



Supporting Information

© Wiley-VCH 2007

69451 Weinheim, Germany

**De Novo Asymmetric Synthesis of the Anthrax Tetrasaccharide via a
Palladium Catalyzed Glycosylation Reaction**

Haibing Guo and George A. O'Doherty*
Department of Chemistry, West Virginia University
Morgantown, WV 26506

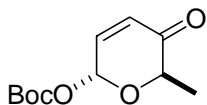
Section A: General Information	S-2
Section B: Experimental Procedures	S-3
Section C: ^1H NMR and ^{13}C NMR Spectra	S-41

Section A: General Information:

General Methods and materials: ^1H and ^{13}C spectra were recorded on Jeol 270 and Varian 600 spectrometers. Chemical shifts were reported relative to internal tetramethylsilane (δ 0.00 ppm) or CDCl_3 (δ 7.26 ppm) or CD_3OD (δ 4.89 ppm) for ^1H and CDCl_3 (δ 77.1 ppm) or CD_3OD (δ 49.15 ppm) for ^{13}C . Optical rotations were measured with digital polarimeter in the solvent specified. Infrared (IR) spectra were obtained on a prospect. High resolution mass spectra were obtained via electrospray ionization on a Thermo Electron LTQ-FT spectrometer. Flash column chromatography was performed on 60 (60-200 mesh) silica gel. Analytical thin-layer chromatography was performed with precoated glass-backed plates and visualized by quenching of fluorescence and by charring after treatment with *p*-anisaldehyde or phosphomolybdic acid or potassium permanganate stain. R_f values were obtained by elution in the stated solvent ratios (v/v). Ether, THF, methylene chloride and triethylamine were dried by passing through activated alumina (8 x 14 mesh) column with nitrogen gas pressure. Commercial reagents were used without purification unless otherwise noted. Air and/or moisture-sensitive reactions were carried out under an atmosphere of argon/nitrogen using oven/flamed-dried glassware and standard syringe/septa techniques.

Section B: Experimental Procedures:

(2*S*, 6*S*)-*tert*-butyl -5,6-dihydro-6-methyl-5-oxo-2*H*-pyran-2-yl carbonate (**8**)¹:

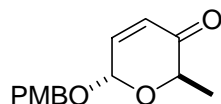


To a 1000 mL flask was added furan ketone **7** (40 g, 363.5 mmol), CH₂Cl₂ (240 mL), formic acid/triethylamine (5:4 (molar ratio), 480 mL) and Noyori asymmetric transfer hydrogenation catalyst (*R*)-Ru(η^6 -mesitylene)-(*R, R*)-TsDPEN (222 mg, 0.1 mol%). The resulting solution was stirred at room temperature for 24 h. The reaction mixture was diluted with water (500 mL) and extracted with EtOAc (3 x 700 mL). The combined organic layers were washed with saturated NaHCO₃, dried over Na₂SO₄, and concentrated under reduced pressure. The resulting crude furan alcohol was dissolved in 603 mL of THF/H₂O (3:1) and cooled to 0 °C. Solid NaHCO₃ (60.9 g, 727.8 mmol), NaOAc•3H₂O (49.6 g, 363.9 mmol), and NBS (64.3 g, 363.7 mmol) were added to the solution and the mixture was stirred for 1 h at 0 °C. The reaction was quenched with saturated NaHCO₃ (600 mL), extracted (3 x 800 mL) with Et₂O, dried (Na₂SO₄), concentrated under reduced pressure. The crude mixture was dissolved in CH₂Cl₂ (500 mL) and the solution was cooled to -78 °C. (Boc)₂O (93 g, 400 mmol) and a catalytic amount of DMAP (1.5 g) was added to the reaction mixture. The reaction was stirred for 12 h at -78 to -30 °C, and quenched with saturated NaHCO₃, extracted with Et₂O, dried (Na₂SO₄), and concentrated under reduced pressure. The crude product was purified using silica gel flash chromatography eluting with 6% EtOAc/Hexane to give 46.1 g (201.9 mmol, 60%) of Boc-protected pyranone **8** : R_f (20% Et₂O/Hexane) = 0.58; $[\alpha]_D^{25} = -98$ ($c = 1.0$, CH₂Cl₂); IR (thin film, cm⁻¹) 2984, 2942, 1752, 1703, 1371, 1273, 1254,

¹ Pyranone **8** was prepared in three steps one chromatography.

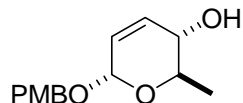
1153, 938, 838; ^1H NMR (600 MHz, CDCl_3) δ 6.78 (dd, $J = 10.2, 3.6$ Hz, 1H), 6.22 (d, $J = 3.6$ Hz, 1H), 6.09 (d, $J = 10.2$ Hz, 1H), 4.53 (q, $J = 6.6$ Hz, 1H), 1.40 (s, 9H), 1.28 (d, $J = 6.6$ Hz, 3H); ^{13}C NMR (150 MHz, CDCl_3) δ 195.5, 151.7, 140.9, 128.2, 89.1, 83.3, 72.0, 27.5, 15.1; CIHRMS: Calculated for $[\text{C}_{11}\text{H}_{16}\text{O}_5\text{Na}^+]$: 251.0890, Found: 251.0883.

(2R, 6S)-6-(4-methoxybenzyloxy)-2-methyl-2H-pyran-3(6H)-one (9):



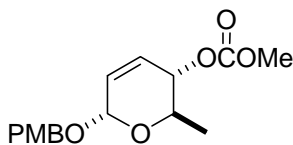
To a solution of Boc-protected pyranone **8** (13 g, 57.0 mmol) and *para*-methoxyl benzyl alcohol (157.3 g, 114.0 mmol) in dry CH_2Cl_2 (57 mL) was added $\text{Pd}_2(\text{DBA})_3 \cdot \text{CHCl}_3$ (294 mg, 0.5 mol% Pd) and PPh_3 (297 mg, 2.0 mol%) at 0 °C under argon atmosphere. After stirring for 2 h, the solution was warmed to room temperature, the reaction mixture was quenched with 300 mL of saturated NaHCO_3 , extracted (3 x 300 mL) with Et_2O , dried (Na_2SO_4), and concentrated under reduced pressure. The crude product was purified using silica gel flash chromatography eluting with 5% EtOAc /Hexane to give PMB-ether **9** (13.6 g, 54.7 mmol, 96%) as a colorless oil: R_f (20% EtOAc /Hexane) = 0.37; $[\alpha]_D^{25} = -51$ ($c = 1.92$, CH_2Cl_2); IR (thin film, cm^{-1}) 2984, 2939, 2876, 1697, 1611, 1513, 1246, 1080, 1023, 808; ^1H NMR (600 MHz, CDCl_3) δ 7.28 (d, $J = 8.4$ Hz, 2H), 6.88 (d, $J = 8.4$ Hz, 2H), 6.78 (dd, $J = 10.2, 3.6$ Hz, 1H), 6.04 (d, $J = 10.2$ Hz, 1H), 5.22 (d, $J = 3.6$ Hz, 1H), 4.75 (d, $J = 11.4$ Hz, 1H), 4.60 (d, $J = 11.4$ Hz, 1H), 4.53 (q, $J = 6.6$ Hz, 1H), 3.78 (s, 3H), 1.36 (d, $J = 6.6$ Hz, 3H); ^{13}C NMR (150 MHz, CDCl_3) δ 196.9, 159.5, 143.5, 129.8 (2 C), 129.2, 127.3, 113.9, 91.9, 70.3, 55.2, 15.1; CIHRMS: Calculated for $[\text{C}_{14}\text{H}_{16}\text{O}_4\text{Na}^+]$: 271.0946, Found: 271.0941.

(2R, 3S, 6S)-6-(4-methoxybenzyloxy)-3, 6-dihydro-2-methyl-2H-pyran-3-ol (10a):



A solution of pyranone **9** (13.5 g, 54.4 mmol) in dry CH₂Cl₂ (54.4 mL) and 0.4 M CeCl₃/MeOH (54.4 mL) was cooled to -78 °C. NaBH₄ (2.08 g, 55.5 mmol) was added and the reaction mixture was stirred for 4 h at -78 °C. The resulting solution was diluted with Et₂O (400 mL) and was quenched with 200 mL of saturated NaHCO₃, extracted (3 x 400 mL) with Et₂O, dried (Na₂SO₄), and concentrated under reduced pressure. The crude product was purified using silica gel chromatography eluting with 40% EtOAc/Hexane to give 12.6 g (50.6 mmol, 93%) of allylic alcohol **10a** as a white solid, mp: 62.5-64.0 °C; *R_f* = 0.30 (40% EtOAc/Hexane); [α]_D²⁵ = + 18 (*c* = 1.0, CH₂Cl₂); IR (thin film, cm⁻¹) 3391, 2972, 2933, 2837, 1612, 1513, 1246, 1029, 999, 819; ¹H NMR (600 MHz, CDCl₃) δ 7.28 (d, *J* = 8.4 Hz, 2H), 6.88 (d, *J* = 8.4 Hz, 2H), 5.88 (d, *J* = 10.2 Hz, 1H), 5.72 (ddd, *J* = 10.2, 3.0, 1.8 Hz, 1H), 5.00 (d, *J* = 1.8 Hz, 1H), 4.71 (d, *J* = 11.4 Hz, 1H), 4.52 (d, *J* = 11.4 Hz, 1H), 3.79 (s, 3H), 3.79 (m, 1H), 3.74 (dq, *J* = 9.0, 6.6, 1H), 1.95 (d, *J* = 1.8 Hz, 1H, OH), 1.30 (d, *J* = 6.6 Hz, 3H); ¹³C NMR (150 MHz, CDCl₃) δ 159.3, 133.6, 130.1, 129.7, 126.7, 113.9, 93.2, 69.7, 69.6, 68.1, 55.3, 18.0; CIHRMS: Calculated for [C₁₄H₁₈O₄Na⁺]: 273.1102, Found: 273.1100.

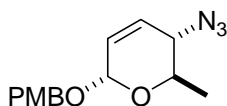
(2R, 3S, 6S)-6-(4-methoxybenzyloxy)-3, 6-dihydro-2-(methyl)-2H-pyran-3-yl methyls carbonate (10):



To a stirred solution of allylic alcohol **10a** (20 g, 80 mmol), pyridine (38.8 mL, 480

mmol) and DMAP (1.96 g) in dry CH₂Cl₂ (400 mL), was dropwise added methyl chloroformate (33.9 mL, 480 mmol) at 0 °C. After reacting 1 h at 0 °C, water (300 mL) was added and the reacted mixture was extracted with CH₂Cl₂ (3 x 400 mL), dried (Na₂SO₄), concentrated under reduced pressure. The crude product was purified using silica gel flash chromatography eluting with 10% EtOAc/Hexane to give 24.4 g (79.2 mmol, 99%) carbonate **10** as colorless oil: R_f (30% EtOAc/Hexane) = 0.56; $[\alpha]_D^{25} = +79$ ($c = 2.02$, CH₂Cl₂); IR (thin film, cm⁻¹) 2957, 2935, 2803, 1746, 1513, 1248, 1017, 1006, 819; ¹H NMR (600 MHz, CDCl₃) δ 7.28 (d, $J = 8.4$ Hz, 2H), 6.88 d, $J = 8.4$ Hz, 2H), 5.92 (d, $J = 10.2$ Hz, 1H), 5.80 (ddd, $J = 10.2, 3.0, 1.8$ Hz, 1H), 5.03 (d, $J = 1.8$ Hz, 1H), 4.89 (ddd, $J = 9.6, 3.0, 1.8$ Hz, 1H), 4.71 (d, $J = 11.4$ Hz, 1H), 4.52 (d, $J = 11.4$ Hz, 1H), 4.02 (dq, $J = 9.0, 6.6$, 1H), 3.80 (s, 3H), 3.79 (s, 3H), 1.25 (d, $J = 6.6$ Hz, 3H); ¹³C NMR (150 MHz, CDCl₃) δ 159.3, 155.4, 130.0, 129.6, 129.2, 128.3, 113.9, 93.3, 74.7, 69.8, 64.7, 55.3, 55.0, 17.9; CIHRMS: Calculated for [C₁₆H₂₀O₆Na⁺]: 331.1157, Found: 331.1152.

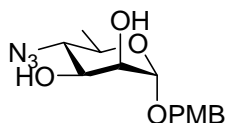
(2R, 3S, 6S)-6-(4-methoxybenzyloxy)-3-azido-3, 6-dihydro-2-methyl-2H-pyran (11):



To a stirred solution of carbonate **10** (30 g, 97.4 mmol), allylpalladium chloride dimer (378 mg, 1.0 mmol %) and 1, 4-bis(diphenylphosphino)butane (1.68 g, 4.0 mmol %) in dry THF (97.2 mL) was added TMSN₃ (15.5 mL, 116.9 mmol) under argon atmosphere. The reaction mixture was stirred at room temperature for 0.5 h, evaporated solvent under reduced pressure, purified using silica gel flash chromatography eluting with 7 % EtOAc/Hexane to give 24.9 g (90.6 mmol, 93%) allylic azide **11** as colorless oil: R_f (20% EtOAc/Hexane) = 0.46; $[\alpha]_D^{25} = +130$ ($c = 1.02$, CH₂Cl₂); IR (thin film, cm⁻¹) 2935,

2903, 2837, 2094, 1612, 1513, 1033, 1006, 818; ^1H NMR (600 MHz, CDCl_3) δ 7.28 (d, J = 8.4 Hz, 2H), 6.88 (d, J = 8.4 Hz, 2H), 5.95 (d, J = 10.2 Hz, 1H), 5.89 (ddd, J = 10.2, 3.0, 1.8 Hz, 1H), 5.03 (d, J = 1.2 Hz, 1H), 4.71 (d, J = 11.4 Hz, 1H), 4.52 (d, J = 11.4 Hz, 1H), 3.86 (dq, J = 9.6, 6.6, 1H), 3.81 (s, 3H), 3.55 (dd, J = 9.6, 1.8 Hz, 1H), 1.33 (d, J = 6.6 Hz, 3H); ^{13}C NMR (150 MHz, CDCl_3) δ 155.4, 130.0, 129.6, 128.9, 128.4, 113.9, 93.0, 69.7, 66.0, 60.3, 55.3, 18.4; CIHRMS: Calculated for $[\text{C}_{14}\text{H}_{17}\text{N}_3\text{O}_3\text{Na}^+]$: 298.1167, Found: 298.1162.

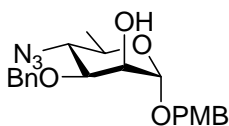
(2S, 3S, 4S, 5S, 6R)-2-(4-methoxybenzyloxy)-5-azido-tetrahydro-6-methyl-2H-pyran-3,4-diol (12a):



To a *t*-butanol, acetone (145.4 mL, 1:1 (v/v), 1 M) solution of allylic azide **11** (20 g, 72.7 mmol) at 0 °C, was added a solution of *N*-methyl morpholine *N*-oxide/water (50% w/v, 50 mL). Crystalline OsO_4 (185 mg, 1 mol %) was added and the reaction was allowed to stir for 24 h. The reaction mixture was quenched with 200 mL saturated $\text{Na}_2\text{S}_2\text{O}_3$ solution, extracted with EtOAc (3 x 500 mL), dried (Na_2SO_4), concentrated under reduced pressure, and then purified using silica gel flash chromatography eluting with 90% EtOAc/Hexane to give diol **12a** (22.0 g, 71.2 mmol, 98%); R_f = 0.63 (80% EtOAc/Hexane); $[\alpha]_D^{25} = +99$ (c = 0.96, CH_2Cl_2); IR (thin film, cm^{-1}) 3345, 2935, 2915, 2837, 2112, 1613, 1515, 1250, 1072, 1006, 823; ^1H NMR (600 MHz, CDCl_3) δ 7.23 (d, J = 8.4 Hz, 2H), 6.88 (d, J = 8.4 Hz, 2H), 4.84 (d, J = 1.2 Hz, 1H), 4.59 (d, J = 11.4 Hz, 1H), 4.42 (d, J = 11.4 Hz, 1H), 3.88 (dd, J = 3.6, 1.2 Hz, 1H), 3.86 (dd, J = 9.6, 3.6 Hz,

1H), 3.80 (s, 3H), 3.62 (dq, $J = 9.6, 6.6$, 1H), 3.29 (dd, $J = 9.6, 9.6$ Hz, 1H), 2.85 (d, $J = 6.6$ Hz, 1H), 2.77 (d, $J = 4.2$ Hz, 1H), 1.33 (d, $J = 6.6$ Hz, 3H); ^{13}C NMR (150 MHz, CDCl_3) δ 159.6, 129.8(2 C), 129.0, 114.0, 98.4, 70.5, 70.3, 66.9, 66.0, 55.4, 18.4; CIHRMS: Calculated for $[\text{C}_{14}\text{H}_{19}\text{N}_3\text{O}_5\text{Na}^+]$: 332.1222, Found: 332.1218.

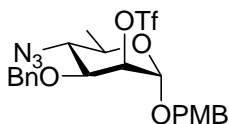
(2S, 3S, 4S, 5R, 6R)-2-(4-methoxybenzyloxy)-5-azido-4-(benzyloxy)-tetrahydro-6-methyl-2H-pyran-3-ol (12):



A stirred mixture of diol **12a** (1.5 g, 4.85 mmol) and $n\text{-Bu}_2\text{SnO}$ (1.24 g, 4.97 mmol) in toluene (60 mL) was refluxed for 3 h. After cooling to room temperature, CsF (0.75 g), tetrabutylammonium iodide (1.83 g, 4.97 mmol) and BnBr (0.58 mL, 4.97 mmol) were added and refluxed for 2 h. The solution was cooled to room temperature. The reaction mixture was diluted in 200 mL saturated NaHCO_3 solution, and then extracted with ethyl ether (3 x 200), dried (Na_2SO_4). The extraction was concentrated under reduced pressure, and then purified using silica gel chromatography eluting with 15% EtOAc/Hexane to give Bn-ether **12** (1.9 g, 4.80 mmol, 99%) as white powder, mp: 83-84 °C; $R_f = 0.68$ (50% EtOAc/Hexane); $[\alpha]_D^{25} = +125$ ($c = 1.21$, CH_2Cl_2); IR (thin film, cm^{-1}) 3472, 2933, 2837, 2112, 1613, 1515, 1249, 1055, 993, 823; ^1H NMR (600 MHz, CDCl_3) δ 7.32-7.40 (m, 5H), 7.23 (d, $J = 8.4$ Hz, 2H), 6.88 (d, $J = 8.4$ Hz, 2H), 4.84 (d, $J = 1.2$ Hz, 1H), 4.70 (d, $J = 11.4$ Hz, 1H), 4.65 (d, $J = 11.4$ Hz, 1H), 4.62 (d, $J = 12.0$ Hz, 1H), 4.43 (d, $J = 12.0$ Hz, 1H), 3.89 (dd, $J = 3.6, 1.2$ Hz, 1H), 3.82 (s, 3H), 3.78 (dd, $J = 9.6, 3.6$ Hz, 1H), 3.60 (dq, $J = 9.6, 6.6$ Hz, 1H), 3.43 (dd, $J = 9.6, 9.6$ Hz, 1H), 2.43 (s, 1H), 1.33 (d, J

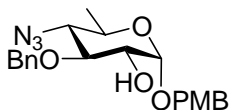
= 6.6 Hz, 3H); ^{13}C NMR (150 MHz, CDCl_3) δ 159.6, 138.0, 129.8, 128.9, 128.4, 128.1, 127.8, 114.0, 97.4, 81.3, 75.2, 73.1, 69.6, 67.5, 66.4, 55.2, 18.3; CIHRMS: Calculated for $[\text{C}_{21}\text{H}_{25}\text{N}_3\text{O}_5\text{Na}^+]$: 422.1692, Found: 422.1688.

(2S, 3S, 4S, 5R, 6R)-2-(4-methoxybenzyloxy)-5-azido-4-(benzyloxy)-tetrahydro-6-methyl-2H-pyran-3-yl trifluoromethanesulfonate (13a):



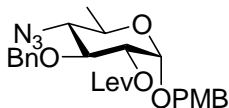
To a solution of alcohol **12** (2.0 g, 5.01 mmol) in CH_2Cl_2 (35.3 mL) and pyridine (2 mL), was added triflic anhydride (5.9 mmol, 0.94 mL) at 0 °C. The reaction was stirred for 0.5 h, then quenched with 2 mL water, and extracted with ethyl ether (3 x 50 mL). The organic mixture was washed with saturated CuSO_4 solution (3 x 20 mL), dried (Na_2SO_4), concentrated under reduced pressure, and then purified using silica gel flash chromatography eluting with 10% EtOAc/Hexane to give triflate **13a** (2.66 g, 5.01 mmol, 99%) as colorless oil: R_f = 0.53 (20% EtOAc/Hexane); $[\alpha]_D^{25} = +71$ ($c = 0.99$, CH_2Cl_2); IR (thin film, cm^{-1}) 2935, 2837, 2117, 1613, 1515, 1245, 1206, 1064, 1026, 916; ^1H NMR (600 MHz, CDCl_3) δ 7.33-7.44 (m, 5H), 7.26 (d, $J = 8.4$ Hz, 2H), 6.95 (d, $J = 8.4$ Hz, 2H), 5.08 (dd, $J = 3.6, 1.2$ Hz, 1H), 5.02 (d, $J = 1.2$ Hz, 1H), 4.83 (d, $J = 11.4$ Hz, 1H), 4.67 (d, $J = 11.4$ Hz, 1H), 4.61 (d, $J = 11.4$ Hz, 1H), 4.48 (d, $J = 11.4$ Hz, 1H), 3.90 (dd, $J = 9.6, 3.6$ Hz, 1H), 3.84 (s, 3H), 3.62 (dq, $J = 9.6, 6.6$ Hz, 1H), 3.45 (dd, $J = 9.6, 9.6$ Hz, 1H), 1.37 (d, $J = 6.6$ Hz, 3H); ^{13}C NMR (150 MHz, CDCl_3) 159.9, 136.6, 129.8, 128.5, 128.4, 128.2, 128.1, 119.5, 114.1, 95.7, 81.1, 75.2, 72.7, 69.7, 67.6, 63.7, 55.3, 18.3; CIHRMS: Calculated for $[\text{C}_{22}\text{H}_{24}\text{N}_3\text{O}_7\text{SF}_3\text{Na}^+]$: 554.1184, Found: 554.1179.

(2S, 3R, 4S, 5R, 6R)-2-(4-methoxybenzyloxy)-5-azido-4-(benzyloxy)-tetrahydro-6-methyl-2H-pyran-3-ol (13):



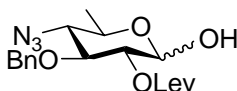
To a solution of triflate **13a** (2.66 g, 5.01 mmol) in DMF (16 mL), was added NaNO₂ (940 mg, 15.1 mmol). The mixture was stirred at 45 °C for 30 h, quench with 50 mL water, extracted with ethyl ether (3 x 100 mL), dried (Na₂SO₄), concentrated under reduced pressure, and then purified using silica gel flash chromatography eluting with 15% EtOAc/Hexane to give alcohol **13** (1.12 g, 2.8 mmol, 56%) as colorless oil: $R_f = 0.62$ (50% EtOAc/Hexane); $[\alpha]_D^{25} = +151$ ($c = 1.03$, CH₂Cl₂); IR (thin film, cm⁻¹) 3454, 2934, 2836, 2107, 1613, 1515, 1249, 1072, 1032, 823; ¹H NMR (600 MHz, CDCl₃) δ 7.43 (d, $J = 8.4$ Hz, 2H), 7.37 (m, 2H), 7.29 (m, 3H), 6.92 (d, $J = 8.4$ Hz, 2H), 4.95 (d, $J = 11.4$ Hz, 1H), 4.90 (d, $J = 3.6$ Hz, 1H), 4.83 (d, $J = 11.4$ Hz, 1H), 4.68 (d, $J = 11.4$ Hz, 1H), 4.49 (d, $J = 11.4$ Hz, 1H), 3.82 (s, 3H), 3.70 (ddd, $J = 9.6, 3.0, 3.0$ Hz, 1H), 3.64 (dq, $J = 9.6, 6.6$ Hz, 1H), 3.63 (dd, $J = 9.6, 3.6$ Hz, 1H), 3.10 (dd, $J = 9.6, 9.6$ Hz, 1H), 2.25 (d, $J = 3.0$ Hz, 1H, OH), 1.31 (d, $J = 6.6$ Hz, 3H); ¹³C NMR (150 MHz, CDCl₃) δ 159.6, 138.1, 129.9, 128.9, 128.4, 128.2, 127.8, 114.0, 97.4, 81.4, 75.2, 73.2, 69.6, 67.5, 66.5, 55.3, 18.4; CIHRMS: Calculated for [C₂₁H₂₅N₃O₅Na⁺]: 422.1692, Found: 422.1685.

(2S, 3R, 4S, 5R, 6R)-2-(4-methoxybenzyloxy)-5-azido-4-(benzyloxy)-tetrahydro-6-methyl-2H-pyran-3-yl 4-oxopentanoate (14a):



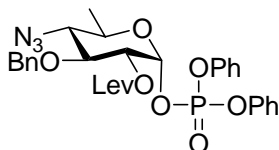
To a solution of levulinic acid (872 mg, 7.52 mmol) in CH_2Cl_2 (21 mL), was added DMAP (917 mg, 7.52 mmol) at 0°C . After stirring for 10 minutes, DCC (1.55 g, 7.52 mmol) was added, and then insoluble white precipitate was formed. The suspension was stirred for 10 minutes; alcohol **13** (1.5 g, 3.76 mmol) was added, kept stirring from 0°C to room temperature for 4 h, filtered over a pad of celite, evaporated under reduced pressure, and then purified using silica gel flash chromatography eluting with 15% EtOAc/Hexane to give levulinoyl ester **14a** (1.76 g, 3.53 mmol, 94%) as colorless oil: $R_f = 0.70$ (50% EtOAc/Hexane); $[\alpha]_D^{25} = +153$ ($c = 1.0$, CH_2Cl_2); IR (thin film, cm^{-1}) 2931, 2836, 2107, 1741, 1719, 1613, 1515, 1249, 1057, 1036, 823; ^1H NMR (600 MHz, CDCl_3) δ 7.33-7.36 (m, 4H), 7.25-7.31 (m, 3H), 6.88 (d, $J = 8.4$ Hz, 2H), 5.01 (d, $J = 3.6$ Hz, 1H), 4.82 (dd, $J = 9.6, 3.6$ Hz, 1H), 4.81 (d, $J = 11.4$ Hz, 1H), 4.77 (d, $J = 11.4$ Hz, 1H), 4.62 (d, $J = 11.4$ Hz, 1H), 4.46 (d, $J = 11.4$ Hz, 1H), 3.92 (dd, $J = 9.6, 9.6$ Hz, 1H), 3.82 (s, 3H), 3.66 (dq, $J = 9.6, 6.6$ Hz, 1H), 3.17 (dd, $J = 9.6, 9.6$ Hz, 1H), 2.59-2.69 (m, 2H), 2.54 (ddd, $J = 18.0, 7.2, 6.6$ Hz, 1H), 2.50 (ddd, $J = 18.0, 7.2, 6.6$ Hz, 1H), 2.15 (s, 3H), 1.29 (d, $J = 6.6$ Hz, 3H); ^{13}C NMR (150 MHz, CDCl_3) δ 206.0, 171.9, 159.5, 138.1, 129.7, 129.3, 128.5, 127.9, 127.8, 113.9, 95.2, 78.3, 75.3, 74.0, 69.7, 68.1, 66.3, 55.3, 37.8, 29.8, 27.9, 18.3.

(2R, 3S, 4S, 5R)-5-azido-4-(benzyloxy)-tetrahydro-2-hydroxy-6-methyl-2H-pyran-3-yl 4-oxopentanoate (14):



To a solution of PMB-ether **14a** (300 mg, 0.56 mmol) in 7.4 mL CH₂Cl₂/H₂O (10/1) at 0 °C, was added DDQ (134 mg, 0.67 mmol). This reaction mixture was stirred from 0 °C to room temperature for 8 h, quenched with a saturated NaHCO₃ solution, extracted with ethyl ether (3 x 100 mL), dried (Na₂SO₄), concentrated under reduced pressure, and then purified using silica gel chromatography eluting with 45% EtOAc/Hexane to give anomer alcohol **14** (213 mg, 0.56 mmol, 95%) as white powder, mp: 98-103 °C; *R*_f = 0.45 (50% EtOAc/Hexane); [α]_D²⁵ = +135 (*c* = 1.0, CH₂Cl₂); IR (thin film, cm⁻¹) 3461, 2970, 2941, 2108, 1739, 1366, 1228, 1071; ¹H NMR (600 MHz, CDCl₃, major) δ 7.27-7.36 (m, 5H), 5.32 (dd, *J* = 4.2, 3.6 Hz, 1H), 4.85 (d, *J* = 11.4 Hz, 1H), 4.81 (dd, *J* = 9.6, 3.6 Hz, 1H), 4.77 (d, *J* = 11.4 Hz, 1H), 3.92 (dd, *J* = 9.6, 9.6 Hz, 1H), 3.88 (dq, *J* = 9.6, 6.6 Hz, 1H), 3.56 (br, 1H, OH), 3.16 (dd, *J* = 9.6, 9.6 Hz, 1H), 2.70-2.81 (ddd, *J* = 18.6, 8.4, 5.4 Hz, 1H), 2.63-2.68 (ddd, *J* = 18.6, 7.2, 6.0 Hz, 1H), 2.54-2.61 (ddd, *J* = 18.6, 8.4, 5.4 Hz, 1H), 2.39-2.44 (ddd, *J* = 18.6, 7.2, 6.0 Hz, 1H), 2.17 (s, 3H), 1.30 (d, *J* = 6.6 Hz, 3H); ¹³C NMR (150 MHz, CDCl₃) δ 207.2, 172.1, 138.1, 128.5, 128.0, 127.9, 90.1, 77.9, 75.3, 74.5, 68.1, 66.2, 38.1, 29.8, 28.0, 18.4; Calculated for [C₁₈H₂₃N₃O₆Na⁺]: 400.1485, Found: 400.1481.

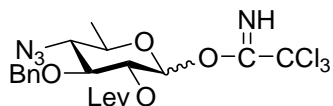
(2R, 3S, 4S, 5R)-5-azido-4-(benzyloxy)-tetrahydro-3-(4-oxopentanoxy)-6-methyl-2H-pyran-2-yl diphenyl phosphate (6):



To a solution of alcohol **14** (377 mg, 1 mmol) in CH₂Cl₂ (4 mL) was added DMAP (244 mg, 2 mmol), and diphenyl chlorophosphate (536 mg, 2 mmol) at 0 °C. The reaction

mixture was stirred for 3 h, quenched with crushed ice, extracted with Et₂O (3 x 100 mL) and dried (Na₂SO₄). The organic extract was concentrated under reduced pressure, and purified using silica gel flash chromatography eluting with 35% EtOAc/Hexane to give phosphate **6** (505 mg, 0.83 mmol, 83%) as white solid, mp: 67-68 °C; *R*_f = 0.56 (50% EtOAc/Hexane); [α]_D²⁵ = + 117 (*c* = 1.03, CH₂Cl₂); IR (thin film, cm⁻¹) 2931, 2920, 2110, 1749, 1719, 1590, 1489, 1188, 1160, 957; ¹H NMR (600 MHz, CDCl₃) δ 7.30-7.38 (m, 10H), 7.20-7.25 (m, 5H), 5.96 (dd, *J* = 6.6, 3.0 Hz, 1H), 4.91(ddd, *J* = 10.2, 3.0, 3.0 Hz, 1H), 4.76 (d, *J* = 11.4 Hz, 1H), 4.74 (d, *J* = 11.4 Hz, 1H), 3.80 (dd, *J* = 9.6, 9.6 Hz, 1H), 3.66 (dq, *J* = 9.6, 6.6 Hz, 1H), 3.20 (dd, *J* = 9.6, 9.6 Hz, 1H), 2.70 (ddd, *J* = 18.6, 7.2, 7.2Hz, 1H), 2.62 (ddd, *J* = 18.6, 7.2, 6.0 Hz, 1H), 2.52 (ddd, *J* = 18.6, 7.2, 7.2 Hz, 1H), 2.42 (ddd, *J* = 18.6, 7.2, 6.0 Hz, 1H), 2.10 (s, 3H), 1.21 (d, *J* = 6.6 Hz, 3H); ¹³C NMR (67.5 MHz, CDCl₃) δ 206.0, 171.9, 150.4, 150.3, 137.5, 129.8, 128.5, 128.2, 128.1, 125.7, 120.3, 120.2, 120.1, 120.0, 95.6, 77.2, 75.4, 72.7, 68.8, 67.0, 37.7, 29.7, 27.6, 18.1; CIHRMS: Calculated for [C₃₀H₃₂N₃O₉PNa⁺]: 632.1774, Found: 632.1770.

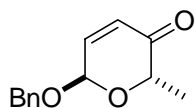
(3S, 4S, 5R)-2-(2, 2, 2-trichloroacetoxy)-5-azido-4-(benzyloxy)-tetrahydro-6-methyl-2H-pyran-3-yl-4-oxopentanoate (15):



To a CH₂Cl₂ (7 mL) solution of alcohol **14** (530 mg, 1.41 mmol) and trichloroacetonitrile (8 mL) was added catalytic amount NaH (10 mg) at 0 °C. The reaction mixture was stirred for 1.5 h at 0 °C, The solvent was removed under reduced pressure, and purified using silica gel flash chromatography eluting with 50% EtOAc/Hexane to give imidate **15**

(610 mg, 1.17 mmol, 83%) as colorless oil: $R_f = 0.70$ (50% EtOAc/Hexane); $[\alpha]_D^{25} = +86$ ($c = 1.07$, CH_2Cl_2); IR (thin film, cm^{-1}) 3343, 2931, 2918, 2109, 1748, 1718, 1675, 1359, 1276, 1152, 1059, 736; ^1H NMR (600 MHz, CDCl_3) δ 8.64 (s, 1H, α), 8.60 (s, 1H, β), 7.28-7.38 (m, 5H), 6.40 (d, $J = 3.0$ Hz, 1H, α), 5.72 (d, $J = 8.4$ Hz, 1H, β), 5.25 (dd, $J = 9.6, 9.6$ Hz, 1H, α), 5.03 (dd, $J = 9.6, 3.6$ Hz, 1H, β), 4.84 (d, $J = 11.4$ Hz, 1H, α), 4.79 (d, $J = 11.4$ Hz, 1H, β), 4.78 (d, $J = 11.4$ Hz, 1H, α), 4.72 (d, $J = 11.4$ Hz, 1H, β), 3.96 (dd, $J = 9.6, 9.6$ Hz, 1H, α), 3.81 (m, 1H, α), 3.63 (dd, $J = 9.6, 9.6$ Hz, 1H, β), 3.47 (m, 1H, β), 3.30 (dd, $J = 9.6, 9.6$ Hz, 1H, α), 3.27 (dd, $J = 9.6, 9.6$ Hz, 1H, β), 2.59-2.69 (m, 2H), 2.43-2.51 (m, 2H), 2.15 (s, 3H, α), 2.14 (s, 3H, β), 1.41 (d, $J = 6.6$ Hz, 3H, β), 1.35 (d, $J = 6.6$ Hz, 3H, α); ^{13}C NMR (150 MHz, CDCl_3 , α/β mixture) δ 205.96, 205.92, 171.9, 171.1, 161.3, 160.9, 137.6, 137.5, 128.5, 128.3, 128.1, 95.7, 93.6, 81.1, 77.5, 75.3, 75.0, 72.8, 72.5, 72.0, 69.3, 67.4, 67.3, 37.7, 37.6, 29.9, 29.8, 27.8, 27.7, 18.5, 18.4; CIHRMS: Calculated for $[\text{C}_{20}\text{H}_{23}\text{N}_4\text{O}_6\text{Na}^+]$: 543.0581, Found: 543.0580.

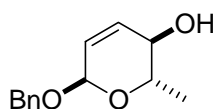
(2S, 6R)-6-(benzyloxy)-2-methyl-2H-pyran-3 (6H)-one (16a):



To a solution of Boc-protected pyranone (*ent*)-**8** (22.8 g, 100 mmol) and benzyl alcohol (21.6 g, 200.0 mmol) in dry CH_2Cl_2 (100 mL) was added $\text{Pd}_2(\text{DBA})_3 \cdot \text{CHCl}_3$ (257 mg, 0.25 mol% Pd) and PPh_3 (262 mg, 1.0 mol%) at 0 °C under argon atmosphere. After stirring for 2 h from 0 °C to room temperature, the reaction mixture was quenched with 300 mL of saturated NaHCO_3 , extracted (3 x 300 mL) with Et_2O , dried (Na_2SO_4), and concentrated under reduced pressure. The crude product was purified using silica gel flash chromatography eluting with 4% EtOAc/Hexane to give Bn-ether **16a** (19.6 g, 90

mmol, 90%) as a colorless oil, R_f (30% EtOAc/Hexane) = 0.71; $[\alpha]_D^{25} = +46$ ($c = 1.11$, CH_2Cl_2); IR (thin film, cm^{-1}) 2985, 2939, 2873, 1697, 1231, 1022, 953; ^1H NMR (270 MHz, CDCl_3) δ 7.32-7.38 (m, 5H), 6.85 (dd, $J = 10.2, 3.6$ Hz, 1H), 6.11 (d, $J = 10.2$ Hz, 1H), 5.28 (d, $J = 3.6$ Hz, 1H), 4.86 (d, $J = 11.4$ Hz, 1H), 4.70 (d, $J = 11.4$ Hz, 1H), 4.57 (q, $J = 6.7$ Hz, 1H), 1.36 (d, $J = 6.7$ Hz, 3H); ^{13}C NMR (67.5 MHz, CDCl_3) δ 197.0, 143.5, 137.2, 126.6, 128.2, 128.1, 127.5, 92.4, 70.8, 70.5, 15.3; CIHRMS: $[\text{C}_{13}\text{H}_{14}\text{O}_3\text{Na}^+]$: 241.0835, Found: 241.0843.

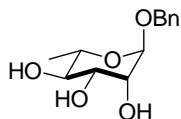
(2S, 3R, 6R)-6-(benzyloxy)-3,6-dihydro-2-methyl-2H-pyran-3-ol (16b):



A solution of pyranone **16a** (19.6 g, 90 mmol) in dry CH_2Cl_2 (90 mL) and 0.4 M $\text{CeCl}_3/\text{MeOH}$ (90 mL) was cooled to -78 °C. NaBH_4 (3.74 g, 99 mmol) was added and the reaction mixture was stirred for 4 h at -78 °C. The resulting solution was diluted with ether (400 mL) and was quenched with 200 mL of saturated NaHCO_3 , extracted (3 x 400 mL) with Et_2O , dried (Na_2SO_4), and concentrated under reduced pressure. The crude product was purified using silica gel chromatography eluting with 35% EtOAc/Hexane to give 17.6 g (80.1 mmol, 89%) of allylic alcohol **16b** as a colorless oil; $R_f = 0.58$ (50% EtOAc/Hexane); $[\alpha]_D^{25} = -32$ ($c = 1.0$, CH_2Cl_2); IR (thin film, cm^{-1}) 3394, 2974, 2933, 2892, 1377, 1039, 1004; ^1H NMR (270 MHz, CDCl_3) δ 7.25-7.36 (m, 5H), 5.95 (d, $J = 10.2$ Hz, 1H), 5.77 (ddd, $J = 10.2, 3.0, 1.8$ Hz, 1H), 5.03 (d, $J = 1.6$ Hz, 1H), 4.80 (d, $J = 11.4$ Hz, 1H), 4.61 (d, $J = 11.4$ Hz, 1H), 3.84 (m, 1H), 3.74 (dq, $J = 9.6, 6.6$ Hz, 1H), 1.30 (d, $J = 6.6$ Hz, 3H); ^{13}C NMR (67.5 MHz, CDCl_3) δ 137.9, 133.6, 128.5, 128.1,

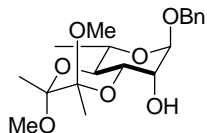
127.8, 126.7, 93.6, 70.1, 69.7, 68.2, 18.0; CIHRMS: [C₁₃H₁₆O₃Na⁺]: 243.0992, Found: 243.0990.

(3S, 4S, 5R)-2-(benzyloxy)-tetrahydro-6-methyl-2H-pyran-3, 4, 5-triol (16):



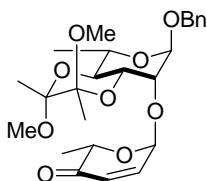
To a *t*-butanol, acetone (57.3 mL, 1:1 (v/v), 1 M) solution of allylic alcohol **16b** (12.5 g, 57.3 mmol) at 0 °C was added a solution of *N*-methyl morpholine *N*-oxide/water (50% w/v, 28.7 mL). Crystalline OsO₄ (116 mg, 0.8 mol %) was added and the reaction was stirred for 24 h. Solid Na₂S₂O₃ (5 g) was added to the reaction mixture and kept stirring for 0.5 h. The reaction mixture was then quenched with saturated sodium bicarbonate solution (300 mL), removed acetone in vacuo, extracted with EtOAc (5 x 500 mL), dried (Na₂SO₄), and concentrated under reduced pressure. The crude product was purified using silica gel chromatography eluting with pure EtOAc to give 13.6 g (53.9 mmol, 94%) of triol **25**: *R_f* (10% MeOH/ EtOAc) = 0.52; [α]_D²⁵ = - 84 (*c* = 1.19, MeOH); IR (thin film, cm⁻¹) 3375, 2974, 2911, 1454, 1384, 1046, 979; ¹H NMR (600 MHz, CD₃OD) δ 7.27-7.33 (m, 5H), 4.78 (d, *J* = 1.2 Hz, 1H), 4.67 (d, *J* = 12.0 Hz, 1H), 4.49 (d, *J* = 12.0 Hz, 1H), 3.86 (dd, *J* = 3.6, 1.2 Hz, 1H), 3.72 (dd, *J* = 9.0, 3.6 Hz, 1H), 3.64 (dq, *J* = 9.0, 6.0 Hz, 1H), 3.43 (dd, *J* = 9.0, 9.0 Hz, 1H), 1.28 (d, *J* = 6.0 Hz, 3H); ¹³C NMR (150 MHz, CD₃OD) δ 139.1, 129.5, 129.1, 128.8, 100.9, 74.0, 72.5, 72.3, 70.1 (2 C), 18.1; CIHRMS: [C₁₃H₁₈O₅Na⁺]: 277.1046, Found: 277.1043.

(4aS, 8S, 8aR)-7-(benzyloxy)-hexahydro-2, 3-dimethoxy-2, 3, 5-trimethyl-2H-pyrano [3, 4-b] [1, 4] dioxin-8-ol (17):



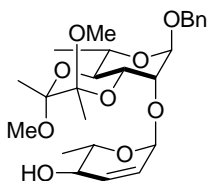
TsOH (2.48 g, 14.4 mmol) was added to a solution of trimethylorthoacetate (98.0 mL, 768.0 mmol) and 2, 3-butanedione (16.8 mL, 192.0 mmol) in dry methanol 300 mL. The reaction was refluxed at 70 °C for 12 h. Triol **16** (12.2 g, 48.0 mmol) was added to the stirred reaction mixture and kept refluxed for 5 h. After cooling to room temperature, triethylamine was added to reaction mixture to neutralize the acid. The solvent was concentrated under reduced pressure and then purified by silica gel chromatography column eluting with 40% EtOAc/Hexane to give Ley-protected rhamnose **17** (15.5 g, 42.2 mmol, 88%); $R_f = 0.52$ (50% EtOAc/Hexane); $[\alpha]^{25}_D = -207$ ($c = 1.0$, CH_2Cl_2); IR (thin film, cm^{-1}) 3472, 2932, 2833, 1455, 1376, 1111, 1035, 730; ^1H NMR (600 MHz, CDCl_3) δ 7.27-7.33 (m, 5H), 4.85 (d, $J = 1.2$ Hz, 1H), 4.68 (d, $J = 12.0$ Hz, 1H), 4.48 (d, $J = 12.0$ Hz, 1H), 3.99 (dd, $J = 9.0, 3.6$ Hz, 1H), 3.94 (dd, $J = 3.6, 1.2$ Hz, 1H), 3.86 (dq, $J = 9.0, 6.0$ Hz, 1H), 3.73 (dd, $J = 9.0, 9.0$ Hz, 1H), 3.24 (s, 3H), 3.22 (s, 3H), 1.31 (s, 3H), 1.28 (s, 3H), 1.26 (d, $J = 6.0$ Hz, 3H); ^{13}C NMR (150 MHz, CDCl_3) δ 137.3, 128.4, 128.1, 127.8, 100.1, 99.8, 99.2, 68.5, 69.2, 68.3 (2 C), 66.8, 48.1, 47.6, 17.8, 17.6, 16.5; CIHRMS: $[\text{C}_{19}\text{H}_{28}\text{O}_7\text{Na}^+]$: 391.1727, Found: 391.1734.

6-((4aS, 8S, 8aS)-7-(benzyloxy)-hexahydro-2, 3-dimethoxy-2, 3, 5-trimethyl-2H-pyrano [3, 4-b] [1, 4] dioxin-8-yloxy)-2-methyl-2H-pyran-3 (6H)-one (18):



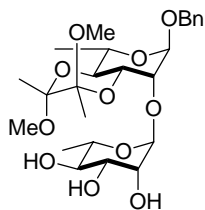
To a solution of Boc-pyranone (*ent*)-**8** (2.74 g, 21.44 mmol) and Ley-spiroketal rhamnose **17** (680 mg, 2.68 mmol) in dry CH₂Cl₂ (3 mL), was added Pd₂(DBA)₃•CHCl₃ (69.2 mg, 2.5 mol% Pd) and PPh₃ (70.2 mg, 10 mol%) at 0 °C under argon atmosphere. After stirring for 2 h from 0 °C to room temperature, the reaction mixture was quenched with 50 mL of saturated NaHCO₃, extracted (3 x 100 mL) with Et₂O, dried (Na₂SO₄), and concentrated under reduced pressure. The crude product was purified using silica gel flash chromatography eluting with 15% EtOAc/Hexane to give benzyl-ether **18** (1.1 g, 2.30 mmol, 86%) as a yellow oil: *R*_f (30% EtOAc/Hexane) = 0.59; [α]²⁵_D = -160 (*c* = 1.45, CH₂Cl₂); IR (thin film, cm⁻¹) 2990, 2935, 2833, 1700, 1375, 1113, 1019, 930; ¹H NMR (600 MHz, CDCl₃) δ 7.21-7.29 (m, 5H), 6.89 (dd, *J* = 10.2, 3.0 Hz, 1H), 5.98 (d, *J* = 10.2, 1H), 5.54 (d, *J* = 3.0 Hz, 1H), 4.80 (d, *J* = 1.2 Hz, 1H), 4.64 (d, *J* = 12.0 Hz, 1H), 4.45 (d, *J* = 12.0 Hz, 1H), 4.43 (q, *J* = 6.6 Hz, 1H), 4.05 (m, 1H), 4.03 (dd, *J* = 9.6, 3.6 Hz, 1H), 3.80 (dq, *J* = 9.0, 6.6 Hz, 1H), 3.67 (dd, *J* = 9.0, 9.0 Hz, 1H), 3.19 (s, 3H), 3.18 (s, 3H), 1.24 (d, *J* = 6.6 Hz, 3H), 1.23 (s, 3H), 1.22 (s, 3H), 1.21 (d, *J* = 6.0 Hz, 3H); ¹³C NMR (150 MHz, CDCl₃) δ 196.6, 143.6, 137.0, 128.2, 127.8, 127.6, 126.6, 99.5, 99.4, 98.5, 93.8, 75.1, 70.1, 68.9, 68.7, 68.4, 67.0, 47.8, 47.4, 17.6, 17.5, 16.4, 15.0; CIHRMS: [C₂₅H₃₄O₉Na⁺]: 501.2101, Found: 501.2095.

(3R)-6-((4aS, 8S, 8aS)-7-(benzyloxy)-hexahydro-2, 3-dimethoxy-2, 3, 5-trimethyl-2H-pyrano [3, 4-b] [1, 4] dioxin-8-yloxy)-3, 6-dihydro-2-methyl-2H-pyran-3-ol (19a):



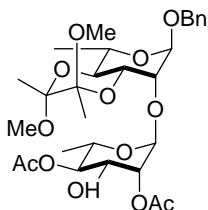
A solution of disaccharide pyranone **18** (5.5 g, 11.5 mmol) in dry CH₂Cl₂ (11.5 mL) and 0.4 M CeCl₃/MeOH (11.5 mL) was cooled to -78 °C. NaBH₄ (458.8 mg, 12.01 mmol) was added and the reaction mixture was stirred for 4 h at the temperature of -78 °C. The resulting solution was diluted with ether (200 mL) and was quenched with 100 mL of saturated NaHCO₃, extracted (3 x 200 mL) with Et₂O, dried (Na₂SO₄), and concentrated under reduced pressure. The crude product was purified using silica gel flash chromatography eluting with 25% EtOAc/Hexane to give 5.0 g (10.4 mmol, 90%) of allylic alcohol **19a** as white powder, mp: 56-59 °C; *R_f* (30% EtOAc/Hexane) = 0.25; $[\alpha]_D^{25} = -191$ (*c* = 1.22, CH₂Cl₂); IR (thin film, cm⁻¹) 3451, 2933, 2901, 1454, 1376, 1025, 1001, 729; ¹H NMR (600 MHz, CD₃Cl) δ 7.27-7.36 (m, 5H), 5.88 (m, 2H), 5.31(s, 1H), 4.78 (d, *J* = 1.2 Hz, 1H), 4.70 (d, *J* = 12.0 Hz, 1H), 4.50 (d, *J* = 12.0 Hz, 1H), 4.03 (dd, *J* = 3.0, 1.2 Hz, 1H), 4.01 (dd, *J* = 9.0, 3.0 Hz, 1H), 3.84 (dq, *J* = 9.0, 6.6 Hz, 1H), 3.79 (dd, *J* = 9.0, 9.0 Hz, 1H), 3.73 (dd, *J* = 9.6, 9.6Hz, 1H), 3.66 (dq, *J* = 9.0, 6.6 Hz, 1H), 3.24 (s, 3H), 3.23 (s, 3H), 1.27 (s, 3H), 1.26 (d, *J* = 6.6 Hz, 3H), 1.24 (s, 3H), 1.20 (d, *J* = 6.6 Hz, 3H); ¹³C NMR (150 MHz, CD₃Cl) δ 137.5, 132.7, 128.5, 128.0, 127.8, 127.3, 99.7, 99.6, 99.4, 95.2, 74.9, 69.9, 69.0, 68.9, 68.8, 68.0, 67.2, 48.0, 47.7, 18.0, 17.9, 17.8, 16.7; CIHRMS: Calculated for [C₂₅H₃₆O₉Na⁺]: 503.2257, Found: 503.2254.

(3S, 4S, 5R)-2-((4aS, 8S, 8aS)-7-(benzyloxy)-hexahydro-2, 3-dimethoxy-2, 3, 5-trimethyl- 2H-pyrano [3, 4-b][1, 4] dioxin-8-yloxy)-tetrahydro-6-methyl-2H-pyran-3, 4, 5-triol (19):



To a *t*-butanol, acetone (18 mL, 1:1 (v/v), 0.5 M) solution of allylic alcohol **19a** (4.3 g, 9.0 mmol) at 0 °C was added a solution of *N*-methyl morpholine *N*-oxide/water (50% w/v, 9 mL). Crystalline OsO₄ (23 mg, 1 mol %) was added and the reaction was stirred for 12 h. The reaction mixture was quenched with 30 mL saturated Na₂S₂O₃ solution, extracted with EtOAc (5 x 200 mL), dried (Na₂SO₄), concentrated under reduced pressure, and then purified using silica gel flash chromatography eluting with 70% EtOAc/Hexane to give triol **19** (4.26 g, 8.3 mmol, 92%) as white foam, mp: 81-84 °C; *R_f* = 0.19 (80% EtOAc/Hexane); [α]²⁵_D = -192 (*c* = 1.0, CH₂Cl₂); IR (thin film, cm⁻¹) 3401, 2934, 2833, 1455, 1377, 1028, 982; ¹H NMR (600 MHz, CD₃Cl) δ 7.27-7.35 (m, 5H), 5.13 (d, *J* = 1.8 Hz, 1H), 4.79 (d, *J* = 1.2 Hz, 1H), 4.68 (d, *J* = 12.0 Hz, 1H), 4.48 (d, *J* = 12.0 Hz, 1H), 4.09 (dd, *J* = 3.0, 1.2 Hz, 1H), 4.01 (dd, *J* = 9.6, 3.0 Hz, 1H), 3.96 (dd, *J* = 3.0, 1.8 Hz, 1H), 3.83 (dq, *J* = 9.0, 6.6 Hz, 1H), 3.80 (dd, *J* = 9.0, 3.0 Hz, 1H), 3.65 (dd, *J* = 9.6, 9.6 Hz, 1H), 3.62 (dq, *J* = 9.0, 6.6 Hz, 1H), 3.45 (dd, *J* = 9.6, 9.6 Hz, 1H), 3.23 (s, 3H), 3.22 (s, 3H), 3.21 (br, 1H, OH), 3.18 (br, 1H, OH), 2.03 (br, 1H, OH), 1.26 (s, 3H), 1.25 (d, *J* = 6.6 Hz, 3H), 1.25 (s, 3H), 1.22 (d, *J* = 6.6 Hz, 3H); ¹³C NMR (150 MHz, CD₃Cl) δ 137.3, 128.5, 128.0, 127.9, 100.8, 99.8, 99.7, 98.9, 74.7, 73.4, 71.6, 70.8, 69.2, 68.7, 68.5, 67.2, 48.1, 47.7, 17.9, 17.8, 17.6, 16.7; CIHRMS: Calculated for [C₂₅H₃₈O₁₁Na⁺]: 537.2311, Found: 537.2304.

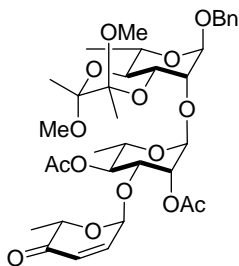
(3R, 4R, 5S)-6-((4aS, 8S, 8aS)-7-(benzyloxy)-hexahydro-2, 3-dimethoxy-2, 3, 5-trimethyl-2H-pyrano [3, 4-b][1, 4] dioxin-8-yloxy)-tetrahydro-4-dihydroxy-2-methyl-2H-pyran-3, 5-yl-diacetate (20):



To a solution of triol **19** (4 g, 7.8 mmol) and trimethyl orthoacetate (2.94 mL, 23.4 mmol) in CH₂CN (23.4 mL) was added *p*-toluenesulfonic acid monohydrate (74.1 mg, 0.39 mmol). After stirring for 0.5 h, Py (2 mL) was added to neutralize the acid and then the solvent was evaporated. The resulting residue was dissolved in pyridine (10 mL) and 4.5 mL Ac₂O, and 50 mg DMAP was added, stirring for 6 h. Water was added to destroy the excess Ac₂O. The mixture was diluted in ether, washed with saturated CuSO₄ solution and the solvent was evaporated. The residue was treated with 80% AcOH for 0.5 h, followed quenched with sodium bicarbonate solution (100 mL), extracted with Et₂O (3 x 200 mL), dried (Na₂SO₄), concentrated under reduced pressure and purified by silica gel flash chromatography eluting with 20% EtOAc/Hexane to give 4.52 g (7.6 mmol, 97%) 2,4-diacetate **20** as white foam, mp: 138-139 °C; *R_f* (60% EtOAc/Hexane) = 0.58; [α]²⁵_D = -161 (*c* = 1.1, CH₂Cl₂); IR (thin film, cm⁻¹) 3478, 2980, 2936, 2834, 1743, 1373, 1227, 1034, 908; ¹H NMR (600 MHz, CDCl₃) δ 7.27-7.35 (m, 5H), 5.29 (dd, *J* = 3.6, 1.8 Hz, 1H), 5.15 (d, *J* = 1.2 Hz, 1H), 4.82 (dd, *J* = 9.6, 9.6 Hz, 1H), 4.78 (d, *J* = 1.2 Hz, 1H), 4.68 (d, *J* = 12.0 Hz, 1H), 4.49 (d, *J* = 12.0 Hz, 1H), 4.12 (ddd, *J* = 9.6, 7.2, 3.6 Hz, 1H), 4.01 (dd, *J* = 9.6, 3.0 Hz, 1H), 3.91 (dd, *J* = 3.0, 1.8 Hz, 1H), 3.83 (dq, *J* = 9.0, 6.6 Hz, 1H), 3.79 (dq, *J* = 9.0, 6.6 Hz, 1H), 3.80 (dd, *J* = 9.6, 9.6 Hz, 1H), 3.25 (s, 3H), 3.22 (s,

3H), 2.27 (d, $J = 7.2$ Hz, 1H, OH), 2.12 (s, 3H), 2.10 (s, 3H), 1.26 (s, 3H), 1.25 (s, 3H), 1.25 (d, $J = 6.6$ Hz, 3H), 1.12 (d, $J = 6.6$ Hz, 3H); ^{13}C NMR (150 MHz, CD_3Cl) δ 171.4, 170.3, 137.2, 128.5, 128.0, 127.9, 99.9, 99.7, 98.7, 98.3, 75.4, 74.8, 72.6, 69.2, 68.6, 68.5, 68.4, 67.4, 66.4, 48.1, 47.7, 21.1, 21.0, 17.8, 17.6, 17.5, 16.7; CIHRMS: Calculated for $[\text{C}_{29}\text{H}_{42}\text{O}_{13}\text{Na}^+]$: 621.2523, Found: 621.2515.

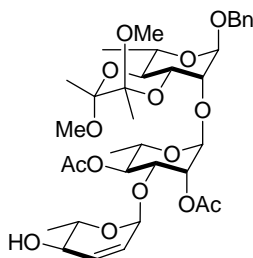
(3S, 4S, 5S)-6-((4aS, 8S, 8aS)-7-(benzyloxy)-hexahydro-2, 3-dimethoxy-2, 3, 5-trimethyl-2H-pyrano [3, 4-b][1, 4] dioxin-8-yloxy)-4-(5, 6-dihydro-6-methyl-5-oxo-2H-pyran-2-yloxy)-tetrahydro-2-methyl-2H-pyran-3, 5-yl-diacetate (21):



To a solution of Boc-pyranone (*ent*)-**8** (5.14 g, 40.2 mmol) and disaccharide rhamnose **20** (4 g, 6.7 mmol) in dry CH_2Cl_2 (6.7 mL), was added $\text{Pd}_2(\text{DBA})_3 \cdot \text{CHCl}_3$ (69.2 mg, 1.0 mol% Pd) and PPh_3 (70.2 mg, 4 mol%) at 0°C under argon atmosphere. After stirring for 2 h from 0°C to room temperature, the reaction mixture was quenched with 100 mL of saturated NaHCO_3 , extracted (3 x 200 mL) with Et_2O , dried (Na_2SO_4), and concentrated under reduced pressure. The crude product was purified using silica gel chromatography eluting with 25% $\text{EtOAc}/\text{Hexane}$ to give pyranone **21** (4.74 g, 6.3 mmol, 94%) as white foam mp: $143\text{--}146^\circ\text{C}$, R_f (40% $\text{EtOAc}/\text{Hexane}$) = 0.52; $[\alpha]_D^{25} = -130$ ($c = 1.02$, CH_2Cl_2); IR (thin film, cm^{-1}) 2986, 2936, 2834, 1746, 1374, 1223, 1032, 911; ^1H NMR (600 MHz, CDCl_3) δ 7.28-7.37 (m, 5H), 6.62 (dd, $J = 10.2, 3.6$ Hz, 1H), 6.05 (d, $J = 10.2$, 1H), 5.42 (dd, $J = 3.6, 1.8$ Hz, 1H), 5.28 (d, $J = 3.6$ Hz, 1H), 5.12 (d, $J = 1.8$ Hz,

1H), 5.03 (dd, $J = 9.6, 9.6$ Hz, 1H), 4.78 (d, $J = 1.2$ Hz, 1H), 4.72 (d, $J = 12.0$ Hz, 1H), 4.68 (dd, $J = 13.2, 6.6$ Hz, 1H), 4.52 (d, $J = 12.0$ Hz, 1H), 4.21 (dd, $J = 9.6, 3.6$ Hz, 1H), 4.01 (dd, $J = 9.6, 3.6$ Hz, 1H), 3.91 (dd, $J = 3.6, 1.8$ Hz, 1H), 3.86 (dq, $J = 9.6, 6.6$ Hz, 1H), 3.79 (dq, $J = 9.6, 6.6$ Hz, 1H), 3.75 (dd, $J = 9.6, 9.6$ Hz, 1H), 3.25 (s, 3H), 3.23 (s, 3H), 2.09 (s, 3H), 2.08 (s, 3H), 1.39 (d, $J = 6.6$ Hz, 3H), 1.29 (d, $J = 6.6$ Hz, 3H), 1.27 (s, 3H), 1.26 (s, 3H), 1.12 (d, $J = 6.6$ Hz, 3H); ^{13}C NMR (150 MHz, CD_3Cl) δ 196.2, 169.3, 169.2, 141.8, 136.9, 128.2, 127.7, 127.6, 127.3, 99.6, 99.4, 98.7, 98.3, 94.9, 75.1, 75.0, 72.8, 71.0, 70.2, 68.8, 68.3, 68.0, 67.0, 66.6, 47.7, 47.2, 20.6, 20.5, 17.5, 17.23, 17.22, 16.4, 14.4; CIHRMS: Calculated for $[\text{C}_{35}\text{H}_{48}\text{O}_{15}\text{Na}^+]$: 731.2891, Found: 731.2881.

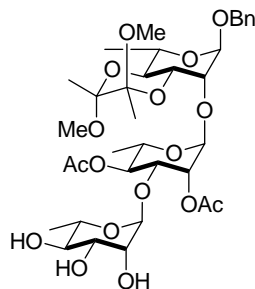
(3S, 4S, 5S)-6-((4aS, 8S, 8aS)-7-(benzyloxy)-hexahydro-2, 3-dimethoxy-2, 3, 5-trimethyl-2H-pyrano [3, 4-b][1, 4] dioxin-8-yloxy)-4-((5R)-5, 6-dihydro-5-hydroxy-6-methyl-2H-pyran-2-yloxy)-tetrahydro-2-methyl-2H-pyran-3, 5-yl diacetate (22a):



To a solution of trisaccharide pyranone **21** (4.1 g, 5.79 mmol) in dry CH_2Cl_2 (5.79 mL) and 0.4 M $\text{CeCl}_3/\text{MeOH}$ (5.79 mL) at the temperature of -78 °C, was added NaBH_4 (224 mg, 5.90 mmol). The reaction mixture was stirred at -78 °C for 4 h, diluted with ether (50 mL), quenched with 50 mL of saturated NaHCO_3 , extracted (3 x 200 mL) with Et_2O , dried (Na_2SO_4), and concentrated under reduced pressure. The crude product was purified using silica gel flash chromatography eluting with 50% $\text{EtOAc}/\text{Hexane}$ to give 3.66 g

(5.15 mmol, 89%) of allylic alcohol **22a** as white powder, mp: 96-99 °C: R_f (60% EtOAc/Hexane) = 0.50; $[\alpha]_D^{25} = -140$ ($c = 1.06$, CH_2Cl_2); IR (thin film, cm^{-1}) 3465, 2988, 2935, 2834, 1746, 1376, 1226, 1034, 908; ^1H NMR (600 MHz, CDCl_3) δ 7.27-7.36 (m, 5H), 5.90 (dd, $J = 10.2, 1.8$ Hz, 1H), 5.60 (ddd, $J = 10.2, 4.8, 2.4$ Hz, 1H), 5.35 (dd, $J = 3.6, 1.8$ Hz, 1H), 5.10 (d, $J = 1.8$ Hz, 1H), 5.01 (d, $J = 1.8$ Hz, 1H), 4.99 (dd, $J = 9.6, 9.6$ Hz, 1H), 4.77 (d, $J = 1.2$ Hz, 1H), 4.71 (d, $J = 12.0$ Hz, 1H), 4.51 (d, $J = 12.0$ Hz, 1H), 4.15 (dd, $J = 9.6, 3.6$ Hz, 1H), 4.01 (dd, $J = 10.2, 3.0$ Hz, 1H), 3.93 (dd, $J = 3.0, 1.8$ Hz, 1H), 3.86 (dq, $J = 9.6, 6.6$ Hz, 1H), 3.71-3.81 (m, 2H), 3.75 (dd, $J = 9.6, 9.6$ Hz, 1H), 3.66 (dq, $J = 9.0, 6.6$ Hz, 1H), 3.25 (s, 3H), 3.23 (s, 3H), 2.11 (s, 3H), 2.05 (s, 3H), 1.52 (d, $J = 2.4$ Hz, 1H), 1.34 (d, $J = 6.6$ Hz, 3H), 1.28 (d, $J = 6.6$ Hz, 3H), 1.27 (s, 3H), 1.26 (s, 3H), 1.11 (d, $J = 6.6$ Hz, 3H); ^{13}C NMR (150 MHz, CD_3Cl) δ 169.9(2 C), 137.3, 133.9, 128.5, 128.0, 127.9, 126.2, 99.9, 99.7, 98.8, 98.7, 96.2, 75.1, 74.3, 73.3, 72.0, 69.8, 69.2, 68.6, 68.4, 68.3, 67.4, 66.9, 48.1, 47.6, 21.2, 20.9, 17.8(2 C), 17.7, 17.6, 16.7; CIHRMS: Calculated for $[\text{C}_{35}\text{H}_{50}\text{O}_{15}\text{Na}^+]$: 731.3047, Found: 733.3040.

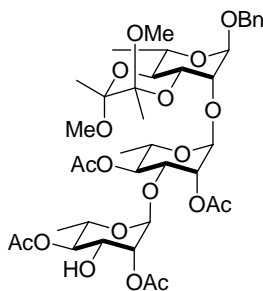
(3S, 4S, 5S)-4-((3S, 4S, 5R)-tetrahydro-3, 4, 5-trihydroxy-6-methyl-2H-pyran-2-yloxy)-6-((4aS, 8S, 8aS)-7-(benzyloxy)-hexahydro-2, 3-dimethoxy-2, 3, 5-trimethyl-2H-pyrano[3, 4-b][1, 4]dioxin-8-yloxy)-tetrahydro-2-methyl-2H-pyran-3, 5-yl diacetate (22):



To a *t*-butanol, acetone (7.0 mL, 1:1 (v/v), 0.5 M) solution of allylic alcohol **22a** (2.5 g, 3.52 mmol) at 0 °C was added a solution of *N*-methyl morpholine *N*-oxide/water (50% w/v, 3.5 mL) and crystalline OsO₄ (9 mg, 1 mol %), stirring for 12 h from 0 °C to room temperature. The reaction mixture was quenched with 30 mL saturated NaS₂O₃ solution, extracted with EtOAc (3 x 200 mL), dried (Na₂SO₄), concentrated under reduced pressure, and then purified using silica gel flash chromatography eluting with pure EtOAc to give triol **22** (2.32 g, 3.31 mmol, 94%) as white foam, mp: 181-184 °C; *R*_f = 0.50 (5% Methanol/EtOAc); [α]²⁵_D = - 137 (*c* = 1.07, MeOH); IR (thin film, cm⁻¹) 3416, 2980, 2933, 1749, 1376, 1225, 1036, 983; ¹H NMR (600 MHz, CD₃OD) δ 7.36-7.44 (m, 5H), 5.38 (d, *J* = 3.6, 1.8 Hz, 1H), 5.12 (d, *J* = 1.8 Hz, 1H), 5.03 (dd, *J* = 9.6, 9.6 Hz, 1H), 4.88 (d, *J* = 1.8 Hz, 1H), 4.87 (d, *J* = 1.8 Hz, 1H), 4.77 (d, *J* = 12.0 Hz, 1H), 4.62 (d, *J* = 12.0 Hz, 1H), 4.17 (dd, *J* = 9.6, 3.6 Hz, 1H), 4.05 (dd, *J* = 9.6, 3.6 Hz, 1H), 3.93 (dd, *J* = 3.0, 1.8 Hz, 1H), 3.94 (dd, *J* = 3.6, 1.8 Hz, 1H), 3.84 (dq, *J* = 9.6, 6.6 Hz, 1H), 3.79 (dd, *J* = 9.6, 9.6 Hz, 1H), 3.76 (dd, *J* = 3.6, 1.8 Hz, 1H), 3.69 (dq, *J* = 9.6, 6.6 Hz, 1H), 3.43 (dd, *J* = 9.6, 9.6 Hz, 1H), 3.39 (m, 1H), 3.34 (s, 3H), 3.30 (s, 3H), 2.18 (s, 3H), 2.16 (s, 3H), 1.36 (s, 3H), 1.34 (d, *J* = 6.6 Hz, 3H), 1.32 (s, 3H), 1.31 (d, *J* = 6.6 Hz, 3H), 1.11 (d, *J* = 6.6 Hz, 3H); ¹³C NMR (150 MHz, CD₃OD) δ 171.8, 171.3, 138.7, 129.6, 129.3, 129.1, 103.8, 101.3, 101.0, 99.8, 99.5, 76.9, 75.5, 74.4, 73.7, 72.9, 72.4, 72.2, 70.6, 70.2, 70.0, 69.5, 68.5, 68.2, 48.4, 48.1, 21.1, 20.9, 18.2, 18.1, 18.0, 17.9, 17.3; CIHRMS: Calculated for [C₃₅H₅₂O₁₇Na⁺]: 767.3102, Found: 767.3101.

(3S, 4S, 5R)-2-((3S, 4S, 5S)-2-(((4aS, 8S, 8aS)-7-(benzyloxy)-hexahydro-2, 3-dimethoxy-2, 3, 5-trimethyl-2H-pyrano [3, 4-b][1, 4] dioxin-8-yloxy)-tetrahydro-3, 5-

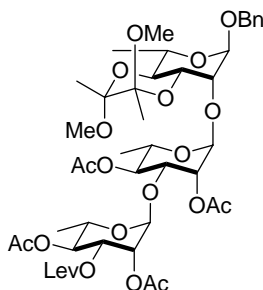
diacetoxy-6-methyl-2H-pyran-4-yloxy)-tetrahydro-4-hydroxy-6-methyl-2H-pyran-3,5-yl diacetate (23):



To a solution of triol **22** (2 g, 2.68 mmol) and trimethyl orthoacetate (1.02 mL, 8.1 mmol) mixture in CH₃CN (8.1 mL) was added *p*-toluenesulfonic acid monohydrate (25.5 mg, 0.13 mmol), stirring for 0.5 h. A few drops pyridine was added to neutralize acid and then the solvent was evaporated. The resulting residue was dissolved in pyridine (3 mL), Ac₂O (1.5 mL) and DMAP (17 mg) was added. After stirring for 6 h, water was added to decompose excess Ac₂O. The mixture was diluted in ether, washed with saturated CuSO₄ solution and the solvent was evaporated. The residue was treated with 2 mL 80 % AcOH for 0.5 h, quenched with sodium bicarbonate solution (50 mL), extracted with Et₂O (3 x 100 mL), dried (Na₂SO₄), concentrated under reduced pressure and purified by silica gel flash chromatography eluting with 55% EtOAc/Hexane to give 2.11 g (2.55 mmol, 95%) diacetate **23** as white foam, mp: 100-103 °C; *R*_f = 0.25 (50% EtOAc/Hexane); [α]_D²⁵ = -126 (*c* = 1.13, CH₂Cl₂); IR (thin film, cm⁻¹) 3484, 2985, 2938, 2834, 1741, 1372, 1224, 1034, 909; ¹H NMR (600 MHz, CDCl₃) δ 7.27-7.34 (m, 5H), 5.27 (dd, *J* = 3.6, 1.8 Hz, 1H), 5.06 (d, *J* = 1.8 Hz, 1H), 5.02 (dd, *J* = 9.6, 9.6 Hz, 1H), 4.91 (m, 1H), 4.86 (d, *J* = 1.8 Hz, 1H), 4.81 (dd, *J* = 9.6, 9.6 Hz, 1H), 4.75 (d, *J* = 1.2 Hz, 1H), 4.68 (d, *J* = 12.0 Hz, 1H), 4.48 (d, *J* = 12.0 Hz, 1H), 4.12 (m, 2H), 3.99 (dd, *J* = 10.2, 3.6 Hz, 1H), 3.81-3.88 (m, 4H), 3.73 (dq, *J* = 9.0, 6.6 Hz, 1H), 3.68 (dd, *J* = 9.6, 9.6 Hz, 1H), 3.22 (s, 3H), 3.21

(s, 3H), 2.12 (s, 9H), 2.10 (s, 3H), 1.23 (d, $J = 6.6$ Hz, 3H), 1.25 (s, 3H), 1.23 (s, 3H), 1.20 (d, $J = 6.6$ Hz, 3H), 1.07 (d, $J = 6.6$ Hz, 3H); ^{13}C NMR (150 MHz, CDCl_3) δ 171.7, 170.4, 170.3, 169.8, 137.2, 128.5, 128.0, 127.9, 99.9, 99.7, 98.9, 98.7, 98.6, 75.5, 74.5, 74.4, 73.0, 72.7, 71.3, 69.2, 68.6, 68.3, 68.2, 67.2, 67.0, 66.6, 48.0, 47.5, 21.1, 21.0, 20.9, 20.8, 17.8, 17.5, 17.4, 17.0, 16.6; CIHRMS: Calculated for $[\text{C}_{39}\text{H}_{56}\text{O}_{19}\text{Na}^+]$: 851.3308, Found: 851.3313.

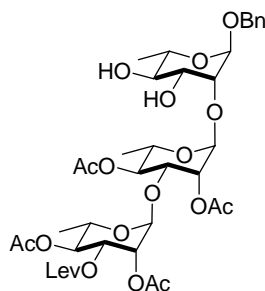
(3S, 4S, 5S)-2-((3S, 4S, 5S)-2-((4aS, 8S, 8aS)-7-(benzyloxy)-hexahydro-2, 3-dimethoxy-2, 3, 5-trimethyl-2H-pyrano [3, 4-b][1, 4] dioxin-8-yloxy)-tetrahydro-3, 5-diacetoxy-6-methyl-2H-pyran-4-yloxy)-tetrahydro-3, 5-diacetoxy-6-methyl-2H-pyran-4-yl 4-oxopentanoate (24a):



To a solution of levulinic acid (336 mg, 2.9 mmol) in CH_2Cl_2 (9 mL), was added DMAP (354 mg, 2.9 mmol) at 0 °C. After stirring for 10 min., DCC (586 mg, 2.9 mmol) was added, and an insoluble white precipitate appeared. The solution was stirred for 10 min.. Alcohol **23** (1.2 g, 1.45 mmol) was added to the mixture. The suspension was stirred from 0 °C to room temperature for 4 h. The suspension was filtered over a pad of celite, evaporated under reduced pressure, and purified using silica gel flash chromatography eluting with 50% EtOAc/Hexane to give levulinoyl ester **24a** (1.29 g, 1.39 mmol, 96%) as white foam, mp: 87-89 °C; $R_f = 0.58$ (70% EtOAc/Hexane); $[\alpha]_D^{25} = -113$ ($c = 1.01$,

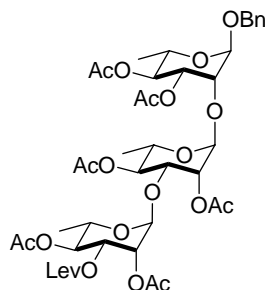
CH₂Cl₂); IR (thin film, cm⁻¹) 2986, 2935, 1748, 1371, 1223, 1037, 916; ¹H NMR (600 MHz, CDCl₃) δ 7.27-7.35 (m, 5H), 5.31 (dd, *J* = 3.6, 1.8 Hz, 1H), 5.16 (dd, *J* = 9.6, 3.6 Hz, 1H), 5.08 (d, *J* = 1.2 Hz, 1H), 5.05 (dd, *J* = 9.6, 9.6 Hz, 1H), 5.04 (dd, *J* = 9.6, 9.6 Hz, 1H), 5.01 (dd, *J* = 3.6, 1.8 Hz, 1H), 4.85 (d, *J* = 1.8 Hz, 1H), 4.75 (d, *J* = 1.2 Hz, 1H), 4.68 (d, *J* = 12.0 Hz, 1H), 4.48 (d, *J* = 12.0 Hz, 1H), 4.11 (dd, *J* = 9.6, 3.6 Hz, 1H), 4.00 (dd, *J* = 9.6, 3.6 Hz, 1H), 3.95 (dq, *J* = 9.0, 6.6 Hz, 1H), 3.89 (dd, *J* = 3.6, 1.8 Hz, 1H), 3.83 (dq, *J* = 9.0, 6.6 Hz, 1H), 3.74 (dq, *J* = 9.0, 6.6 Hz, 1H), 3.68 (dd, *J* = 9.6, 9.6 Hz, 1H), 3.23 (s, 3H), 3.22 (s, 3H), 2.73 (ddd, *J* = 18.6, 8.4, 5.4 Hz, 1H), 2.61 (ddd, *J* = 18.6, 6.6, 5.4 Hz, 1H), 2.52 (ddd, *J* = 18.6, 8.4, 5.4 Hz, 1H), 2.43 (ddd, *J* = 18.6, 6.6, 5.4 Hz, 1H), 2.16 (s, 3H), 2.15 (s, 3H), 2.13 (s, 3H), 2.10 (s, 3H), 2.07 (s, 3H), 1.26 (d, *J* = 6.6 Hz, 3H), 1.26 (s, 3H), 1.24 (s, 3H), 1.20 (d, *J* = 6.6 Hz, 3H), 1.09 (d, *J* = 6.6 Hz, 3H); ¹³C NMR (150 MHz, CDCl₃) δ 206.1, 171.4, 170.4, 170.2, 170.1, 170.0, 137.2, 128.5, 128.1, 127.9, 99.9, 99.7, 98.8, 98.7, 98.6, 75.6, 74.5, 72.9, 71.0, 70.8, 70.3, 69.2, 68.8, 68.6, 68.3, 67.3, 67.1, 67.0, 48.1, 47.6, 37.7, 29.8, 27.9, 21.1, 21.0, 20.9, 20.8, 17.8, 17.6, 17.5, 17.1, 16.7; CIHRMS: Calculated for [C₄₄H₆₂O₂₁Na⁺]: 949.3681, Found: 949.3688.

(3R, 4S, 5S)-5-((3S, 4S, 5S)-4-((3S, 4S, 5S)-4-(4-oxopentanoxy)-tetrahydro-3, 5-diacetoxy-6-methyl-2H-pyran-2-yloxy)-tetrahydro-3, 5-diacetoxy-6-methyl-2H-pyran-2-yloxy)-6-(benzyloxy)-tetrahydro-2-methyl-2H-pyran-3, 4-diol (24):



To a solution of Lev-protected trisacchride **24a** (1.34 g, 1.45 mmol) in CH₂Cl₂ (15 mL), was added the 2.93 mL of 10:1 TFA-H₂O. The reaction was stirred at room temperature for 40 min, quenched with saturated NaHCO₃ solution (50 mL), extracted with Et₂O (3 x 200 mL), dried (Na₂SO₄), concentrated under reduced pressure and purified by passing a pad of silica gel eluting with pure EtOAc to give 1.17 g (1.44 mmol, 99%) diol **24** as white foam, mp: 94-97 °C; *R_f* = 0.36 (70% EtOAc/Hexane); [α]²⁵_D = - 126 (*c* = 0.43, CH₂Cl₂); IR (thin film, cm⁻¹) 3453, 2982, 29385, 1747, 1372, 1225, 1047, 983; ¹H NMR (600 MHz, CDCl₃) δ 7.27-7.36 (m, 5H), 5.23 (dd, *J* = 3.6, 1.8 Hz, 1H), 5.14 (dd, *J* = 9.6, 3.6 Hz, 1H), 5.05 (dd, *J* = 9.6, 9.6 Hz, 1H), 5.04 (dd, *J* = 9.6, 9.6 Hz, 1H), 5.03 (dd, *J* = 3.6, 1.8Hz, 1H), 4.92 (d, *J* = 1.8 Hz, 1H), 4.90 (d, *J* = 1.8 Hz, 1H), 4.84 (d, *J* = 1.8 Hz, 1H), 4.70 (d, *J* = 12.0 Hz, 1H), 4.48 (d, *J* = 12.0 Hz, 1H), 4.11 (dd, *J* = 9.6, 3.6 Hz, 1H), 4.04 (dd, *J* = 9.6, 3.6Hz, 1H), 3.89 (dd, *J* = 3.6, 1.8 Hz, 1H), 3.88 (dq, *J* = 9.0, 6.6 Hz, 1H), 3.87 (dd, *J* = 9.6, 9.6 Hz, 1H), 3.79 (dq, *J* = 9.6, 6.6 Hz, 1H), 3.68 (dq, *J* = 9.6, 6.6 Hz, 1H), 2.71 (ddd, *J* = 18.6, 8.4, 5.4 Hz, 1H), 2.62 (ddd, *J* = 18.6, 6.6, 5.4 Hz, 1H), 2.52 (ddd, *J* = 18.6, 8.4, 5.4 Hz, 1H), 2.42 (ddd, *J* = 18.6, 6.6, 5.4 Hz, 1H), 2.16 (s, 3H), 2.15 (s, 3H), 2.13 (s, 3H), 2.10 (s, 3H), 2.08 (s, 3H), 1.74 (s, 1H), 1.43 (s, 1H), 1.33 (d, *J* = 6.6 Hz, 3H), 1.17 (d, *J* = 6.6 Hz, 3H), 1.03 (d, *J* = 6.6 Hz, 3H); ¹³C NMR (150 MHz, CDCl₃) δ 206.1, 171.3, 170.6, 170.3, 170.2, 170.1, 137.1, 128.6, 128.1, 128.0, 99.5, 98.7, 97.5, 79.1, 74.9, 73.8, 72.2, 71.5, 71.1, 70.6, 70.1, 69.1, 68.8, 68.3, 67.4, 67.3, 37.7, 29.8, 27.9, 21.1, 21.0, 20.9, 20.8, 17.7, 17.4, 17.3; CIHRMS: Calculated for [C₃₈H₅₂O₁₉K⁺]: 851.2734, Found: 851.2734.

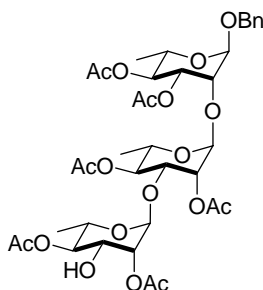
(3S, 4S, 5S)-2-((3S, 4S, 5S)-2-((3S, 4S, 5S)-2-(benzyloxy)-tetrahydro-4, 5-diacetoxy-6-methyl-2H-pyran-3-yloxy)-tetrahydro-3, 5-diacetoxy-6-methyl-2H-pyran-4-yloxy)-3, 5-diacetoxy-tetrahydro-6-methyl-2H-pyran-4-yl 4-oxopentanoate (5a):



To a solution of diol **24** (812 mg, 1 mmol) in pyridine (1 mL), was added Ac₂O (0.5 mL) and DMAP (17.5 mg). The reaction mixture was stirred for 12 h. Water was added to destroy the excess acetic anhydride, extracted (3 x 50 mL) with Et₂O washed with 20 mL of saturated CuSO₄ solution for three times, dried (Na₂SO₄), and concentrated under reduced pressure. The crude product was passed over a silica gel pad with pure ether to give 897 mg (1.0 mmol, 99 %) of acetate **5a** as white foam, mp: 78-80 °C; *R_f* (50% EtOAc/Hexanes) = 0.20; [α]²⁵_D = - 48 (*c* = 1.18, CH₂Cl₂); IR (thin film, cm⁻¹) 2940, 2984, 1741, 1370, 1219, 1039, 914; ¹H NMR (600 MHz, CDCl₃) δ 7.27-7.35 (m, 5H), 5.24 (dd, *J* = 9.6, 3.6 Hz, 1H), 5.18 (dd, *J* = 3.6, 1.8 Hz, 1H), 5.14 (dd, *J* = 9.6, 3.0 Hz, 1H), 5.05 (dd, *J* = 9.6, 9.6 Hz, 1H), 5.04 (dd, *J* = 9.6, 9.6 Hz, 1H), 5.04 (dd, *J* = 3.6, 1.8 Hz, 1H), 5.02 (dd, *J* = 9.6, 9.6 Hz, 1H), 4.91 (d, *J* = 1.8 Hz, 1H), 4.74 (d, *J* = 1.8 Hz, 1H), 4.73 (d, *J* = 1.8 Hz, 1H), 4.70 (d, *J* = 12.0 Hz, 1H), 4.52 (d, *J* = 12.0 Hz, 1H), 4.09 (dd, *J* = 9.6, 3.6 Hz, 1H), 3.99 (dd, *J* = 3.6, 1.8 Hz, 1H), 3.86 (dq, *J* = 9.0, 6.6 Hz, 2H), 3.72 (dq, *J* = 9.6, 6.6 Hz, 1H), 2.74 (ddd, *J* = 18.6, 8.4, 5.4 Hz, 1H), 2.60 (ddd, *J* = 18.6, 6.6, 5.4 Hz, 1H), 2.51 (ddd, *J* = 18.6, 8.4, 5.4 Hz, 1H), 2.43 (ddd, *J* = 18.6, 6.6, 5.4 Hz, 1H), 2.15 (s, 3H), 2.14 (s, 3H), 2.12 (s, 3H), 2.10 (s, 3H), 2.07 (s, 3H), 2.06 (s, 3H), 2.01 (s, 3H), 1.20

(d, $J = 6.6$ Hz, 3H), 1.18 (d, $J = 6.6$ Hz, 3H), 1.00 (d, $J = 6.6$ Hz, 3H); ^{13}C NMR (150 MHz, CDCl_3) δ 206.1, 171.3, 170.5, 170.3 (2 C), 170.1 (2 C), 169.8, 136.7, 128.6, 128.1, 128.0, 99.4, 98.7, 97.3, 77.1, 74.3, 72.1, 71.4, 71.2, 70.7, 70.6, 70.1, 69.2, 68.9, 67.4, 67.3, 66.5, 37.7, 29.7, 27.9, 21.0, 20.93, 20.9, 20.8, 20.7 (2 C), 17.5, 17.1 (2 C); CIHRMS: Calculated for $[\text{C}_{42}\text{H}_{56}\text{O}_{21}\text{Na}^+]$: 919.3212, Found: 919.3219.

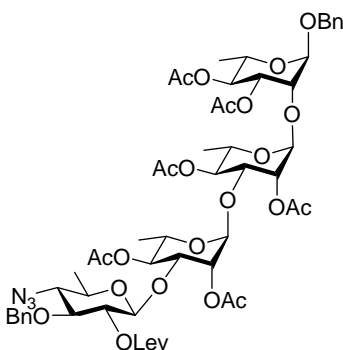
(3S, 4S, 5R)-2-((3S, 4S, 5S)-2-((3S, 4S, 5S)-2-(benzyloxy)-tetrahydro-4, 5-diacetoxy-6-methyl-2H-pyran-3-yloxy)-tetrahydro-3, 5-diacetoxy-6-methyl-2H-pyran-4-yloxy)-tetrahydro-4-hydroxy-6-methyl-2H-pyran-3, 5-yl diacetate (5)



To a solution of levulinoyl ester **5a** (1.4 g, 1.56 mmol) in CH_2Cl_2 (31.2 mL) was added a solution of hydrazinium acetate (1.5 M, 1.1 mL) in methanol. The reaction was stirred for 2 h, quenched with saturated NaHCO_3 solution (100 mL), extracted with Et_2O (3 x 200 mL), dried (Na_2SO_4), concentrated under reduced pressure and purified by passing a pad of silica gel eluting with 80% EtOAc /Hexane to give 1.18 g (1.48 mmol, 95%) alcohol **5** as white foam, mp: 94-97 °C; $R_f = 0.58$ (80% EtOAc /Hexane); $[\alpha]_D^{25} = -55$ ($c = 0.92$, CH_2Cl_2); IR (thin film, cm^{-1}) 3494, 2983, 2939, 1741, 1374, 1223, 1039, 916; ^1H NMR (600 MHz, CDCl_3) δ 7.28-7.36 (m, 5H), 5.23 (dd, $J = 9.6, 3.6$ Hz, 1H), 5.14 (dd, $J = 3.6, 1.8$ Hz, 1H), 5.04 (dd, $J = 9.6, 9.6$ Hz, 1H), 5.03 (dd, $J = 9.6, 9.6$ Hz, 1H), 4.96 (d, $J = 1.8$ Hz, 1H), 4.88 (dd, $J = 3.6, 1.8$ Hz, 1H), 4.82 (dd, $J = 9.6, 9.6$ Hz, 1H), 4.75 (d, $J = 1.8$ Hz,

1H), 4.73 (d, $J = 1.8$ Hz, 1H), 4.70 (d, $J = 12.0$ Hz, 1H), 4.52 (d, $J = 12.0$ Hz, 1H), 4.09 (dd, $J = 9.6, 3.6$ Hz, 1H), 4.00 (dd, $J = 3.6, 1.8$ Hz, 1H), 3.86 (dd, $J = 9.6, 3.6$ Hz, 1H), 3.85 (dq, $J = 9.0, 6.6$ Hz, 1H), 3.80 (dq, $J = 9.0, 6.6$ Hz, 1H), 3.73 (dq, $J = 9.0, 6.6$ Hz, 1H), 2.13 (s, 9H), 2.11 (s, 3H), 2.05 (s, 3H), 2.02 (s, 3H), 1.73 (s, 1H, OH), 1.20 (d, $J = 6.6$ Hz, 3H), 1.19 (d, $J = 6.6$ Hz, 3H), 1.00 (d, $J = 6.6$ Hz, 3H); ^{13}C NMR (150 MHz, CDCl_3) δ 171.7, 170.4, 170.38, 170.35, 170.2, 169.8, 136.7, 128.6, 128.1, 128.0, 99.5, 98.7, 97.4, 77.1, 74.5, 74.1, 72.9, 72.2, 71.5, 71.4, 70.7, 69.2, 68.3, 67.4, 66.8, 66.6, 21.1, 20.0, 20.9, 20.8(2 C), 20.7, 17.5, 17.1, 17.0; CIHRMS: Calculated for $[\text{C}_{37}\text{H}_{50}\text{O}_{19}\text{Na}^+]$: 821.2844, Found: 821.2846.

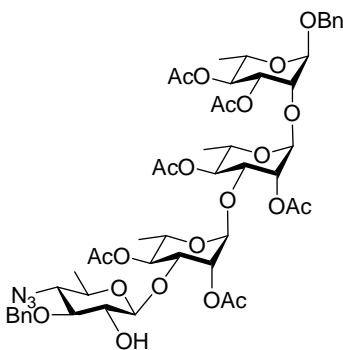
(2S, 3S, 4S, 5R)-2-((2S, 4S, 5S)-2-((2S, 4S, 5S)-2-((2R, 4S, 5S)-2-(benzyloxy)-tetrahydro-4, 5-diacetoxy-6-methyl-2H-pyran-3-yloxy)-tetrahydro-3, 5-diacetoxy-6-methyl-2H-pyran-4-yloxy)-tetrahydro-3, 5-diacetoxy-6-methyl-2H-pyran-4-yloxy)-5-azido-4- (benzyloxy)-tetrahydro-6-methyl-2H-pyran-3-yl 4-oxopentanoate (4):



To a solution of trisaccharide **5** (89.5 mg, 0.112 mmol) and phosphate **6** (100 mg, 0.168 mmol) in 0.2 mL CH_2Cl_2 with molecular sieve at 0 °C was added to TMSOTf (37 mg, 0.168 mmol). The reaction was stirred at 0 °C for 0.5 h, quenched with saturated NaHCO_3 solution (10 mL), extracted with Et_2O (3 x 50 mL), dried (Na_2SO_4),

concentrated under reduced pressure and purified by passing a pad of silica gel eluting with 60% EtOAc/Hexane to give 109 mg (0.10 mmol, 90%) tetrasaccharide **5** as white foam, white foam, mp: 87-90 °C; $R_f = 0.40$ (50% EtOAc/Hexane); $[\alpha]_D^{25} = -20$ ($c = 0.98$, CH₂Cl₂); IR (thin film, cm⁻¹) 2986, 2939, 2111, 1743, 1371, 1223, 1041, 916; ¹H NMR (600 MHz, CDCl₃) δ 7.26-7.36 (m, 10H), 5.23 (dd, $J = 9.6, 3.6$ Hz, 1H), 5.15 (dd, $J = 3.6, 1.8$ Hz, 1H), 5.02 (dd, $J = 9.6, 9.6$ Hz, 1H), 5.01 (dd, $J = 9.6, 9.6$ Hz, 1H), 4.97 (dd, $J = 9.6, 9.6$ Hz, 1H), 4.96 (dd, $J = 3.6, 1.8$ Hz, 1H), 4.88 (dd, $J = 9.6, 7.8$ Hz, 1H), 4.87 (d, $J = 1.8$ Hz, 1H), 4.75 (d, $J = 1.8$ Hz, 1H), 4.74 (d, $J = 1.8$ Hz, 1H), 4.72 (d, $J = 12.0$ Hz, 1H), 4.71 (d, $J = 12.0$ Hz, 1H), 4.68 (d, $J = 12.0$ Hz, 1H), 4.52 (d, $J = 12.0$ Hz, 1H), 4.44 (d, $J = 7.8$ Hz, 1H), 4.09 (dd, $J = 9.6, 3.0$ Hz, 1H), 4.00 (dd, $J = 3.0, 1.8$ Hz, 1H), 3.87 (dd, $J = 9.6, 3.6$ Hz, 1H), 3.86 (dq, $J = 9.6, 6.6$ Hz, 1H), 3.72 (dq, $J = 9.6, 6.6$ Hz, 2H), 3.44 (dd, $J = 9.6, 9.6$ Hz, 1H), 3.23 (dq, $J = 9.6, 6.6$ Hz, 1H), 3.16 (dd, $J = 9.6, 9.6$ Hz, 1H), 2.76 (ddd, $J = 18.0, 7.2, 7.2$ Hz, 1H), 2.64 (ddd, $J = 18.0, 6.6, 6.6$ Hz, 1H), 2.50 (dd, $J = 18.0, 7.2, 6.6$ Hz, 2H), 2.14 (s, 3H), 2.13 (s, 3H), 2.12 (s, 3H), 2.09 (s, 3H), 2.07 (s, 3H), 2.05 (s, 3H), 2.02 (s, 3H), 1.35 (d, $J = 6.6$ Hz, 3H), 1.20 (d, $J = 6.6$ Hz, 3H), 1.14 (d, $J = 6.6$ Hz, 3H), 1.00 (d, $J = 6.6$ Hz, 3H); ¹³C NMR (150 MHz, CDCl₃) δ 206.3, 171.3, 170.4, 170.36, 170.34, 170.1, 169.8, 169.7, 137.6, 136.7, 128.6, 128.4, 128.2, 128.1, 128.0, 127.9, 100.8, 99.4, 99.3, 97.3, 81.1, 76.9, 74.8, 74.7, 73.7, 73.4, 72.6, 72.1, 71.8, 71.6, 71.4, 71.0, 70.7, 69.2, 67.6, 67.3, 67.2, 66.6, 37.9, 29.8, 27.7, 21.1, 21.0, 20.9, 20.84, 20.8, 20.7, 18.2, 17.5, 17.2, 17.1; CIHRMS: Calculated for [C₅₅H₇₁N₃Na⁺]: 1180.4325, Found: 1180.4334.

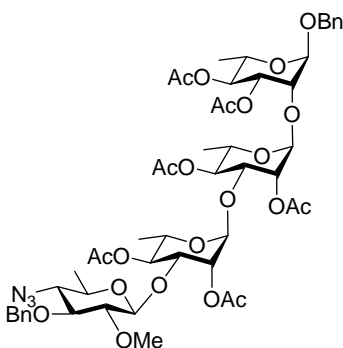
(2S, 3S, 4S, 5R)-2-((2S, 4S, 5S)-2-((2S, 4S, 5S)-2-((2R, 4S, 5S)-2-(benzyloxy)-tetrahydro-4, 5-diacetoxy-6-methyl-2H-pyran-3-yloxy)-tetrahydro-3, 5-diacetoxy-6-methyl-2H-pyran-4-yloxy)-tetrahydro-3, 5-diacetoxy-6-methyl-2H-pyran-4-yloxy)-5-azido-4- (benzyloxy)-tetrahydro-6-methyl-2H-pyran-3-ol (**25a**):



To a solution of levulinoyl ester **4** (0.8 g, 0.69 mmol) in CH₂Cl₂ (13.8 mL) was added a solution of hydrazinium acetate (1.5 M, 0.48 mL) in methanol. The reaction was stirred for 2 h, quenched with saturated NaHCO₃ solution (50 mL), extracted with Et₂O (3 x 150 mL), dried (Na₂SO₄), concentrated under reduced pressure and purified using silica gel flash chromatography eluting with 60% EtOAc/Hexane to give 702 mg (0.66 mmol, 96%) alcohol **25a** as white foam, mp: 100-102 °C; *R_f* = 0.54 (50% EtOAc/Hexane); [α]²⁵_D = -22 (*c* = 0.85, CH₂Cl₂); IR (thin film, cm⁻¹) 3475, 2984, 2941, 2110, 1743, 1373, 1223, 1039, 912; ¹H NMR (600 MHz, CDCl₃) δ 7.27-7.40 (m, 10H), 5.24 (dd, *J* = 9.6, 3.6 Hz, 1H), 5.17 (dd, *J* = 3.6, 1.8 Hz, 1H), 5.03 (dd, *J* = 9.6, 9.6 Hz, 1H), 5.027 (dd, *J* = 9.6, 9.6 Hz, 1H), 5.02 (dd, *J* = 9.6, 9.6 Hz, 1H), 4.96 (dd, *J* = 3.6, 1.8 Hz, 1H), 4.93 (d, *J* = 12.0, Hz, 1H), 4.91 (d, *J* = 1.8 Hz, 1H), 4.80 (d, *J* = 12.0 Hz, 1H), 4.76 (d, *J* = 1.8 Hz, 1H), 4.75 (d, *J* = 1.8 Hz, 1H), 4.71 (d, *J* = 12.0 Hz, 1H), 4.52 (d, *J* = 12.0 Hz, 1H), 4.21(d, *J* = 7.8 Hz, 1H), 4.06 (dd, *J* = 9.6, 3.0 Hz, 1H), 4.00 (dd, *J* = 3.0, 1.8 Hz, 1H), 3.82 (dd, *J* = 9.6, 3.6 Hz, 1H), 3.87 (dq, *J* = 9.6, 6.6 Hz, 1H), 3.77 (dq, *J* = 9.6, 6.6 Hz, 1H), 3.73 (dq,

$J = 9.6, 6.6$ Hz, 1H), 3.45 (ddd, $J = 9.6, 7.8, 2.4$ Hz, 1H), 3.36 (dd, $J = 9.6, 9.6$ Hz, 1H), 3.20 (dq, $J = 9.6, 6.6$ Hz, 1H), 3.07 (dd, $J = 9.6, 9.6$ Hz, 1H), 2.44 (d, $J = 2.4$ Hz, 1H), 2.14 (s, 3H), 2.12 (s, 3H), 2.10 (s, 3H), 2.09 (s, 3H), 2.07 (s, 3H), 2.03 (s, 3H), 1.32 (d, $J = 6.6$ Hz, 3H), 1.20 (d, $J = 6.6$ Hz, 3H), 1.18 (d, $J = 6.6$ Hz, 3H), 1.00 (d, $J = 6.6$ Hz, 3H); ^{13}C NMR (150 MHz, CDCl_3) δ 170.9, 170.5, 170.36, 170.33, 170.2, 169.8, 138.1, 136.7, 128.6, 128.4, 128.3, 128.1, 128.0, 127.9, 103.9, 99.4, 99.2, 97.3, 82.2, 77.0, 75.3, 75.1, 74.9, 74.7, 72.6, 72.4, 72.1, 71.6, 71.4, 70.9, 70.7, 69.2, 67.3, 67.2, 67.1, 66.6, 21.2, 21.1, 21.0, 20.9, 20.8, 20.7, 18.4, 17.5, 17.2, 17.1; CIHRMS: Calculated for $[\text{C}_{50}\text{H}_{65}\text{N}_3\text{O}_{22}\text{Na}^+]$: 1082.3958, Found: 1082.3961.

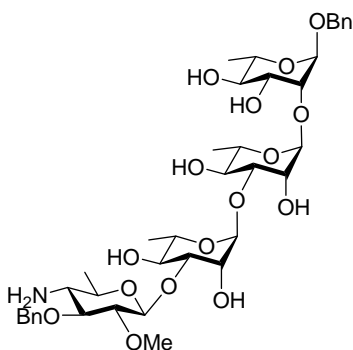
(2S, 4S, 5S)-4-((2S, 3S, 4S, 5R)-5-azido-4- (benzyloxy)-tetrahydro-3-methoxy-6-methyl-2H-pyran-2-yloxy)-2-((2S, 4S, 5S)-2-((2R, 4S, 5S)-2-benzyloxy-4, 5-diacetoxy-tetrahydro-6-methyl-2H-pyran-3-yloxy)-3, 5-diacetoxy-tetrahydro-6-methyl-2H-pyran-4-yloxy) tetrahydro-6-methyl-2H-pyran-3, 5-yl diacetate (25):



To a mixture of alcohol **25a** (424 mg, 0.40 mmol) and silver (I) oxide (1.84 g, 8 mmol), was added 2 mL CH_3I . The reaction suspension was stirred at 55 °C for 3 days. The reaction mixture was then passed through a celite pad with 150 mL Et_2O , concentrated under reduced pressure and purified using silica gel flash chromatography eluting with

50% EtOAc/Hexane to give 400 mg (0.372 mmol, 94%) alcohol **25** as white foam, mp: 91-93 °C; $R_f = 0.67$ (50% EtOAc/Hexane); $[\alpha]_D^{25} = -23$ ($c = 1.31$, CH_2Cl_2); IR (thin film, cm^{-1}) 2938, 2984, 2110, 1744, 1371, 1224, 1041, 916; ^1H NMR (600 MHz, CDCl_3) δ 7.28-7.39 (m, 10H), 5.23 (dd, $J = 9.6, 3.6$ Hz, 1H), 5.16 (dd, $J = 3.6, 1.8$ Hz, 1H), 5.10 (dd, $J = 9.6, 9.6$ Hz, 1H), 5.03 (dd, $J = 9.6, 9.6$ Hz, 2H), 5.00 (dd, $J = 3.6, 1.8$ Hz, 1H), 4.91 (d, $J = 1.2$, Hz, 1H), 4.86 (d, $J = 12.0$ Hz, 1H), 4.77 (d, $J = 12.0$ Hz, 1H), 4.76 (d, $J = 1.8$ Hz, 1H), 4.75 (d, $J = 1.8$ Hz, 1H), 4.71 (d, $J = 12.0$ Hz, 1H), 4.53 (d, $J = 12.0$ Hz, 1H), 4.29 (d, $J = 7.8$ Hz, 1H), 4.07 (dd, $J = 9.6, 3.0$ Hz, 1H), 4.00 (dd, $J = 3.0, 1.8$ Hz, 1H), 3.88 (dd, $J = 9.6, 3.6$ Hz, 1H), 3.86 (dq, $J = 9.6, 6.6$ Hz, 1H), 3.74 (dq, $J = 9.6, 6.6$ Hz, 2H), 3.46 (s, 3H), 3.30 (dd, $J = 9.6, 9.6$ Hz, 1H), 3.16 (dq, $J = 9.6, 6.6$ Hz, 1H), 3.03 (dd, $J = 9.6, 9.6$ Hz, 1H), 3.01 (dd, $J = 9.6, 7.8$ Hz, 1H), 2.16 (s, 3H), 2.14 (s, 3H), 2.13 (s, 3H), 2.09 (s, 3H), 2.06 (s, 3H), 2.02 (s, 3H), 1.29 (d, $J = 6.6$ Hz, 3H), 1.21 (d, $J = 6.6$ Hz, 3H), 1.19 (d, $J = 6.6$ Hz, 3H), 1.01 (d, $J = 6.6$ Hz, 3H); ^{13}C NMR (150 MHz, CDCl_3) δ 170.5, 170.4, 170.3, 170.2, 170.1, 169.7, 138.0, 136.7, 128.6, 128.5, 128.3, 128.1, 128.0, 127.9, 104.2, 99.4, 99.2, 97.3, 84.0, 82.8, 77.0, 75.4, 75.1, 74.7, 72.4, 72.3, 72.1, 71.7, 71.4, 70.7, 70.5, 69.2, 67.5, 67.4, 67.3, 66.6, 60.7, 21.2, 21.1, 21.0 (2 C), 20.7 (2 C), 18.3, 17.6, 17.2 (2 C); CIHRMS: Calculated for $[\text{C}_{51}\text{H}_{67}\text{N}_3\text{O}_{22}\text{Na}^+]$: 1096.4114, Found: 1096.4114.

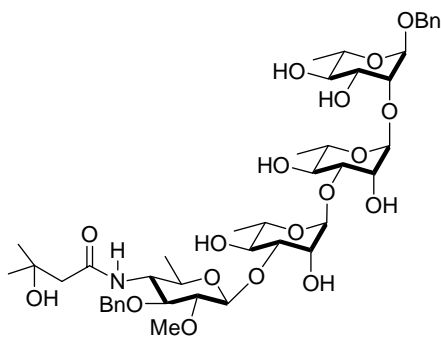
(3R, 4S, 6R)-5-((2S, 4S, 5S)-4-((2S, 4R, 5S)-4-((2S, 3S, 4S, 5R)-5-amino-4-(benzyloxy)-tetrahydro-3-methoxy-6-methyl-2H-pyran-2-yloxy)-tetrahydro-3, 5-dihydroxy-6-methyl-2H-pyran-2-yloxy)-tetrahydro-3, 5-dihydroxy-6-methyl-2H-pyran-2-yloxy)-6-(benzyloxy)-tetrahydro-2-methyl-2H-pyran-3, 4-diol (26a):



To a stirred solution of acetate **25** (332 mg, 0.31 mmol) in 4.2 mL MeOH/THF/H₂O (10/10/1), was added PEt₃ (110 mg, 0.93 mmol) for 10 min., and then added LiOH (90 mg, 3.72 mmol). This reaction was stirred for 2 h, evaporated solvent under reduced pressure, and purified using silica gel flash chromatography eluting with 20% MeOH/CH₂Cl₂. The resulted product was applied to ion-exchange chromatography (Dowex 1x 8, 200 mesh, H⁺ form) eluting with water. Removal of water in vacuo to give 231 mg (0.29 mmol, 95%) alcohol **26a** as white powder, mp: 118.0-121 °C; *R_f* = 0.41 (20% Methanol/EtOAc); [α]_D²⁵ = - 97 (*c* = 2.06, MeOH); IR (thin film, cm⁻¹) 3355, 2974, 2934, 2542, 1565, 1225, 1062, 987; ¹H NMR (600 MHz, CD₃OD) δ 7.26-7.39 (m, 10H), 5.05 (d, *J* = 1.2 Hz, 1H), 4.95 (d, *J* = 11.4 Hz, 1H), 4.88 (d, *J* = 1.2 Hz, 1H), 4.83 (d, *J* = 1.2 Hz, 1H), 4.75 (d, *J* = 11.4 Hz, 1H), 4.68 (d, *J* = 7.8 Hz, 1H), 4.67 (d, *J* = 12.0 Hz, 1H), 4.51 (d, *J* = 12.0 Hz, 1H), 4.17 (dd, *J* = 3.0, 1.8 Hz, 1H), 4.05 (dd, *J* = 3.0, 1.8 Hz, 1H), 3.92 (dd, *J* = 9.6, 3.0 Hz, 1H), 3.83 (dq, *J* = 9.6, 6.6 Hz, 1H), 3.82 (m, 1H), 3.81 (dd, *J* = 9.6, 3.0 Hz, 1H), 3.76 (dd, *J* = 9.6, 3.0 Hz, 1H), 3.62 (s, 3H), 3.60-3.64 (m, 2H), 3.56 (dd, *J* = 9.6, 9.6 Hz, 1H), 3.48 (dd, *J* = 9.6, 9.6 Hz, 1H), 3.43 (dq, *J* = 9.6, 6.6 Hz, 1H), 3.38 (dd, *J* = 9.6, 9.6 Hz, 2H), 3.30 (ddd, *J* = 3.0, 1.8, 1.8 Hz, 1H), 3.19 (dd, *J* = 9.6, 7.8 Hz, 1H), 1.29 (d, *J* = 6.6 Hz, 6H), 1.27 (d, *J* = 6.6 Hz, 3H), 1.10 (d, *J* = 6.6 Hz, 3H); ¹³C NMR (150 MHz, CD₃OD) δ 140.0, 138.9, 129.6, 129.5, 129.3, 129.2, 129.0, 128.9, 105.7,

104.0, 103.5, 99.1, 86.0, 82.8, 81.8, 80.1, 79.2, 75.8, 74.4, 73.3, 73.1, 72.3 (2 C), 71.9, 71.8, 70.6, 70.4, 70.2, 69.9, 61.0, 58.5, 18.5, 18.3, 18.1, 17.9; CIHRMS: Calculated for $[C_{39}H_{57}NO_{16}H^+]$: 796.3756, Found: 796.3750.

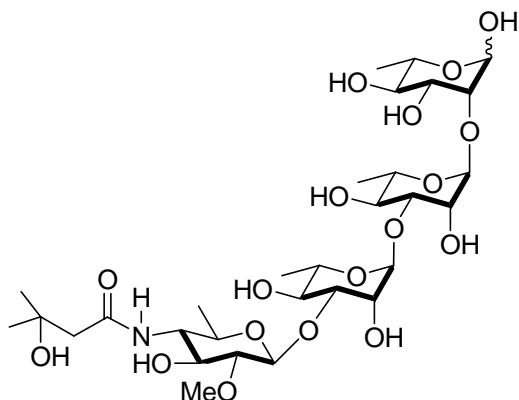
N-((3R, 5S, 6S)-6-((2S, 3S, 4S, 5S)-2-((2S, 3S, 4S, 5S)-2-((2R, 3S, 4S, 5S)-2-(benzyloxy)-4, 5-dihydroxy-tetrahydro-6-methyl-2H-pyran-3-yloxy)-3, 5-dihydroxy-tetrahydro-6-methyl-2H-pyran-4-yloxy)-3, 5-dihydroxy-tetrahydro-6-methyl-2H-pyran-4-yloxy)-4-(benzyloxy)-tetrahydro-5-methoxy-2-methyl-2H-pyran-3-yl)-3-hydroxy-3-methylbutanamide (26):



To a solution of amine **26a** (34 mg, 0.042 mmol) in 0.1 mL THF and Et_3N (12.6 μ l, 0.08 mmol), was added HBTU (20 mg, 0.05 mmol) and 3-hydroxy-3-methylbutanoic acid (7.5 mg, 0.063 mmol). The reaction was stirred for 10 h, evaporated solvent under reduced pressure, and purified using silica gel flash chromatography eluting with 15% MeOH/ CH_2Cl_2 to give 35 mg (38 μ mol, 90 %) amide **26** as white powder, mp: 128-130 $^{\circ}C$; R_f = 0.55 (20% Methanol/EtOAc); $[\alpha]_D^{25}$ = - 77 (c = 1.65, MeOH); IR (thin film, cm^{-1}) 3415, 2977, 2934, 2523, 1649, 1455, 1122, 1040, 843; 1H NMR (600 MHz, CD_3OD) δ 7.30-7.41 (m, 10H), 5.12 (d, J = 1.8 Hz, 1H), 4.95 (d, J = 1.2 Hz, 1H), 4.92 (d, J = 1.8 Hz, 1H), 4.90 (d, J = 12.0 Hz, 1H), 4.77 (d, J = 12.0 Hz, 1H), 4.74 (d, J = 12.0

Hz, 1H), 4.70(d, $J = 7.8$ Hz, 1H), 4.59 (d, $J = 12.0$ Hz, 1H), 4.25 (dd, $J = 3.0, 1.8$ Hz, 1H), 4.12 (dd, $J = 3.0, 1.8$ Hz, 1H), 3.99 (dd, $J = 9.6, 3.0$ Hz, 1H), 3.92 (dq, $J = 9.6, 6.6$ Hz, 1H), 3.89-3.86 (m, 2H), 3.84 (dd, $J = 9.6, 3.0$ Hz, 1H), 3.78 (dd, $J = 9.6, 9.6$ Hz, 1H), 3.70-3.66 (m, 2H), 3.65 (dd, $J = 9.6, 9.6$ Hz, 1H), 3.55 (dd, $J = 9.6, 9.6$ Hz, 1H), 3.53 (dq, $J = 9.6, 6.0$ Hz, 1H), 3.51 (dq, $J = 9.6, 6.0$ Hz, 1H), 3.45 (dd, $J = 9.6, 9.6$ Hz, 1H), 3.26 (dd, $J = 9.6, 7.8$ Hz, 1H), 2.36 (s, 2H), 1.37 (d, $J = 6.6$ Hz, 3H), 1.34 (d, $J = 6.6$ Hz, 3H), 1.30 (s, 3H), 1.29 (s, 3H), 1.28 (d, $J = 6.6$ Hz, 3H), 1.17 (d, $J = 6.6$ Hz, 3H); ^{13}C NMR (150 MHz, CD_3OD) δ 174.5, 140.3, 138.9, 129.6, 129.4, 129.3, 129.0, 128.8, 128.6, 105.6, 104.1, 103.6, 99.1, 85.9, 83.0, 81.9, 80.2, 79.2, 75.7, 74.5, 73.4, 73.2, 72.3, 72.2, 71.9, 71.8, 70.7, 70.6, 70.3, 70.2, 69.9, 61.2, 57.1, 49.6, 29.8, 29.6, 18.5, 18.3, 18.1, 17.9; CIHRMS: Calculated for $[\text{C}_{44}\text{H}_{65}\text{NO}_{18}\text{Na}^+]$: 918.4099, Found: 918.4096.

Anthrax Tetrasaccharide (1):

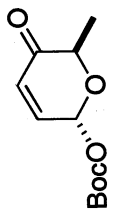


To a solution of Bn-ether **26** 35 mg (0.038 mmol) in 2 mL MeOH was added 10 % Pd/C (20 mg). The reaction suspension was stirred with hydrogen balloon for 30 h, filtered by passing celite pad, concentrated under reduced pressure and vacuo to give 27 mg anthrax tetrasaccharide **1** (0.036 mmol, 96 %) as white powder, mp: 168-174 °C; $R_f = 0.55$ (20% Methanol/EtOAc); $[\alpha]_D^{25} = -46$ ($c = 1.08$, MeOH); IR (thin film, cm^{-1}) 3410, 2975, 2936,

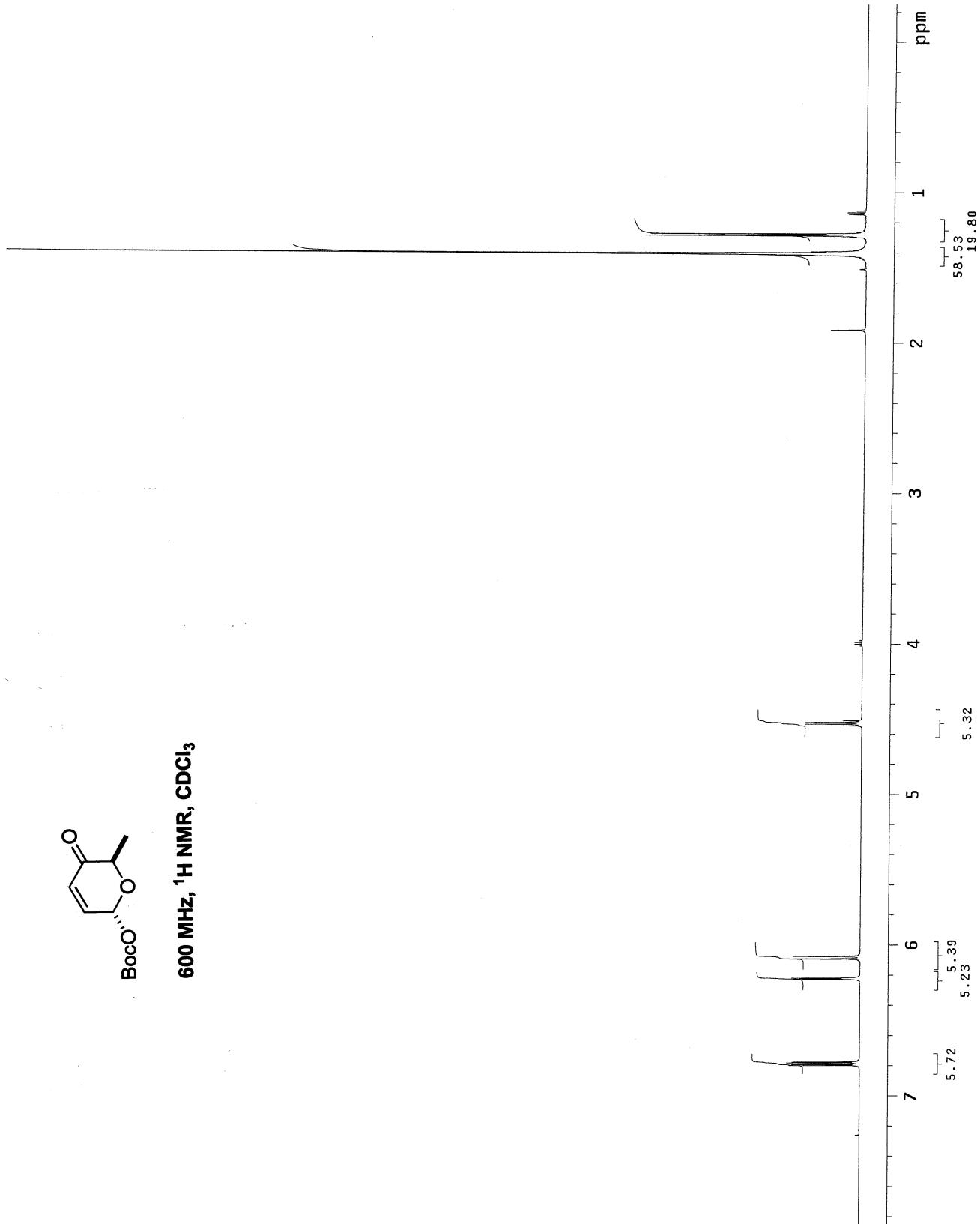
1644, 1450, 1121, 1067; ^1H NMR (600 MHz, CD_3OD)² δ 5.19 (d, $J = 1.8$ Hz, 1H), 5.13 (d, $J = 1.2$ Hz, 1H), 4.99 (d, $J = 1.8$ Hz, 1H), 4.70 (d, $J = 7.8$ Hz, 1H), 4.25 (dd, $J = 3.0, 1.8$ Hz, 1H), 4.13 (dd, $J = 3.0, 1.8$ Hz, 1H), 3.98 (dd, $J = 9.6, 3.0$ Hz, 1H), 3.91 (dq, $J = 9.6, 6.0$ Hz, 1H), 3.90 (dd, $J = 9.6, 3.0$ Hz, 1H), 3.87 (dd, $J = 9.6, 3.0$ Hz, 1H), 3.86 (dd, $J = 3.0, 1.8$ Hz, 1H), 3.85 (dq, $J = 9.6, 6.0$ Hz, 1H), 3.81 (dq, $J = 9.6, 6.0$ Hz, 1H), 3.72 (s, 3H), 3.67 (dd, $J = 9.6, 9.6$ Hz, 1H), 3.64 (dd, $J = 9.6, 9.6$ Hz, 1H), 3.58 (dd, $J = 9.6, 9.6$ Hz, 1H), 3.50 (dd, $J = 9.6, 9.6$ Hz, 1H), 3.49 (dq, $J = 9.6, 6.0$ Hz, 1H), 3.42 (dd, $J = 9.6, 9.6$ Hz, 1H), 3.09 (dd, $J = 9.6, 7.8$ Hz, 1H), 2.45 (pquart., 2H), 1.36 (d, $J = 6.0$ Hz, 3H), 1.35 (s, 3H), 1.34 (s, 3H), 1.314 (d, $J = 6.6$ Hz, 3H), 1.313 (d, $J = 6.6$ Hz, 3H), 1.28 (d, $J = 6.6$ Hz, 3H); ^{13}C NMR (150 MHz, CDCl_3) δ 174.8, 105.5, 103.9, 103.6, 94.7, 85.7, 82.0, 80.9, 79.3, 75.2, 74.7, 73.5, 73.2, 72.3, 72.0 (2 C), 71.9, 70.8, 70.6, 70.3, 69.5, 61.3, 58.2, 49.7, 29.8, 29.7, 18.6, 18.4, 18.1, 18.0; CIHRMS: Calculated for $[\text{C}_{30}\text{H}_{53}\text{NO}_{18}\text{Na}^+]$: 738.3160, Found: 738.3160.

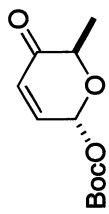
Section C: ^1H NMR and ^{13}C NMR Spectra

² We found ^1H NMR data of Anthrax Tetrasacchride **1** with DMSO as solvent (2 mg dissolved in DMSO) matched what reported for the isolated natural product. See: Daubenspeck, J. M.; Zeng, H.; Chen, P.; Dong, S.; Steichen, C. T.; Krishna, N. R.; Pritchard, D. G.; Turnbough, C. L. Jr. *J. Biol. Chem.* **2004**, *279*, 30945–30953.

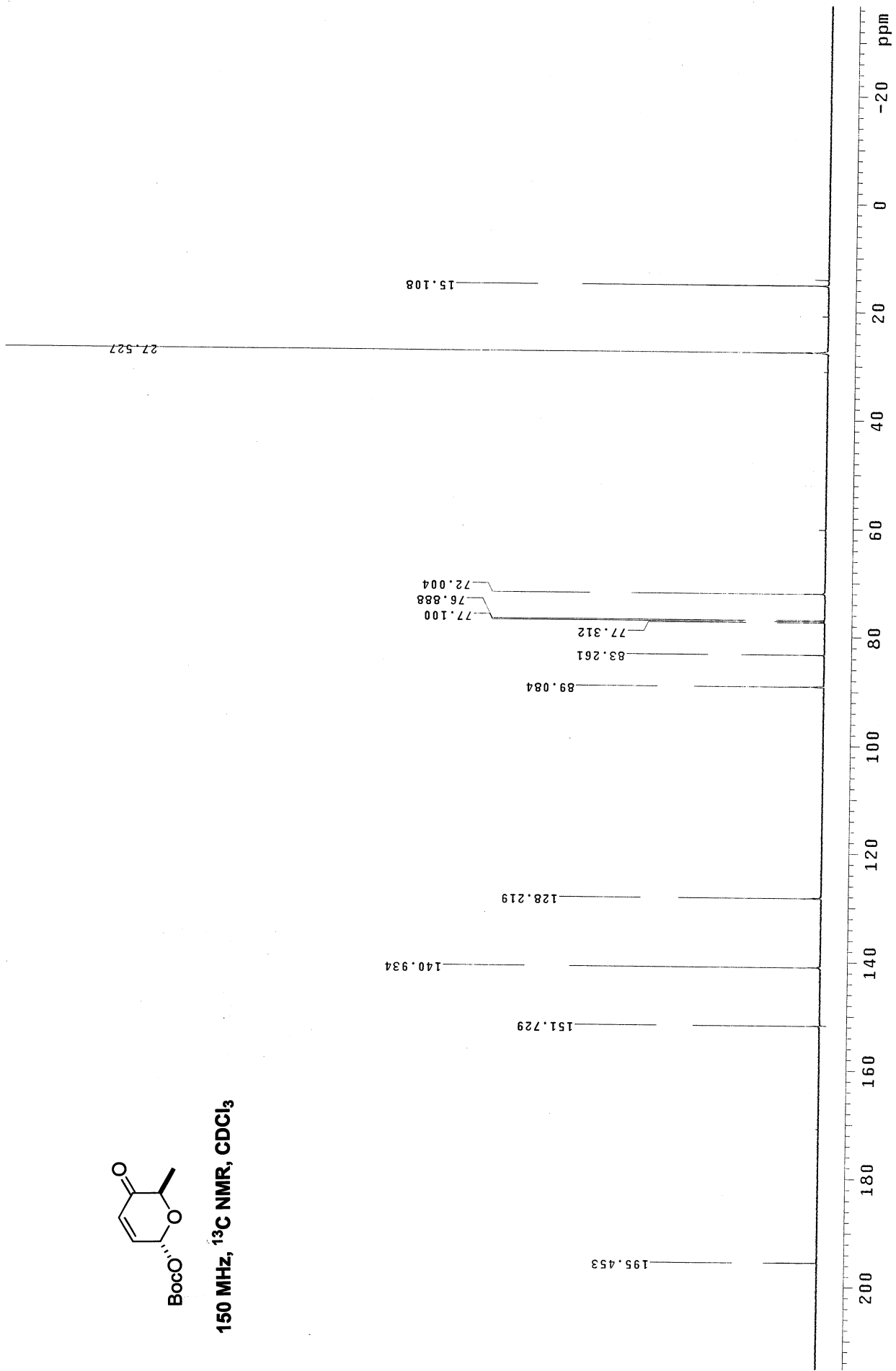


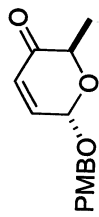
600 MHz, ¹H NMR, CDCl₃



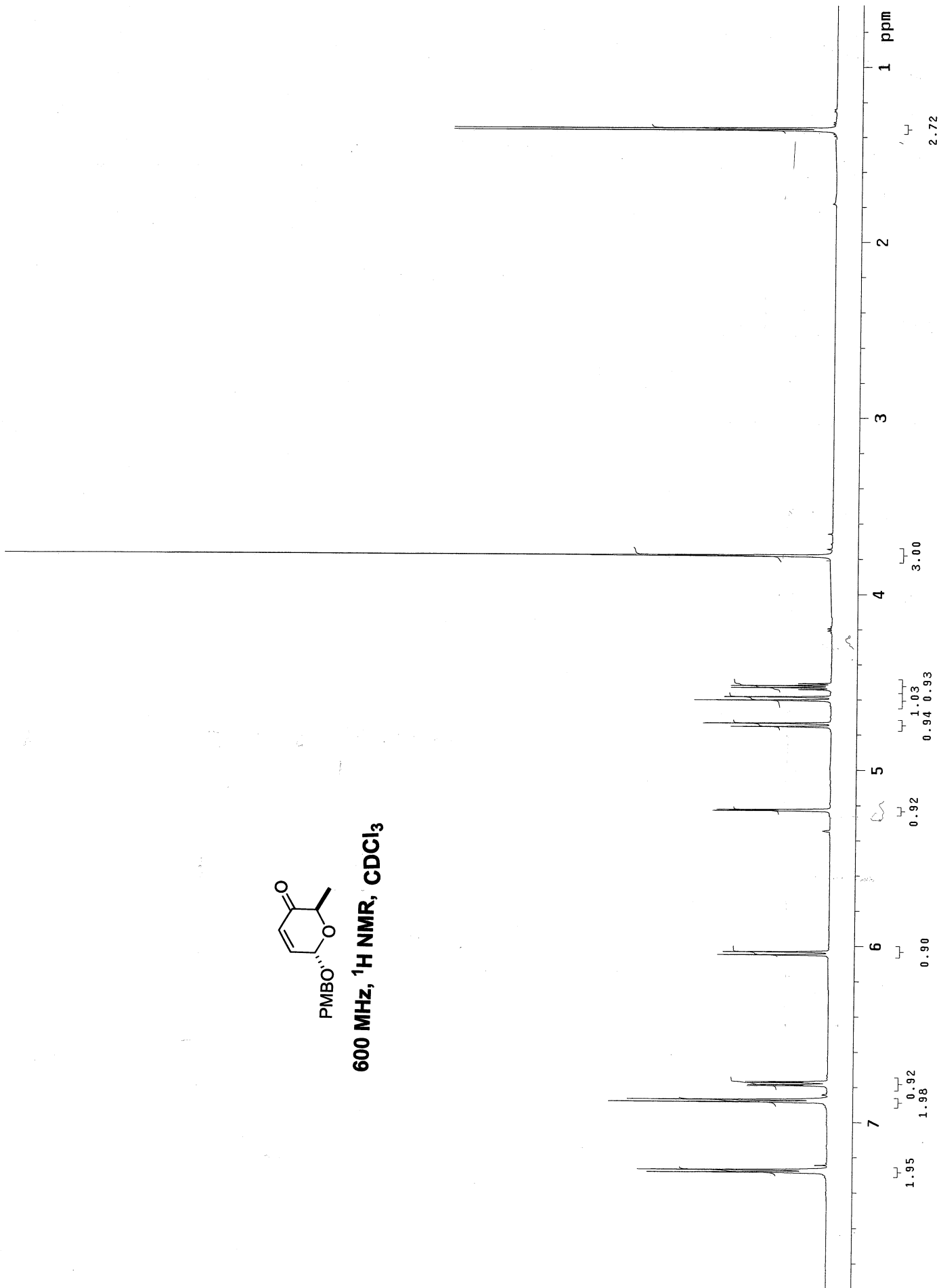


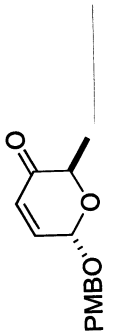
150 MHz, ^{13}C NMR, CDCl_3



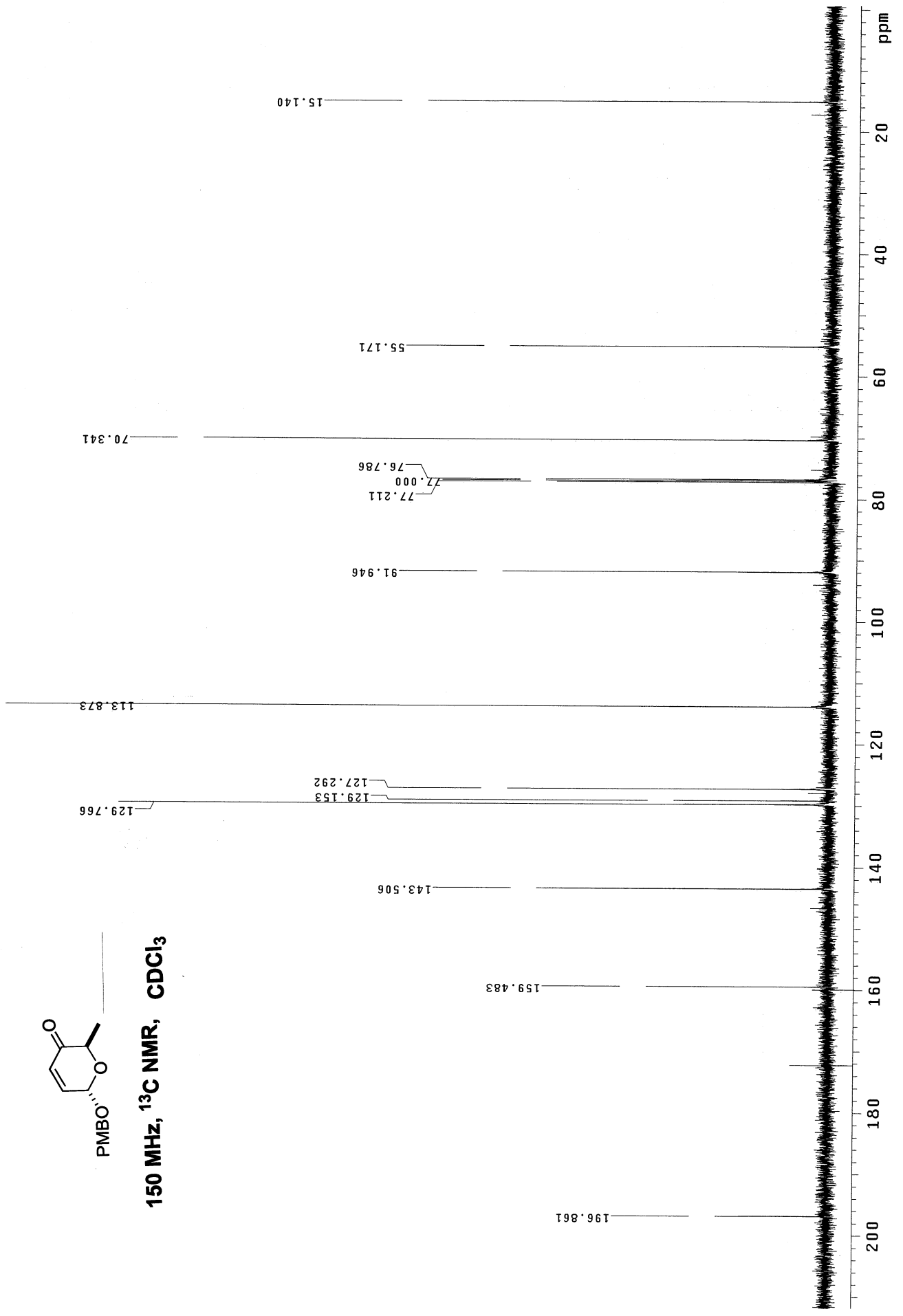


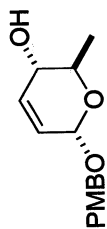
600 MHz, ¹H NMR, CDCl₃



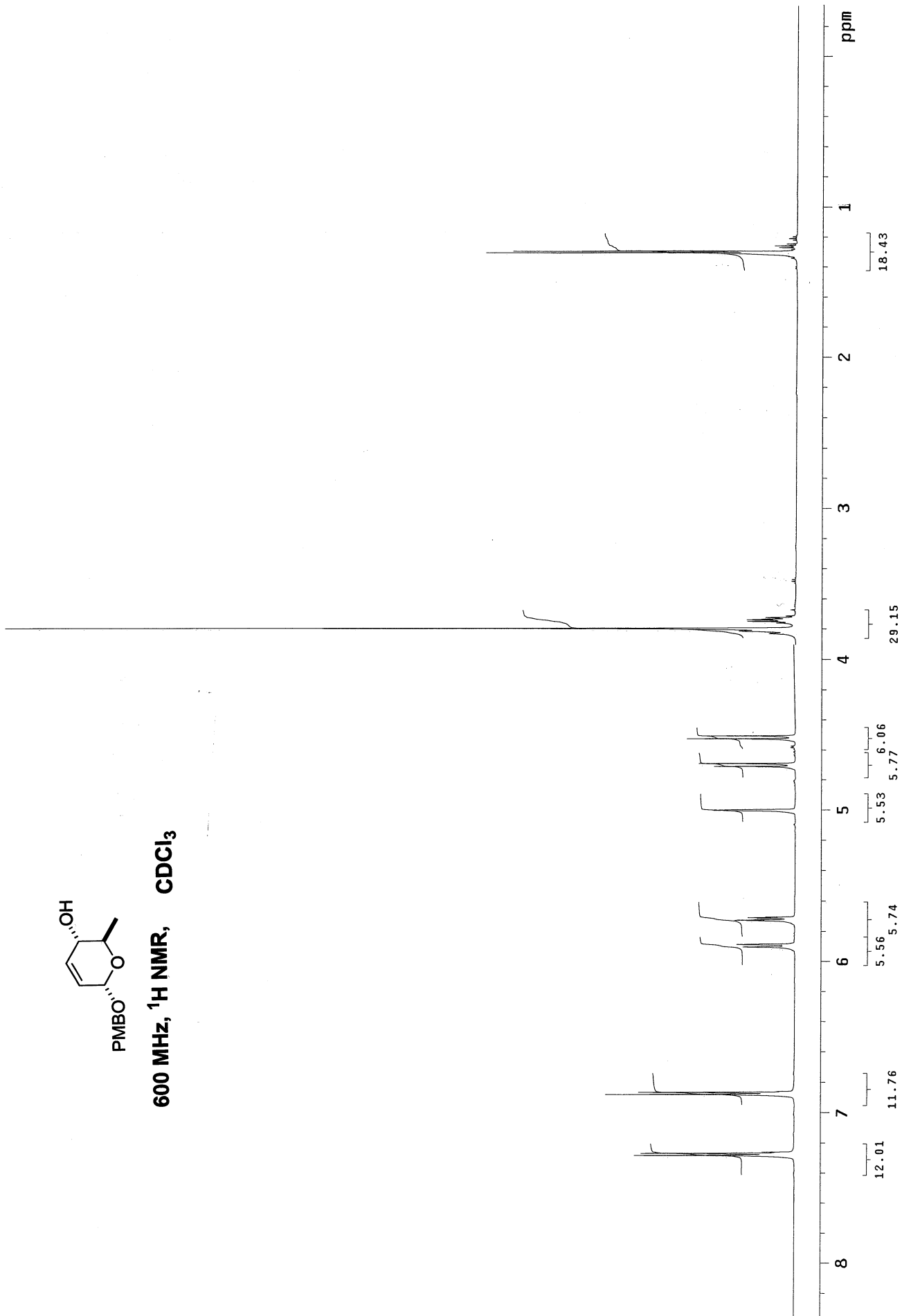


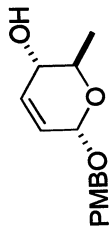
150 MHz, ¹³C NMR, CDCl₃





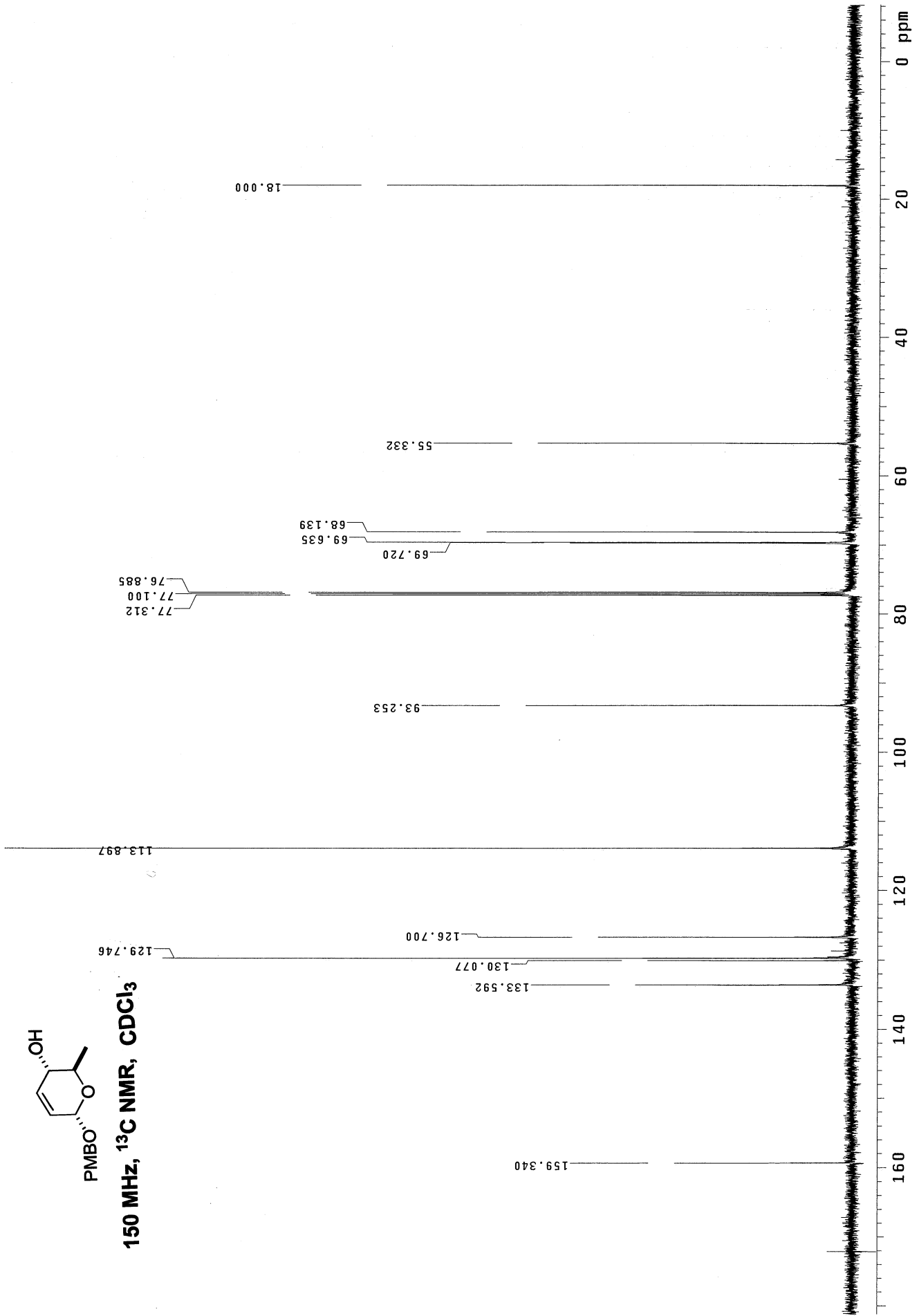
600 MHz, ¹H NMR, CDCl₃

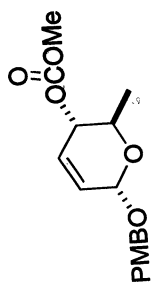




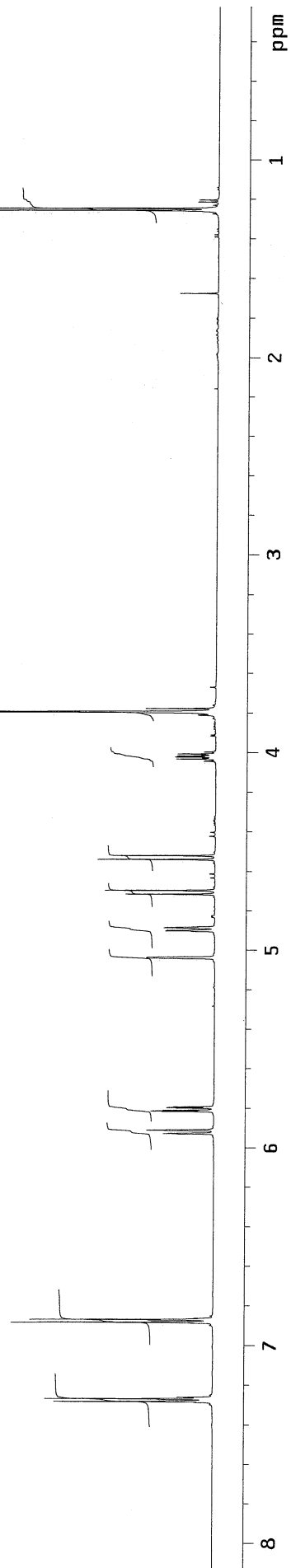
PMBO

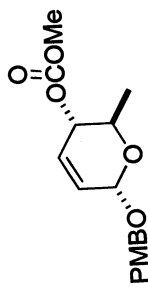
150 MHz, ¹³C NMR, CDCl₃



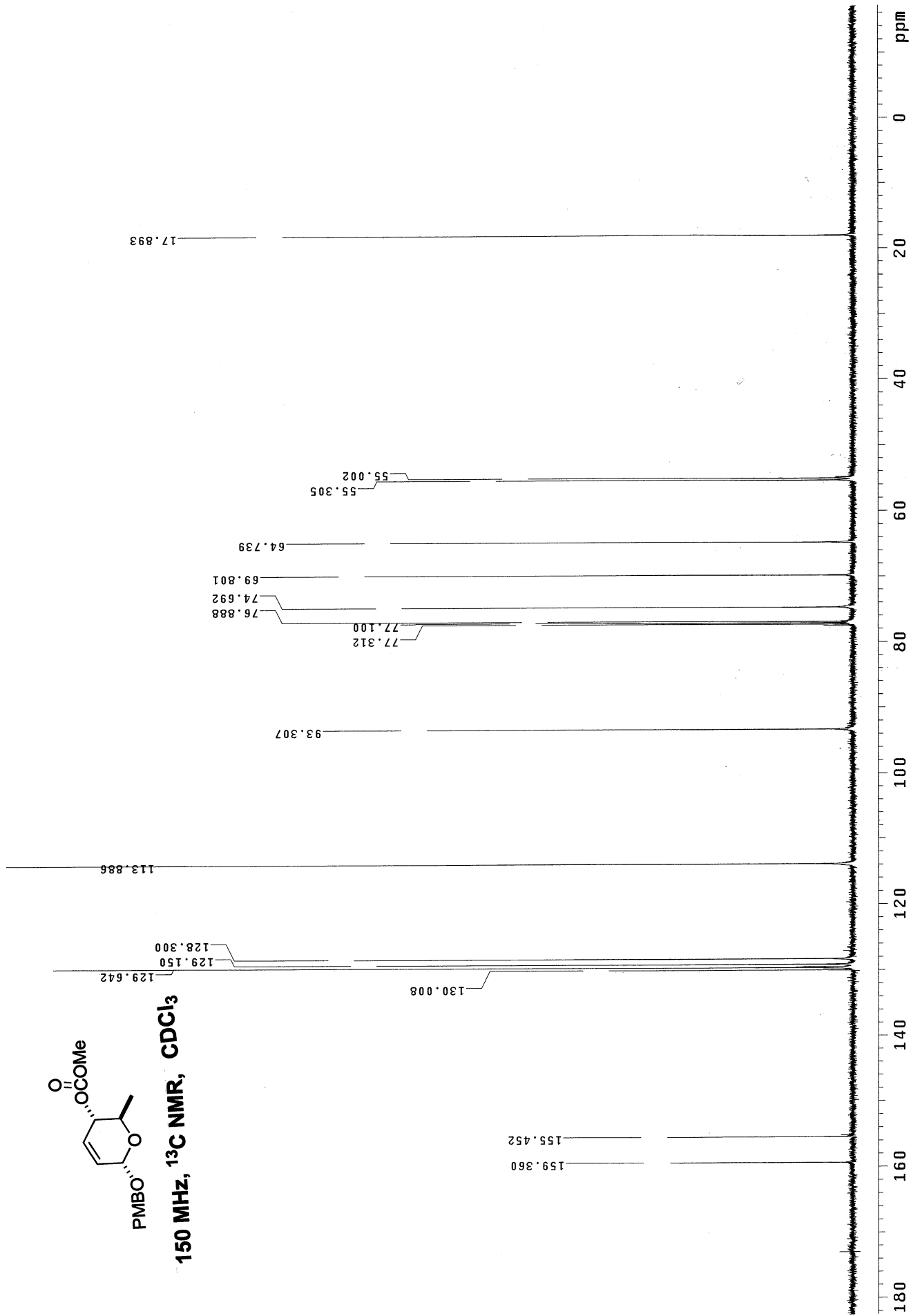


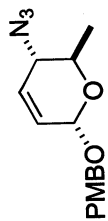
600 MHz, ¹H NMR, CDCl₃





PMBO, ¹³C NMR, CDCl₃

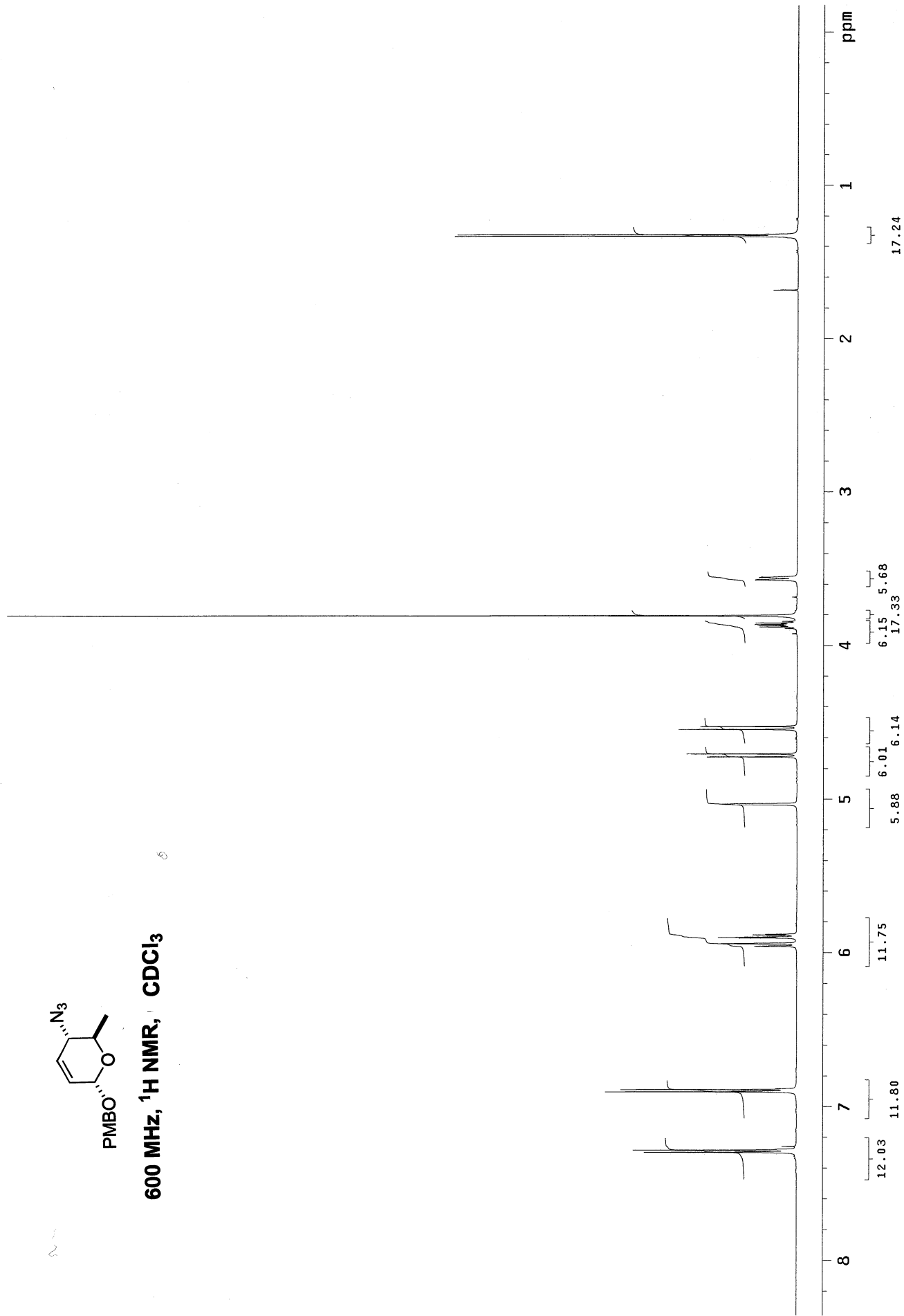


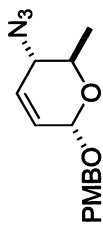


PMBO

600 MHz, ¹H NMR, CDCl₃

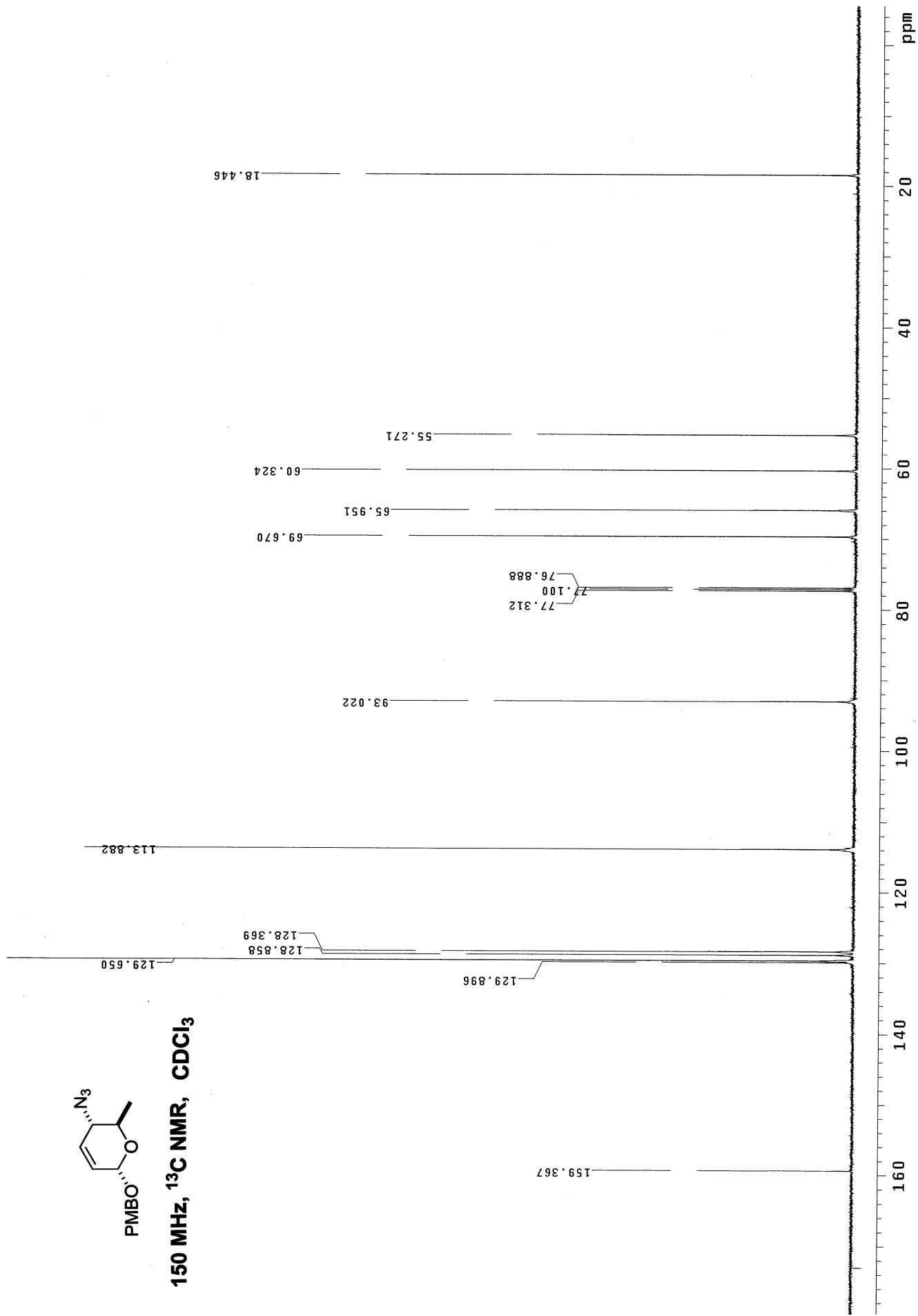
6

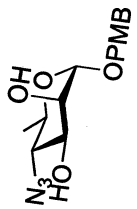




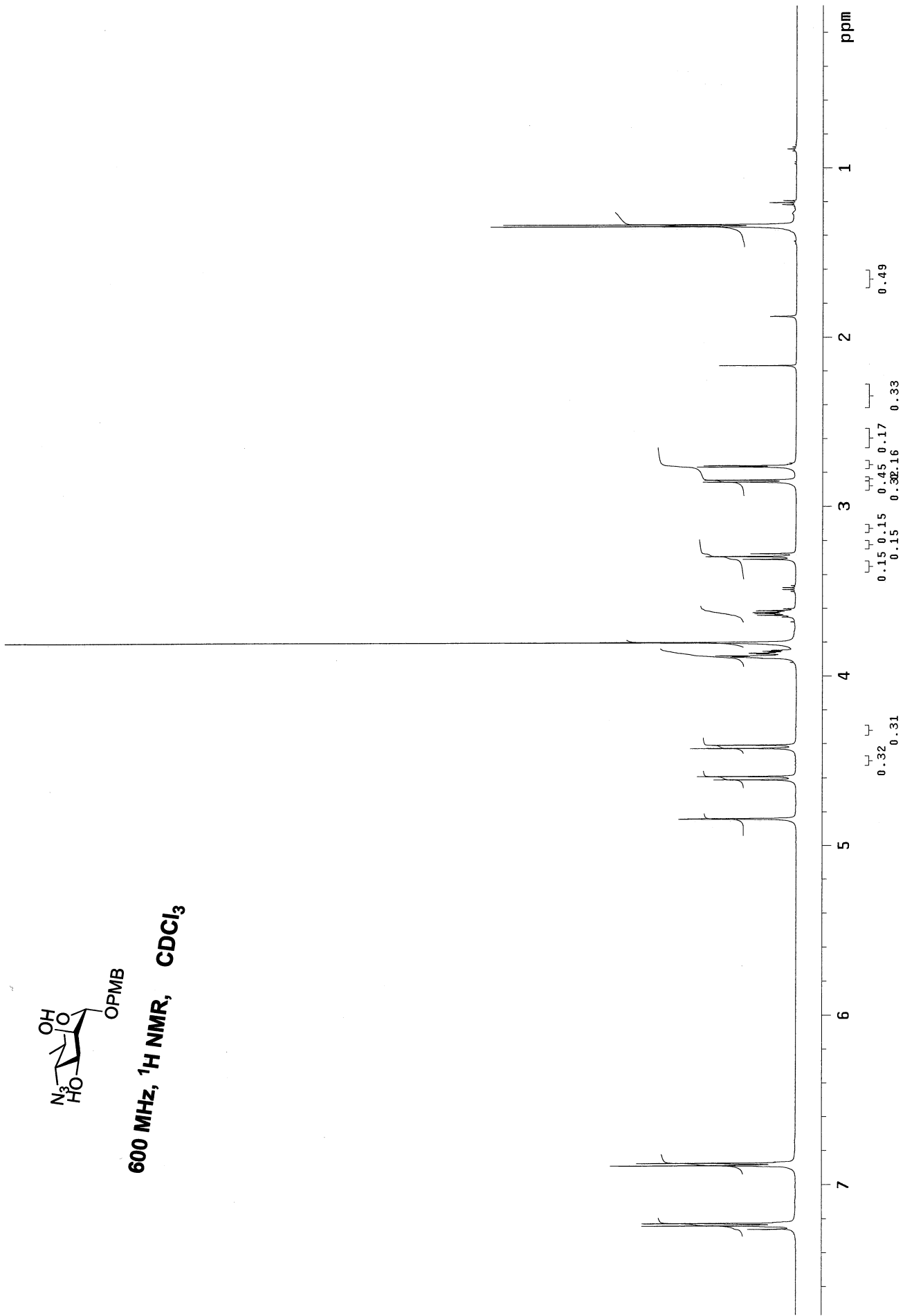
PMBO

150 MHz, ¹³C NMR, CDCl₃



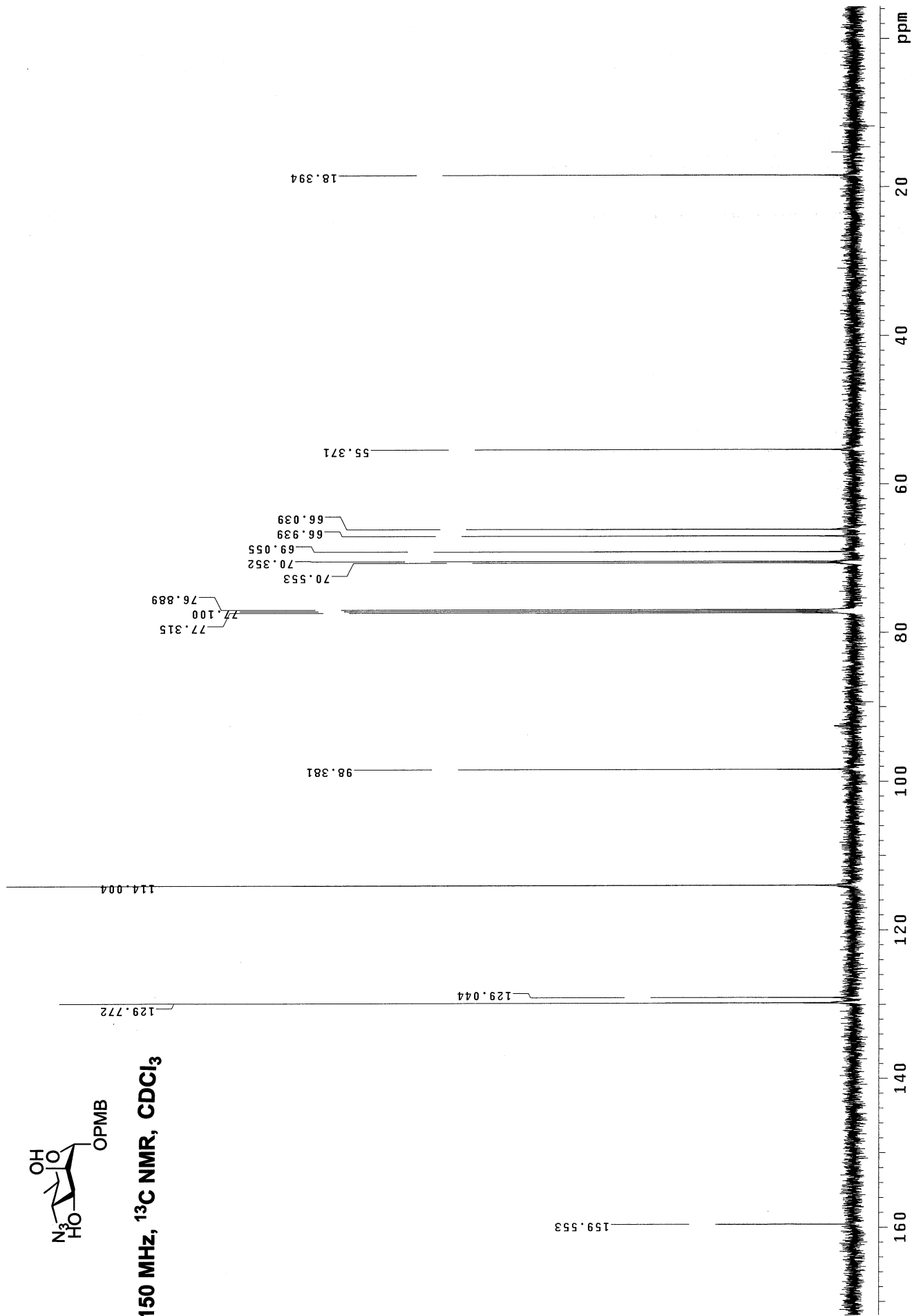


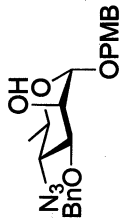
600 MHz, ¹H NMR, CDCl₃



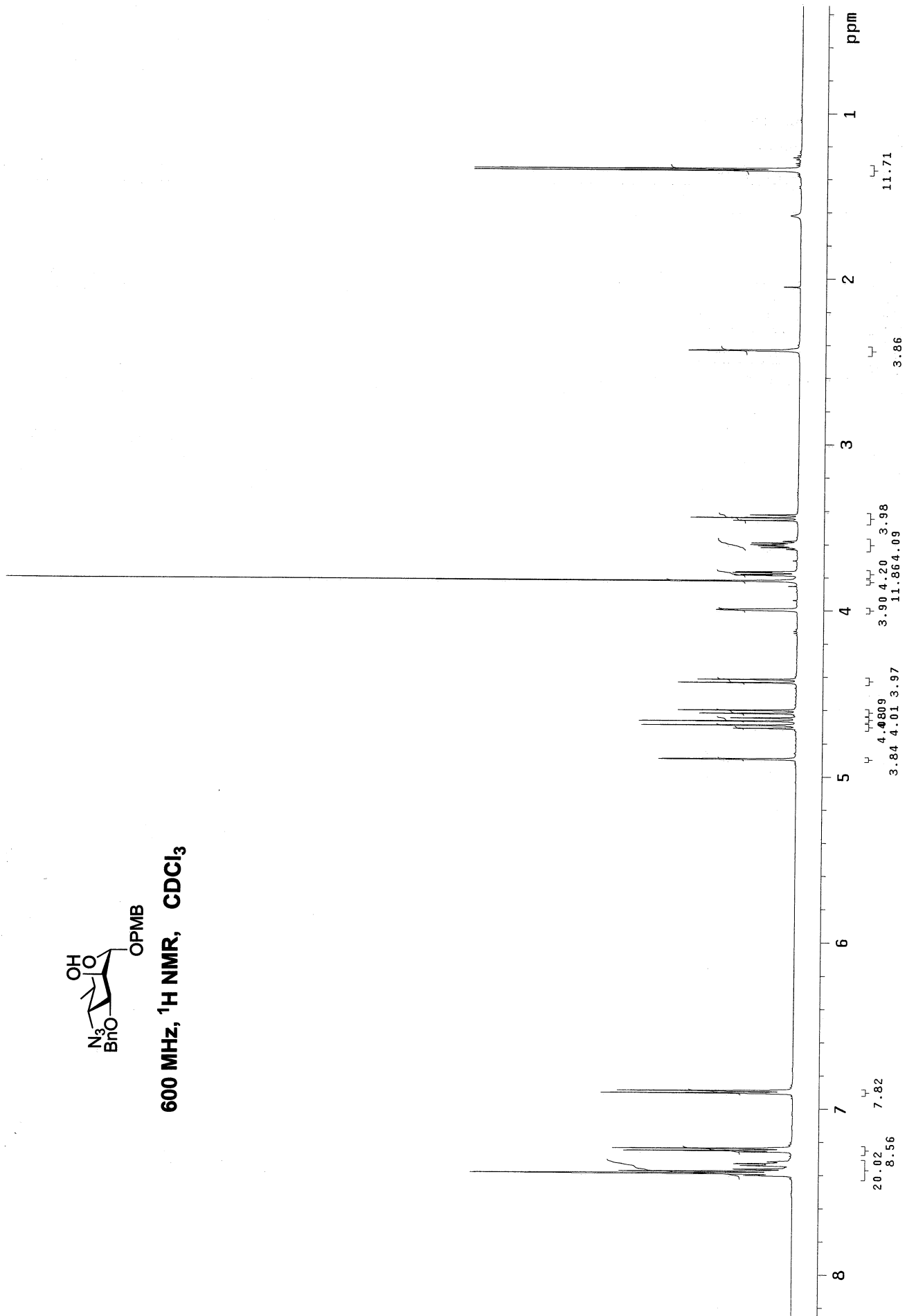


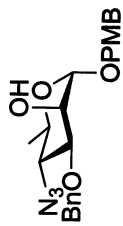
150 MHz, ¹³C NMR, CDCl₃



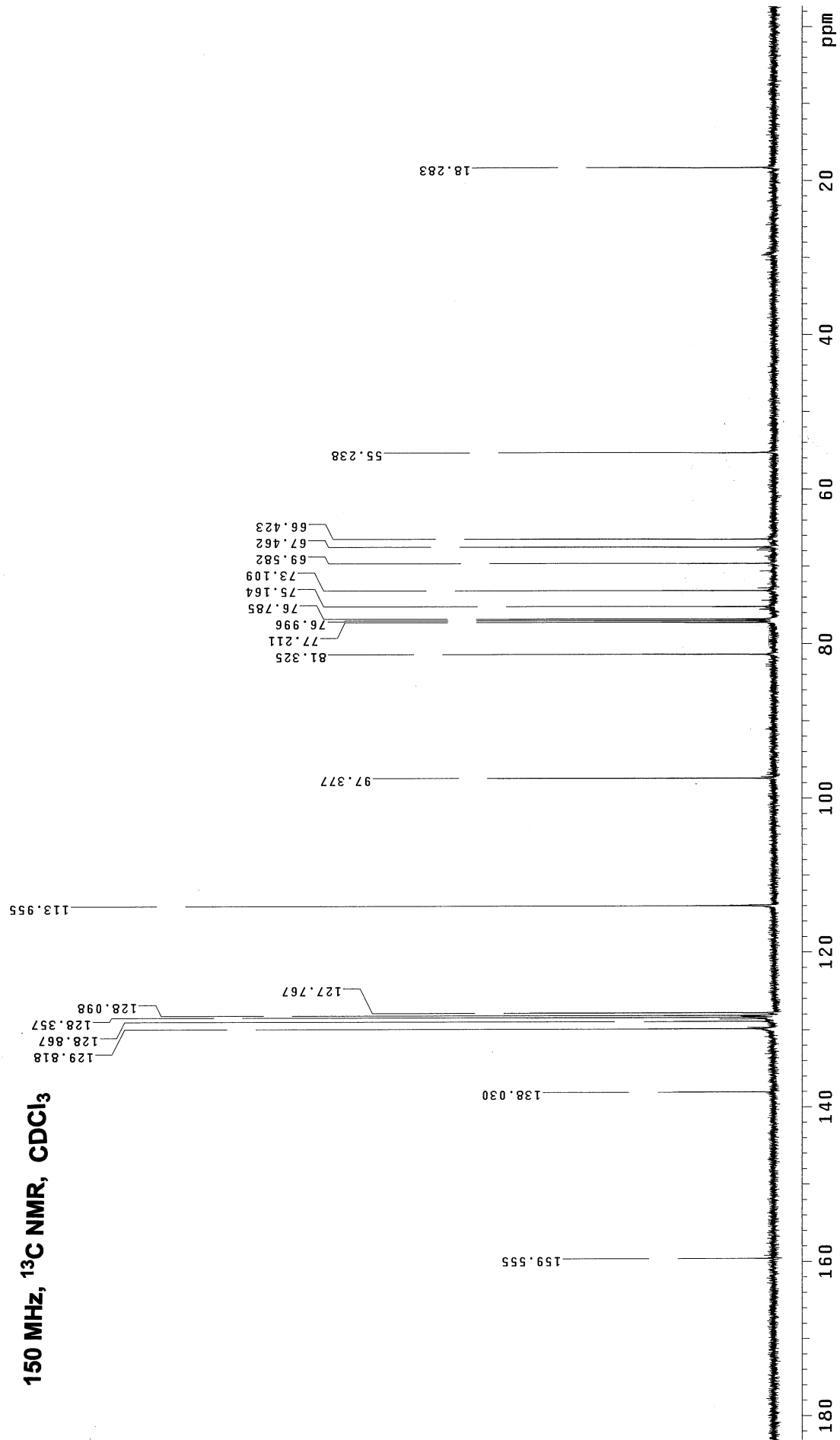


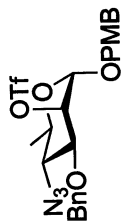
600 MHz, 1H NMR, $CDCl_3$



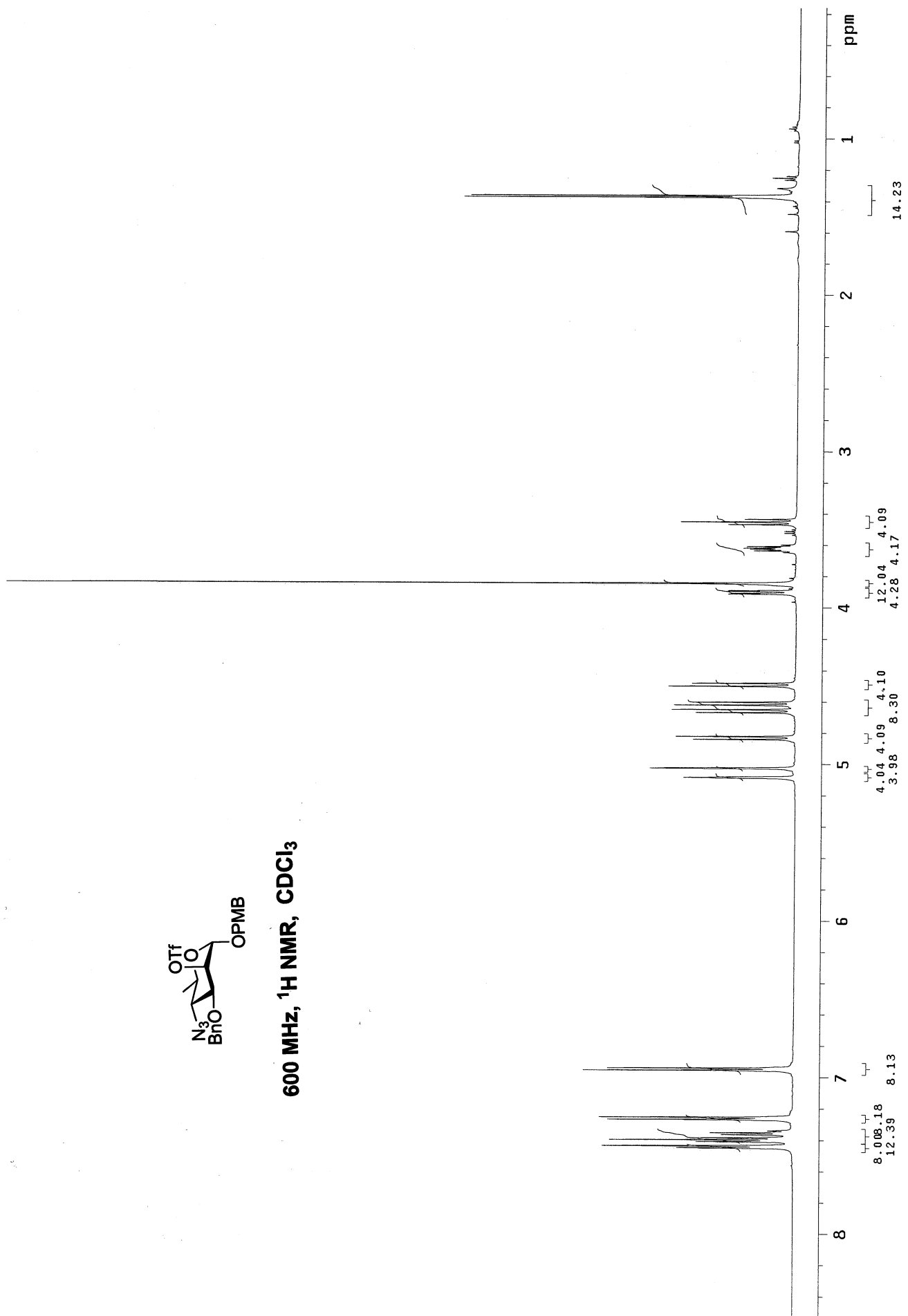


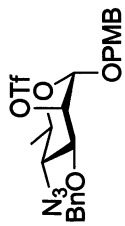
150 MHz, ^{13}C NMR, $CDCl_3$



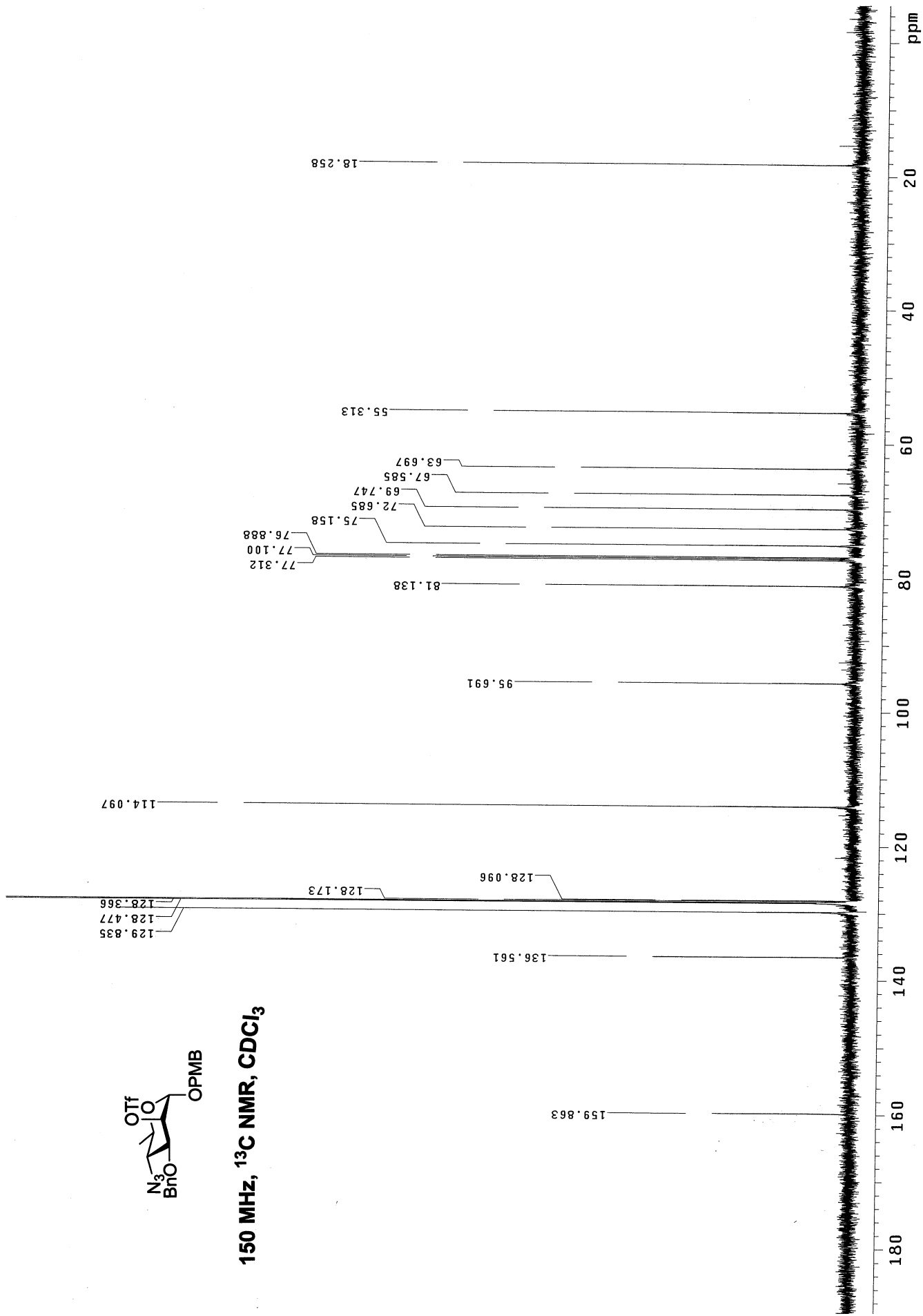


600 MHz, 1H NMR, $CDCl_3$



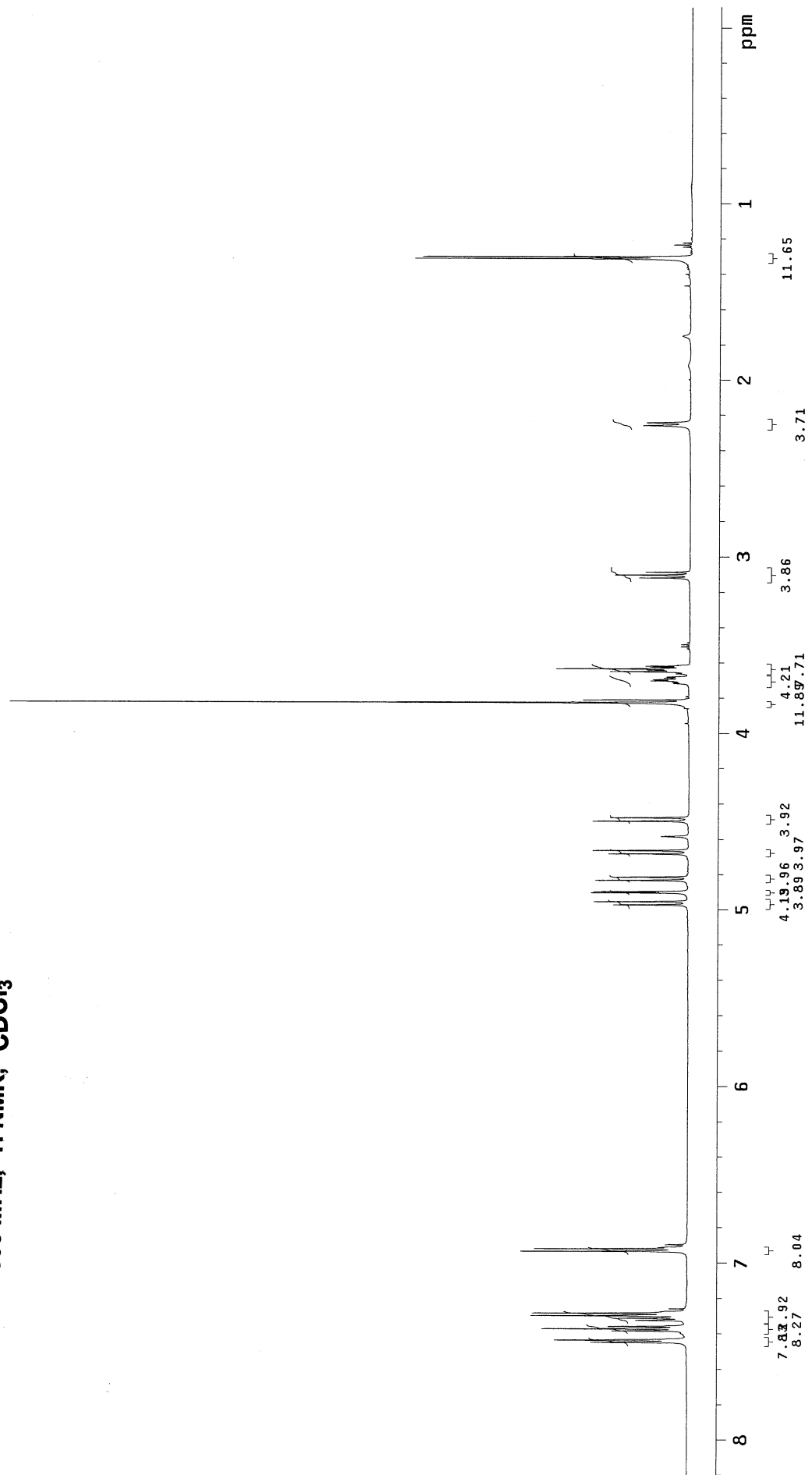


150 MHz, ^{13}C NMR, CDCl_3



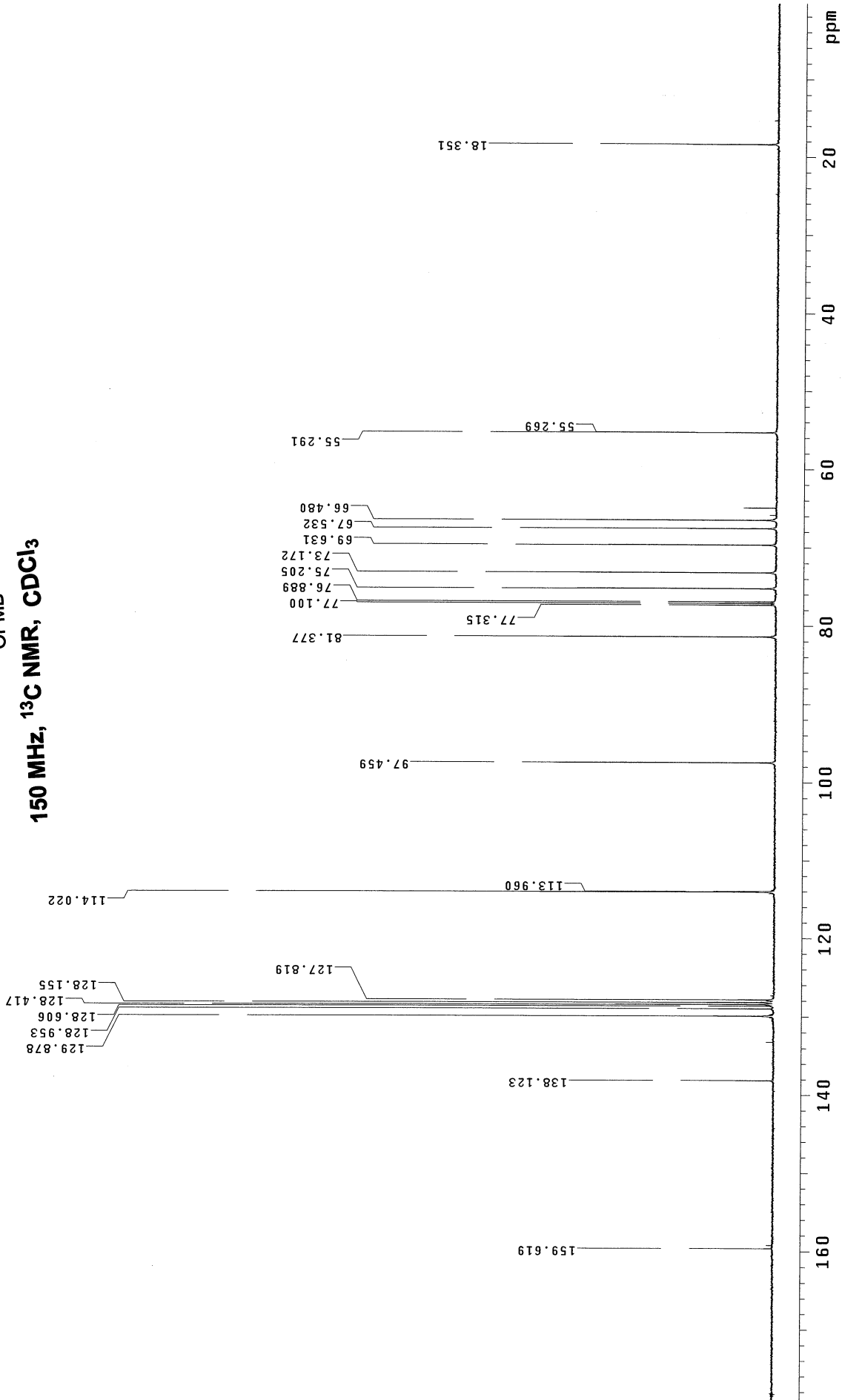


600 MHz, 1H NMR, $CDCl_3$





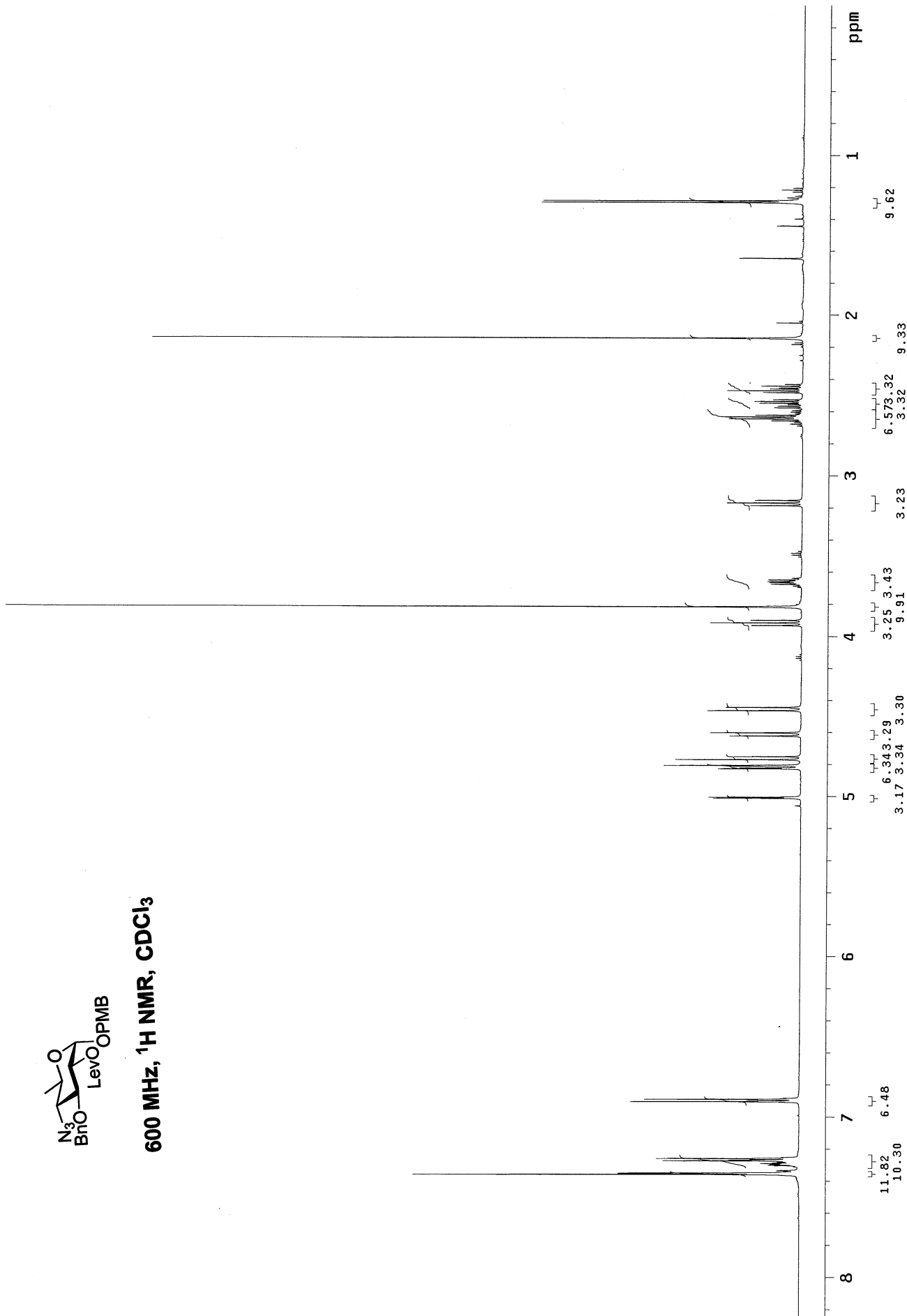
150 MHz, ¹³C NMR, CDCl₃





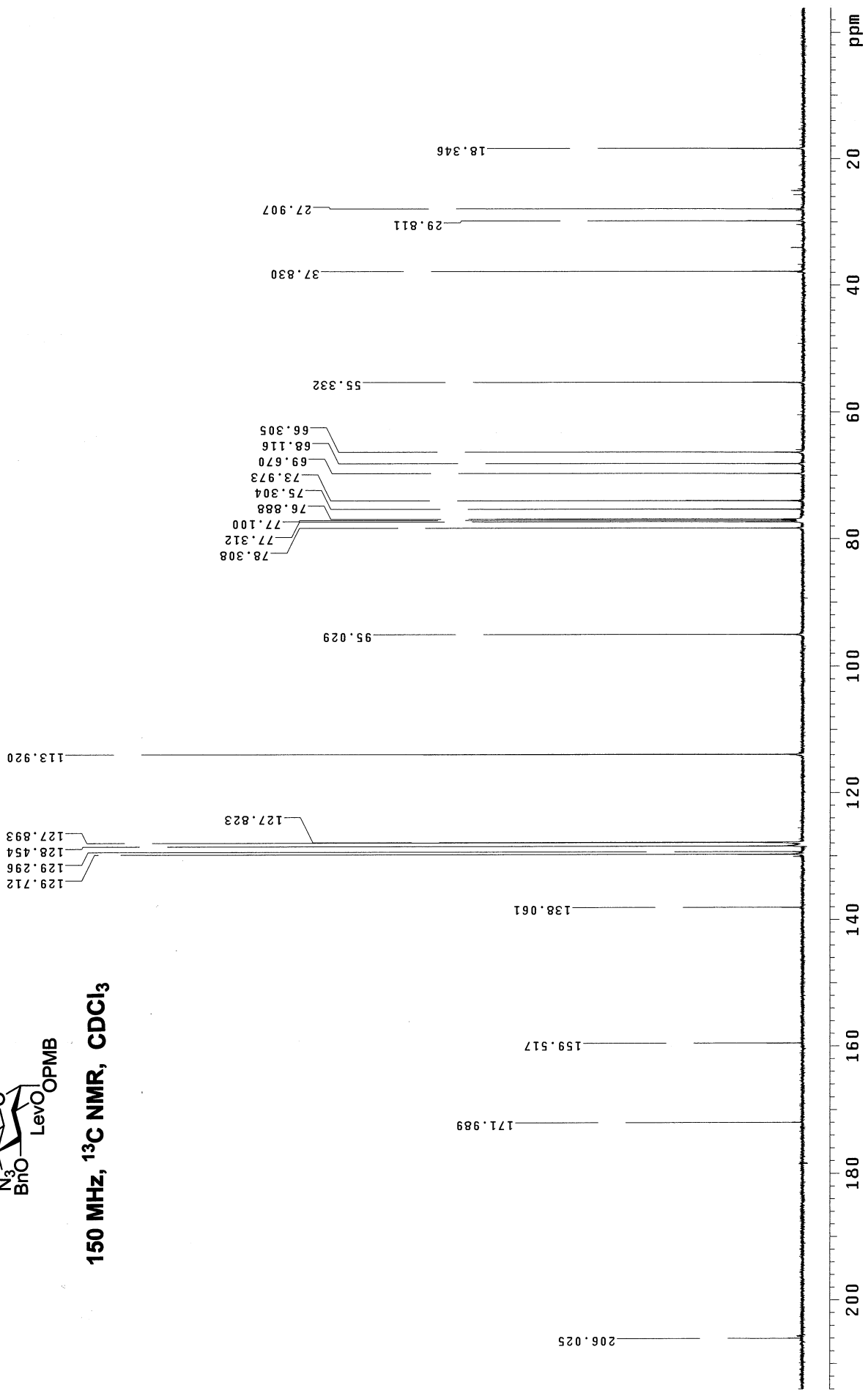
600 MHz, 1H NMR, $CDCl_3$

S 59



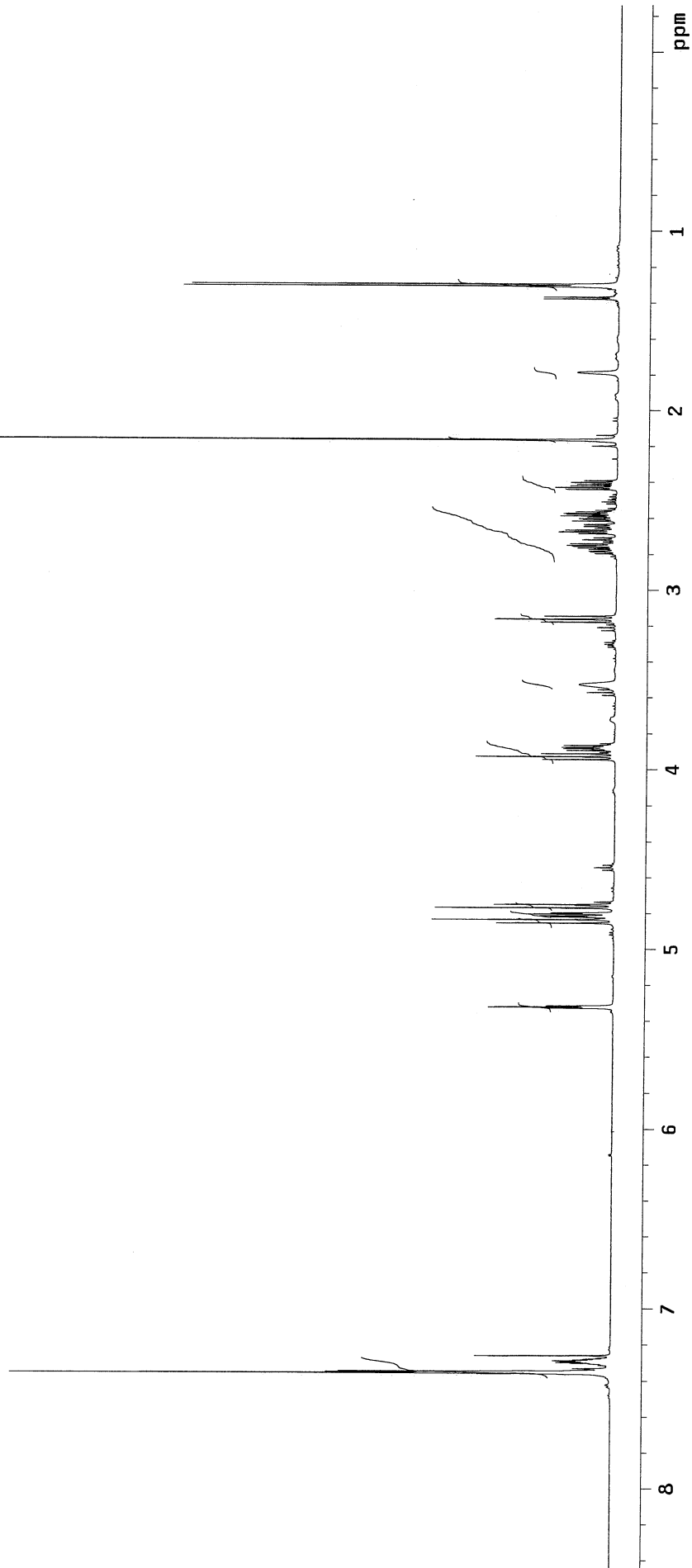


150 MHz, ¹³C NMR, CDCl₃



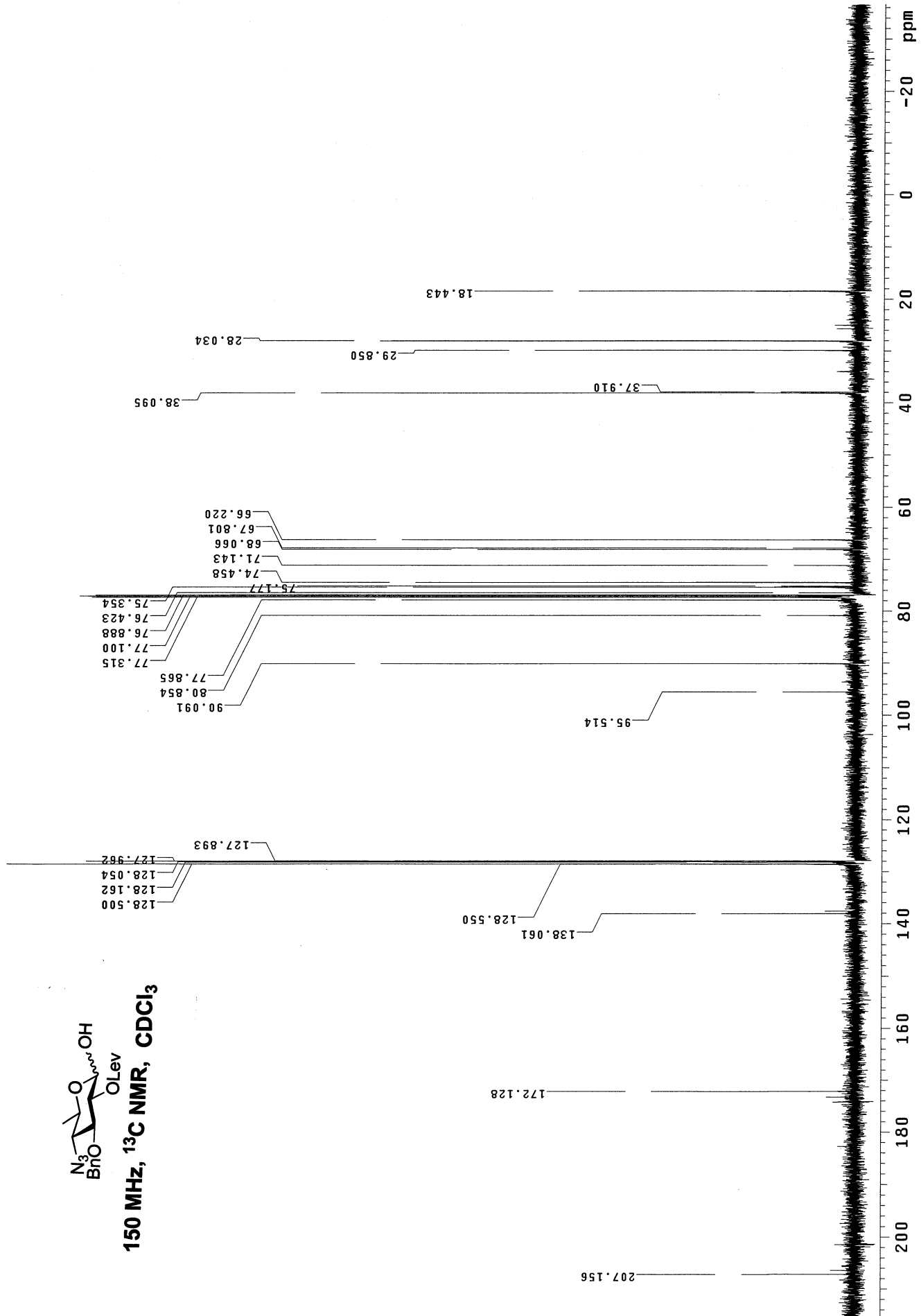


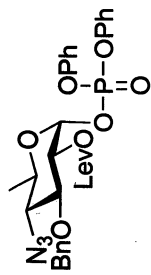
600 MHz, ¹H NMR, CDCl₃



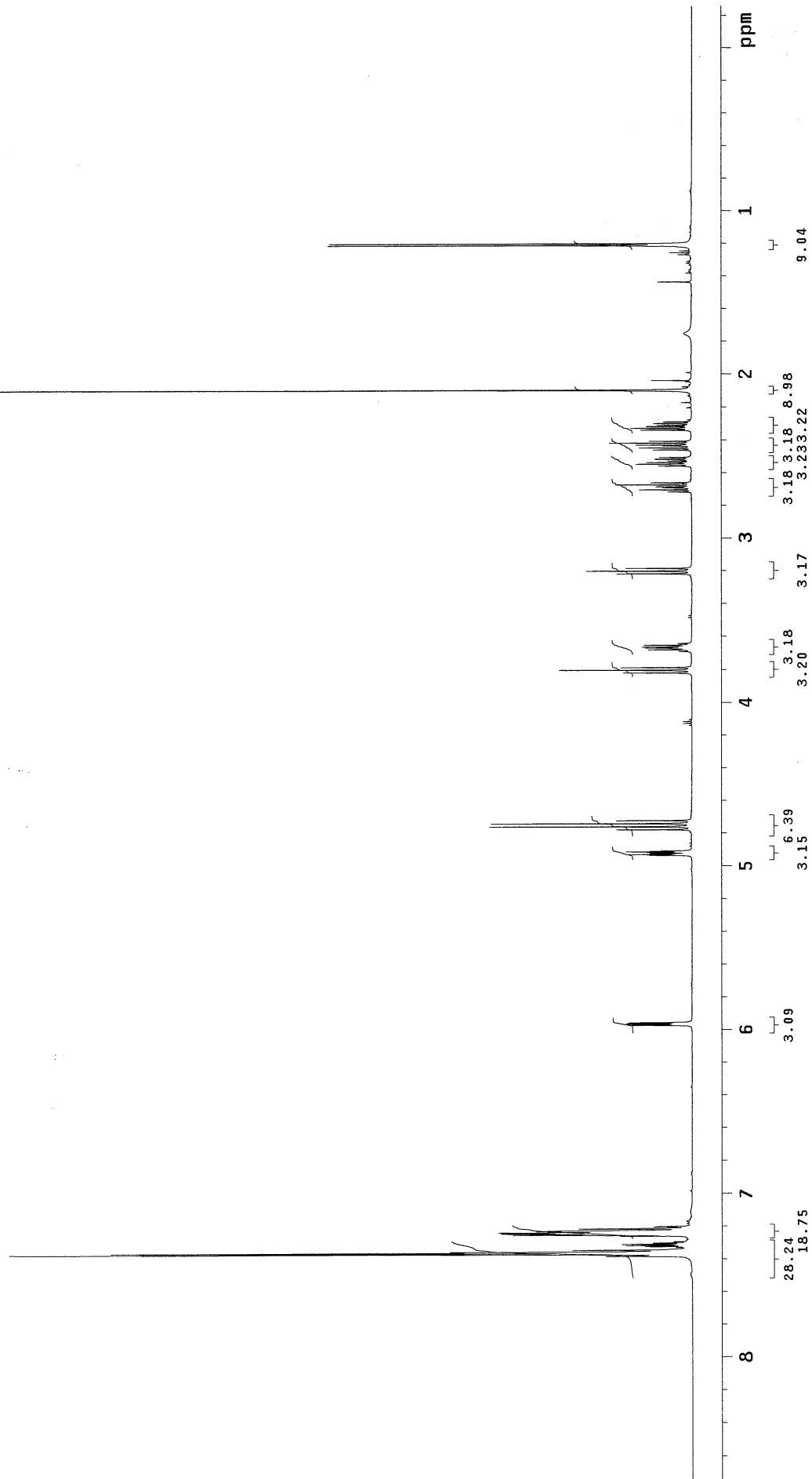


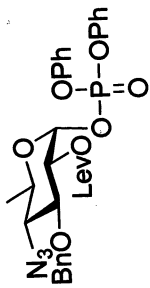
150 MHz, ¹³C NMR, CDCl₃





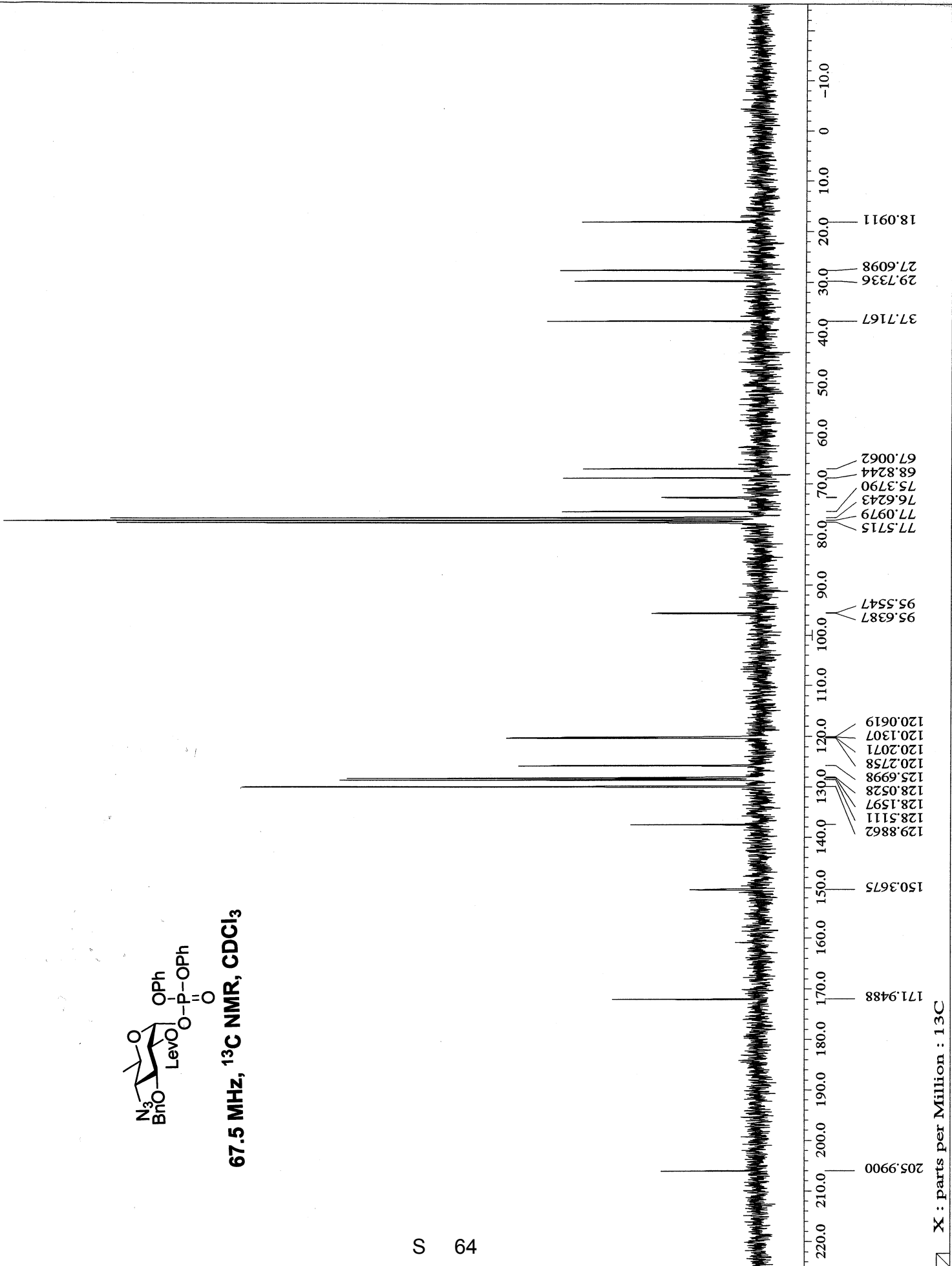
600 MHz, 1H NMR, $CDCl_3$



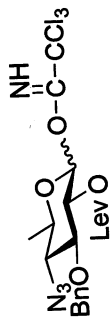


67.5 MHz, ^{13}C NMR, $CDCl_3$

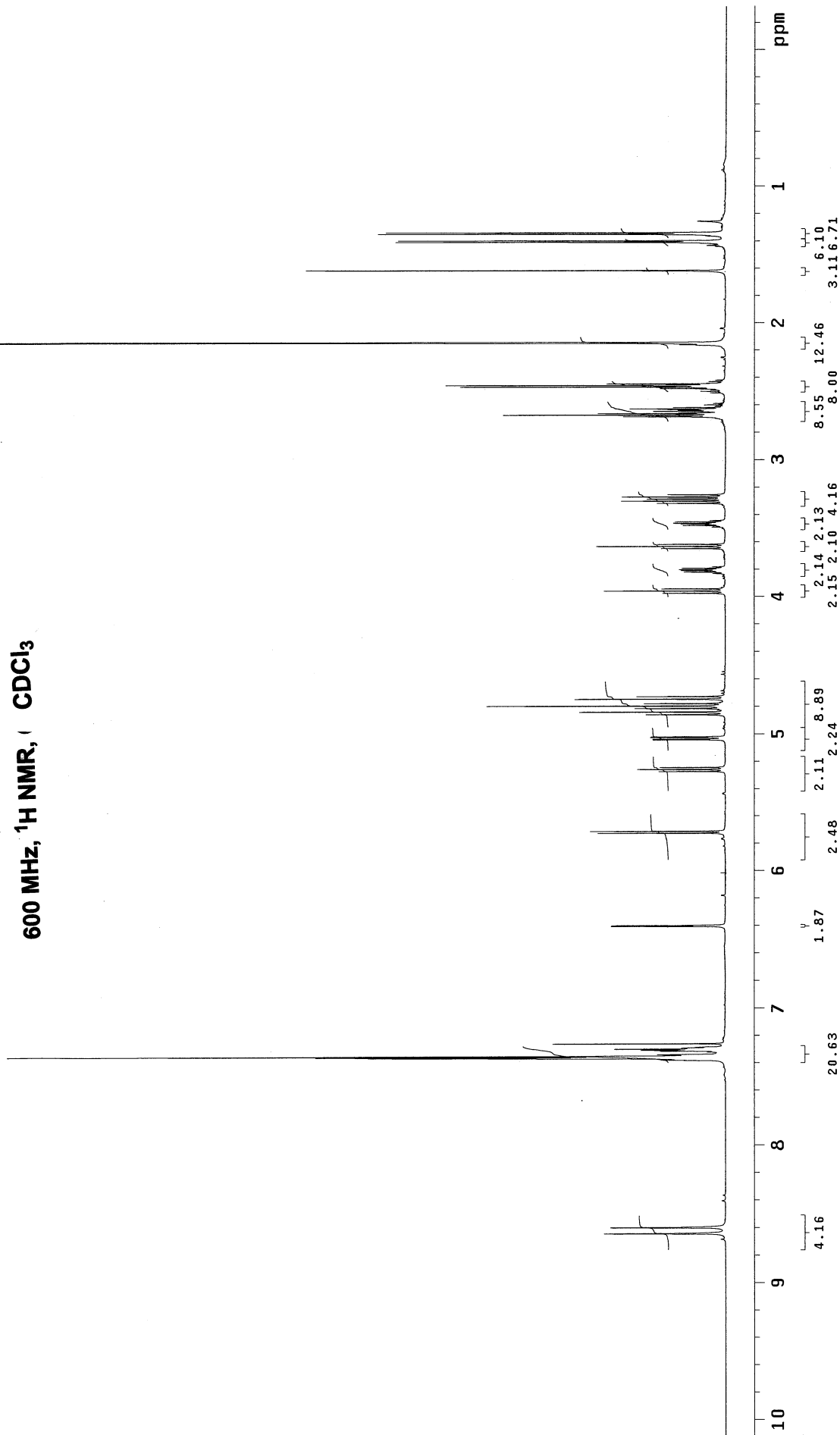
S 64

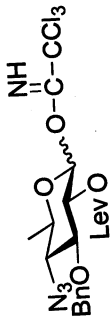


X : parts per Million : ^{13}C

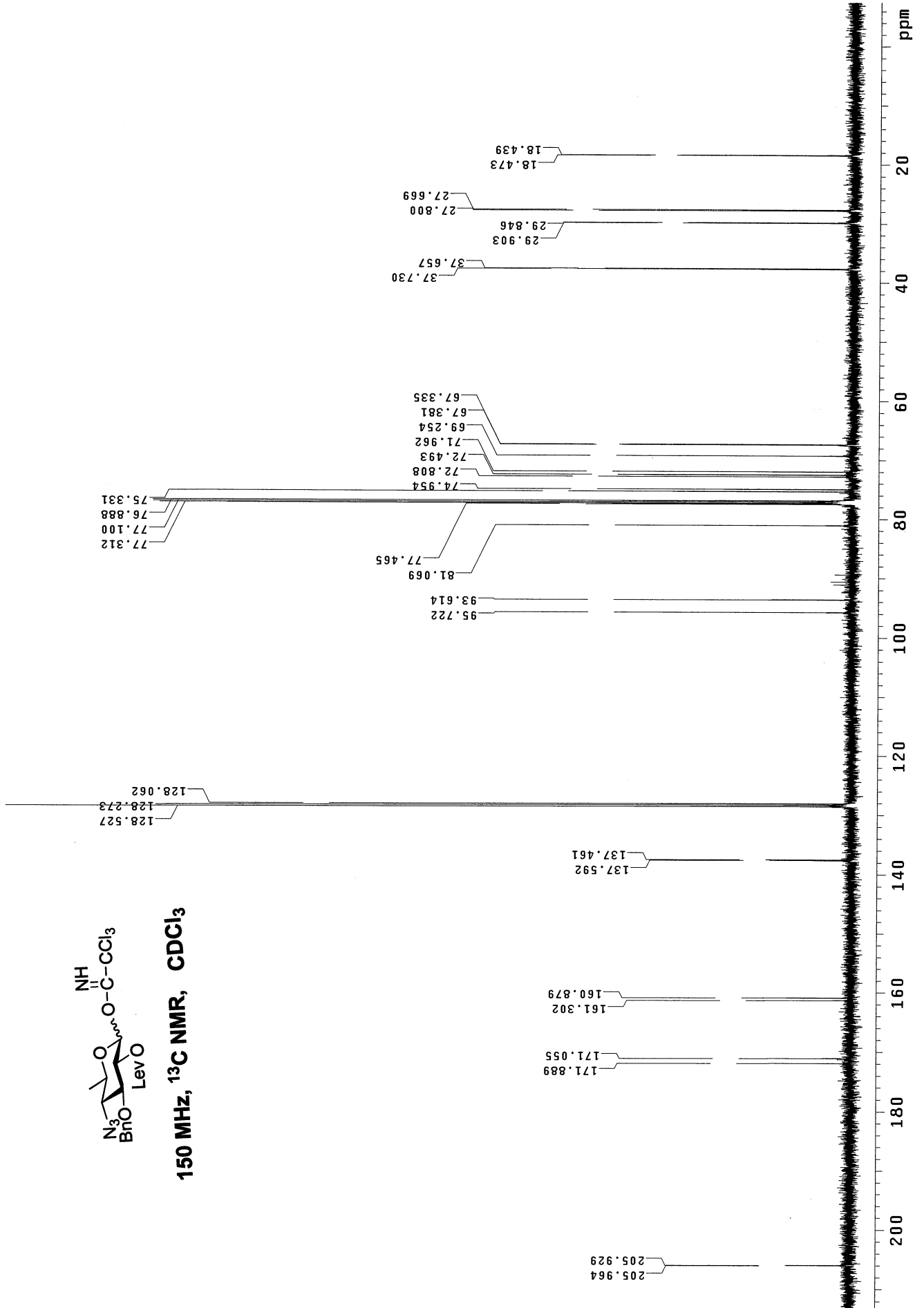


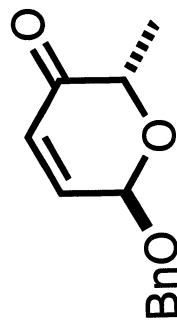
600 MHz, ¹H NMR, (CDCl₃)



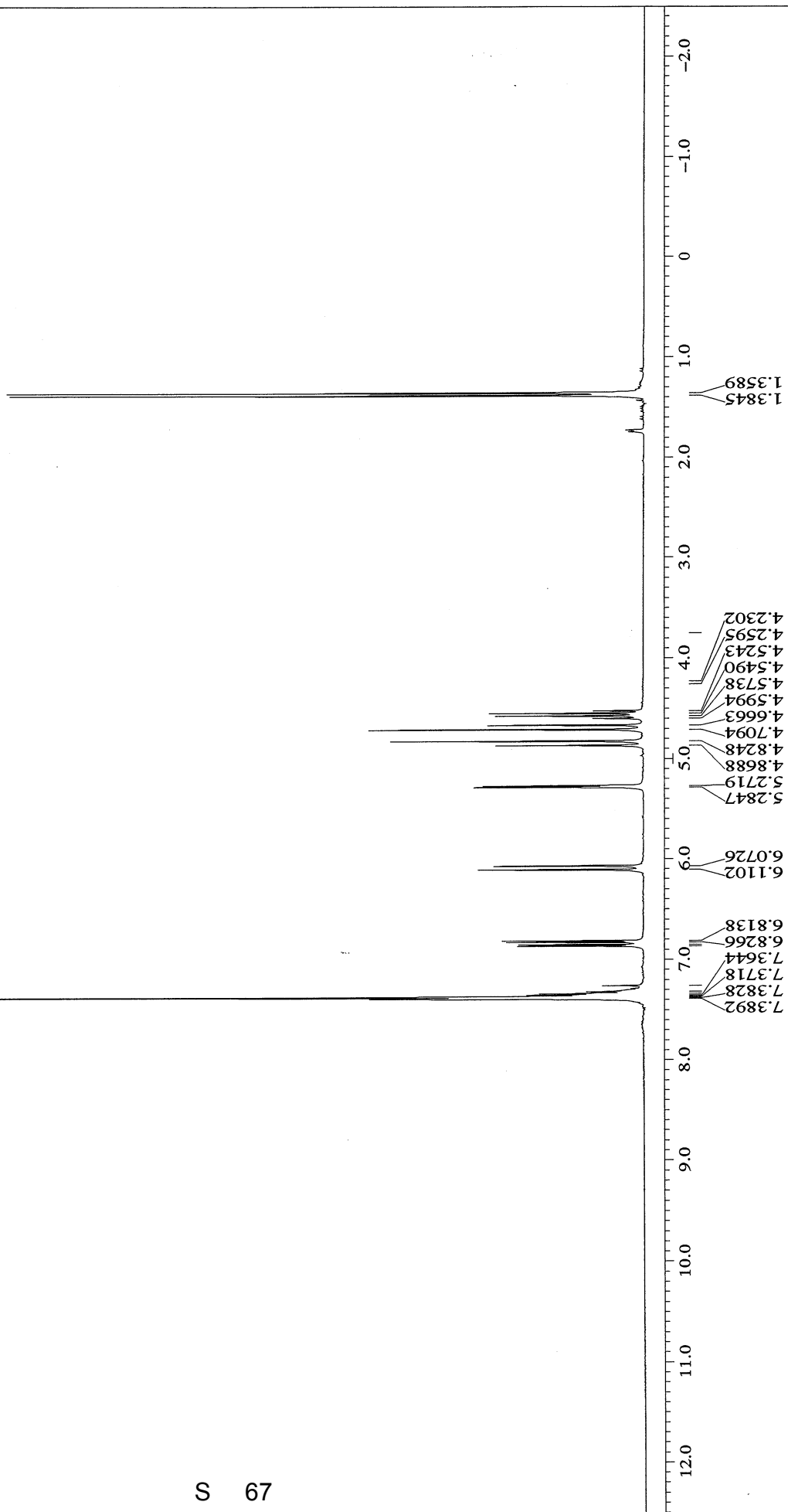


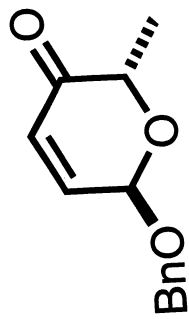
150 MHz, ¹³C NMR, CDCl₃





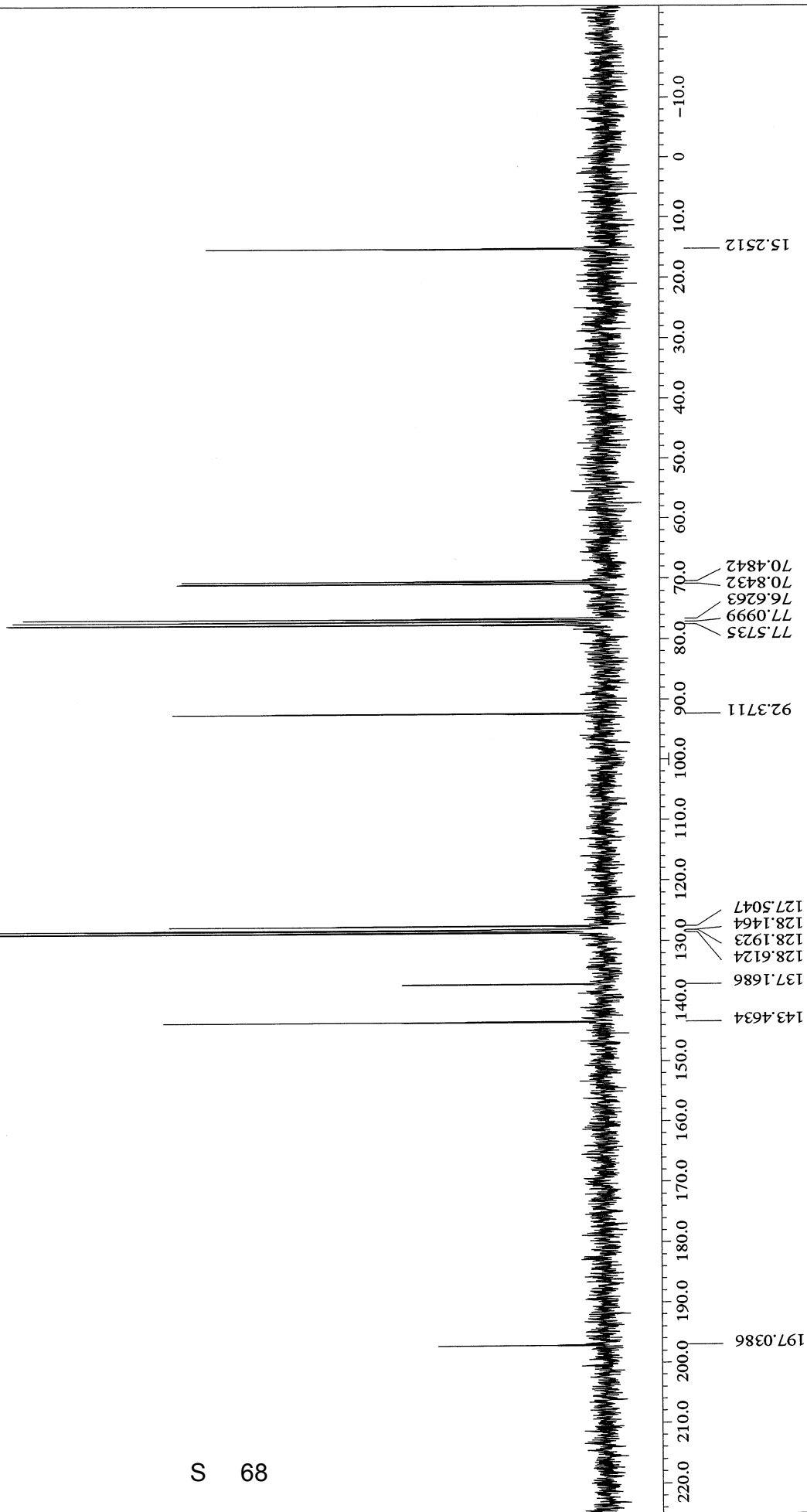
BnO
270 MHz, ¹H NMR, CDCl₃



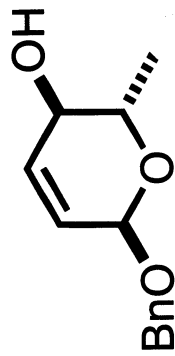


BnO
67.5 MHz, ^{13}C NMR, CDCl_3

S 89

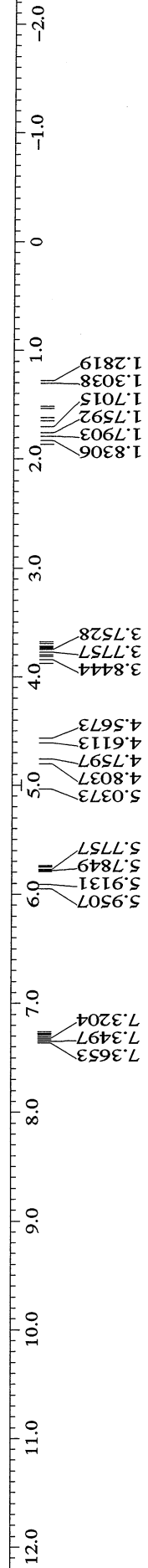


X : parts per Million : ^{13}C

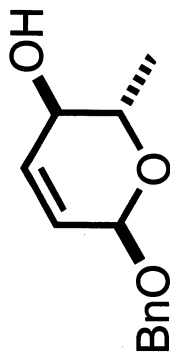


270 MHz, ¹H NMR, CDCl₃

S 69

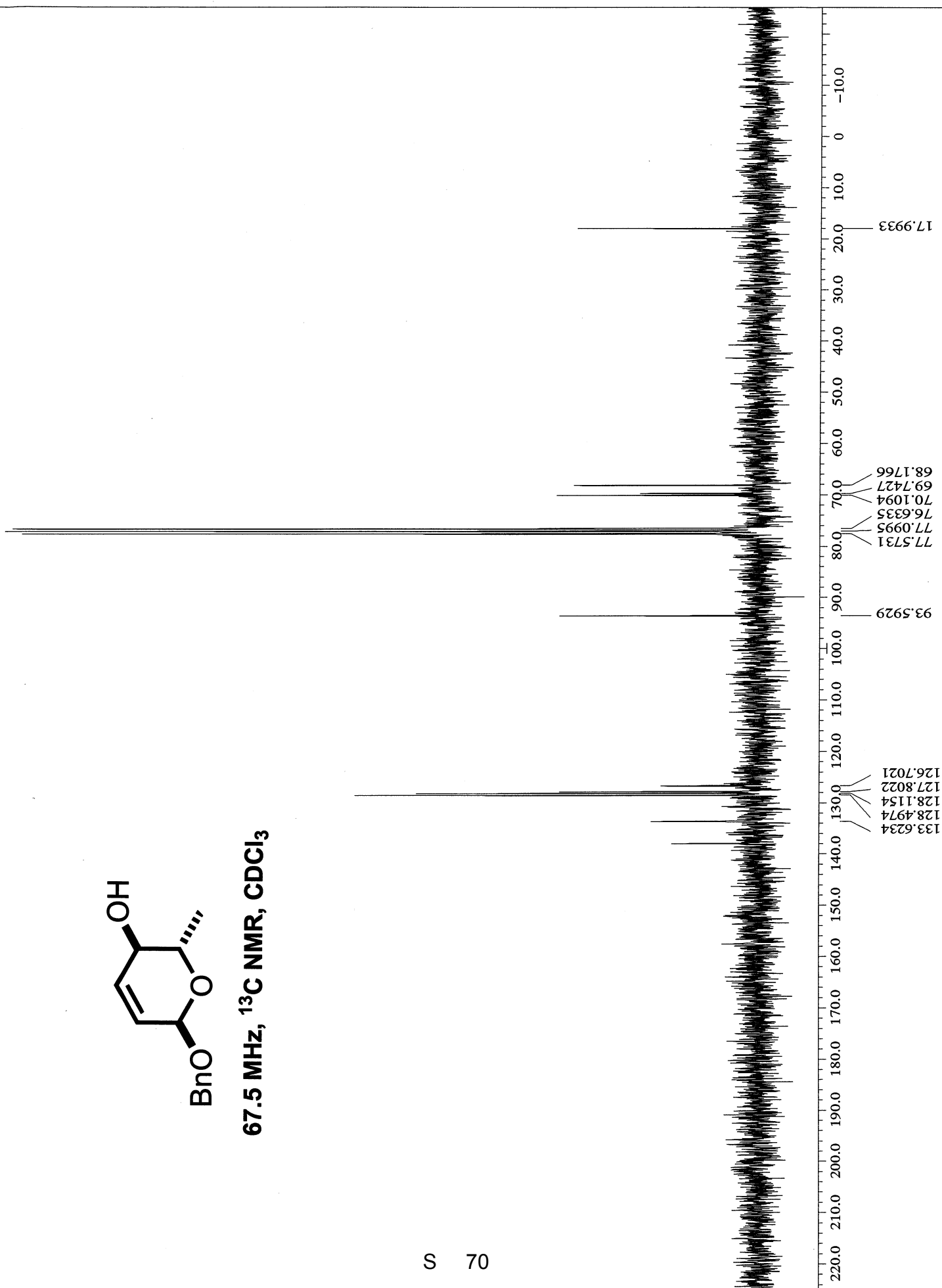


X : parts per Million : 1H

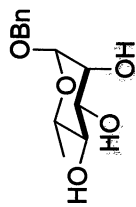


67.5 MHz, ¹³C NMR, CDCl₃

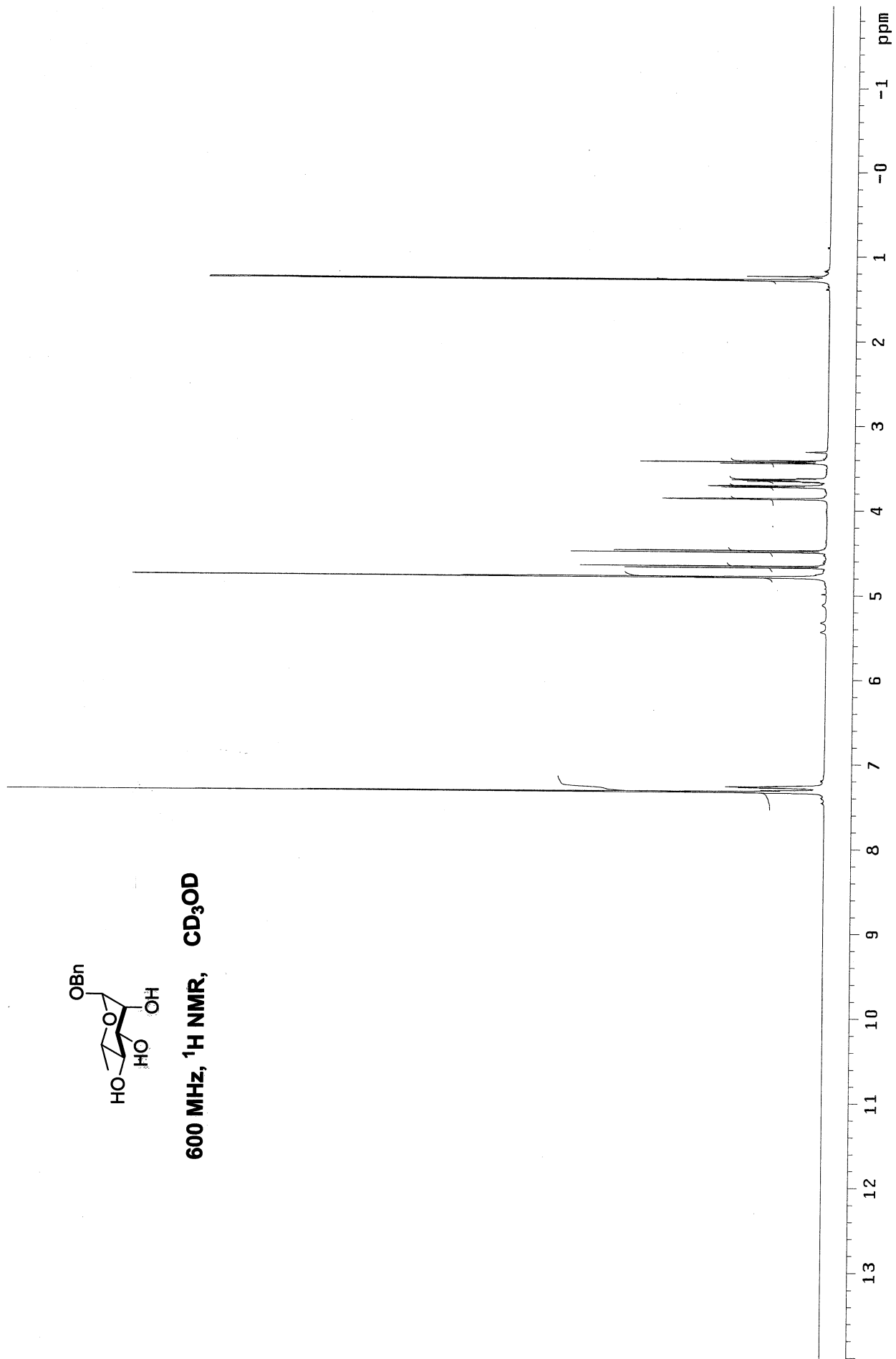
S 70

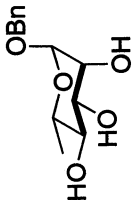


X : parts per Million : 13C

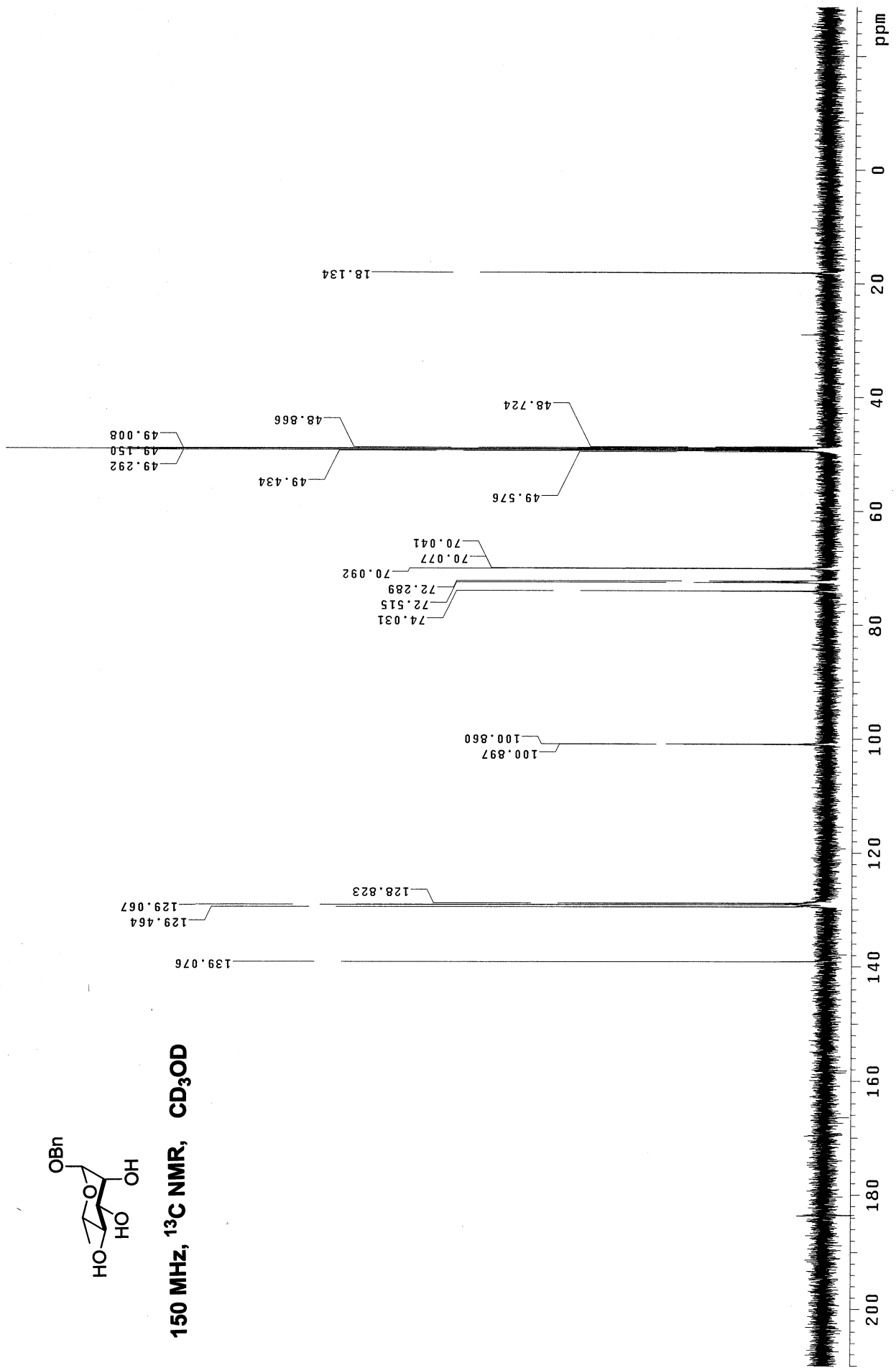


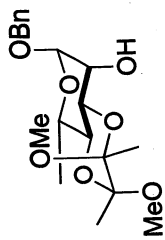
600 MHz, ¹H NMR, CD₃OD



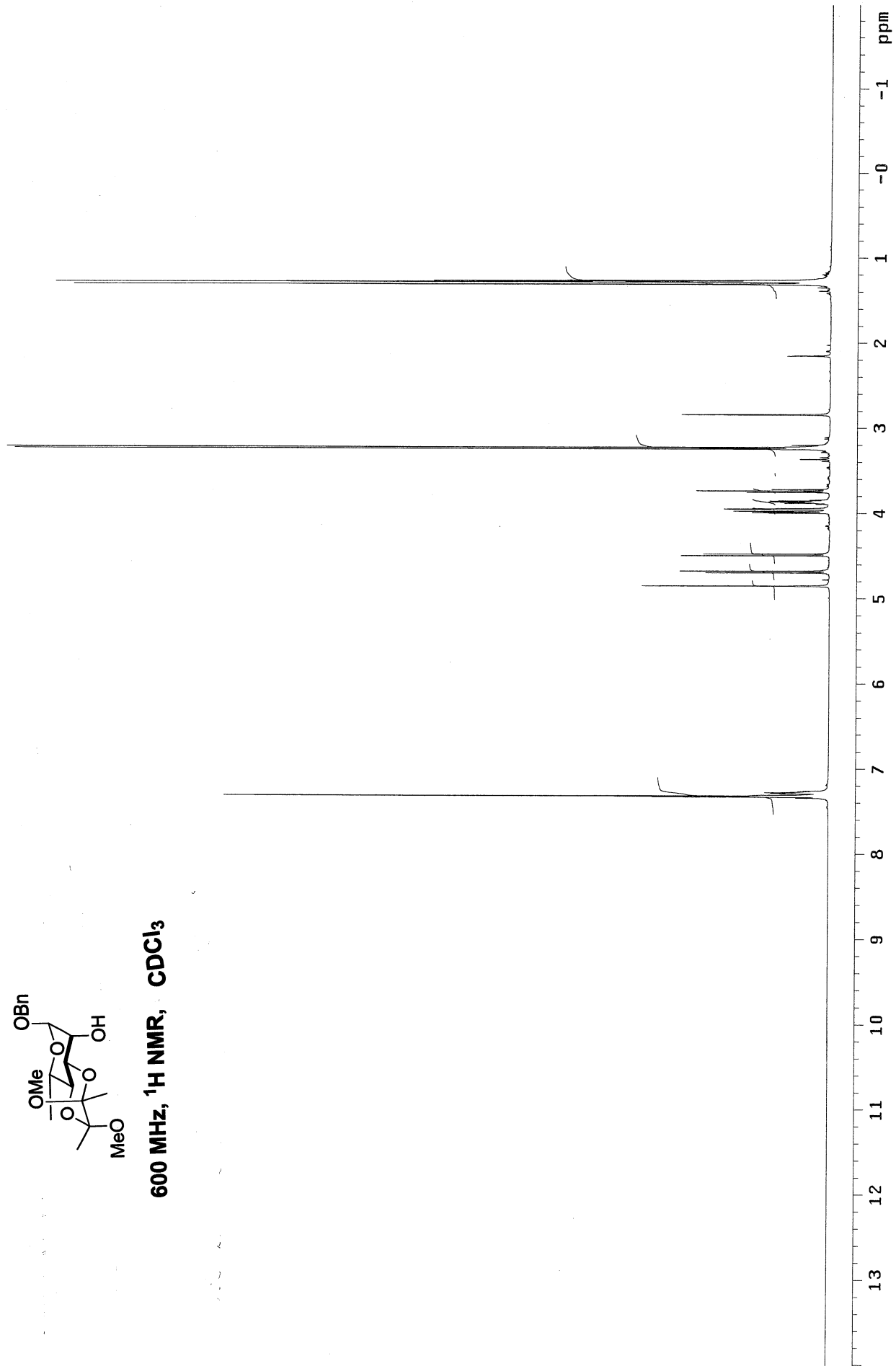


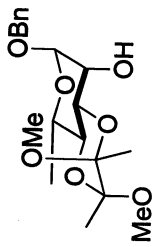
150 MHz, ¹³C NMR, CD₃OD





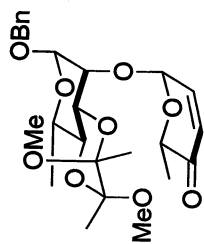
600 MHz, ¹H NMR, CDCl₃



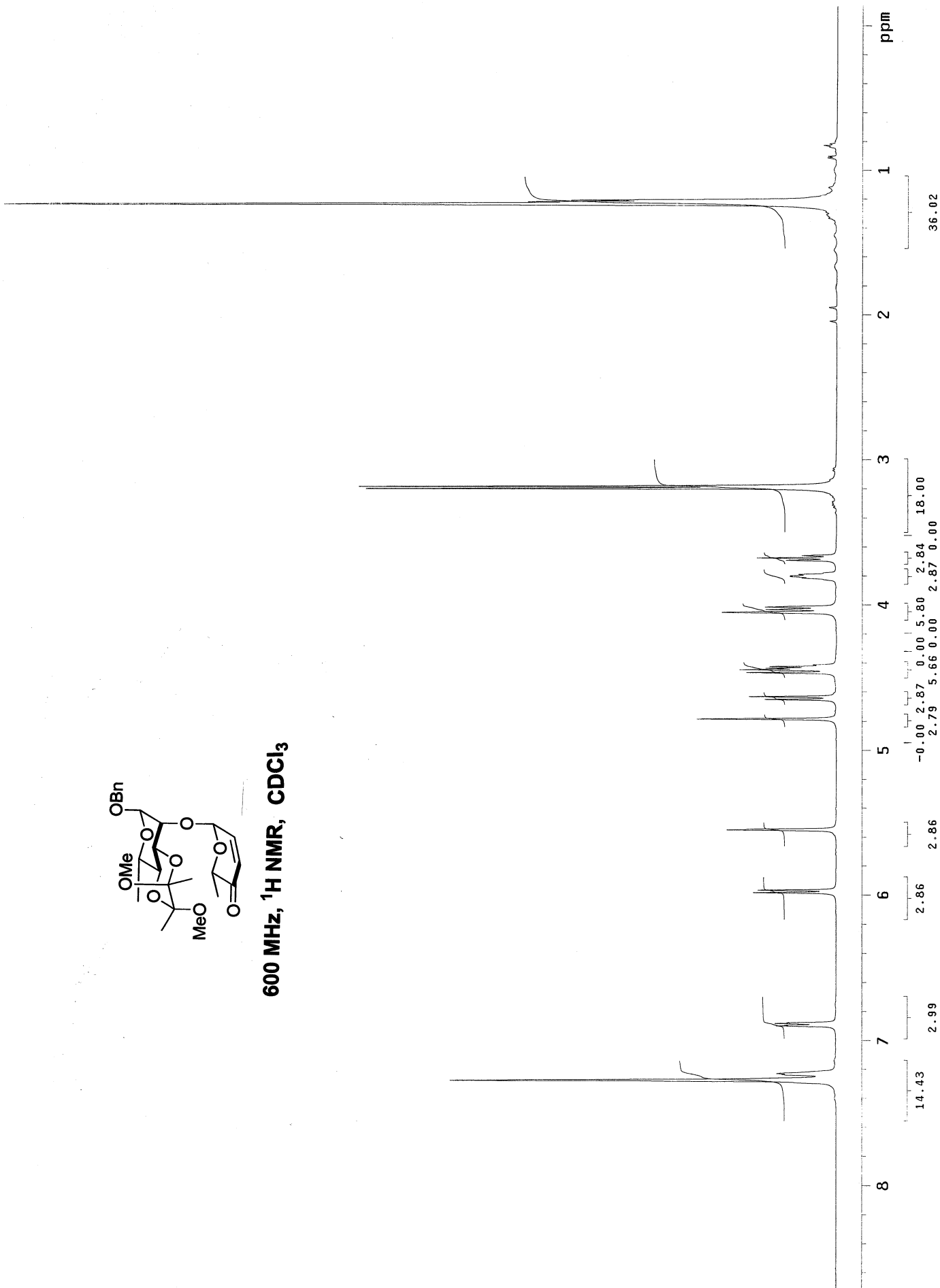


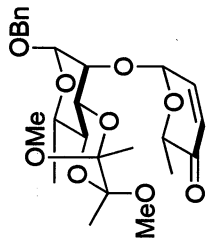
150 MHz, ¹³C NMR, CDCl₃



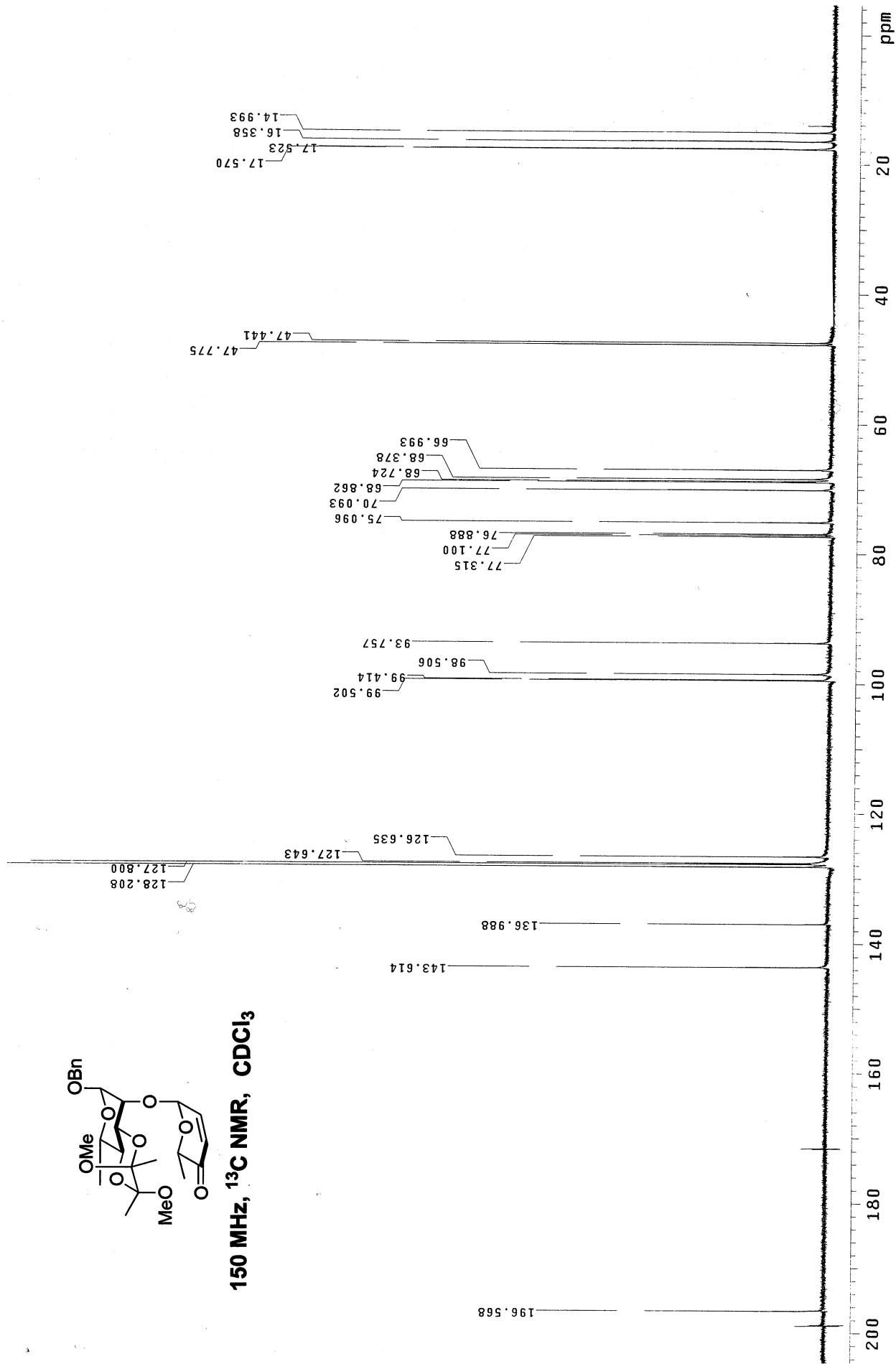


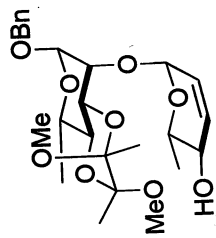
600 MHz, ¹H NMR, CDCl₃



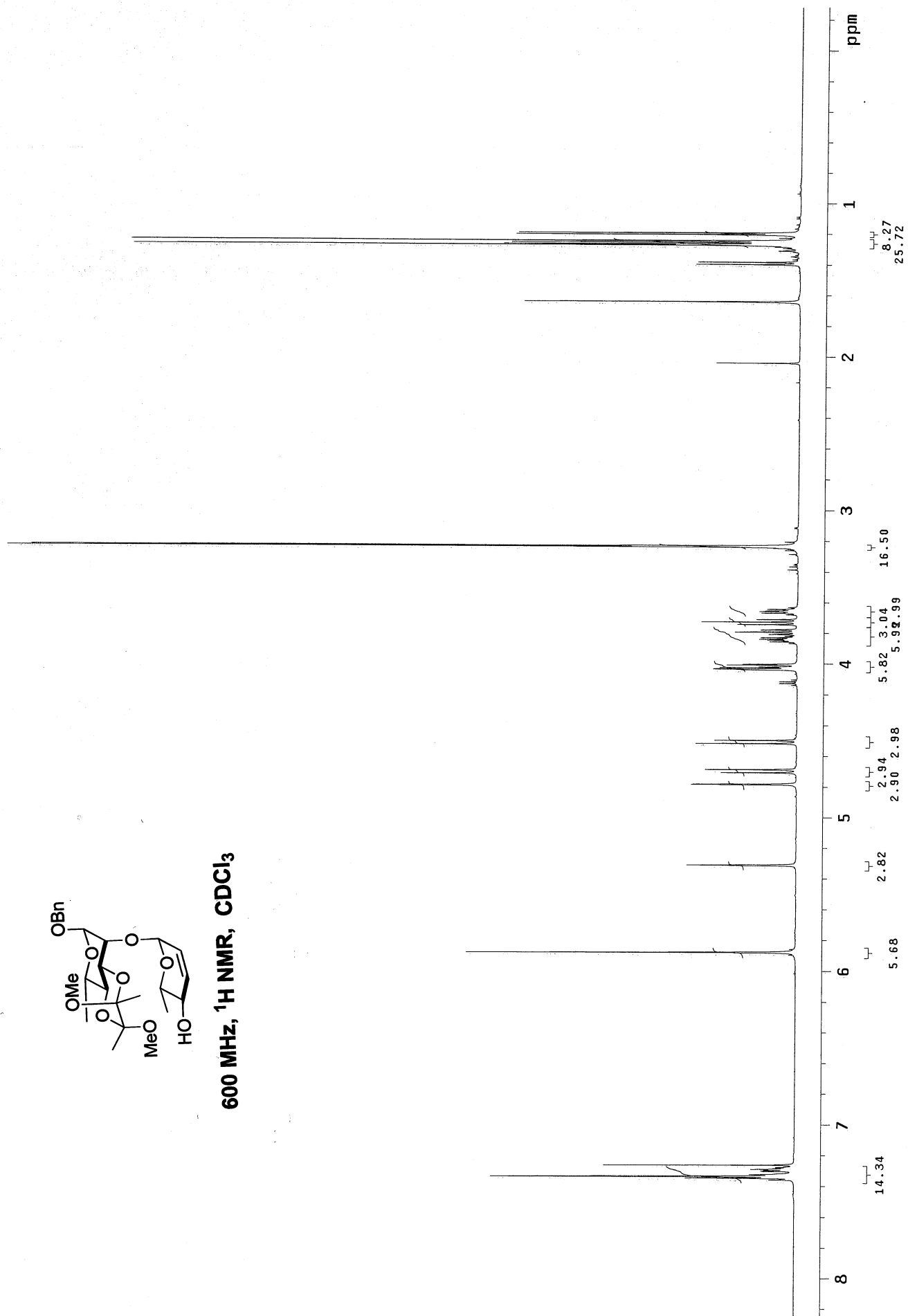


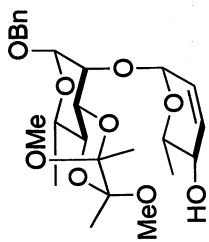
150 MHz, ¹³C NMR, CDCl₃



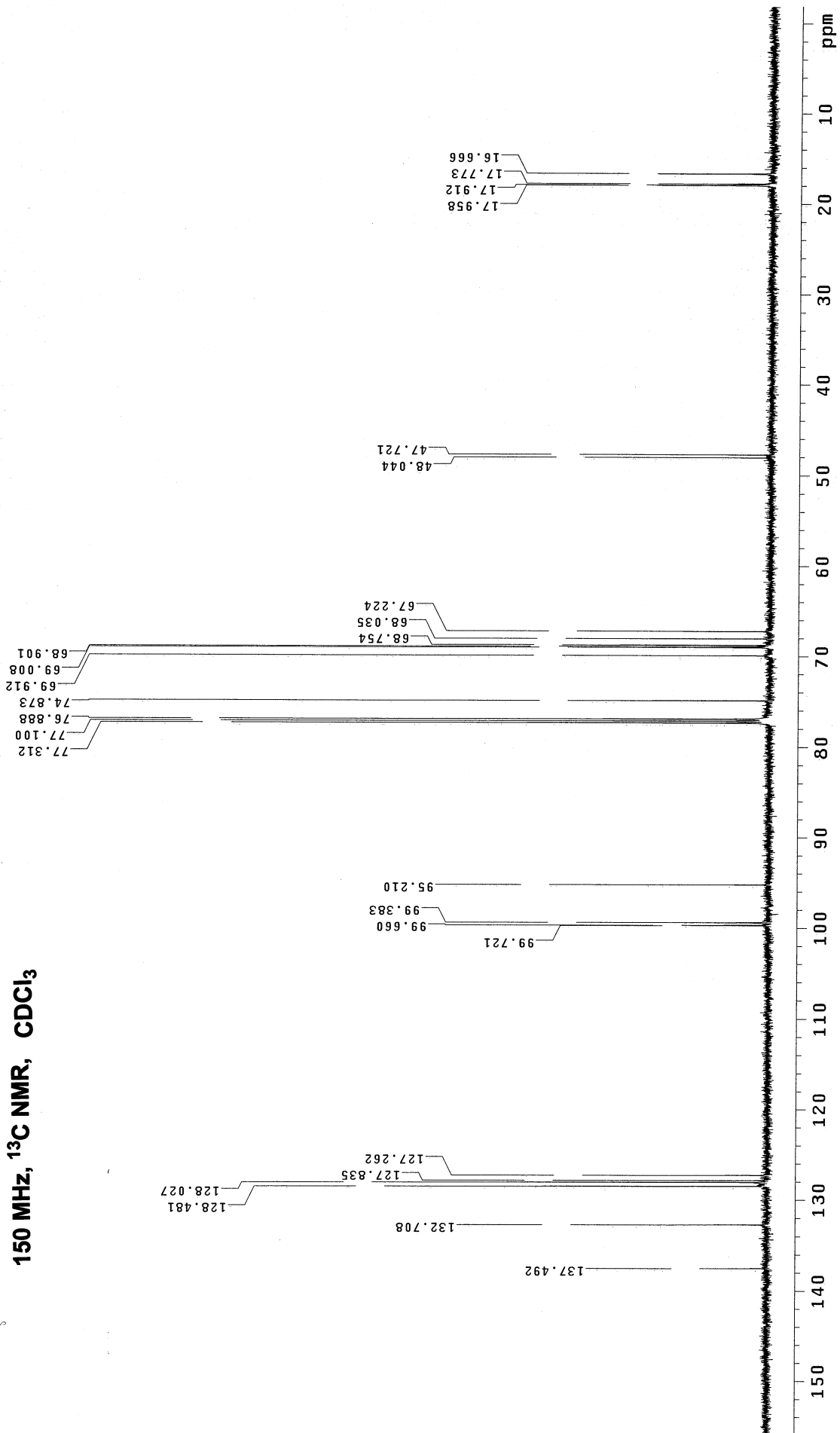


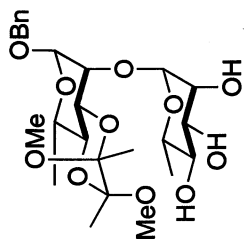
600 MHz, ¹H NMR, CDCl₃



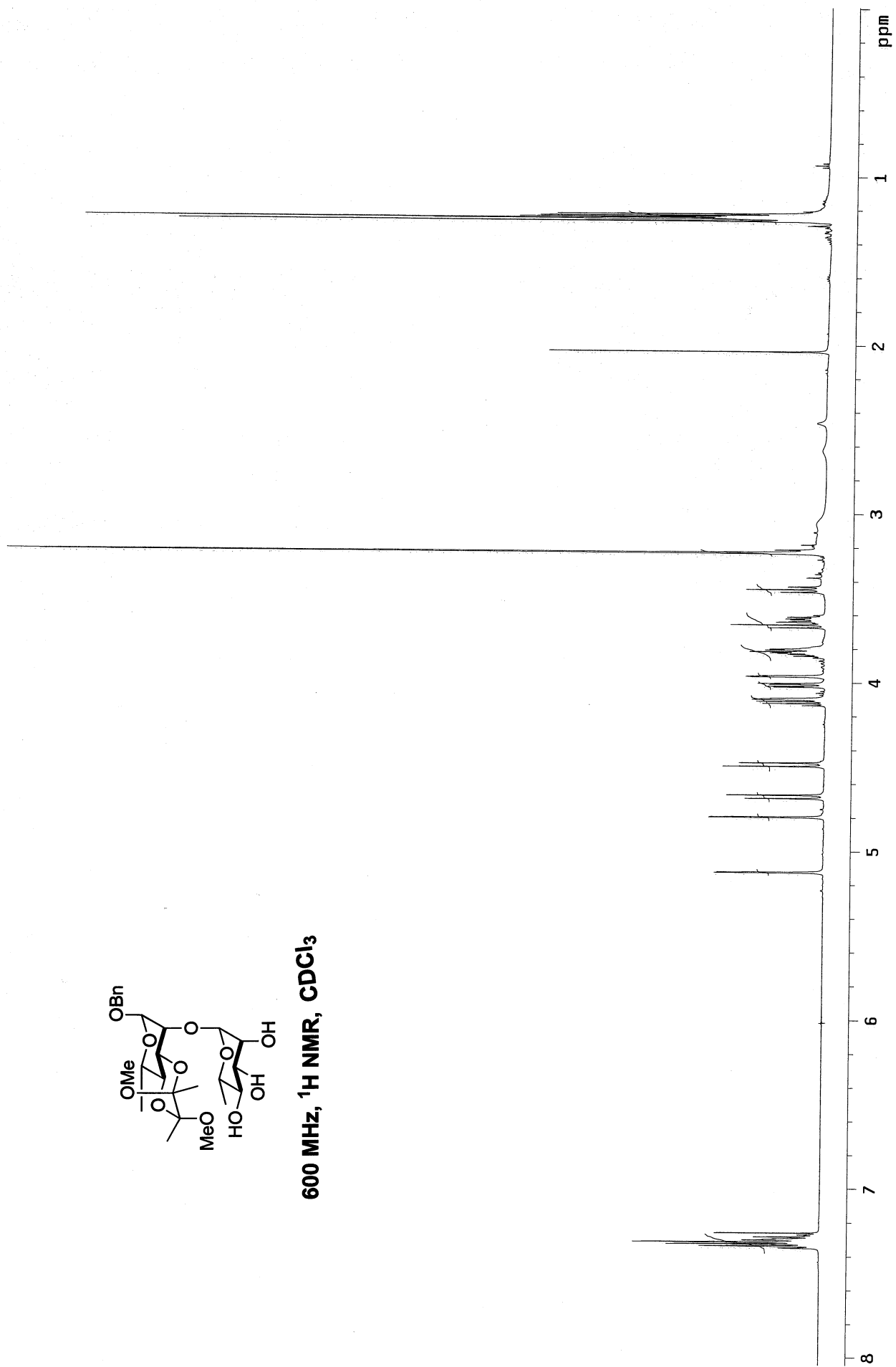


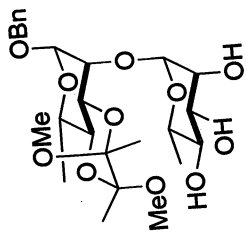
150 MHz, ¹³C NMR, CDCl₃



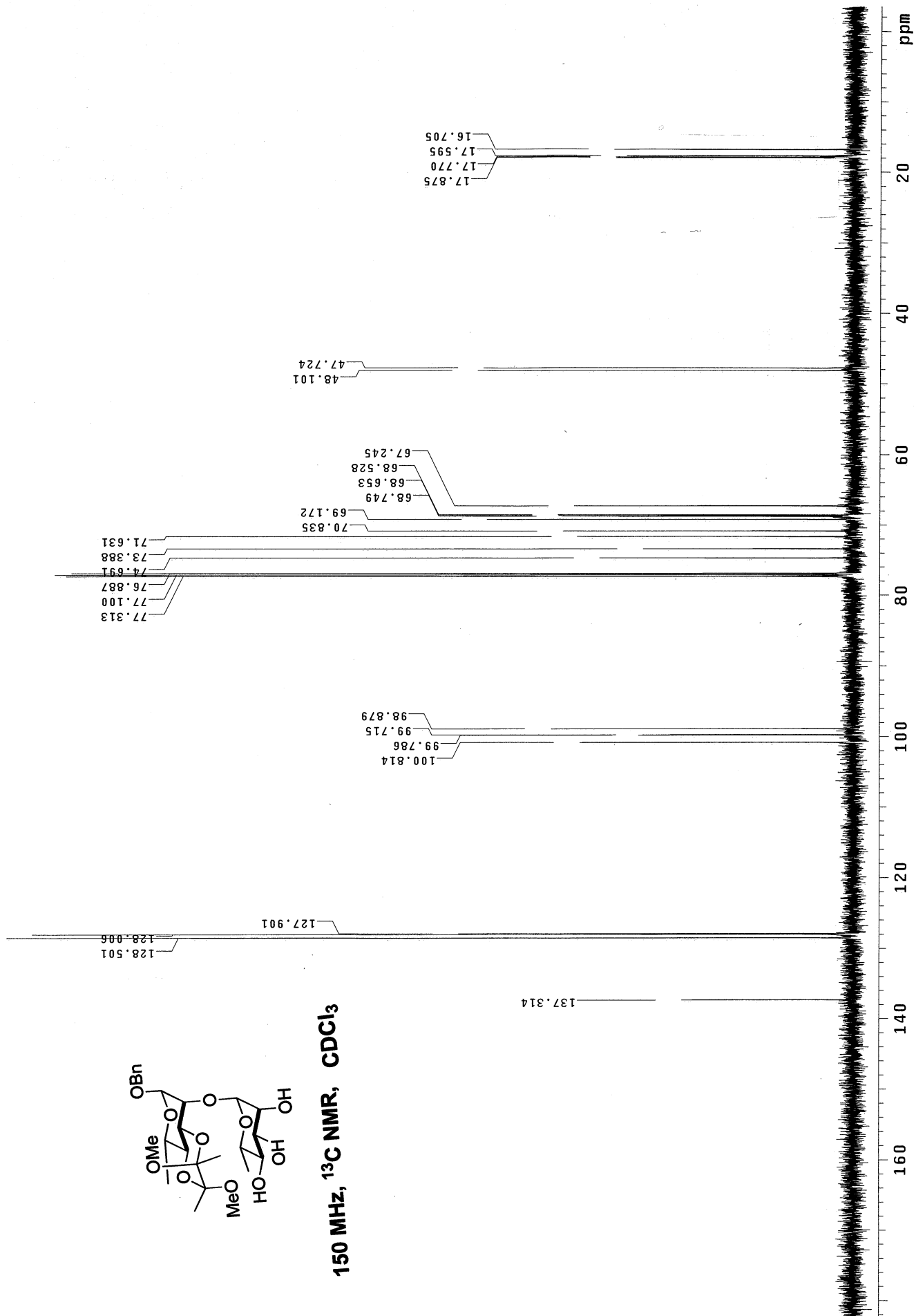


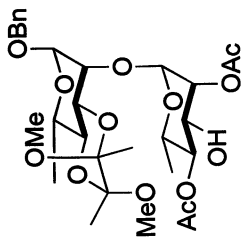
600 MHz, ¹H NMR, CDCl₃



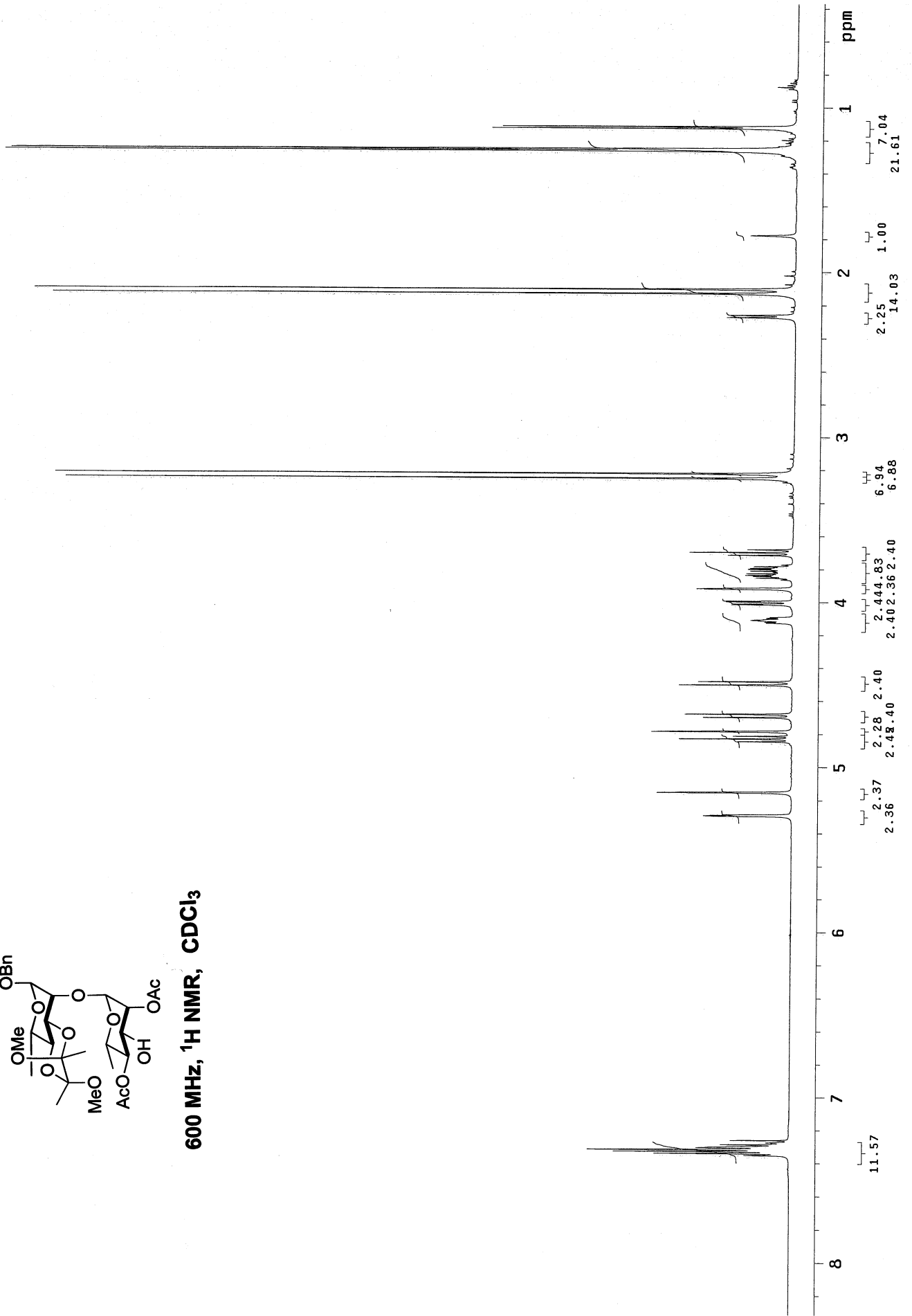


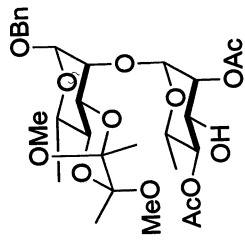
150 MHz, ¹³C NMR, CDCl₃



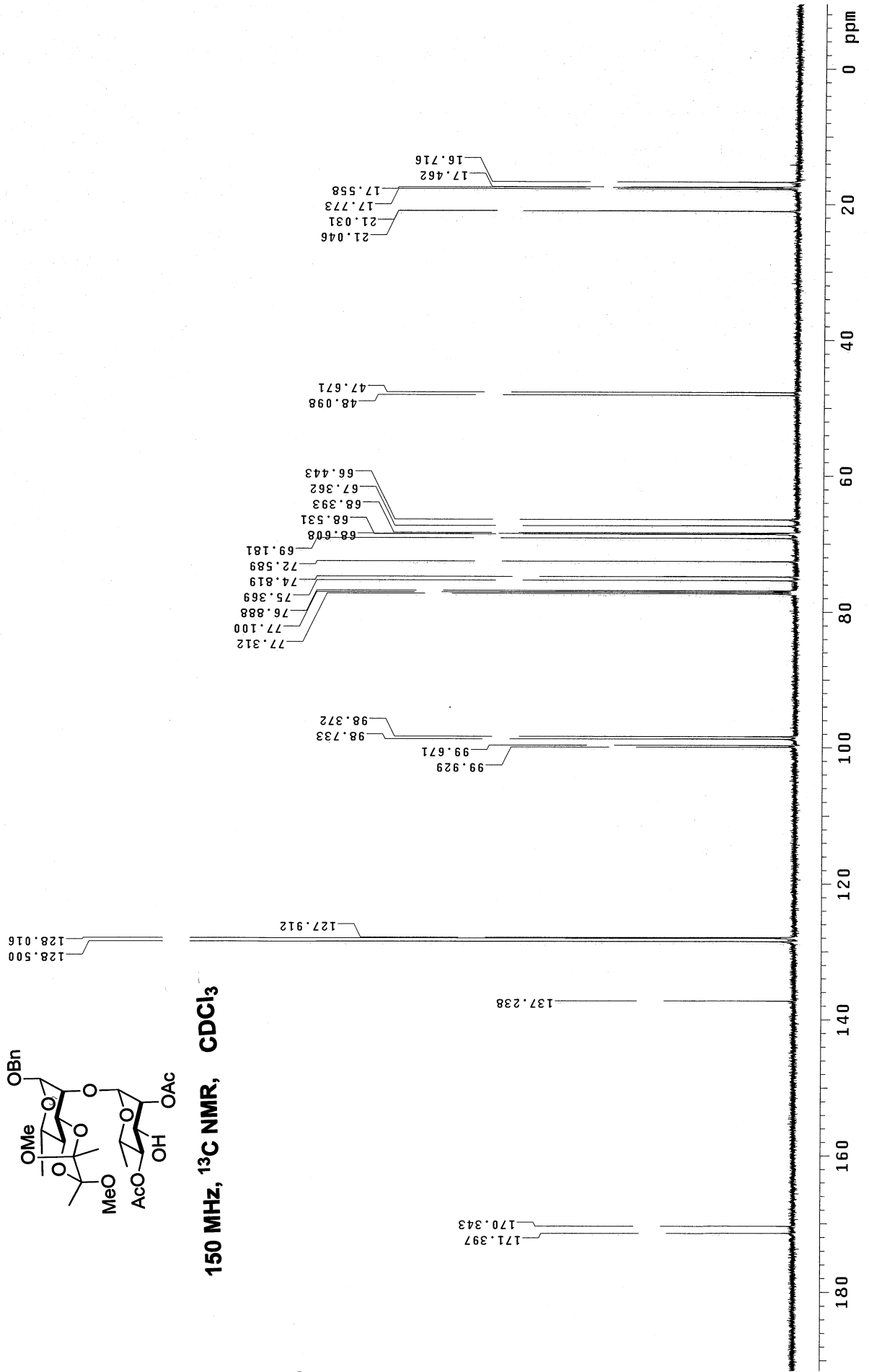


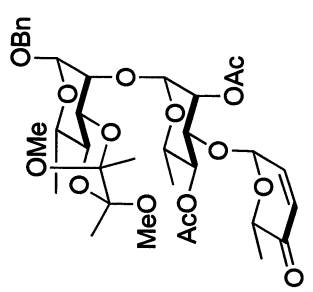
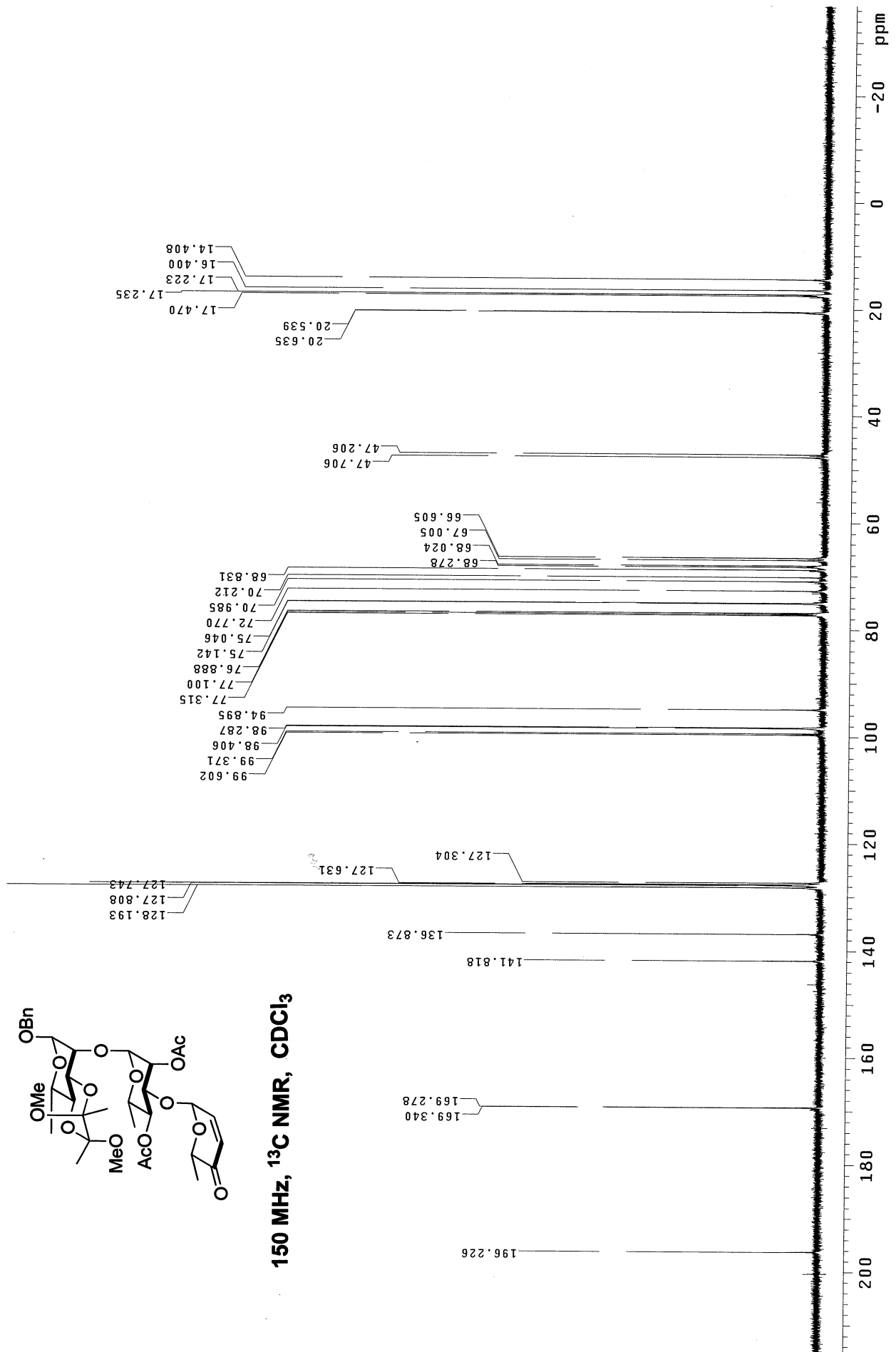
600 MHz, $^1\text{H NMR}$, CDCl_3

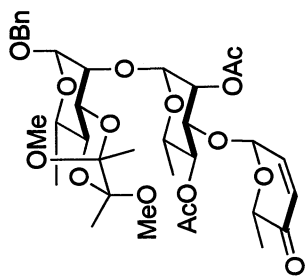




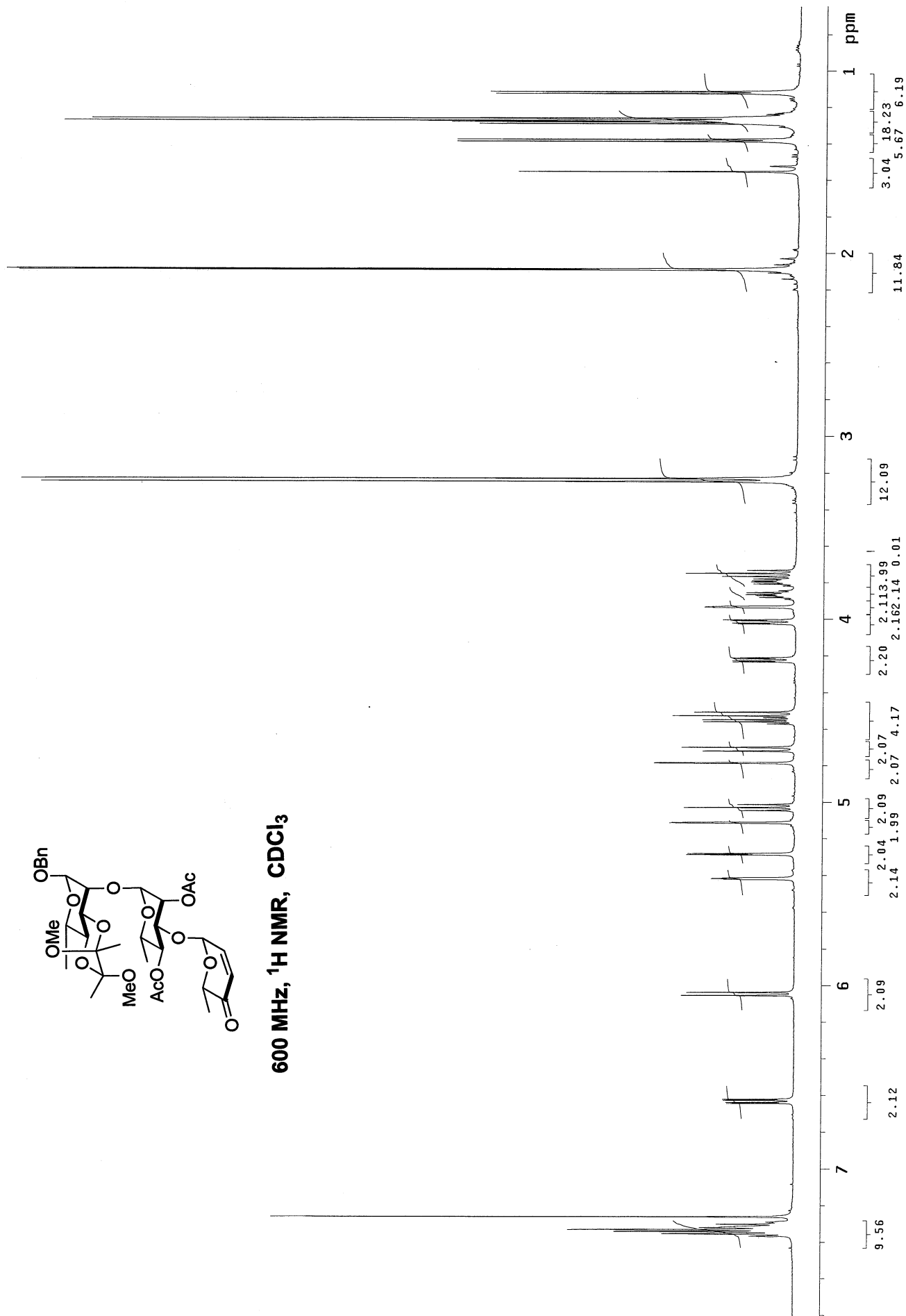
150 MHz, ^{13}C NMR, CDCl_3

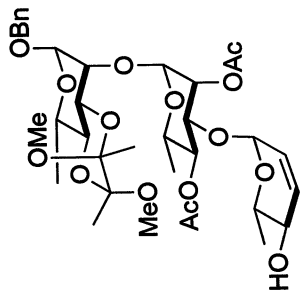




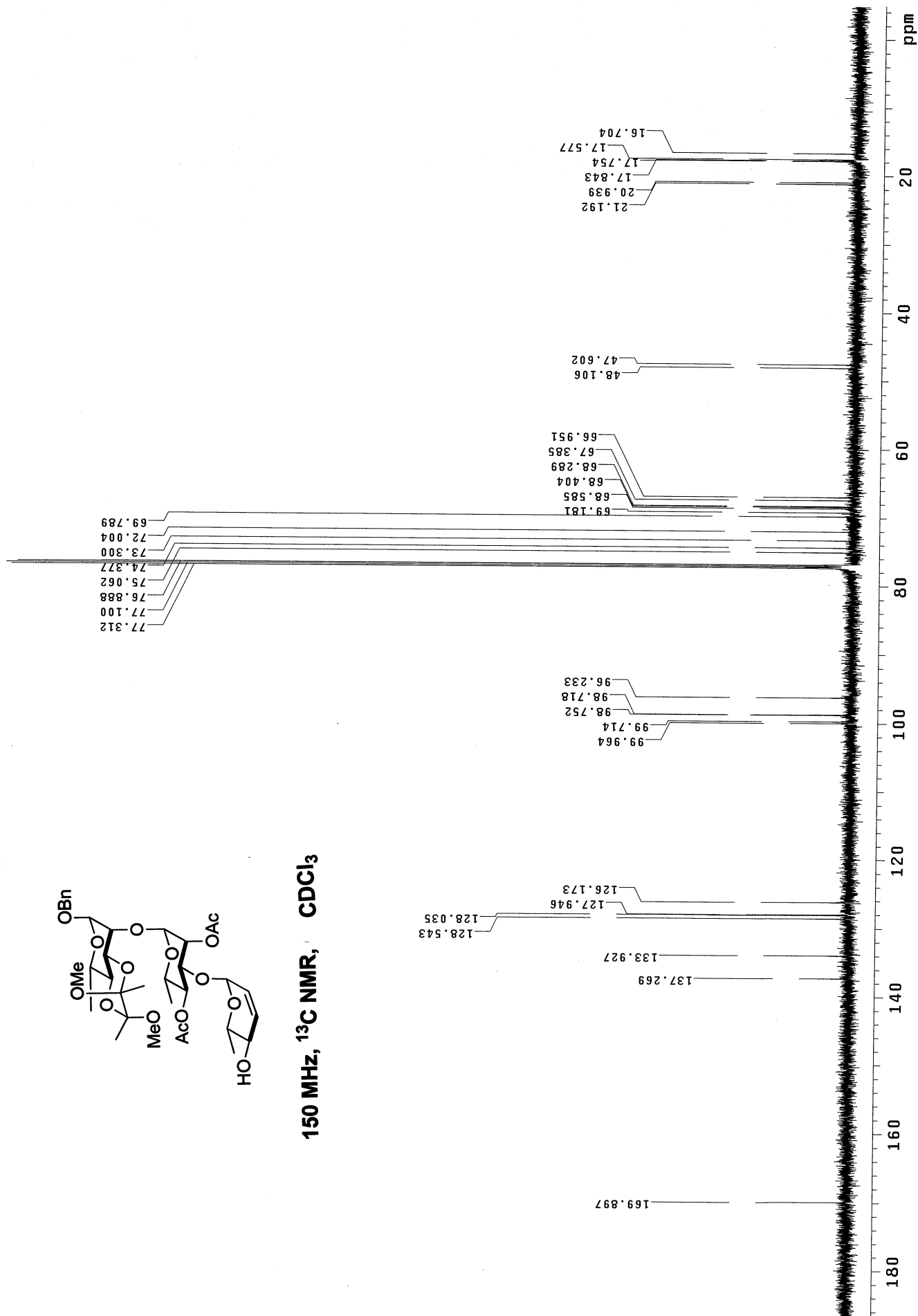


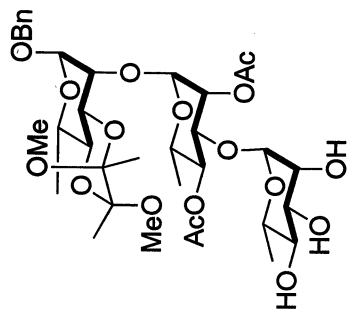
600 MHz, ¹H NMR, CDCl₃



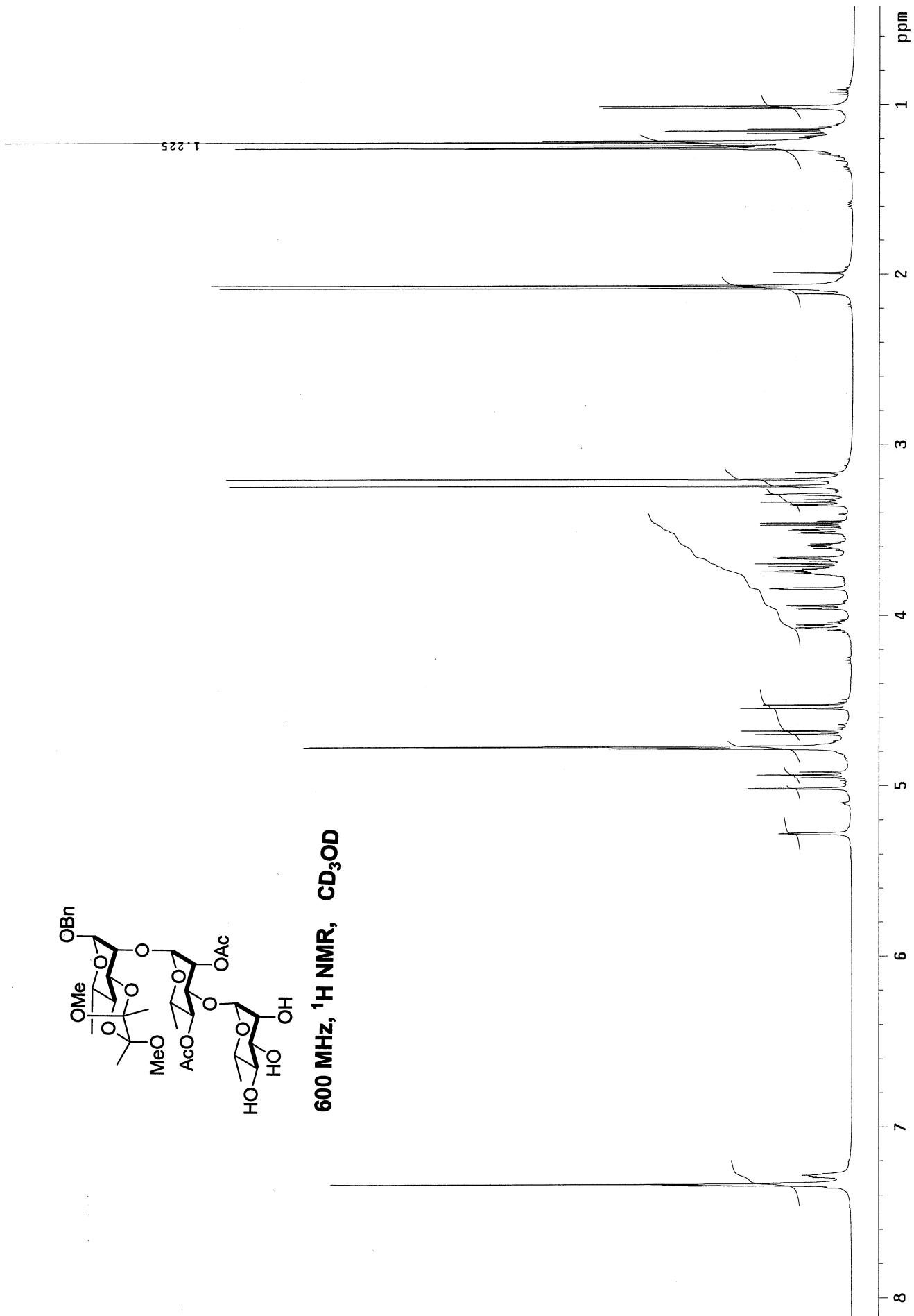


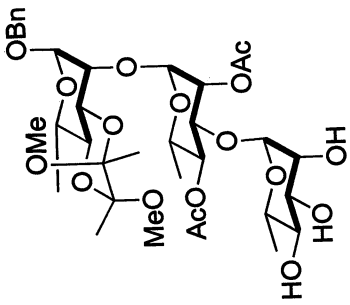
150 MHz, ^{13}C NMR, CDCl_3



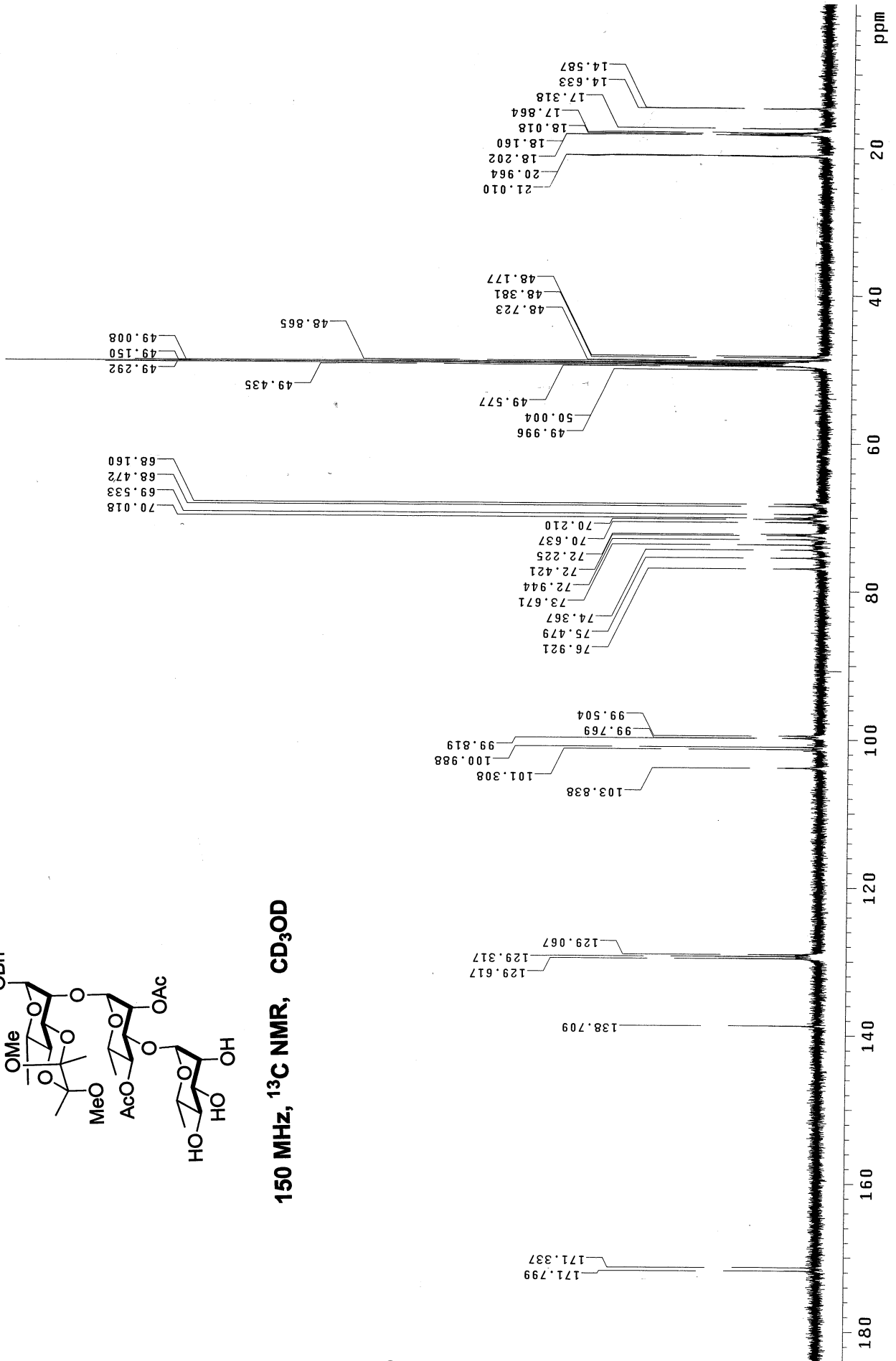


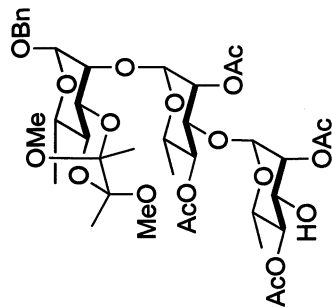
600 MHz, ^1H NMR, CD_3OD



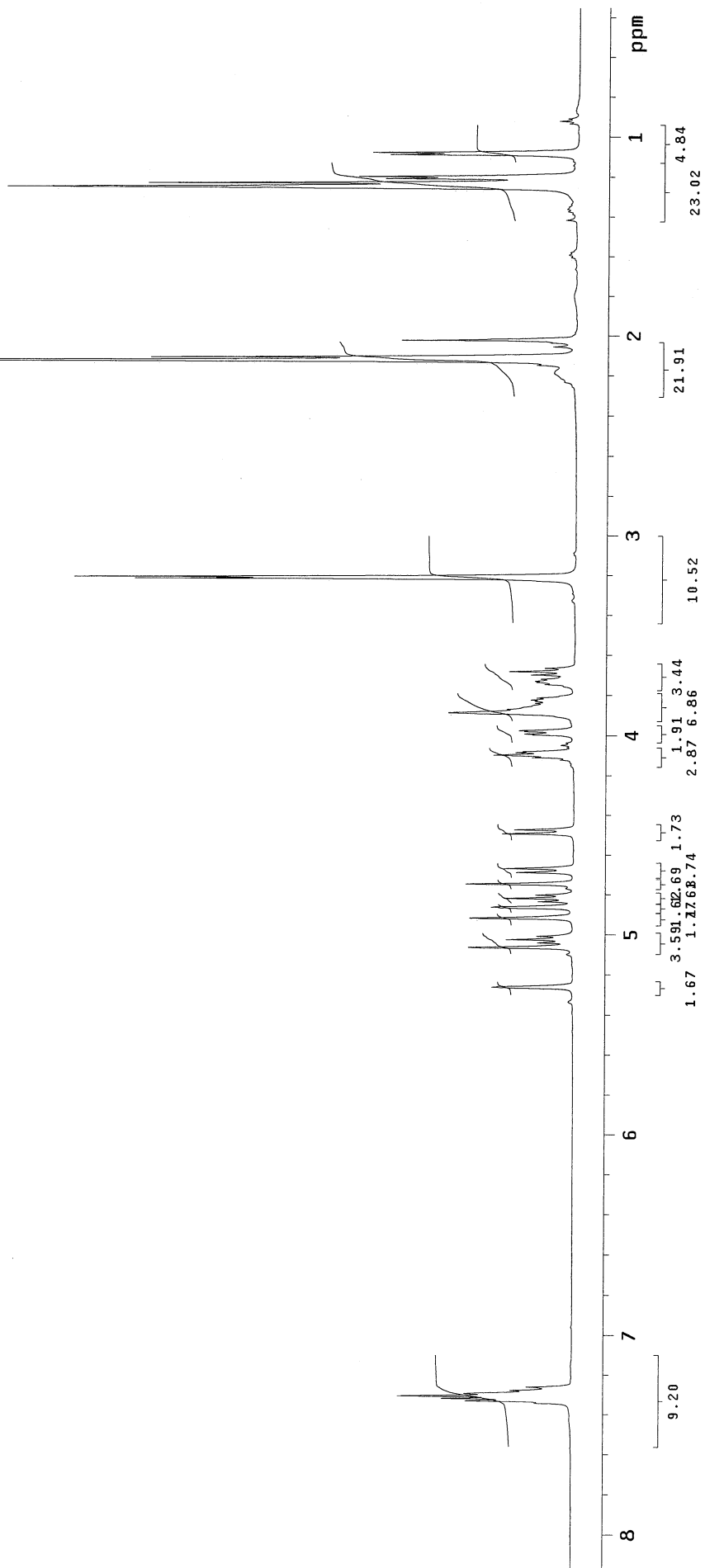


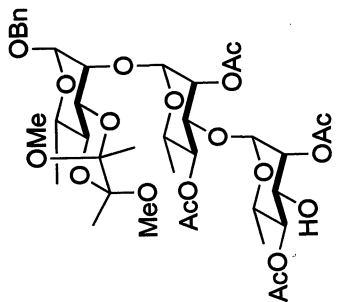
150 MHz, ¹³C NMR, CD₃OD



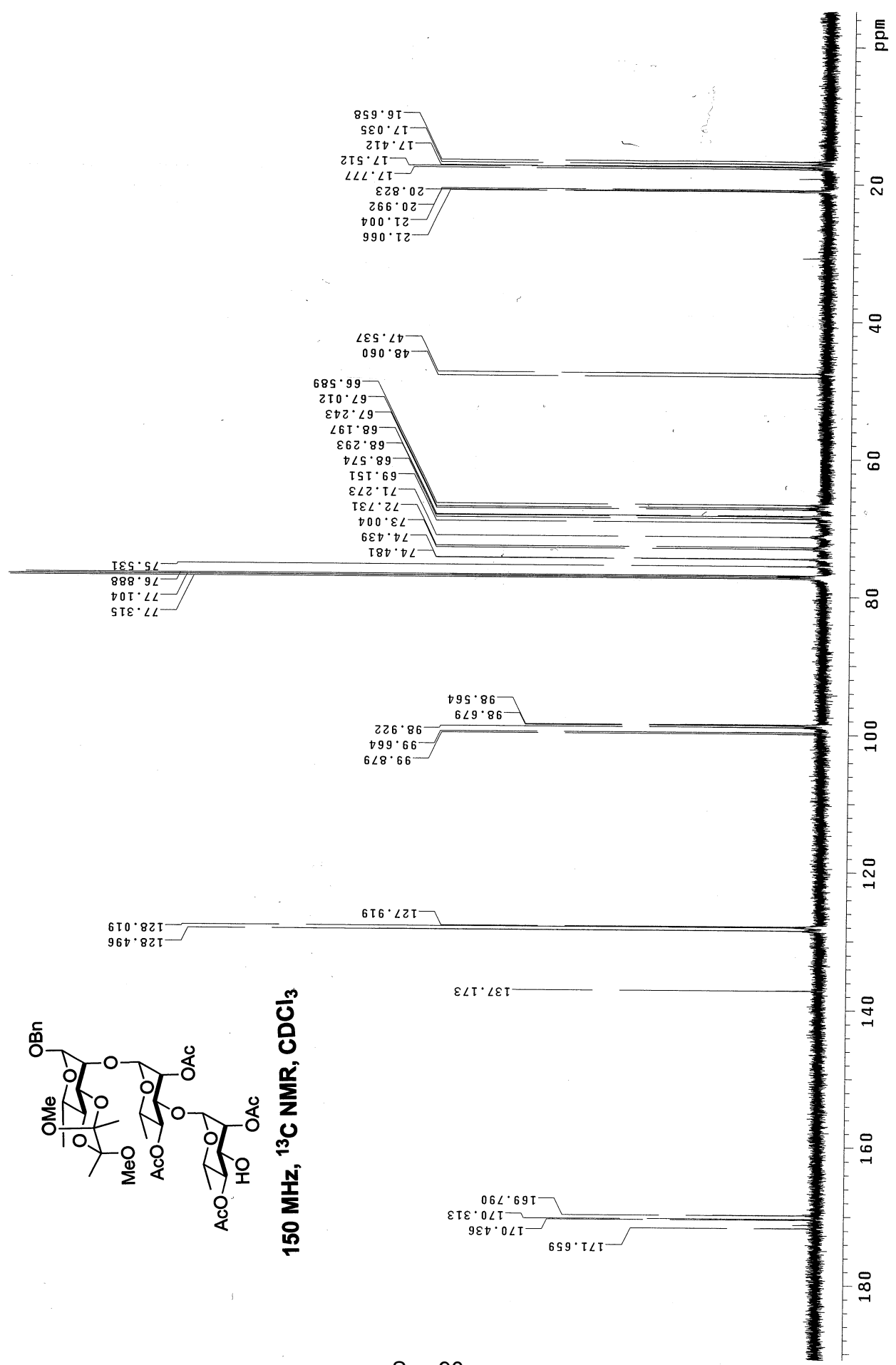


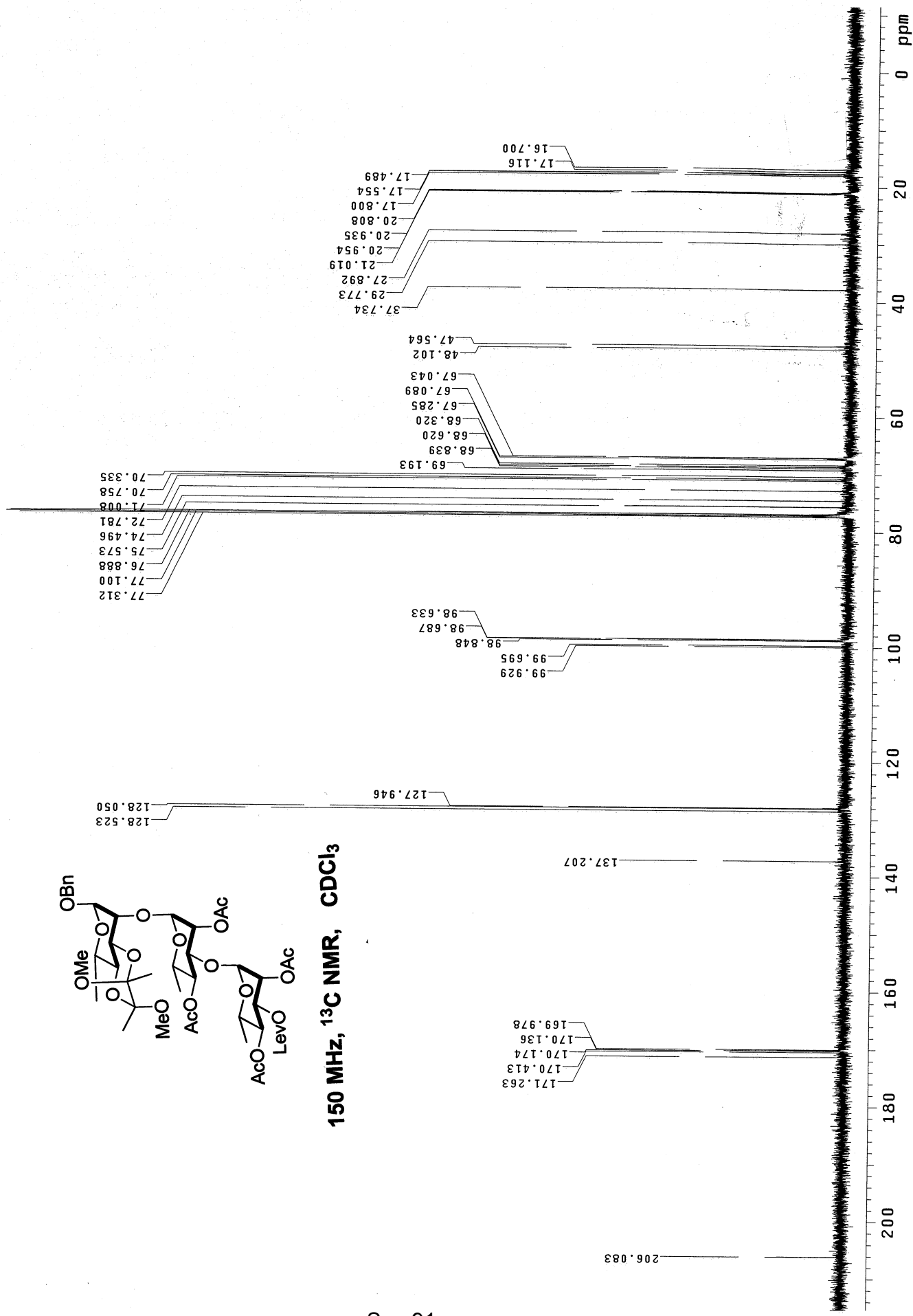
600 MHz, ^1H NMR, CDCl_3

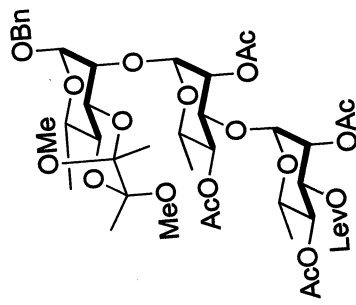




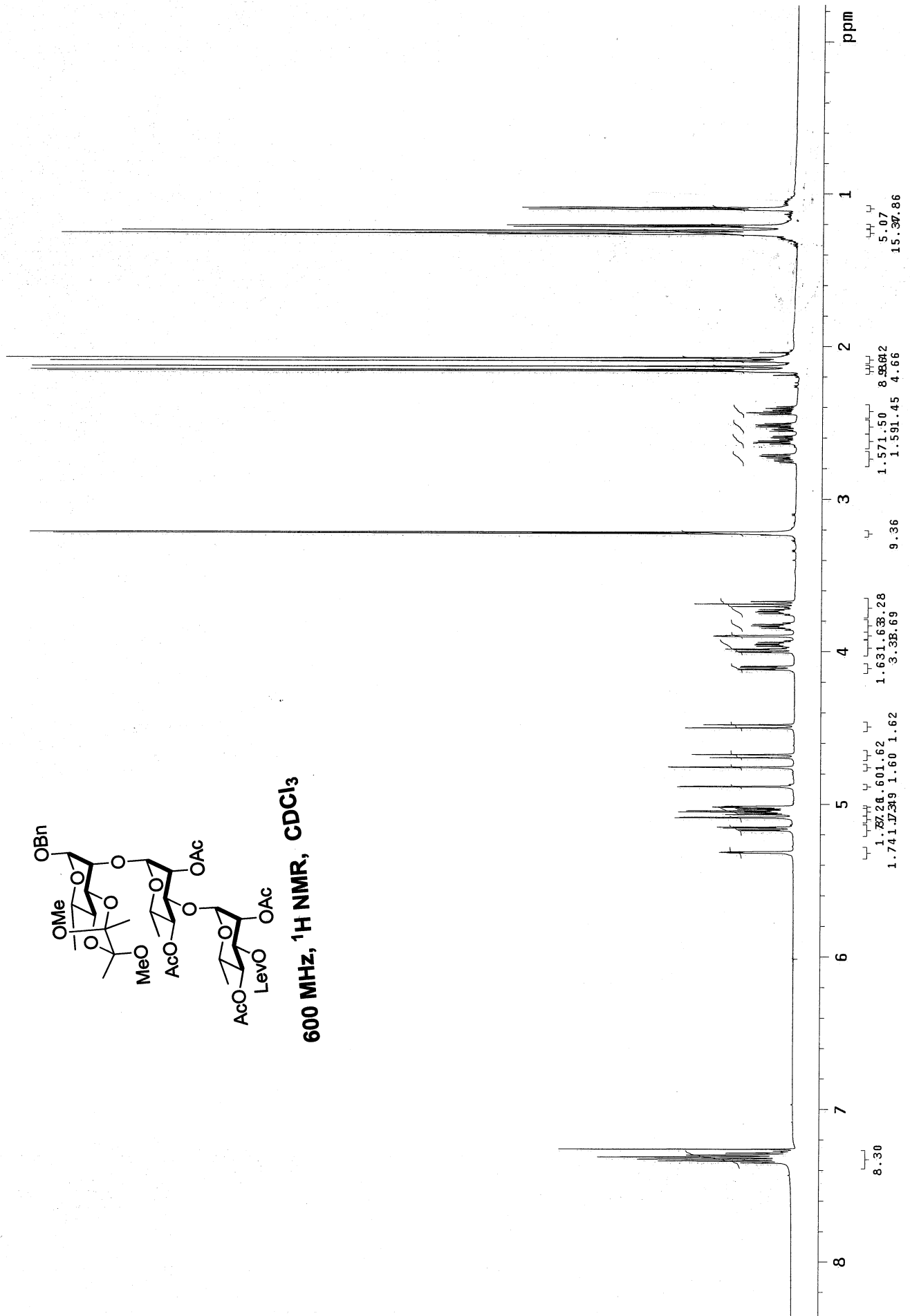
150 MHz, ¹³C NMR, CDCl₃

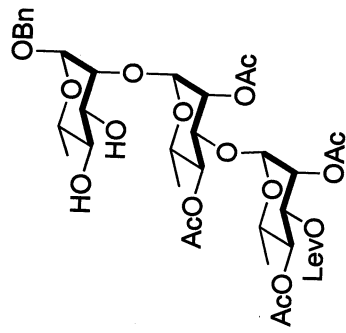




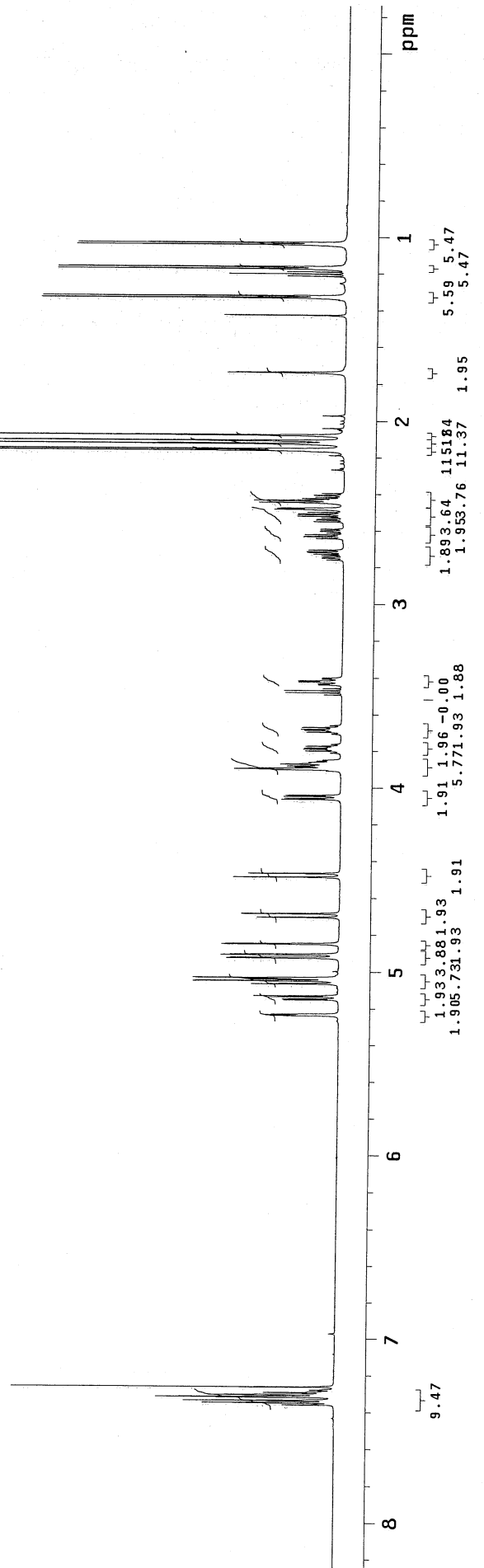


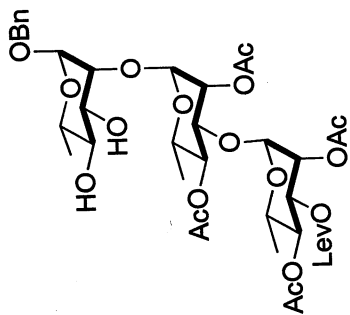
600 MHz, ¹H NMR, CDCl₃



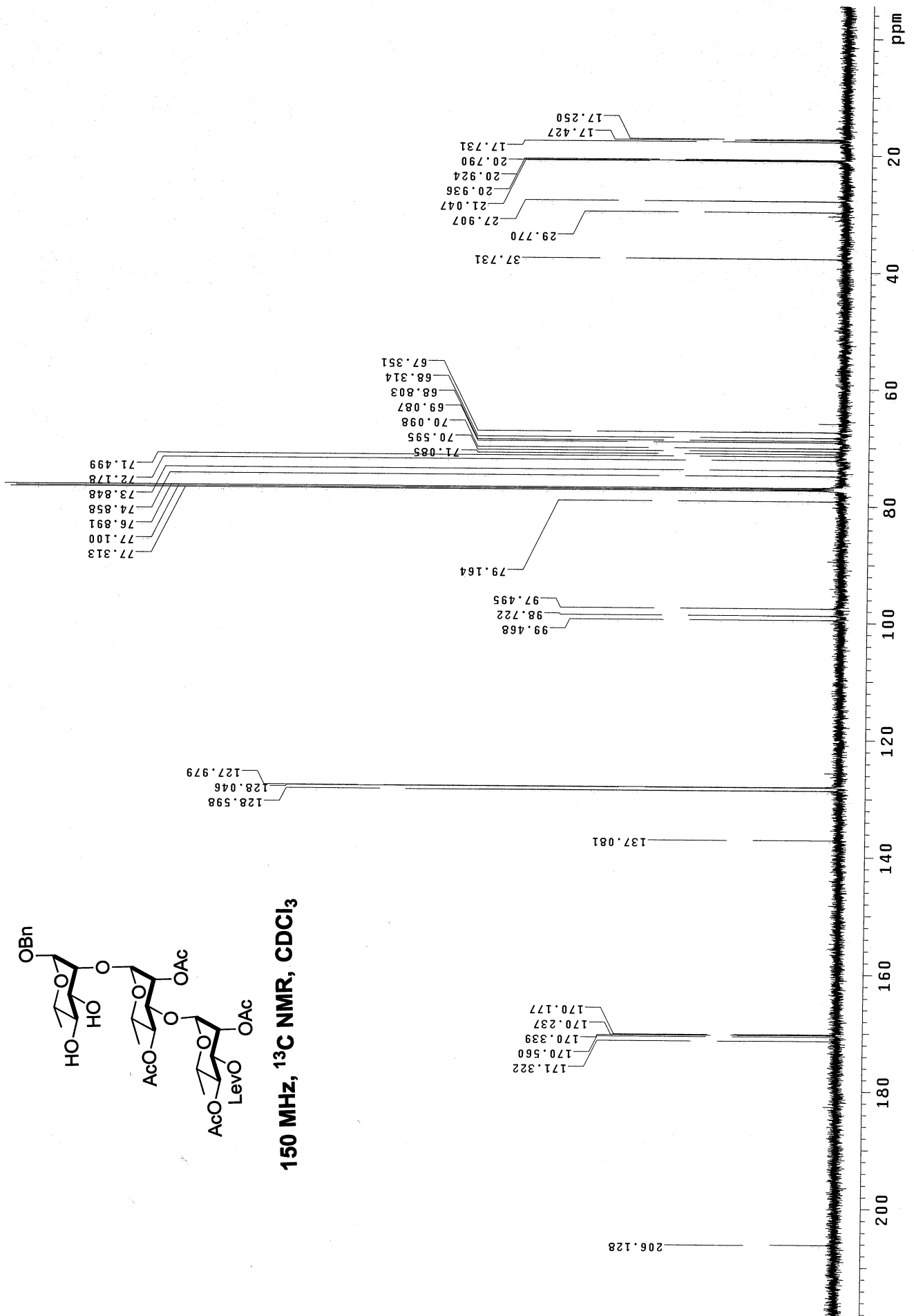


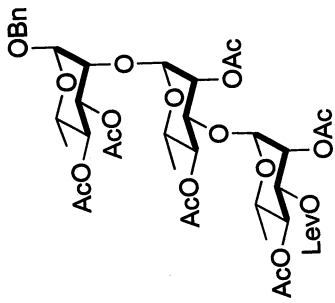
600 MHz, ^1H NMR, CDCl_3



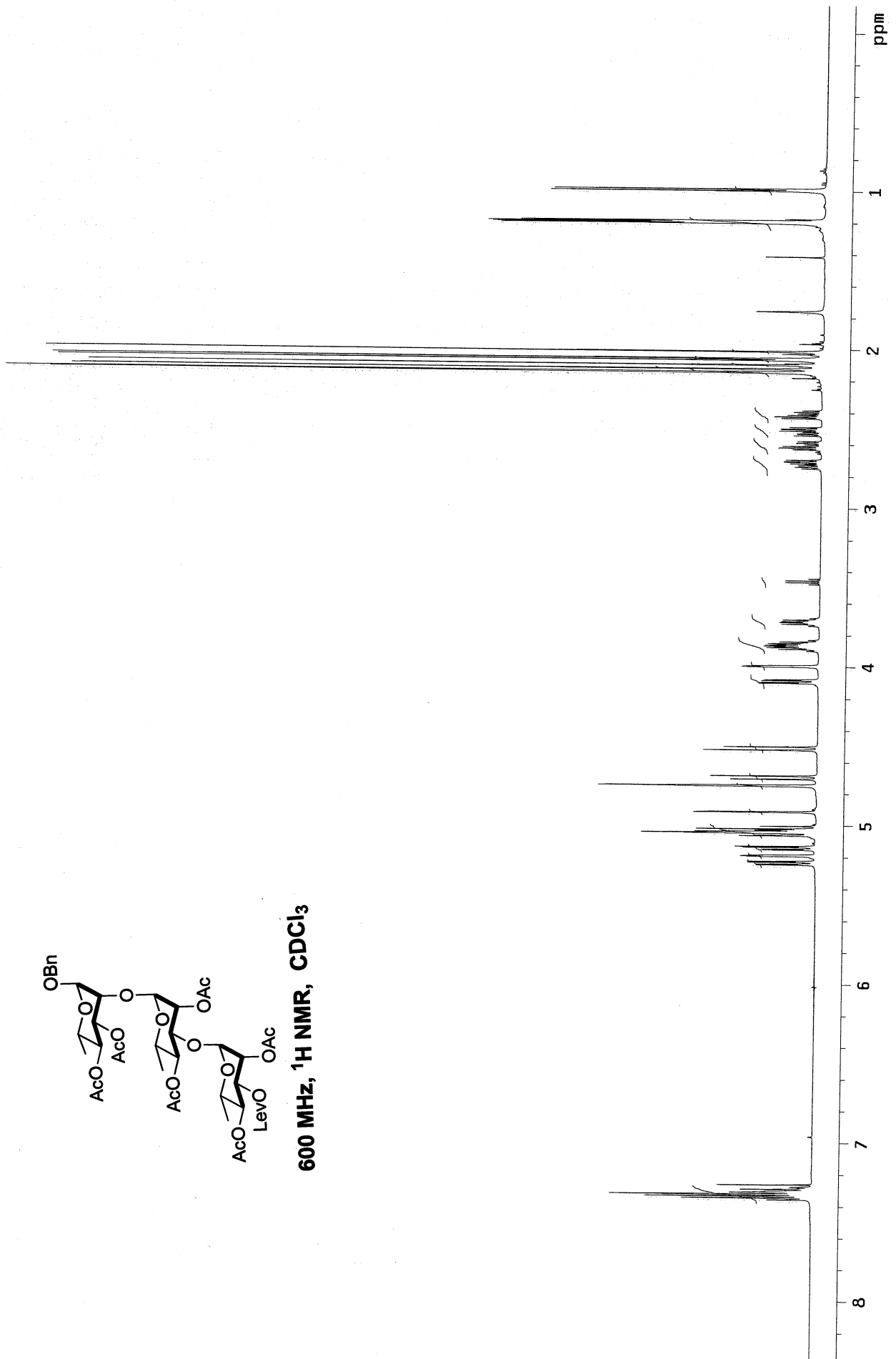


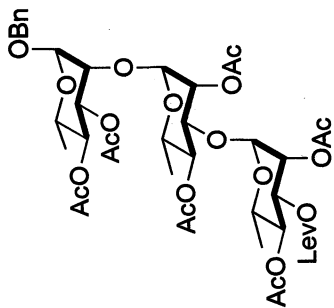
150 MHz, ¹³C NMR, CDCl₃



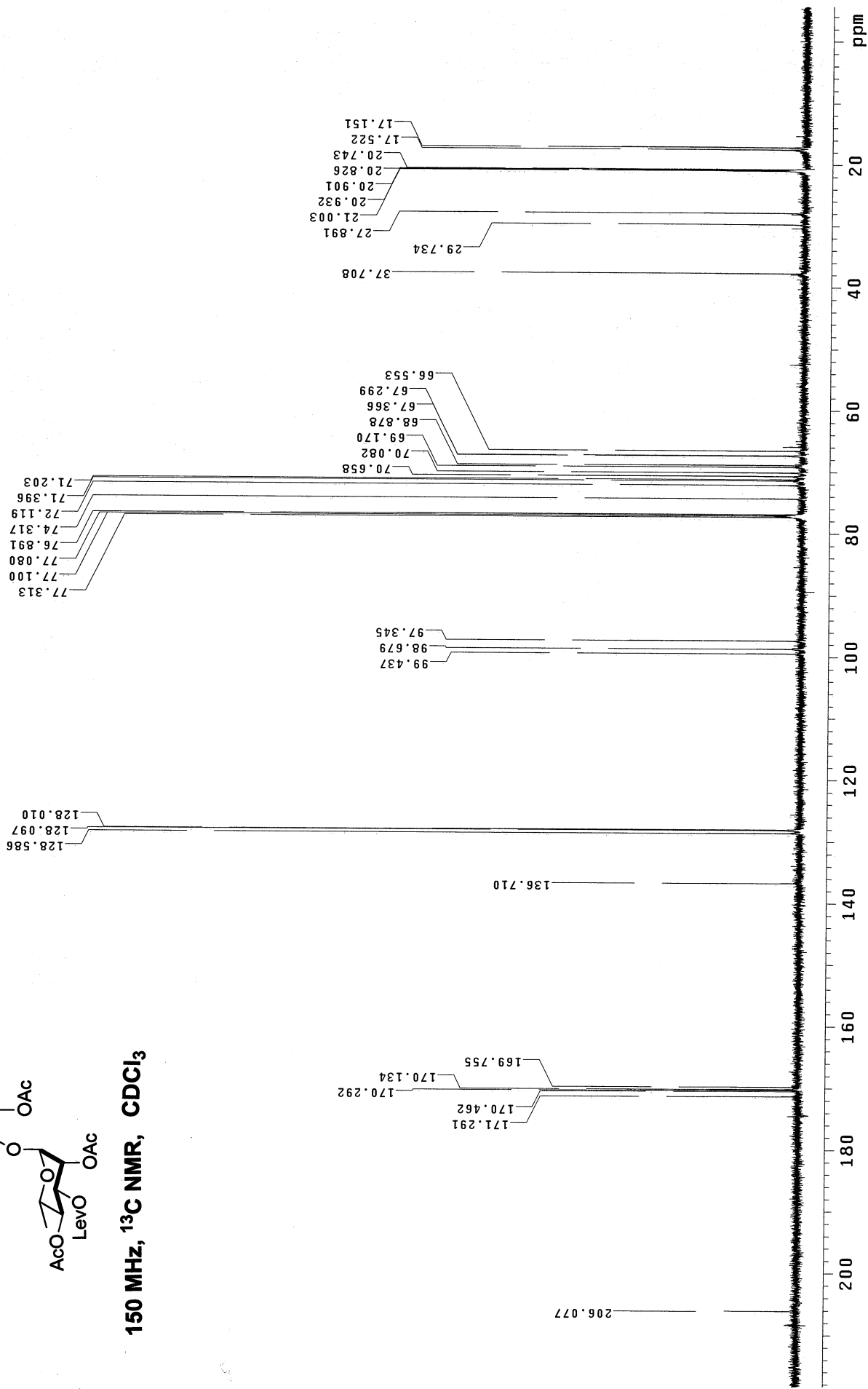


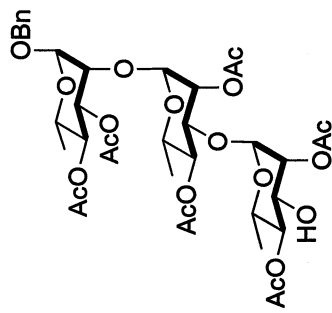
600 MHz, $^1\text{H NMR}$, CDCl_3



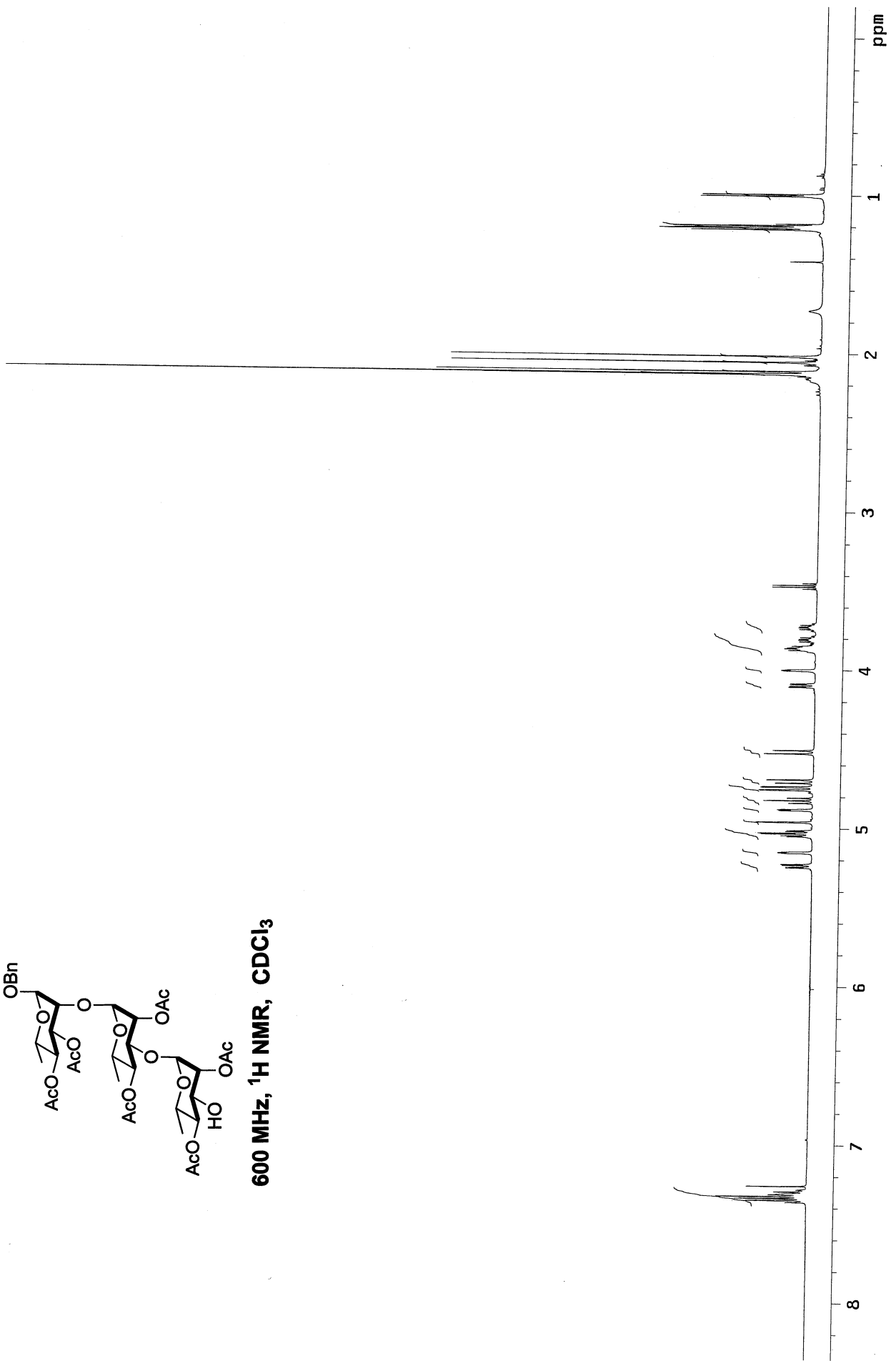


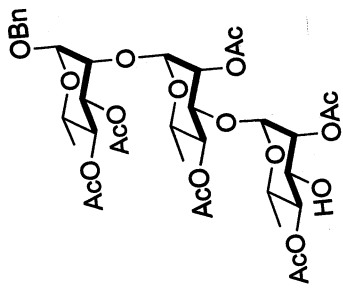
150 MHz, ¹³C NMR, CDCl₃



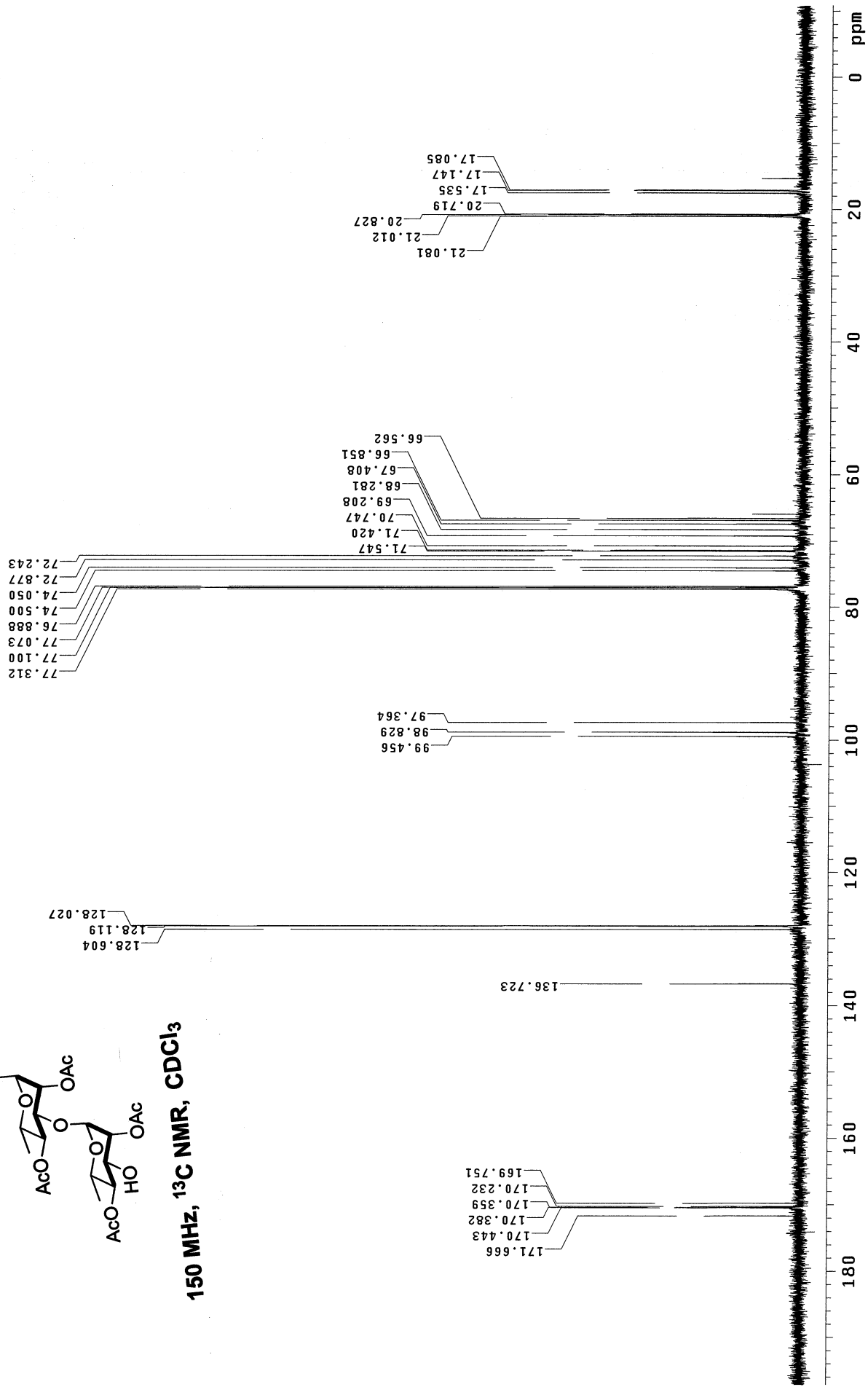


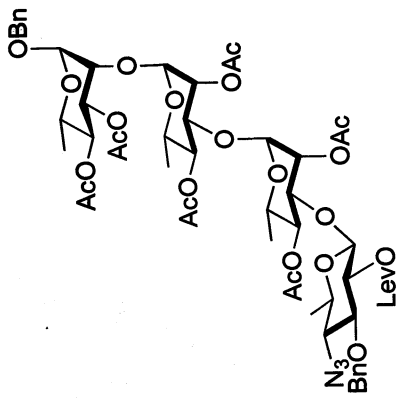
600 MHz, ¹H NMR, CDCl₃



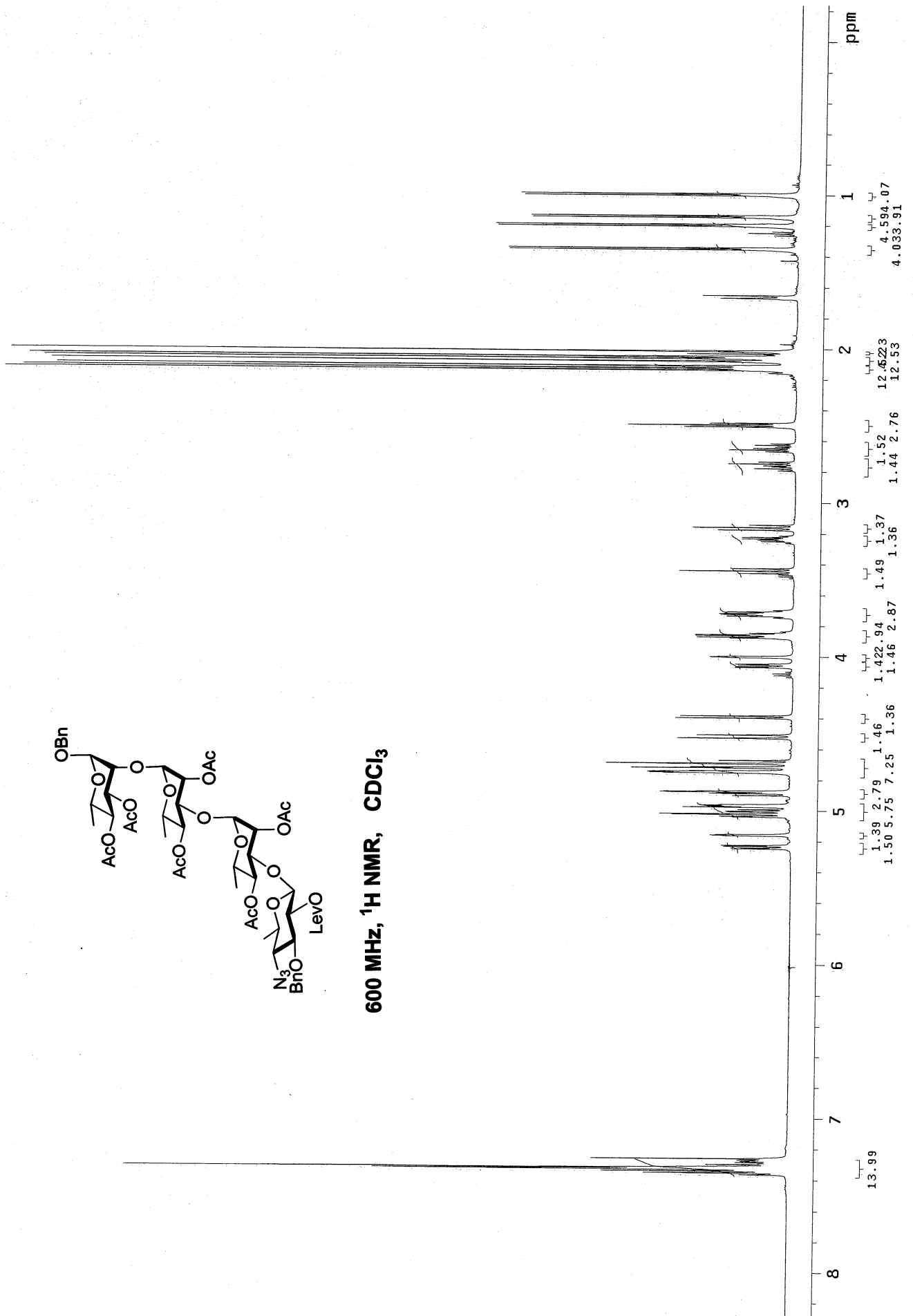


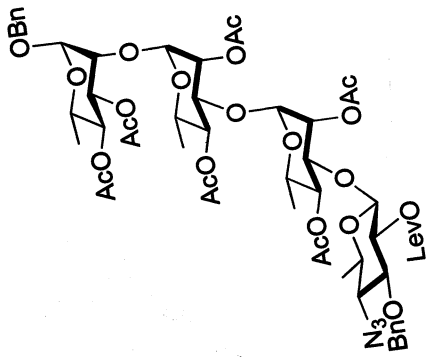
150 MHz, ^{13}C NMR, CDCl_3



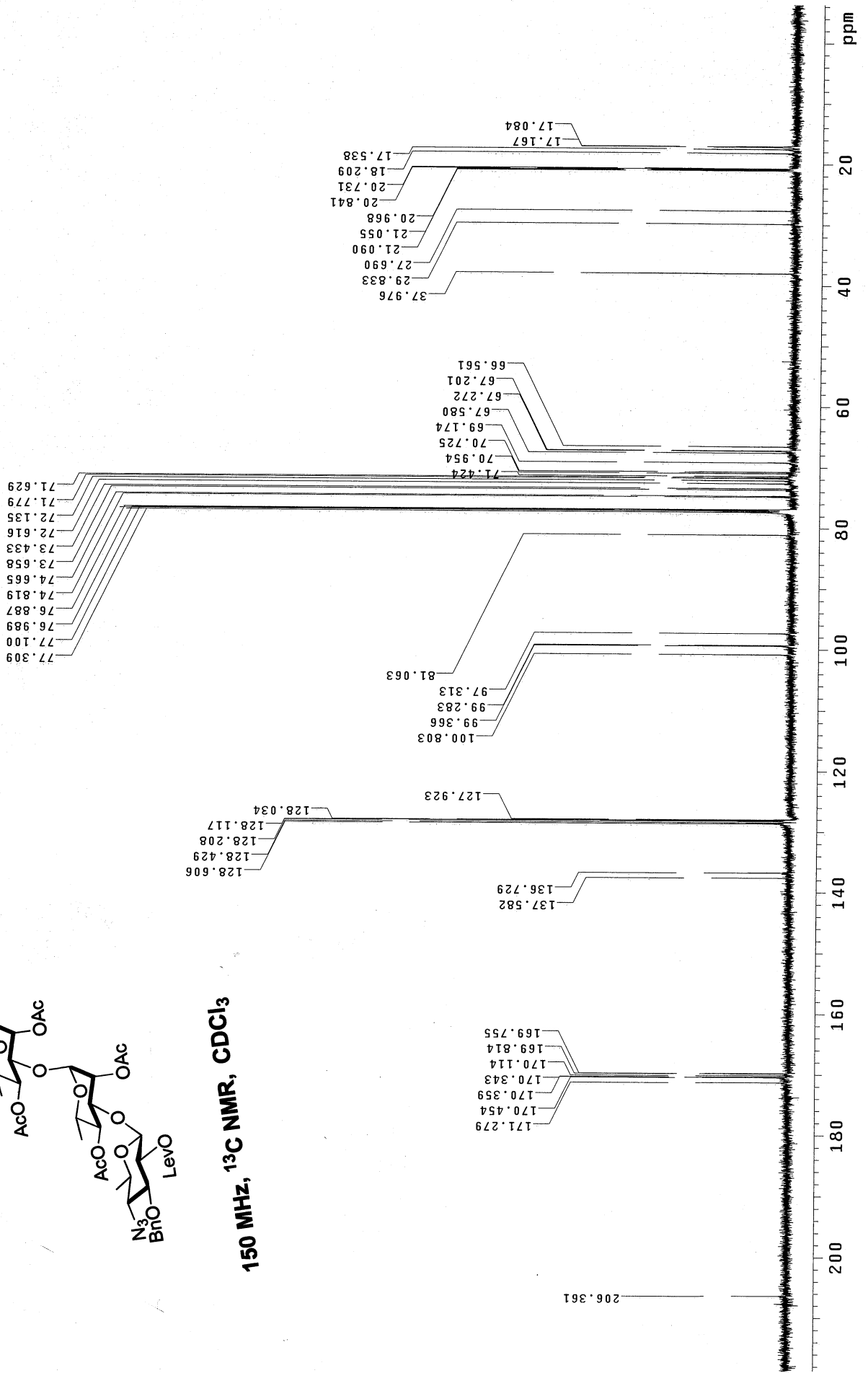


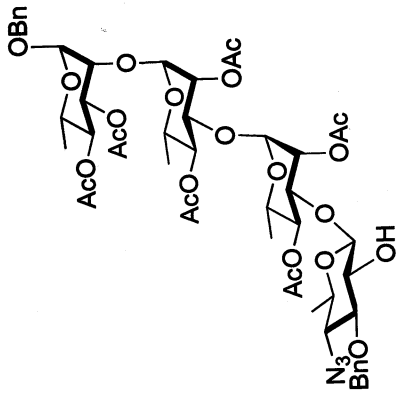
600 MHz, ¹H NMR, CDCl₃



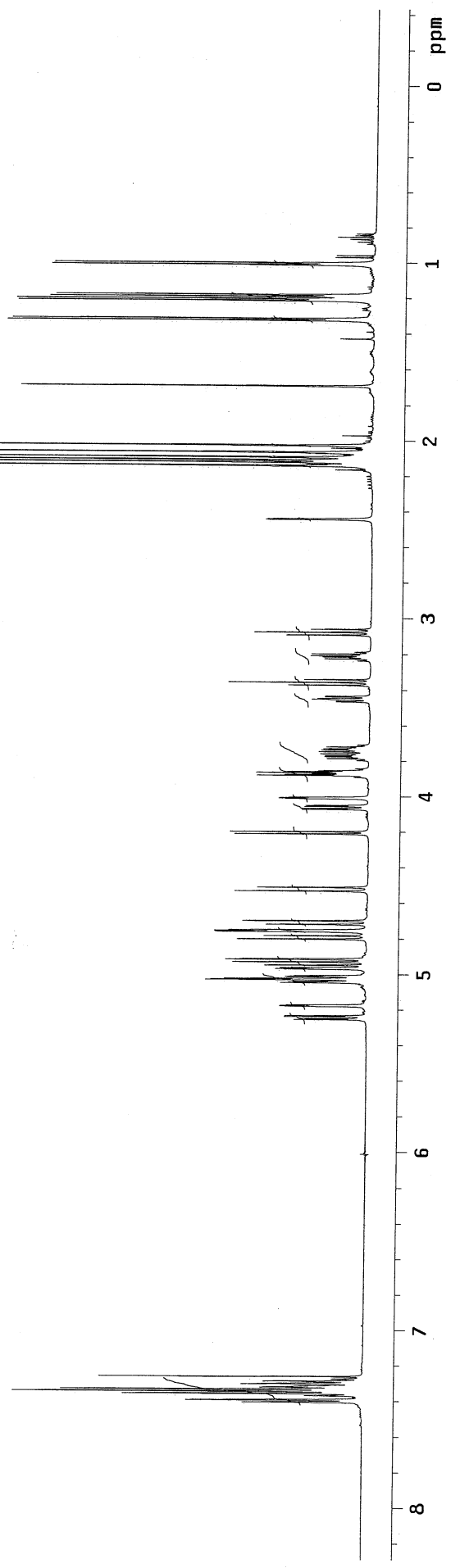


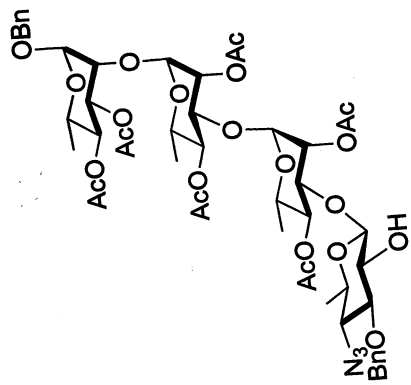
150 MHz, ^{13}C NMR, CDCl_3



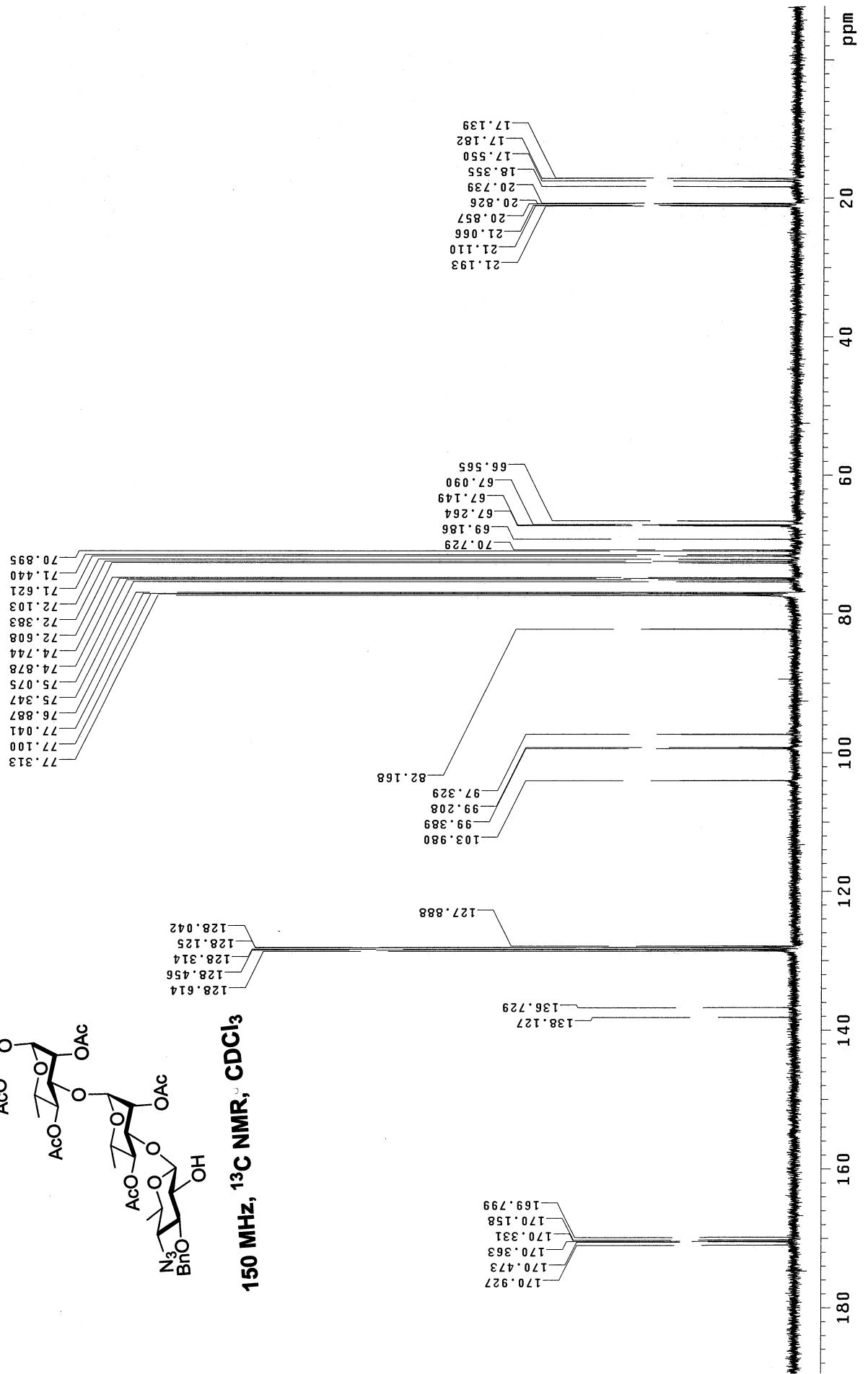


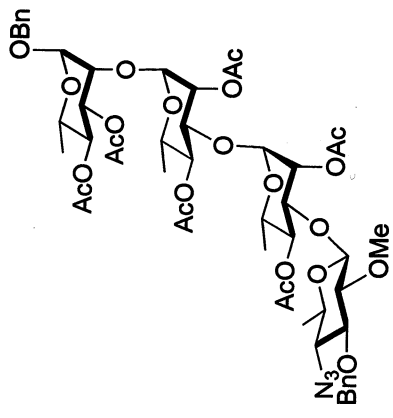
600 MHz, ¹H NMR, CDCl₃



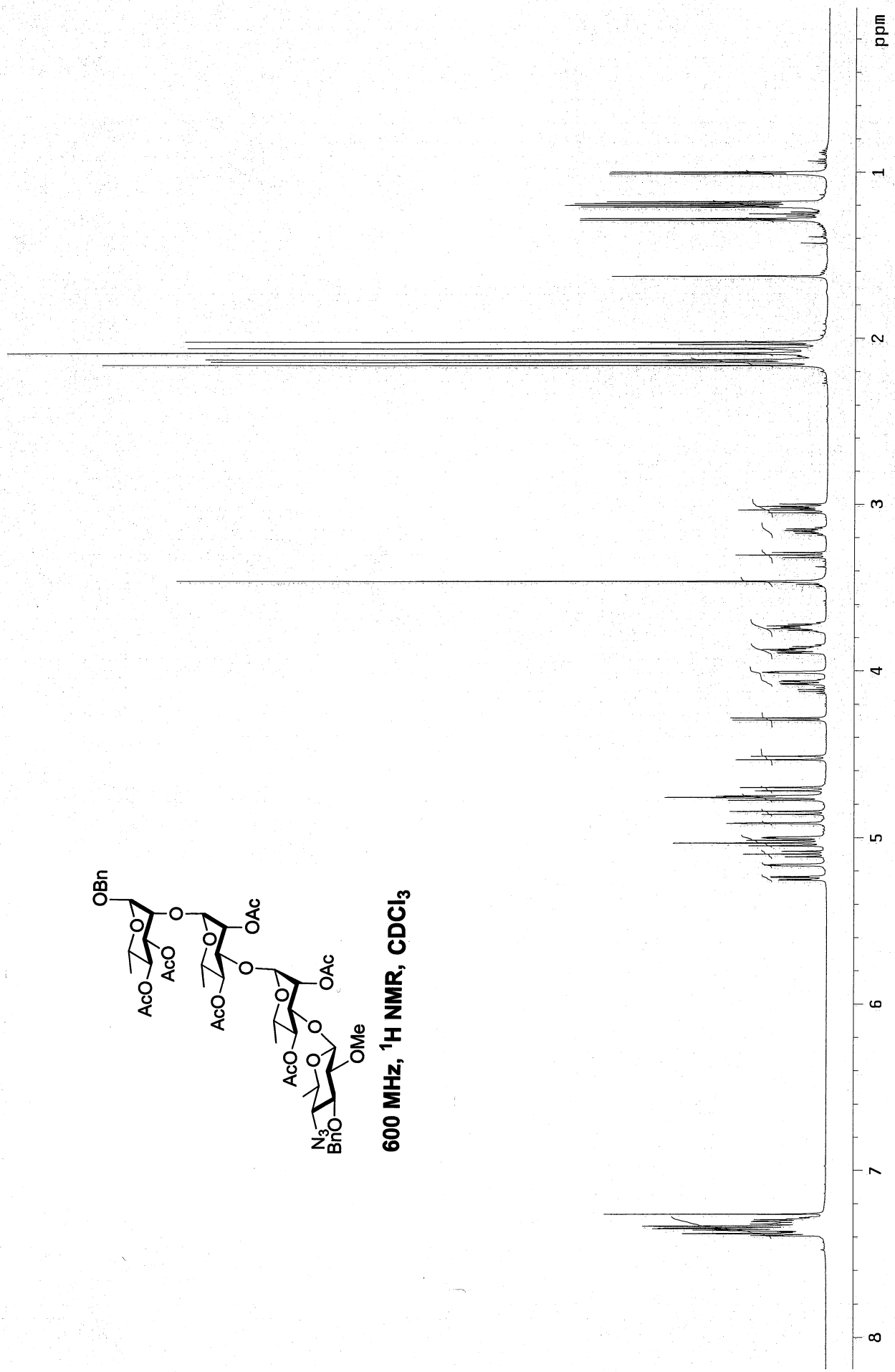


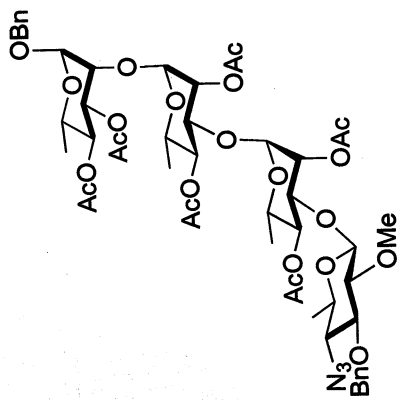
150 MHz, ¹³C NMR, CDCl₃



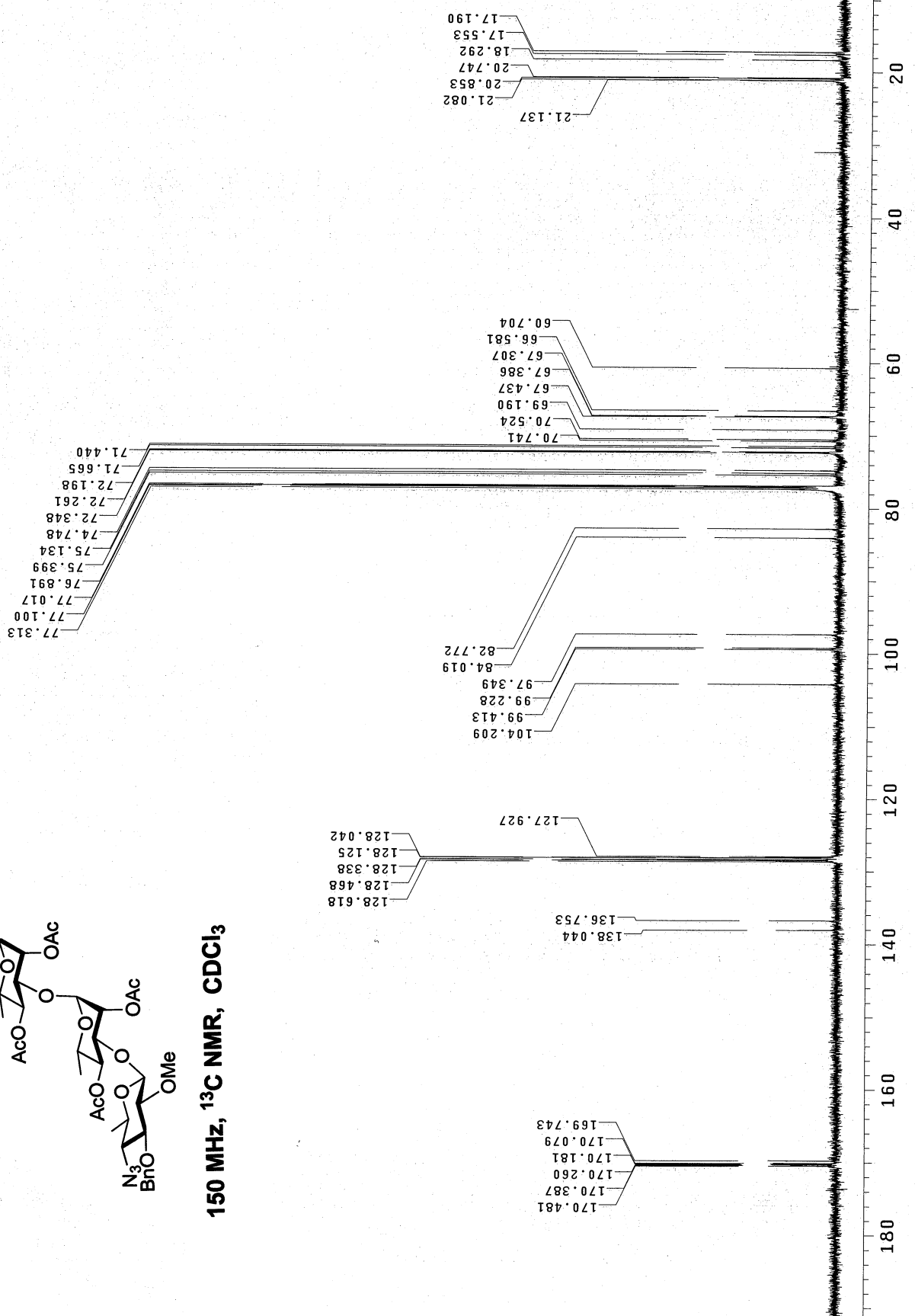


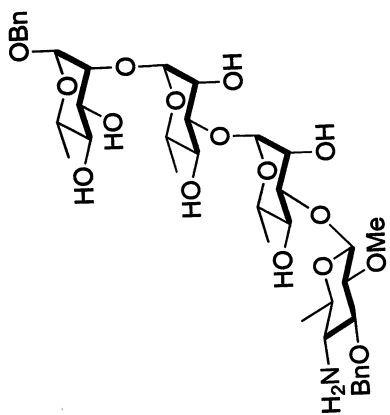
600 MHz, ¹H NMR, CDCl₃



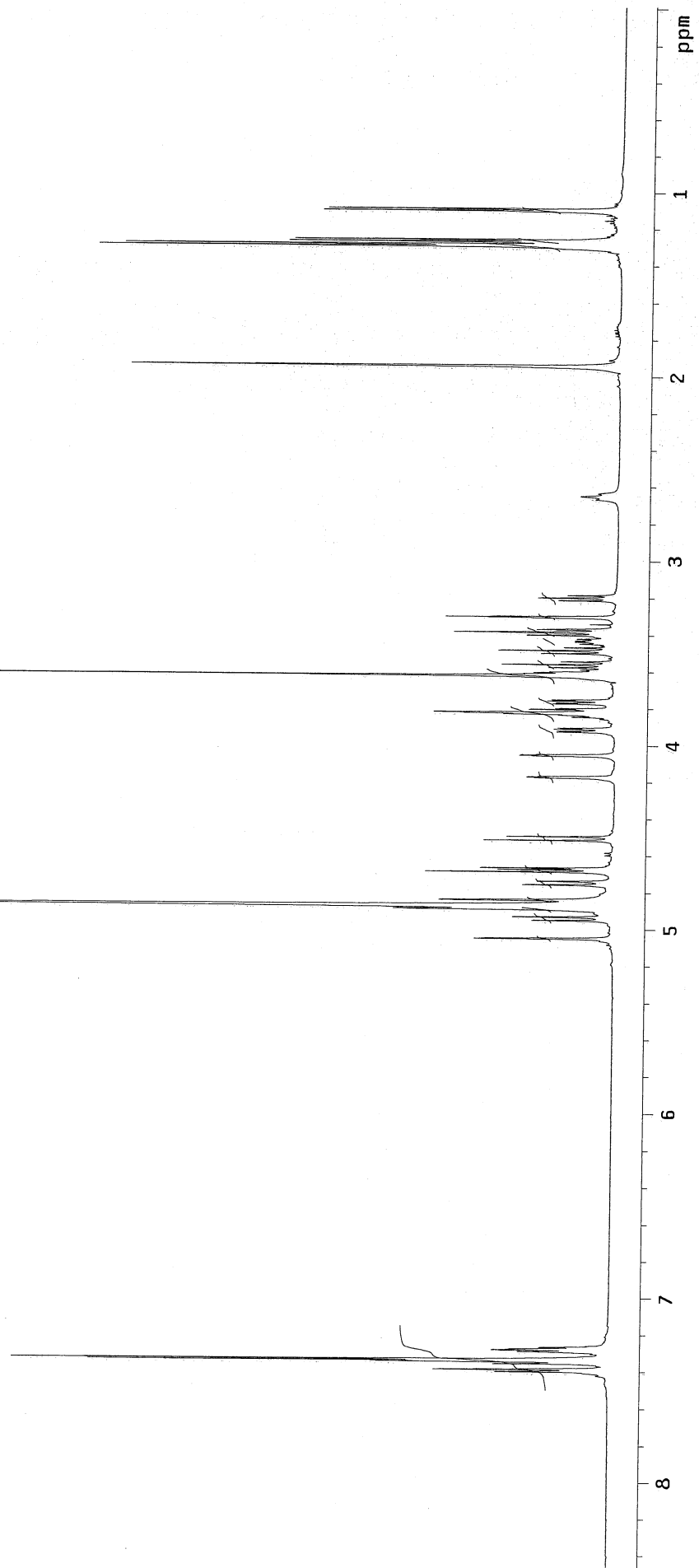


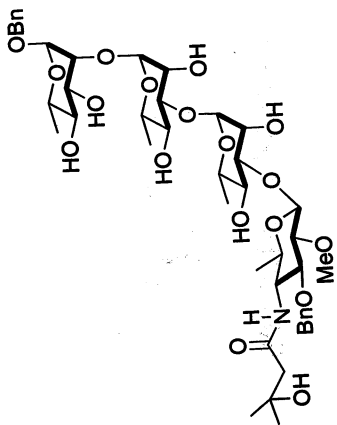
150 MHz, ^{13}C NMR, CDCl_3





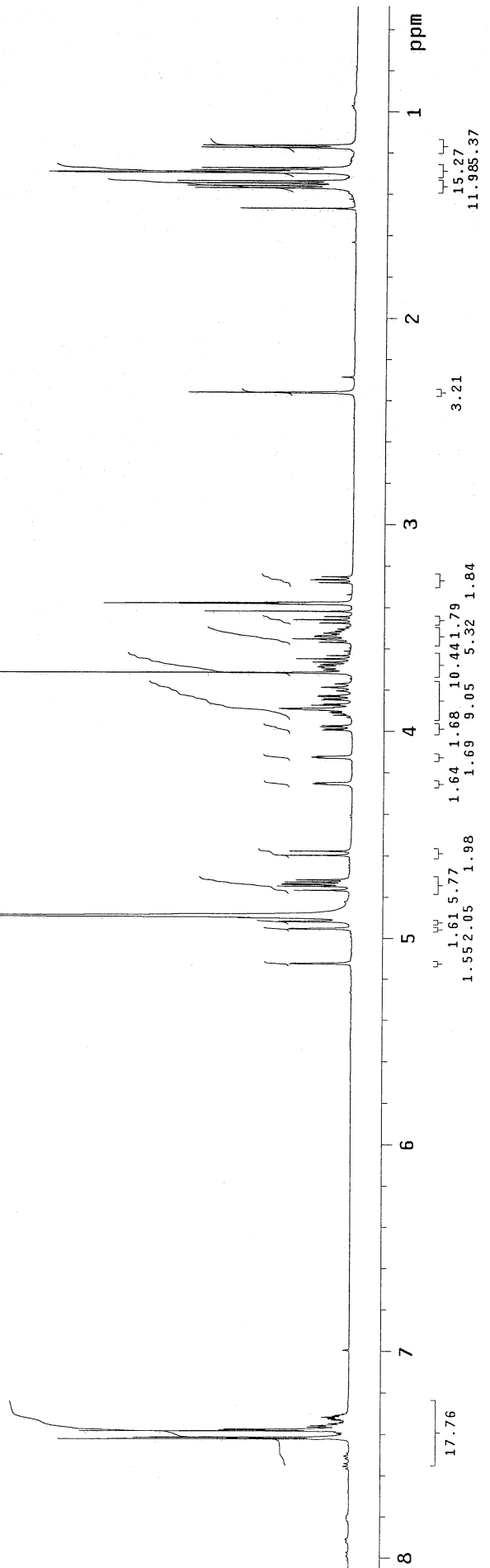
600 MHz, ¹H NMR, CD₃OD

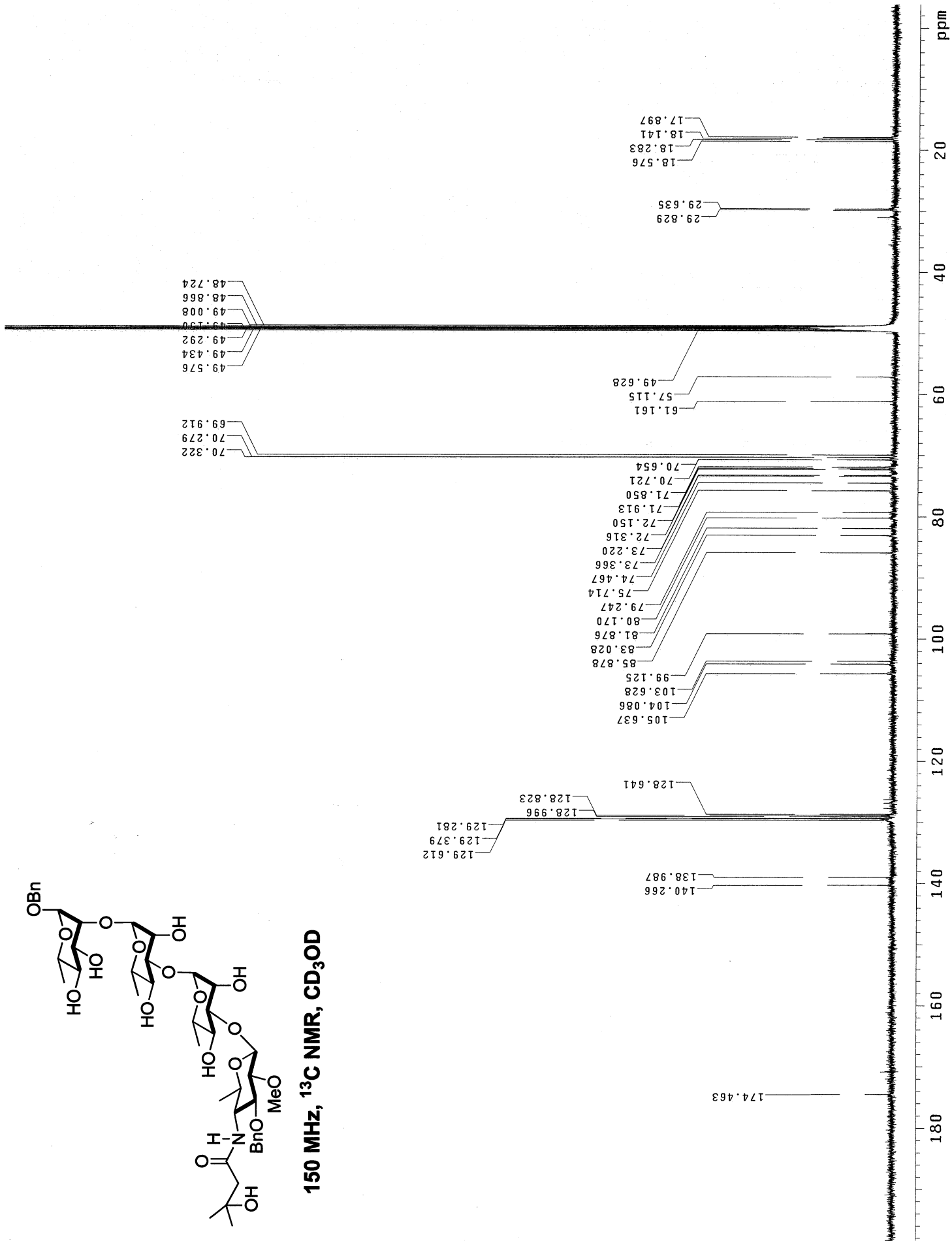
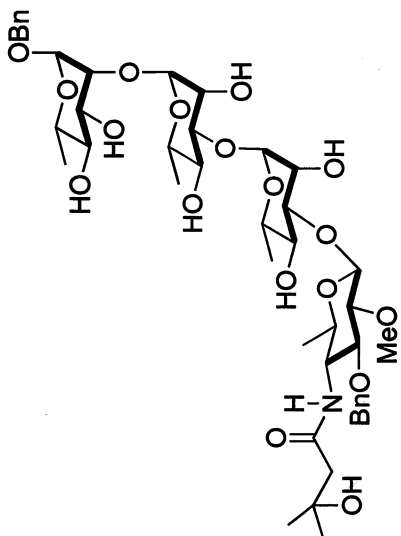


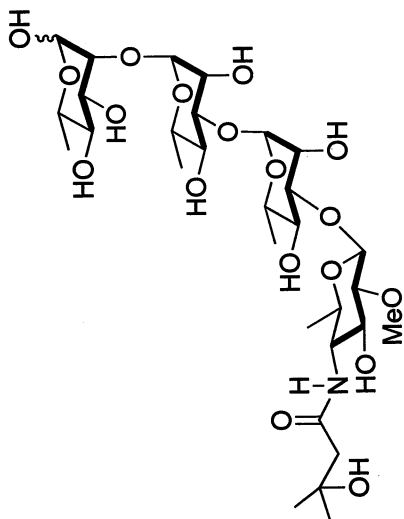


600 MHz, ^1H NMR, CD_3OD

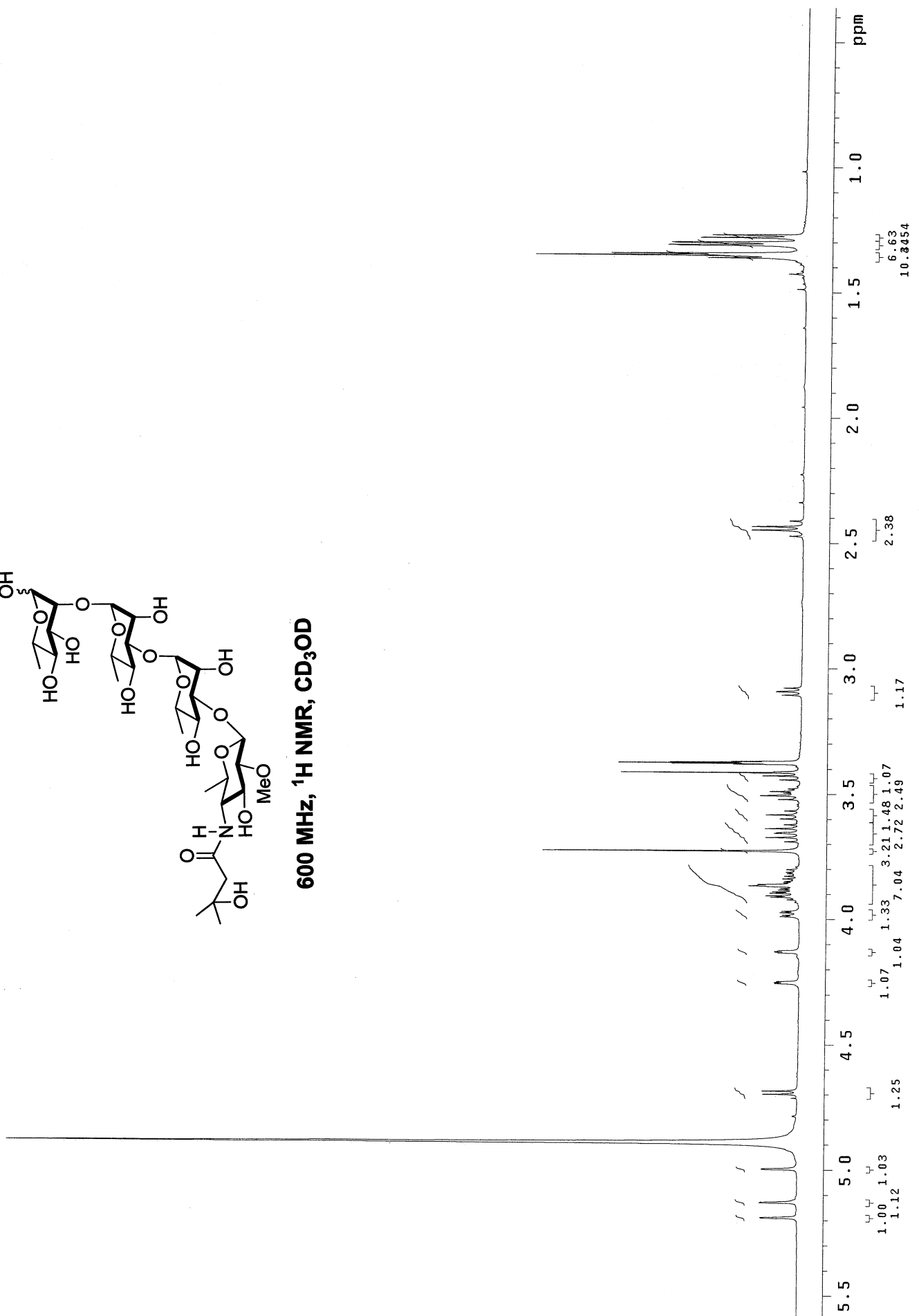
S 107

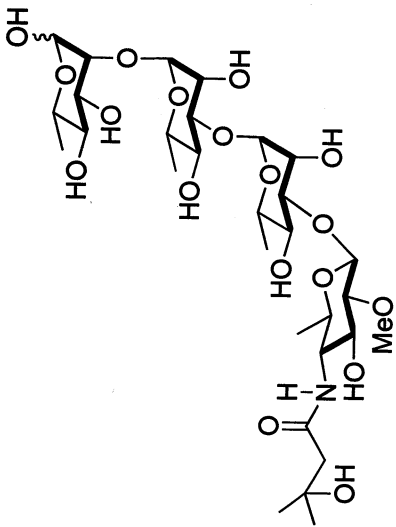


150 MHz, ^{13}C NMR, CD_3OD 

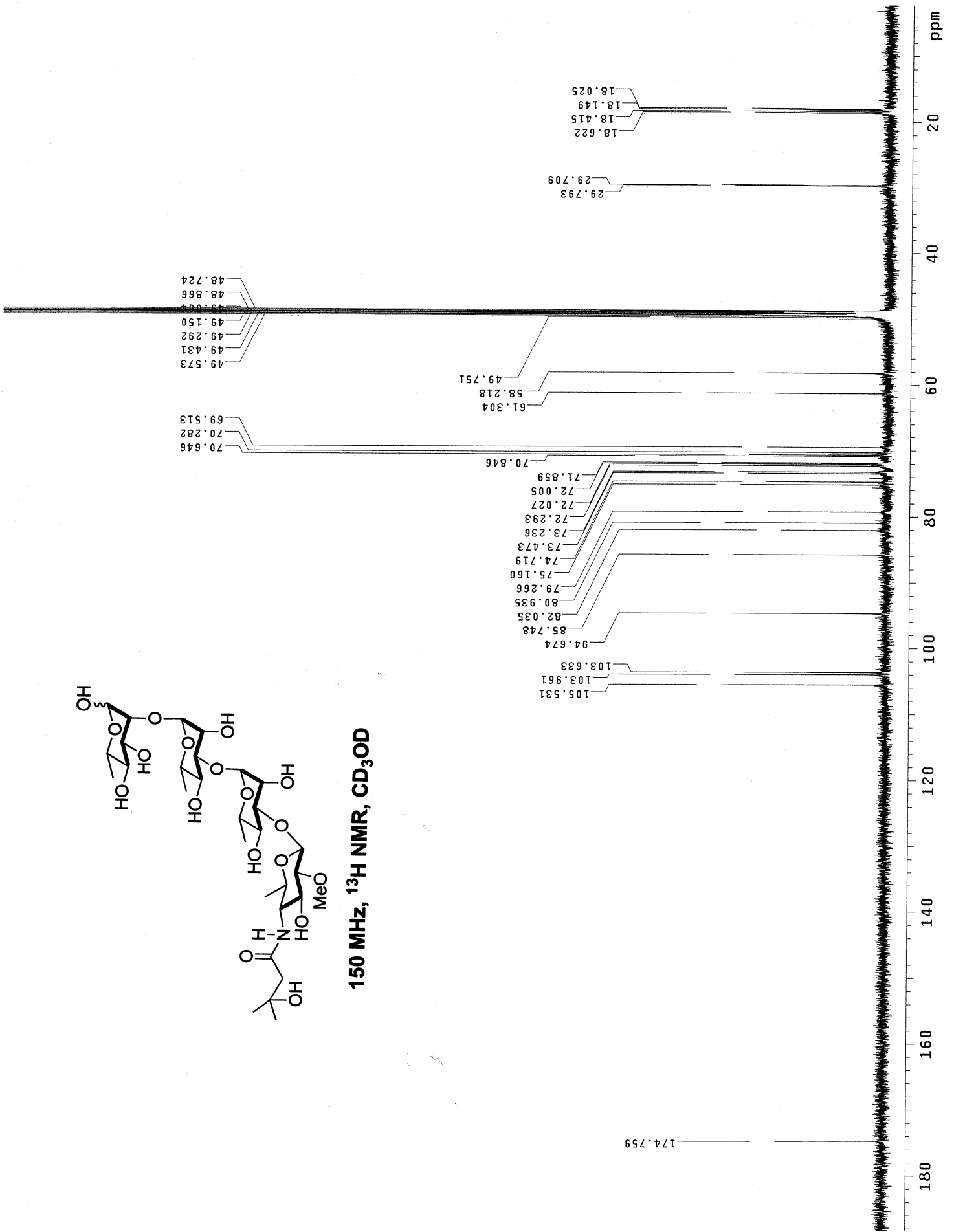


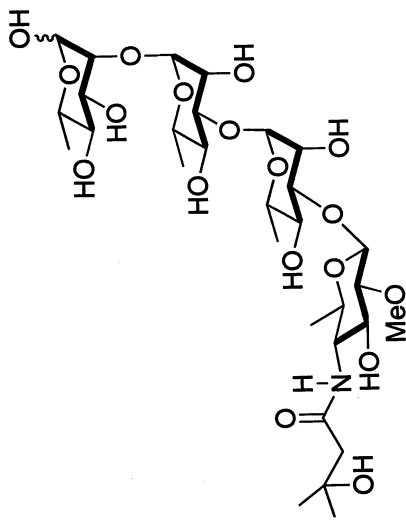
600 MHz, ¹H NMR, CD₃OD





150 MHz, ^{13}H NMR, CD_3OD





600 MHz, ¹H NMR, 2 mg in DMSO

* - DMSO # - H₂O

