

## **Supporting Information**

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# Copper or Iron Catalysed Arylation of Phenols from respectively Aryl Chlorides and Aryl Iodides

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#### **Supporting Information**

#### **General Experimental Procedures**

All reactions were carried out in 35 mL Schlenk tubes or in Carousel "reaction stations RR98030" Radley tubes, under a pure and dry nitrogen atmosphere. DMF was distilled from CaH2 and was stored on 4 Å activated molecular sieves under a nitrogen atmosphere. Cesium carbonate (Alfa Aesar), CuBr (Acros) and FeCl<sub>3</sub> (Acros) and all other solid materials were stored in the presence of P<sub>4</sub>O<sub>10</sub> in a benchtop desiccator under vacuum at room temperature and weighed in the air. 2,2,6,6-tetramethylheptanedione was purchased from Alfa Aesar. Aryl iodides, aryl bromides and aryl chlorides were purchased from commercial sources (Aldrich, Acros, Avocado, Fluka, Lancaster), If solids, they were recrystallized in an appropriate solvent.<sup>[1]</sup> If liquids, they were distilled under vacuum and stored under an atmosphere of nitrogen. Column chromatography was performed with SDS 60 A C.C silica gel (35-70 µm). Thin layer chromatography was carried out using Merck silica gel 60 F<sub>254</sub> plates. All products were characterized by their NMR, GC/MS. NMR spectra were recorded at 20°C on a Bruker AC 400 MHz or on a DRX-250 spectrometer working respectively at 400 MHz for <sup>1</sup>H, at 100 MHz for <sup>13</sup>C. Chemical shifts are reported in ppm/TMS for <sup>1</sup>H and { <sup>1</sup>H} <sup>13</sup>C (δ 77.00 for CDCl<sub>3</sub> signal). The firstorder peak patterns are indicated as s (singulet), d (doublet), t (triplet), q (quadruplet). Complex nonfirst-order signals are indicated as m (multiplet). Gas chromatography - mass spectra (GC/MS) were recorded on an Agilent Technologies 6890 N instrument with an Agilent 5973 N mass detector (EI) and 30 m X 0.25 mm capillary apolar column (Stationary diphenyldimethylpolysiloxane film, 0.25 µm). GC/MS method: Initial temperature: 45°C; Initial time: 2 min; Ramp: 2°C/min until 50°C then 10 °C/min; Final temperature: 250°C; Final time: 10 min. IR spectra were recorded on a Nicolet 210 FT-IR instrument (neat, thin film for liquid products and KBr pellet or in carbon tetrachloride solution for solid products). FAB+ mass spectra and HRMS were recorded on a JEOL JMS-DX300 spectrometer (3 keV, xenon) in a m-nitrobenzylalcohol matrix. Melting points were determined using a Büchi B-540 apparatus and are uncorrected.

#### General Procedure A for Copper catalyzed Arylation of Phenol (1.5 mmol scale)

After standard cycles of evacuation and back-filling with dry and pure nitrogen, an oven-dried Radley tube (Carousel "reaction stations RR98030") equipped with a magnetic stirring bar was charged with CuBr (0.1 eq.), the phenol (1 eq.),  $Cs_2CO_3$  (2.5 eq.) and the aryl chloride (1.5 eq.), if a solid. The tube was evacuated, back-filled with nitrogen. If a liquid, aryl halide was added under a stream of nitrogen by syringe at room temperature, followed by 2,2,6,6-tetramethyl-heptanedione (0.8 eq.) and anhydrous and degassed DMF (2.0 mL). The tube was sealed under a positive pressure of nitrogen, stirred and heated to 135°C for the required time period. After cooling to room temperature, the mixture was diluted with dichloromethane (~ 20 mL) and filtered through a plug of celite<sup>®</sup>, the filter cake being further washed with dichloromethane (~ 5 mL). The filtrate was washed twice with water (~ 10 mL x 2). Gathered aqueous phases were twice extracted with dichloromethane (~ 10 mL). Organic layers were gathered, dried over  $Na_2SO_4$ , filtered and concentrated in vacuum to yield the crude product obtained was purified by silica gel chromatography with an eluent of cyclohexanes and dichloromethane. The products were characterized by NMR, mass spectra with those of authentic samples.

#### General Procedure B for Iron catalyzed Arylation of Phenol (1.5 mmol scale)

After standard cycles of evacuation and back-filling with dry and pure nitrogen, an oven-dried Radley tube (Carousel "reaction stations RR98030") equipped with a magnetic stirring bar was charged with FeCl<sub>3</sub> (0.1 eq.), the phenol (1 eq.), Cs<sub>2</sub>CO<sub>3</sub> (2.5 eq.) and the aryl iodide (1.5 eq.), if a solid. The tube was evacuated, back-filled with nitrogen. If a liquid, aryl halide was added under a stream of nitrogen

by syringe at room temperature, followed by 2,2,6,6-tetramethyl-heptanedione (0.8 eq.) and anhydrous and degassed DMF (2.0 mL). The tube was sealed under a positive pressure of nitrogen, stirred and heated to 135°C for the required time period. After cooling to room temperature, the mixture was diluted with dichloromethane (~ 20 mL) and filtered through a plug of celite<sup>®</sup>, the filter cake being further washed with dichloromethane (~ 5 mL). The filtrate was washed twice with water (~ 10 mL x 2). Gathered aqueous phases were twice extracted with dichloromethane (~ 10 mL). Organic layers were gathered, dried over Na<sub>2</sub>SO<sub>4</sub>, filtered and concentrated in vacuum to yield the crude product obtained was purified by silica gel chromatography with an eluent of cyclohexanes and dichloromethane. The products were characterized by NMR, mass spectra with those of authentic samples.

#### General Procedure C for SNAr Arylation of Phenol (1.5 mmol scale)

After standard cycles of evacuation and back-filling with dry and pure nitrogen, an oven-dried Radley tube (Carousel "reaction stations RR98030") equipped with a magnetic stirring bar was charged with the phenol (1 eq.),  $Cs_2CO_3$  (2.5 eq.) and the aryl halide (1.5 eq.), if a solid. The tube was evacuated, back-filled with nitrogen. If a liquid, aryl halide was added under a stream of nitrogen by syringe at room temperature, followed by anhydrous and degassed DMF (2.0 mL). The tube was sealed under a positive pressure of nitrogen, stirred and heated to 80-120°C for the required time period. After cooling to room temperature, the mixture was diluted with dichloromethane (~ 20 mL) and filtered through a plug of celite<sup>®</sup>, the filter cake being further washed with dichloromethane (~ 5 mL). The filtrate was washed twice with water (~ 10 mL x 2). Gathered aqueous phases were twice extracted with dichloromethane (~ 10 mL). Organic layers were gathered, dried over  $Na_2SO_4$ , filtered and concentrated in vacuum to yield the crude product obtained was purified by silica gel chromatography with an eluent of cyclohexanes and dichloromethane. The products were characterized by NMR, mass spectra with those of authentic samples.

#### **Experimental procedures and characterization data**

## Diphenyl ether 2a<sup>[2]</sup>

#### **Experimental procedure**

Following the general procedure A (135°C, 36 hours), phenol (1.5 mmol) was coupled with chlorobenzene (2.25 mmol). The crude brown oil was purified by flash chromatography on silica gel (eluent : cyclohexane) to provide 81 % yield of the desired product as a crystal.

#### **Identification**

<sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>): δ 7.21-7.26 (m, 4H, H<sub>3</sub>), 6.99-7.02 (t, 2H, H<sub>4</sub>), 6.91-6.93 (d, 4H, H<sub>2</sub>).

<sup>13</sup>C NMR (100 MHz, CDCl<sub>3</sub>):  $\delta$  157.29 (C<sub>1</sub>), 129.79 (C<sub>3</sub>), 123.26 (C<sub>4</sub>), 118.94 (C<sub>2</sub>). GC/MS: rt = 38.97 min, M/Z = 170.

**Mp:** 28°C.

## 1, 3-dimethyl-5-phenoxybenzene 2f<sup>[2]</sup>

- 5

#### **Experimental procedure**

Following the general procedure A (135°C, 36 hours), 3, 5-dimethylphenol (1.5 mmol) was coupled with chlorobenzene (2.25 mmol). The crude brown oil was purified by flash chromatography on silica gel (eluent: cyclohexane) to provide 82 % yield of the desired product as an oil.

#### **Identification**

8 17 NMR (400 MHz, CDCl<sub>3</sub>):  $\delta$  7.20-7.24 (m, 2H, H<sub>8</sub>), 6.97-7.00 (t, 1H, H<sub>9</sub>), 6.90-6.92 (t, 2H, H<sub>9</sub>), 6.65 (s, 1H, H<sub>4</sub>), 6.54 (s, 2H, H<sub>2</sub>), 2.19 (s, 6H, H<sub>5</sub>).

<sup>13</sup>C NMR (100 MHz, CDCl<sub>3</sub>): δ 157.49 (C<sub>6</sub>), 157.20 (C<sub>1</sub>), 139.62 (C<sub>3</sub>), 129.70 (C<sub>8</sub>), 125.05 (C<sub>4</sub>), 123.02(C<sub>9</sub>), 118.89(C<sub>7</sub>), 116.66 (C<sub>2</sub>), 21.36 (C<sub>5</sub>). GC/MS: rt = 45.14 min, M/Z = 198.

## 1,3-dimethyl-5-(p-tolyloxy)benzene 2g<sup>[2]</sup>

#### **Experimental procedure**

Following the general procedure A (135°C, 36 hours), 3, 5-dimethylphenol (1.5 mmol) was coupled with 4-chlorotoluene (2.25 mmol). The crude brown oil was purified by flash chromatography on silica gel (eluent: cyclohexane) to provide 91 % yield of the desired product as an oil.

#### **Identification**

## 1-(4-methoxyphenoxy)-3,5-dimethylbenzene 2i<sup>[2]</sup>

#### **Experimental procedure**

Following the general procedure A (135°C, 36 hours), 3, 5-dimethylphenol (1.5 mmol) was coupled with 4-chloroanisole (2.25 mmol). The crude brown oil was purified by flash chromatography on silica gel (eluent: cyclohexane) to provide 81 % yield of the desired product as a solid.

#### **Identification**

## 1-fluoro-4-phenoxybenzene 2e<sup>[3]</sup>

#### **Experimental procedure**

Following the general procedure B (135°C, 24 hours), 4-fluorophenol (1.5 mmol) was coupled with iodobenzene (2.25 mmol). The crude brown oil was purified by flash chromatography on silica gel (eluent : cyclohexane) to provide 80 % yield of the desired product as an oil.

#### **Identification**

<sup>1</sup>H NMR (**400 MHz, CDCl<sub>3</sub>):** δ 7.22-7.26 (m, 2H, H<sub>2</sub>), 6.98-7.02 (m, 1H, H<sub>9</sub>), 6.87-6.96 (m, 6H, H<sub>3,7,8</sub>).

<sup>13</sup>C NMR (100 MHz, CDCl<sub>3</sub>): δ 160.05 (C<sub>6</sub>), 157.73 (C<sub>4</sub>), 152.93 (C<sub>1</sub>), 129.81 (C<sub>8</sub>), 123.16 (C<sub>9</sub>), 120.61 (C<sub>2</sub>), 118.30 (C<sub>7</sub>), 116.43 (C<sub>3</sub>). GC/MS: rt = 38.95 min, M/Z = 188.

## 4-(3,5-dimethylphenoxy)benzonitrile $2l^{[2]}$

#### **Experimental procedure**

Following the general procedure C (90°C, 24 hours), 3, 5-dimethylphenol (1.5 mmol) was coupled with 4-chlorobenzonitrile (2.25 mmol). The crude brown oil was purified by flash chromatography on silica gel (eluent : cyclohexane/dichloromethane 1/1) to provide 98 % yield of the desired product as a solid.

**Identification** 

$$\begin{array}{c|c}
\hline
 & 8 & 7 \\
\hline
 & 10 & 9 \\
\hline
 & 1 & 2 \\
\hline
 & 4 & 5
\end{array}$$

<sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>):  $\delta$  7.50-7.52 (m, 2H, H<sub>8</sub>), 6.90-6.92 (m, 2H, H<sub>7</sub>), 6.79 (t, 1H, H<sub>4</sub>), 6.60 (m, 2H, H<sub>2</sub>), 2.24 (s, 6H, H<sub>5</sub>).

<sup>13</sup>C NMR (100 MHz, CDCl<sub>3</sub>): δ 161.92 (C<sub>6</sub>), 154.71 (C<sub>1</sub>), 140.18 (C<sub>3</sub>), 134.07 (C<sub>8</sub>), 126.84 (C<sub>4</sub>), 118.97 (C<sub>10</sub>), 118.01 (C<sub>7</sub>), 117.85 (C<sub>2</sub>), 105.49 (C<sub>9</sub>), 21.28 (C<sub>5</sub>).

**GC/MS:** rt = 49.69 min, M/Z = 223.

**Mp:** 58 °C

### 3',5'-dimethyl-4-nitrodiphenylether 2k<sup>[2]</sup>

#### **Experimental procedure**

Following the general procedure C (90°C, 24 hours), 3, 5-dimethylphenol (1.5 mmol) was coupled with 1-chloro-4-nitrobenzene (2.25 mmol). The crude brown oil was purified by flash chromatography on silica gel (eluent : cyclohexane) to provide 91 % yield of the desired product as a solid.

#### **Identification**

<sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>):  $\delta$  8.09-8.11 (m, 2H, H<sub>8</sub>), 6.90-6.92 (m, 2H, H<sub>7</sub>), 6.80 (s, 1H, H<sub>4</sub>), 6.62 (s, 2H, H<sub>2</sub>), 2.25 (s, 6H, H<sub>5</sub>).

<sup>13</sup>C NMR (100 MHz, CDCl<sub>3</sub>):  $\delta$  163.65 (C<sub>6</sub>), 154.63 (C<sub>1</sub>), 142.45 (C<sub>9</sub>), 140.29 (C<sub>3</sub>), 127.10 (C<sub>4</sub>), 125.89 (C<sub>8</sub>), 118.12 (C<sub>7</sub>), 117.03 (C<sub>2</sub>), 21.29 (C<sub>5</sub>).

**GC/MS:** rt = 51.06 min, M/Z = 243.

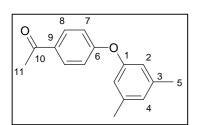
**Mp:** 59 °C

3',5'-dimethyl-4-acetodiphenylether 2j<sup>[4]</sup>

#### **Experimental procedure**

Following the general procedure C (120°C, 24 hours), 3, 5-dimethylphenol (1.5 mmol) was coupled with 4'-iodoacetophenone (2.25 mmol). The crude brown oil was purified by flash chromatography on silica gel (eluent : cyclohexane / dichloromethane= 75 / 15) to provide 63 % yield of the desired product as an oil.

#### **Identification**



<sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>): δ 7.95-7.98 (t, 2H, H<sub>8</sub>), 7.01-7.03 (t, 2H, H<sub>7</sub>), 6.87 (s, 1H, H<sub>4</sub>), 6.72 (s, 2H, H<sub>2</sub>), 2.60 (s, 3H, H<sub>11</sub>), 2.34 (s, 6H, H<sub>5</sub>).

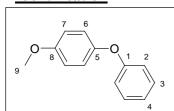
<sup>13</sup>C NMR (100 MHz, CDCl<sub>3</sub>): δ 197.10 (C<sub>11</sub>), 162.33 (C<sub>6</sub>), 155.36 (C<sub>1</sub>), 139.99 (C<sub>3</sub>), 131.60 (C<sub>9</sub>), 130.63 (C<sub>8</sub>), 126.39 (C<sub>4</sub>), 117.85 (C<sub>7</sub>), 117.24 (C<sub>2</sub>), 26.47 (C<sub>11</sub>), 21.32 (C<sub>5</sub>). GC/MS: rt = 50.75 min, M/Z = 240.

## 1-methoxy-4-phenoxybenzene 2c<sup>[4]</sup>

#### **Experimental procedure**

Following the general procedure A (135°C, 36 hours), 4-methoxyphenol (1.5 mmol) was coupled with 4-chlorobenzene (2.25 mmol). The crude brown oil was purified by flash chromatography on silica gel (eluent : cyclohexane) to provide 91 % yield of the desired product as an oil.

#### **Identification**



<sup>1</sup>H NMR (**400** MHz, CDCl<sub>3</sub>): δ 7.17-7.24 (q, 2H, H<sub>3</sub>), 6.94-6.98 (t, 1H, H<sub>4</sub>), 6.85-6.92 (m, 4H, H<sub>2.6</sub>), 6.79-6.82 (d, 2H, H<sub>7</sub>), 3.72 (s, 3H, H<sub>9</sub>).

<sup>13</sup>C NMR (100 MHz, CDCl<sub>3</sub>): δ 158.53 (C<sub>1</sub>), 155.90 (C<sub>8</sub>), 150.11 (C<sub>5</sub>), 129.63 (C<sub>3</sub>), 122.43 (C<sub>4</sub>), 120.86 (C<sub>6</sub>), 117.58 (C<sub>2</sub>), 114.86 (C<sub>7</sub>), 55.66 (C<sub>9</sub>).

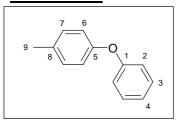
**GC/MS:** rt = 46.52 min, M/Z = 200.

## 1-methyl-4-phenoxybenzene 2b<sup>[5]</sup>

#### **Experimental procedure**

Following the general procedure A (135°C, 36 hours), 4-cresol (1.5 mmol) was coupled with 4-chlorobenzene (2.25 mmol). The crude brown oil was purified by flash chromatography on silica gel (eluent : cyclohexane) to provide 80 % yield of the desired product as an oil.

#### **Identification**



<sup>1</sup>H NMR (**400 MHz, CDCl**<sub>3</sub>): δ 7.20-7.22 (d, 2H, H<sub>3</sub>), 7.03-7.05 (d, 2H, H<sub>7</sub>), 6.97 (s, 1H, H<sub>4</sub>), 6.88-6.90 (d, 2H, H<sub>2</sub>), 6.82-6.84 (d, 2H, H<sub>6</sub>), 2.24 (s, 3H, H<sub>9</sub>).

<sup>13</sup>C NMR (100 MHz, CDCl<sub>3</sub>):  $\delta$  157.88 (C<sub>1</sub>), 154.76 (C<sub>5</sub>), 132.95 (C<sub>8</sub>), 130.31 (C<sub>7</sub>), 129.72 (C<sub>3</sub>), 122.86 (C<sub>4</sub>), 119.20 (C<sub>2</sub>), 118.40 (C<sub>6</sub>), 20.78 (C<sub>9</sub>).

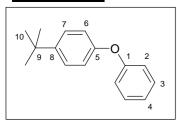
**GC/MS:** rt = 43.51 min, M/Z = 184.

## 1-tert-butyl-4-phenoxybenzene 2d<sup>[5]</sup>

#### **Experimental procedure**

Following the general procedure A (135°C, 36 hours), 4-tert-butylphenol (1.5 mmol) was coupled with 4-chloroanisole (2.25 mmol). The crude brown oil was purified by flash chromatography on silica gel (eluent : cyclohexane) to provide 87 % yield of the desired product as an oil.

#### **Identification**



<sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>): δ 7.20-7.26 (m, 4H, H<sub>3,7</sub>), 6.92 (s, 1H, H<sub>4</sub>), 6.90 (s, 2H, H<sub>6</sub>), 6.84-6.86 (d, 2H, H<sub>2</sub>), 1.23 (s, 9H, H<sub>10</sub>).

<sup>13</sup>C NMR (100 MHz, CDCl<sub>3</sub>):  $\delta$  157.63 (C<sub>1</sub>), 154.75 (C<sub>5</sub>), 146.15 (C<sub>8</sub>), 129.70 (C<sub>3</sub>), 126.59 (C<sub>7</sub>), 122.96 (C<sub>4</sub>), 118.67 (C<sub>2</sub>), 118.51 (C<sub>6</sub>), 34.36 (C<sub>9</sub>), 31.56 (C<sub>10</sub>).

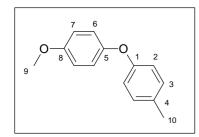
**GC/MS:** rt = 47.37 min, M/Z = 226.

## 1-tert-butyl-4-(p-tolyloxy)benzene 2h<sup>[6]</sup>

#### **Experimental procedure**

Following the general procedure A (135°C, 36 hours), 4-methoxyphenol (1.5 mmol) was coupled with 4-chlorotoluene (2.25 mmol). The crude brown oil was purified by flash chromatography on silica gel (eluent : cyclohexane) to provide 81 % yield of the desired product as an oil.

#### **Identification**



<sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>): δ 7.00-7.03 (d, 2H, H<sub>6</sub>), 6.87-6.89 (d, 2H, H<sub>3</sub>), 6.76-6.80 (m, 4H, H<sub>2,7</sub>), 3.72 (s, 3H, H<sub>9</sub>), 2.23 (s, 3H, H<sub>10</sub>).

<sup>13</sup>C NMR (100 MHz, CDCl<sub>3</sub>):  $\delta$  156.10 (C<sub>1</sub>), 155.62 (C<sub>8</sub>), 150.74 (C<sub>5</sub>), 132.03 (C<sub>4</sub>), 130.11 (C<sub>3</sub>), 120.35 (C<sub>6</sub>), 117.81 (C<sub>2</sub>), 114.78 (C<sub>7</sub>), 55.66 (C<sub>9</sub>), 20.65 (C<sub>10</sub>).

**GC/MS:** rt = 47.86 min, M/Z = 214.

#### 1-(4-(4-tert-butylphenoxy)phenoxy)-3,5-dimethylbenzene 3

#### **Experimental procedure**

Following the general procedure B ( $135^{\circ}$ C, 24 hours), 4-tert-butylphenol (1.5 mmol) was coupled with 4-chloroiodo benzene (1.5 mmol). Then 0.1 eq. CuBr, 0.8 eq. ligand, 2.5 eq. Cs<sub>2</sub>CO<sub>3</sub> and 1.5 mmol 3, 5-dimethylphenol were added under N<sub>2</sub>, and reaction was sealed and heated at  $140^{\circ}$ C for 36 hours. The crude brown oil was purified by flash chromatography on silica gel (eluent: cyclohexane) to provide 80 % yield of the desired product as an oil.

#### **Identification**

<sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>):  $\delta$  7.23-7.25 (d, 2H, H<sub>7</sub>), 6.85-6.87 (m, 4H, H<sub>2</sub>, 3), 6.83 (s, 2H, H<sub>6</sub>), 6.62 (s, 1H, H<sub>13</sub>), 6.52 (s, 2H, H<sub>11</sub>), 2.19 (s, 6H, H<sub>14</sub>), 1.22 (s, 9H, H<sub>9</sub>).

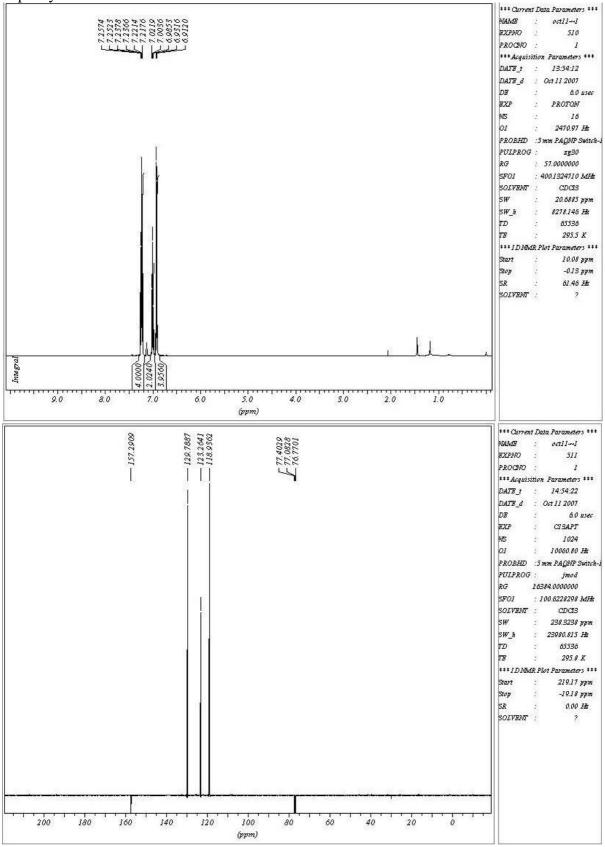
<sup>13</sup>C NMR (100 MHz, CDCl<sub>3</sub>): δ 157.84 (C<sub>10</sub>), 155.39 (C<sub>5</sub>), 152.95 (C<sub>4</sub>), 152.66 (C<sub>1</sub>), 145.89 (C<sub>8</sub>), 139.62 (C<sub>12</sub>), 126.60 (C<sub>7</sub>), 124.78 (C<sub>13</sub>), 120.45 (C<sub>2</sub>), 120.19 (C<sub>3</sub>), 117.94 (C<sub>6</sub>), 116.02 (C<sub>11</sub>), 34.35 (C<sub>9</sub>), 31.59 (C<sub>15</sub>), 21.42 (C<sub>14</sub>). **GC/MS:** rt = 59.85 min, M/Z = 346.

#### References

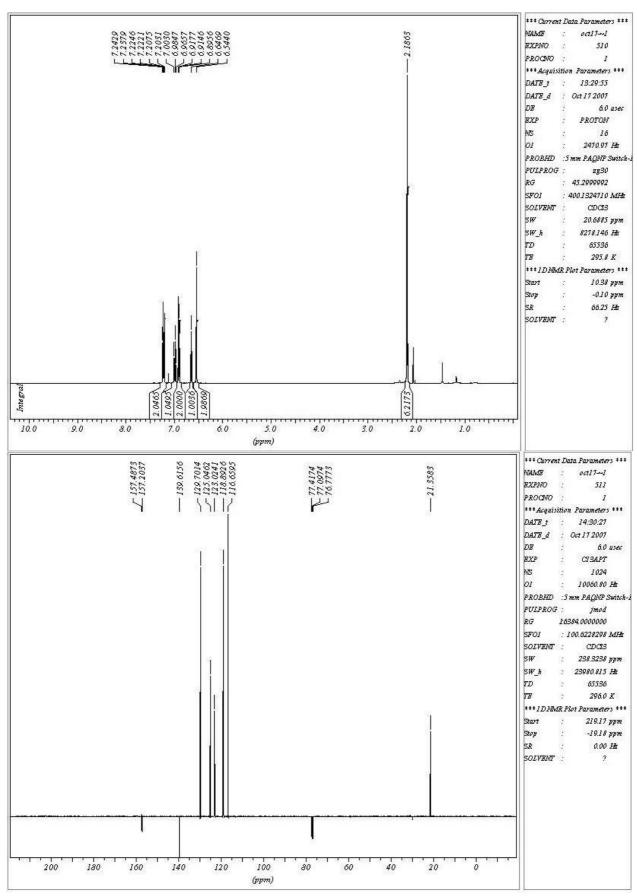
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Selected specters of cross-coupling products

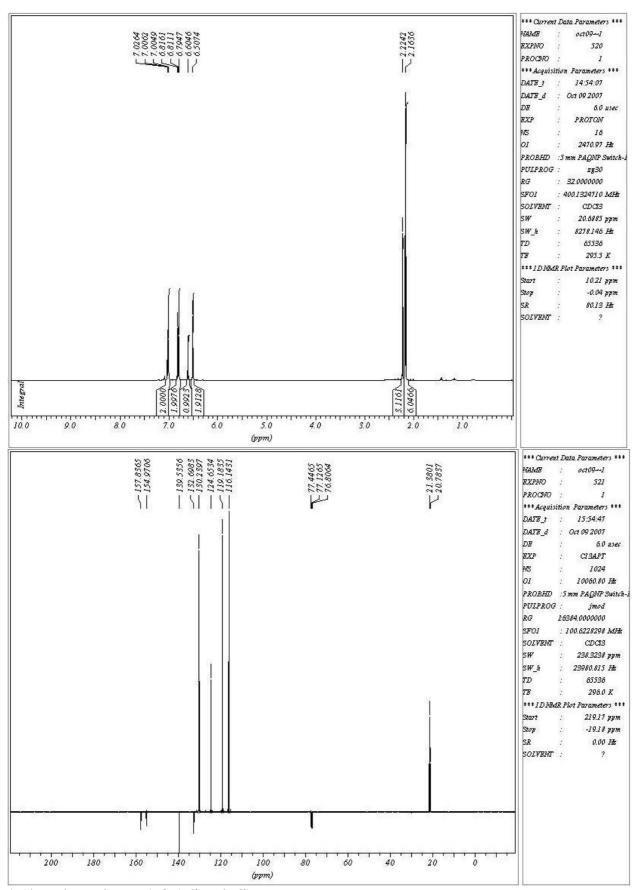
Diphenyl ether



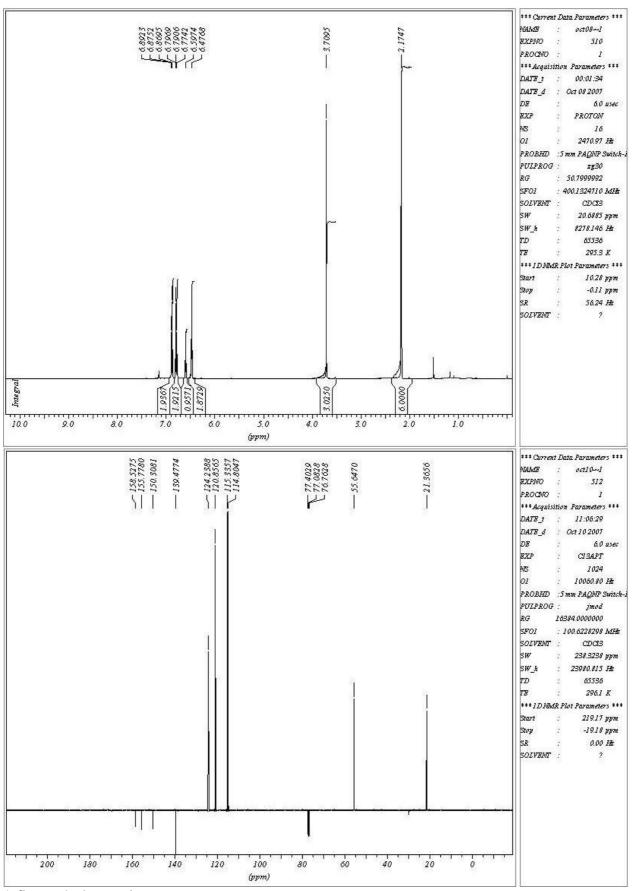
1,3-dimethyl-5-phenoxybenzene



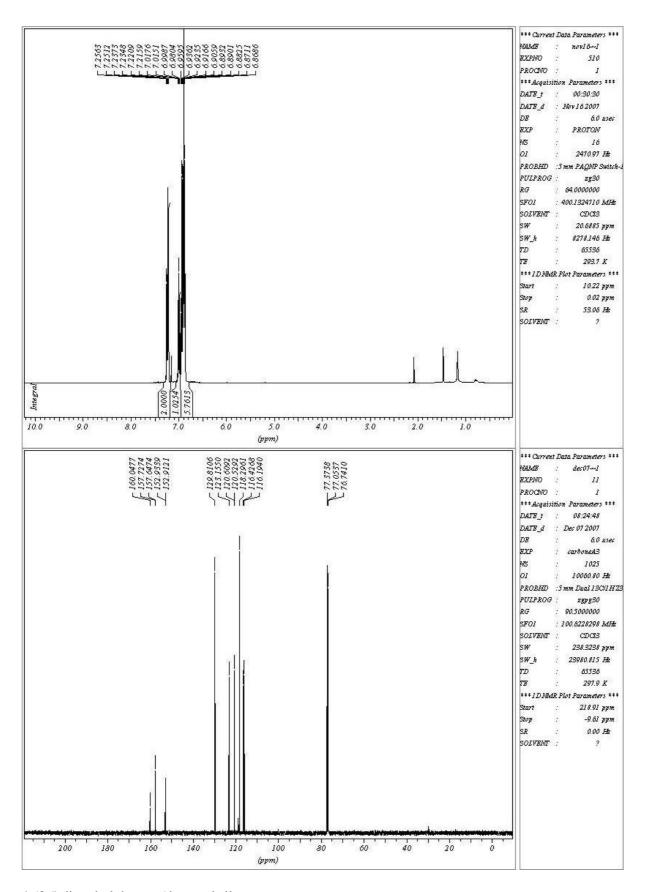
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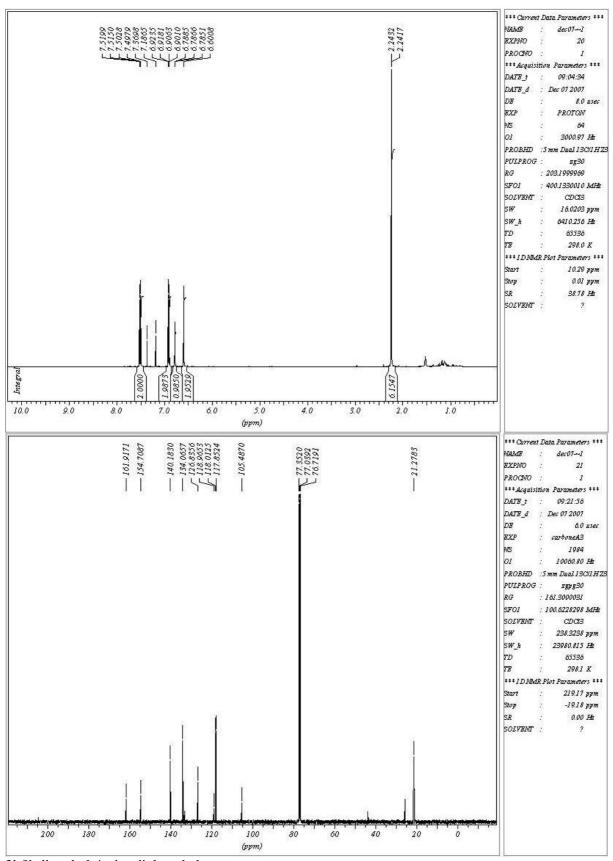
1-(4-methoxyphenoxy)-3,5-dimethylbenzene



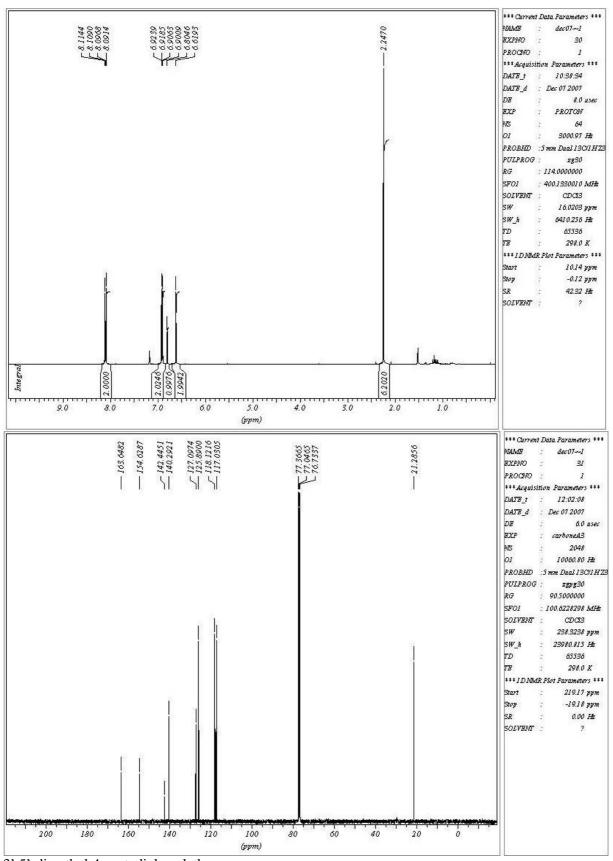
1-fluoro-4-phenoxybenzene



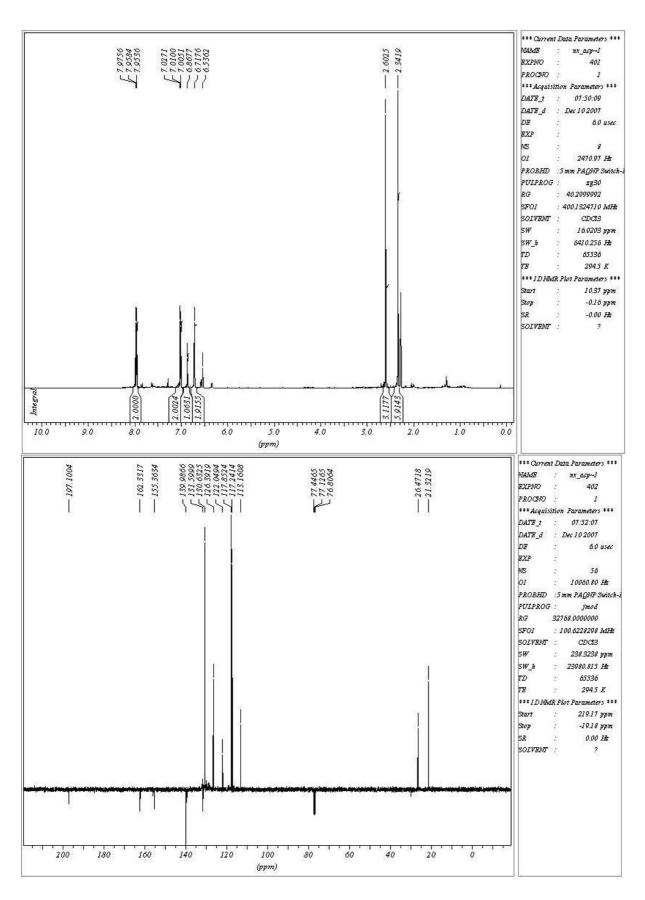
4-(3,5-dimethylphenoxy)benzonitrile



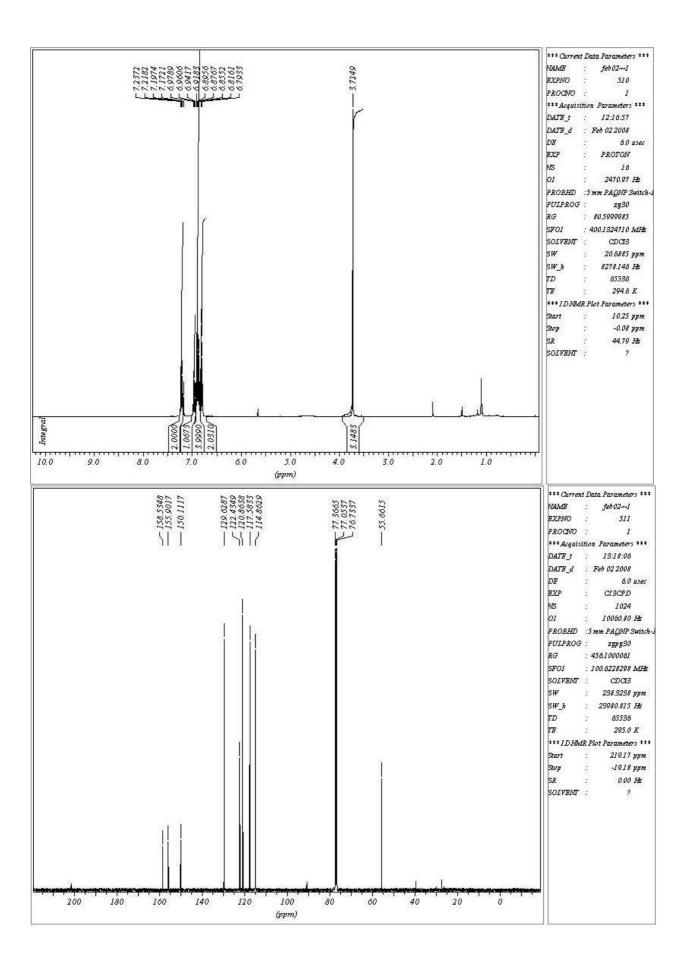
3',5'-dimethyl-4-nitrodiphenylether

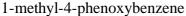


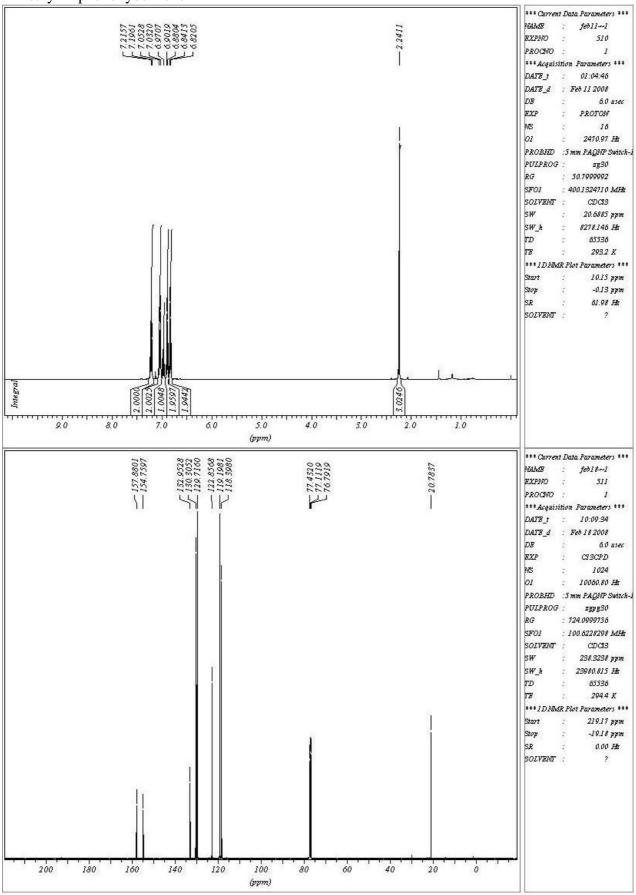
3',5'-dimethyl-4-acetodiphenylether

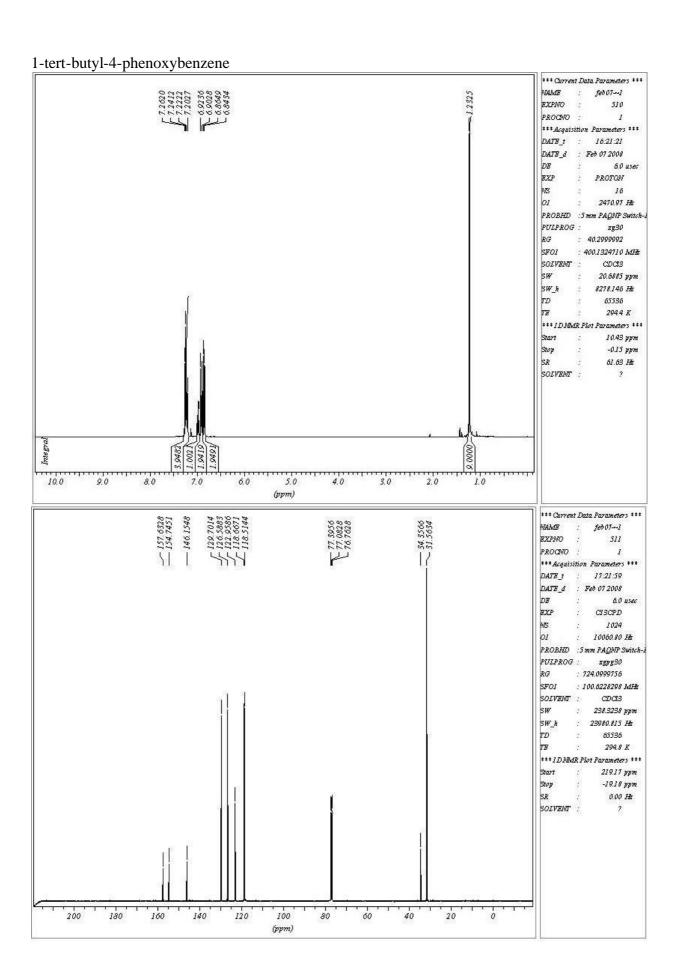


1-methoxy-4-phenoxybenzene

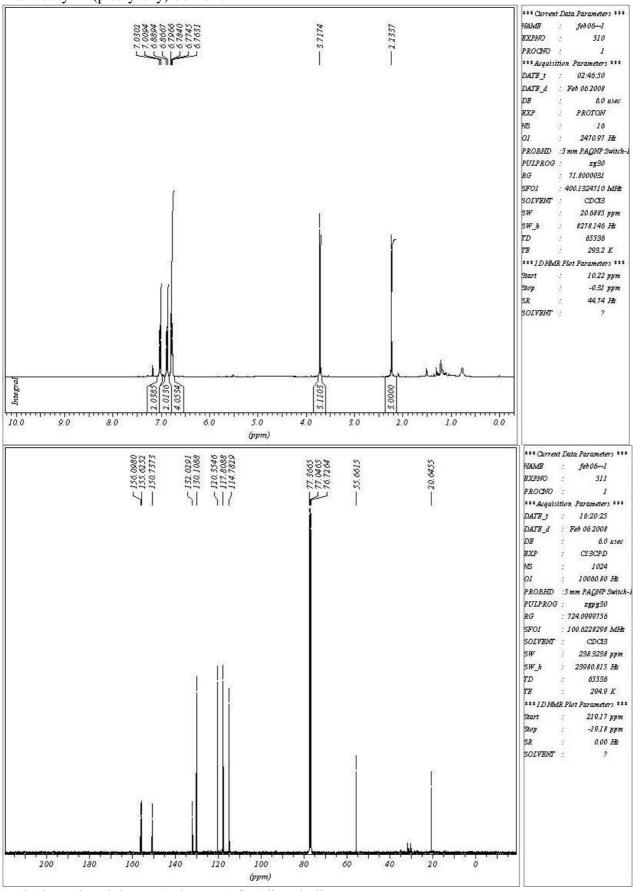




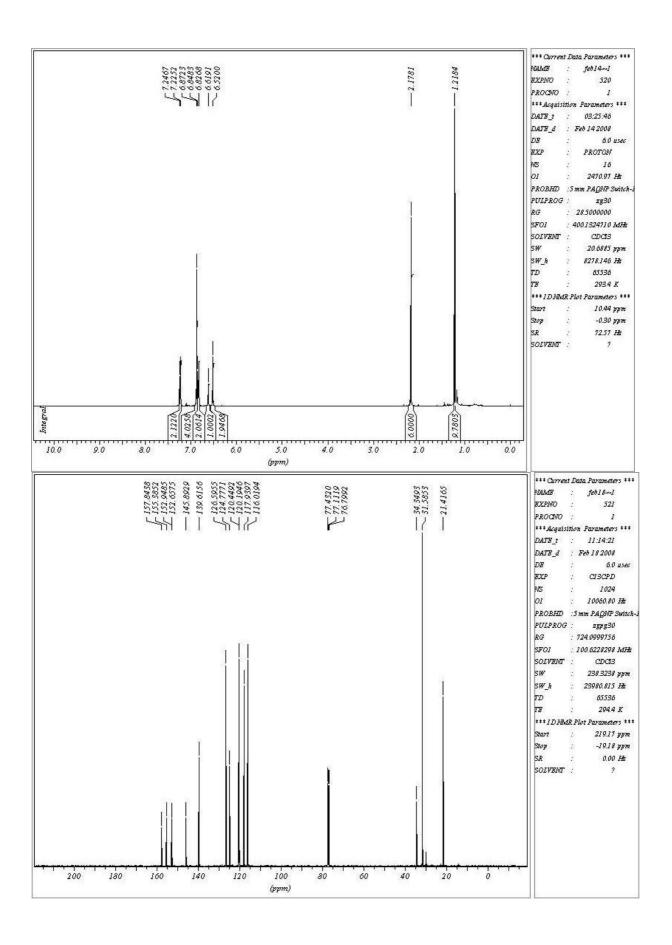




1-tert-butyl-4-(p-tolyloxy) benzene



1-(4-(4-tert-butylphenoxy)phenoxy)-3,5-dimethylbenzene





# Certificate of Analysis

Cesium carbonate, 99% (metals basis)

Stock Number: 12887 Lot Number: 207021U006

#### Analysis

Rh	460 m		Na (6)
	0.4 Mg	<0.1	Sr (1.6
Ca	2.0 Ba	5	Al 5.0
Fc .	0.4 Q	<0.2	PAU SUU Kan S
Sulphate	33 Cilorida	100)	. 1070000000
	Palitale	A	

Loss on ignition / 500 °C < 0.1 % APHA-color / 50 % LDO sol. < 10

Values given in pointuries; otherwise recol

Centified by:

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Quality Control

PO Part

