.⁸ ¹H NMR (400 MHz, CDCl₃): δ = 8.28 (d, J= 2.5 Hz, 1H), 7.77 (dd, J= 8.3, 2.5 Hz, 1H), 7.23 (d, J= 8.3 Hz, 1H), 3.80 (app. t, J= 4.4 Hz, 1H), 3.56 (d, J= 2.0 Hz, 1H), 2.76 (d, J= 9.0, 4.9 Hz, 1H), 1.91 (dd, J= 12.2, 9.0 Hz, 1H), 1.65-1.49 (m, 6H); ¹³C NMR (100 MHz, CDCl₃): δ = 148.9, 148.8, 141.0, 137.7, 123.9, 62.8, 56.4, 44.5, 40.3, 31.3, 30.1; α _D²⁰: -6.2 (α 0.21, CH₂Cl₂); lit (ref 11) α _D²⁵ D: -6.7 (α 0.21, CH₂Cl₂).

5. NMR spectra of compounds 1, 2e, 4b-f, 5, 7, 8, 9a,b, 10-12.

⁷ Ko, S. Y.; Lerpiniere, J.; Linney, I. D.; Wrigglesworth, R. *J. Chem. Soc.*, *Chem. Commun.* **1994**, 1775-1776; Broka, Chris A. *Tetrahedron Lett.* **1994**, *34*, 3251-3254.

⁸ Evans, D. A., Scheidt, K. A., Downey, C. W. Org. Lett. 2001, 3, 3009-3012 and references cited therein.

